

**ANNA UNIVERSITY, CHENNAI**  
**AFFILIATED INSTITUTIONS**  
**REGULATIONS – 2017**  
**B.E. MANUFACTURING ENGINEERING**

**CHOICE BASED CREDIT SYSTEM**

**PROGRAMME EDUCATIONAL OBJECTIVES (PEOs) :**

Manufacturing Engineering Graduates are expected, after graduation, to meet the following Program Educational Objectives (PEOs):

1. Be employed in jobs related to designing, modeling, analyzing and managing modern complex systems, implementing and improving systems in manufacturing sectors at local, regional, national and global levels.
2. Have engaged in life-long learning, such as graduate studies and research, certification from professional organizations, fundamentals of engineering certification, or active participation in professional societies/activities.
3. Demonstrate professional success as evidenced by, among others, increased job responsibilities and leadership role at the place of employment and in greater society.

**PROGRAMME OUTCOMES (POs):**

- a. Engineering/Foundational Knowledge in mathematics, engineering sciences, applied probability, computer science, humanities, and social science.
- b. Professional Skills to communicate in both oral and written forms and to be proficient in working in diverse teams of individuals
- c. Manufacturing Engineering Knowledge/Skills in materials and manufacturing processes, process, assembly, and product engineering, manufacturing competitiveness, and manufacturing systems design,
- d. Confidence in Engineering and professional skills.
- e. Understanding of Professional and Ethical Behavior to be prepared for ethical decision making, service to the engineering profession, and have the means to continue in the acquisition of knowledge.

PEO/ PO	a.	b.	c.	d.	e.
1.	✓		✓	✓	
2.		✓	✓	✓	✓
3.		✓	✓	✓	✓

# **SEMESTER COURSE WISE PEO MAPPING**

		Course Title	a	b	c	d	e
YEAR I	SEMESTER I	Communicative English		✓			
		Engineering Mathematics I	✓				
		Engineering Physics	✓			✓	
		Engineering Chemistry	✓				
		Problem Solving and Python Programming	✓	✓		✓	
		Engineering Graphics	✓	✓	✓		
		Problem Solving and Python Programming Laboratory	✓				
		Physics and Chemistry Laboratory	✓				
	SEMESTER II	Technical English		✓			
		Engineering Mathematics II	✓				
		Materials Science	✓		✓	✓	
		Basic Electrical, Electronics and Instrumentation Engineering	✓	✓	✓	✓	✓
		Environmental Science and Engineering	✓	✓			✓
		Engineering Mechanics	✓				
		Engineering Practices Laboratory	✓	✓	✓	✓	✓
		Basic Electrical, Electronics and Instrumentation Engineering Laboratory	✓	✓			
YEAR II	SEMESTER III	Transforms and Partial Differential Equations	✓				
		Engineering Metallurgy	✓		✓	✓	✓
		Electrical Drives and Controls	✓			✓	
		Strength of Materials for Mechanical Engineers	✓		✓	✓	
		Manufacturing Processes – I	✓		✓	✓	
		Computer Aided Machine Drawing	✓		✓	✓	
		Electrical Engineering and Measurements Laboratory	✓		✓	✓	
		Manufacturing Technology Laboratory - I	✓		✓	✓	
		Interpersonal Skills/Listening & Speaking					
	SEMESTER IV	Probability and Statistics	✓				
		Manufacturing Processes – II	✓		✓	✓	
		Fluid Mechanics and Machinery	✓		✓	✓	
		Thermodynamics	✓		✓	✓	
		Mechanics of Machines	✓		✓	✓	

		Manufacturing Technology Laboratory - II	✓		✓	✓	
		Strength of Materials and Fluid Mechanics & Machinery Laboratory			✓	✓	
		Dynamics Laboratory					
		Advanced Reading and Writing					
YEAR III	SEMESTER V	Casting and Welding Technology	✓	✓	✓		
		CAD/CAM	✓		✓		
		Hydraulics and Pneumatics	✓		✓		
		Machine Design	✓		✓		
		Engineering Metrology	✓		✓		
		Open Elective - I					
		Metrology Laboratory	✓		✓	✓	
		CAD/CAM Laboratory	✓		✓	✓	
YEAR IV	SEMESTER VI	Industrial Management	✓		✓	✓	✓
		Design of Jigs, Fixtures and Press Tools	✓		✓		
		Flexible Manufacturing Systems	✓		✓		
		Mechatronics	✓		✓		
		Finite Element Analysis	✓	✓	✓	✓	✓
		Professional Elective I					
		Mechatronics Laboratory	✓			✓	
		Professional Communication	✓			✓	✓
	SEMESTER VII	Operations Research	✓	✓	✓	✓	✓
		Computer Integrated Production Management System	✓		✓	✓	✓
		Metal Forming Technology	✓	✓	✓	✓	✓
		Open Elective - II					
		Professional Elective II					
		Professional Elective III					
		Computer Aided Simulation and Analysis Laboratory	✓		✓	✓	
		Design and Fabrication Project	✓		✓	✓	
	SEM VIII						
		Professional Elective IV					
		Professional Elective V					
		Project Work	✓	✓	✓	✓	✓
		Process Planning and Cost Estimation	✓	✓	✓		✓

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**CHOICE BASED CREDIT SYSTEMS**  
**I TO VIII SEMESTERS CURRICULA AND SYLLABI**

**SEMESTER I**

SL. NO	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	HS8151	Communicative English	HS	4	4	0	0	4
2.	MA8151	Engineering Mathematics - I	BS	4	4	0	0	4
3.	PH8151	Engineering Physics	BS	3	3	0	0	3
4.	CY8151	Engineering Chemistry	BS	3	3	0	0	3
5.	GE8151	Problem Solving and Python Programming	ES	3	3	0	0	3
6.	GE8152	Engineering Graphics	ES	6	2	0	4	4
<b>PRACTICALS</b>								
7.	GE8161	Problem Solving and Python Programming Laboratory	ES	4	0	0	4	2
8.	BS8161	Physics and Chemistry Laboratory	BS	4	0	0	4	2
<b>TOTAL</b>				<b>31</b>	<b>19</b>	<b>0</b>	<b>12</b>	<b>25</b>

**SEMESTER II**

SL. NO	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	HS8251	Technical English	HS	4	4	0	0	4
2.	MA8251	Engineering Mathematics - II	BS	4	4	0	0	4
3.	PH8251	Materials Science	BS	3	3	0	0	3
4.	BE8253	Basic Electrical, Electronics and Instrumentation Engineering	ES	3	3	0	0	3
5.	GE8291	Environmental Science and Engineering	HS	3	3	0	0	3
6.	GE8292	Engineering Mechanics	ES	5	3	2	0	4
<b>PRACTICALS</b>								
7.	GE8261	Engineering Practices Laboratory	ES	4	0	0	4	2
8.	BE8261	Basic Electrical, Electronics and Instrumentation Engineering Laboratory	ES	4	0	0	4	2
<b>TOTAL</b>				<b>30</b>	<b>20</b>	<b>2</b>	<b>8</b>	<b>25</b>

**SEMESTER III**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	MA8353	Transforms and Partial Differential Equations	BS	4	4	0	0	4
2.	ME8491	Engineering Metallurgy	PC	3	3	0	0	3
3.	EE8353	Electrical Drives and Controls	ES	3	3	0	0	3
4.	CE8395	Strength of Materials for Mechanical Engineers	ES	3	3	0	0	3
5.	MF8301	Manufacturing Processes – I	PC	3	3	0	0	3
<b>PRACTICAL</b>								
6.	ME8381	Computer Aided Machine Drawing	PC	4	0	0	4	2
7.	EE8312	Electrical Engineering and Measurements Laboratory	ES	4	0	0	4	2
8.	ME8361	Manufacturing Technology Laboratory - I	PC	4	0	0	4	2
9.	HS8381	Interpersonal Skills/Listening & Speaking	EEC	2	0	0	2	1
<b>TOTAL</b>				<b>30</b>	<b>16</b>	<b>0</b>	<b>14</b>	<b>23</b>

**SEMESTER IV**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	MA8391	Probability and Statistics	BS	4	4	0	0	4
2.	MF8401	Manufacturing Processes – II	PC	3	3	0	0	3
3.	CE8394	Fluid Mechanics and Machinery	ES	4	4	0	0	4
4.	MF8491	Thermodynamics	PC	5	3	2	0	4
5.	PR8451	Mechanics of Machines	PC	3	3	0	0	3
<b>PRACTICAL</b>								
6.	MF8411	Manufacturing Technology Laboratory - II	PC	4	0	0	4	2
7.	CE8381	Strength of Materials and Fluid Mechanics & Machinery Laboratory	ES	4	0	0	4	2
8.	ME8481	Dynamics Laboratory	PC	4	0	0	4	2
9.	HS8461	Advanced Reading and Writing	EEC	2	0	0	2	1
<b>TOTAL</b>				<b>33</b>	<b>17</b>	<b>2</b>	<b>14</b>	<b>25</b>

### SEMESTER V

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	MF8501	Casting and Welding Technology	PC	3	3	0	0	3
2.	ME8592	CAD/CAM	PC	3	3	0	0	3
3.	ME8694	Hydraulics and Pneumatics	PC	3	3	0	0	3
4.	MF8502	Machine Design	PC	3	3	0	0	3
5.	MF8503	Engineering Metrology	PC	3	3	0	0	3
6.		Open Elective - I	OE	3	3	0	0	3
<b>PRACTICAL</b>								
7.	MF8511	Metrology Laboratory	PC	4	0	0	4	2
8.	ME8681	CAD / CAM Laboratory	PC	4	0	0	4	2
<b>TOTAL</b>				<b>26</b>	<b>18</b>	<b>0</b>	<b>8</b>	<b>22</b>

### SEMESTER VI

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	MG8691	Industrial Management	PC	3	3	0	0	3
2.	ME8095	Design of Jigs, Fixtures and Press Tools	PC	3	3	0	0	3
3.	MF8691	Flexible Manufacturing Systems	PC	3	3	0	0	3
4.	ME8791	Mechatronics	PC	3	3	0	0	3
5.	ME8692	Finite Element Analysis	PC	3	3	0	0	3
6.		Professional Elective I	PE	3	3	0	0	3
<b>PRACTICAL</b>								
7.	ME8781	Mechatronics Laboratory	PC	4	0	0	4	2
8.	HS8581	Professional Communication	EEC	2	0	0	2	1
<b>TOTAL</b>				<b>24</b>	<b>18</b>	<b>0</b>	<b>6</b>	<b>21</b>

### SEMESTER VII

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	MG8491	Operations Research	PC	3	3	0	0	3
2.	MF8701	Computer Integrated Production Management System	PC	3	3	0	0	3
3.	MF8791	Metal Forming Technology	PC	3	3	0	0	3
4.		Open Elective - II	OE	3	3	0	0	3
5.		Professional Elective II	PE	3	3	0	0	3
6.		Professional Elective III	PE	3	3	0	0	3
<b>PRACTICAL</b>								
7.	MF8761	Computer Aided Simulation and Analysis Laboratory	PC	4	0	0	4	2
8.	ME8682	Design and Fabrication Project	EEC	4	0	0	4	2
<b>TOTAL</b>				<b>26</b>	<b>18</b>	<b>0</b>	<b>8</b>	<b>22</b>

### SEMESTER VIII

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
<b>THEORY</b>								
1.	ME8793	Process Planning and Cost Estimation	PC	3	3	0	0	3
2.		Professional Elective IV	PE	3	3	0	0	3
3.		Professional Elective V	PE	3	3	0	0	3
<b>PRACTICAL</b>								
4.	MF8811	Project Work	EEC	20	0	0	20	10
<b>TOTAL</b>				<b>29</b>	<b>9</b>	<b>0</b>	<b>20</b>	<b>19</b>

**TOTAL NUMBER OF CREDITS TO BE EARNED FOR AWARD OF THE DEGREE = 182**

### HUMANITIES AND SOCIAL SCIENCES (HS)

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	HS8151	Communicative English	HS	4	4	0	0	4
2.	HS8251	Technical English	HS	4	4	0	0	4
3.	GE8291	Environmental Science and Engineering	HS	3	3	0	0	3

### BASIC SCIENCE (BS)

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1	MA8151	Engineering Mathematics I	BS	4	4	0	0	4
2	PH8151	Engineering Physics	BS	3	3	0	0	3
3	CY8151	Engineering Chemistry	BS	3	3	0	0	3
4	BS8161	Physics and Chemistry Laboratory	BS	4	0	0	4	2
5	MA8251	Engineering Mathematics II	BS	4	4	0	0	4
6	PH8251	Materials Science	BS	3	3	0	0	3
7	MA8353	Transforms and Partial Differential Equations	BS	4	4	0	0	4
8	MA8391	Probability and Statistics	BS	4	4	0	0	4

### ENGINEERING SCIENCES (ES)

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1	GE8151	Problem Solving and Python Programming	ES	3	3	0	0	3
2	GE8152	Engineering Graphics	ES	6	2	0	4	4
3	GE8161	Problem Solving and Python Programming Laboratory	ES	4	0	0	4	2
4	BE8253	Basic Electrical, Electronics and Instrumentation Engineering	ES	3	3	0	0	3
5	GE8292	Engineering Mechanics	ES	5	3	2	0	4
6	GE8261	Engineering Practices Laboratory	ES	4	0	0	4	2
7	BE8261	Basic Electrical, Electronics and Instrumentation Engineering Laboratory	ES	4	0	0	4	2
8	EE8353	Electrical Drives and Controls	ES	3	3	0	0	3
9	CE8395	Strength of Materials for Mechanical Engineers	ES	3	3	0	0	3
10	EE8312	Electrical Engineering and Measurements Laboratory	ES	4	0	0	4	2
11	CE8394	Fluid Mechanics and Machinery	ES	4	4	0	0	4
12	CE8381	Strength of Materials and Fluid Mechanics & Machinery Laboratory	ES	4	0	0	4	2

**PROFESSIONAL CORE (PC)**

<b>SL. NO.</b>	<b>COURSE CODE</b>	<b>COURSE TITLE</b>	<b>CATEGORY</b>	<b>CONTACT PERIODS</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
1.	ME8491	Engineering Metallurgy	PC	3	3	0	0	3
2.	MF8301	Manufacturing Processes – I	PC	3	3	0	0	3
3.	ME8381	Computer Aided Machine Drawing	PC	4	0	0	4	2
4.	ME8361	Manufacturing Technology Laboratory - I	PC	4	0	0	4	2
5.	MF8401	Manufacturing Processes – II	PC	3	3	0	0	3
6.	MF8491	Thermodynamics	PC	5	3	2	0	4
7.	PR8451	Mechanics of Machines	PC	3	3	0	0	3
8.	MF8411	Manufacturing Technology Laboratory - II	PC	4	0	0	4	2
9.	ME8481	Dynamics Laboratory	PC	4	0	0	4	2
10.	MF8501	Casting and Welding Technology	PC	3	3	0	0	3
11.	ME8592	CAD/CAM	PC	3	3	0	0	3
12.	ME8694	Hydraulics and Pneumatics	PC	3	3	0	0	3
13.	MF8502	Machine Design	PC	3	3	0	0	3
14.	MF8503	Engineering Metrology	PC	3	3	0	0	3
15.	MF8511	Metrology Laboratory	PC	4	0	0	4	2
16.	ME8681	CAD / CAM Laboratory	PC	4	0	0	4	2
17.	MG8691	Industrial Management	PC	3	3	0	0	3
18.	ME8095	Design of Jigs, Fixtures and Press Tools	PC	3	3	0	0	3
19.	MF8691	Flexible Manufacturing Systems	PC	3	3	0	0	3
20.	ME8791	Mechatronics	PC	3	3	0	0	3
21.	ME8692	Finite Element Analysis	PC	3	3	0	0	3
22.	ME8781	Mechatronics Laboratory	PC	4	0	0	4	2
23.	MF8791	Metal Forming Technology	PC	3	3	0	0	3
24.	MG8491	Operations Research	PC	3	3	0	0	3
25.	MF8701	Computer Integrated Production Management System	PC	3	3	0	0	3
26.	ME8793	Process Planning and Cost Estimation	PC	3	3	0	0	3
27.	MF8761	Computer Aided Simulation and Analysis Laboratory	PC	4	0	0	4	2

**PROFESSIONAL ELECTIVES FOR MANUFACTURING ENGINEERING****SEMESTER VI, ELECTIVE I**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	MF8001	Precision Engineering	PE	3	3	0	0	3
2.	MA8491	Numerical Methods	PE	4	4	0	0	4
3.	MF8002	Introduction to Artificial Intelligence	PE	3	3	0	0	3
4.	GE8075	Intellectual Property Rights	PE	3	3	0	0	3
5.	GE8073	Fundamentals of Nano Science	PE	3	3	0	0	3

**SEMESTER VII, ELECTIVE II**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	MF8091	Packaging Materials and Technology	PE	3	3	0	0	3
2.	ML8491	Powder Metallurgy	PE	3	3	0	0	3
3.	ME8073	Unconventional Machining Processes	PE	3	3	0	0	3
4.	ME8098	Quality Control and Reliability Engineering	PE	3	3	0	0	3
5.	MF8071	Additive Manufacturing	PE	3	3	0	0	3
6.	GE8071	Disaster Management	PE	3	3	0	0	3
7.	GE8077	Total Quality Management	PE	3	3	0	0	3

**SEMESTER VII, ELECTIVE III**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	MF8072	Total Productive Maintenance	PE	3	3	0	0	3
2.	MF8003	Design for Manufacturing	PE	3	3	0	0	3
3.	ME8097	Non Destructive Testing and Evaluation	PE	3	3	0	0	3
4.	ME8093	Computational Fluid Dynamics	PE	3	3	0	0	3
5.	ME8099	Robotics	PE	3	3	0	0	3
6.	GE8074	Human Rights	PE	3	3	0	0	3

**SEMESTER VIII, ELECTIVE IV**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	MF8004	Value Engineering and Reengineering	PE	3	3	0	0	3
2.	MF8005	New and Renewable Sources of Energy	PE	3	3	0	0	3
3.	MF8006	Green and Sustainable Manufacturing	PE	3	3	0	0	3
4.	GE8076	Processing of Plastics and Composite Materials	PE	3	3	0	0	3

**SEMESTER VIII, ELECTIVE V**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	MF8007	Computer Simulation	PE	3	3	0	0	3
2.	ME8074	Vibration and Noise Control	PE	3	3	0	0	3
3.	MG8791	Supply Chain Management	PE	3	3	0	0	3
4.	GE8076	Professional Ethics in Engineering	PE	3	3	0	0	3

**EMPLOYABILITY ENHANCEMENT COURSES (EEC)**

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	CONTACT PERIODS	L	T	P	C
1.	HS8381	Interpersonal Skills/Listening & Speaking	EEC	2	0	0	2	1
2.	HS8461	Advanced Reading and Writing	EEC	2	0	0	2	1
3.	HS8581	Professional Communication	EEC	2	0	0	2	1
4.	ME8682	Design and Fabrication Project	EEC	4	0	0	4	2
5.	MF8811	Project Work	EEC	20	0	0	20	10

## SUMMARY

SL. NO.	SUBJECT AREA	CREDITS PER SEMESTER								CREDITS TOTAL	Percentage
		I	II	III	IV	V	VI	VII	VIII		
1.	HS	4	7	-	-	-	-	-	-	11	6.08
2.	BS	12	7	4	4	-	-	-	-	27	14.92
3.	ES	9	11	9	5	-	-	-	-	33	18.23
4.	PC	-	-	10	14	22	17	11	-	74	40.88
5.	PE	-	-	-	-	-	3	6	6	15	8.29
6.	OE	-	-	-	-	3	-	3	-	6	3.31
7.	EEC	-	-	1	1	-	1	2	10	15	8.29
	Total	25	25	24	24	25	21	22	16	182	
8.	Non Credit / Mandatory										

**OBJECTIVES:**

- To develop the basic reading and writing skills of first year engineering and technology students.
- To help learners develop their listening skills, which will, enable them listen to lectures and comprehend them by asking questions; seeking clarifications.
- To help learners develop their speaking skills and speak fluently in real contexts.
- To help learners develop vocabulary of a general kind by developing their reading skills

**UNIT I SHARING INFORMATION RELATED TO ONESELF/FAMILY& FRIENDS 12**

Reading- short comprehension passages, practice in skimming-scanning and predicting- Writing- completing sentences- - developing hints. Listening- short texts- short formal and informal conversations. Speaking- introducing oneself - exchanging personal information- Language development- Wh- Questions- asking and answering-yes or no questions- parts of speech. Vocabulary development-- prefixes- suffixes- articles.- count/ uncount nouns.

**UNIT II GENERAL READING AND FREE WRITING 12**

Reading - comprehension-pre-reading-post reading- comprehension questions (multiple choice questions and /or short questions/ open-ended questions)-inductive reading- short narratives and descriptions from newspapers including dialogues and conversations (also used as short Listening texts)- register- Writing – paragraph writing- topic sentence- main ideas- free writing, short narrative descriptions using some suggested vocabulary and structures –Listening- telephonic conversations. Speaking – sharing information of a personal kind—greeting – taking leave- Language development – prepositions, conjunctions Vocabulary development- guessing meanings of words in context.

**UNIT III GRAMMAR AND LANGUAGE DEVELOPMENT**

Reading- short texts and longer passages (close reading) Writing- understanding text structure- use of reference words and discourse markers-coherence-jumbled sentences Listening – listening to longer texts and filling up the table- product description- narratives from different sources. Speaking- asking about routine actions and expressing opinions. Language development- degrees of comparison- pronouns- direct vs indirect questions- Vocabulary development – single word substitutes- adverbs.

**UNIT IV READING AND LANGUAGE DEVELOPMENT 12**

Reading- comprehension-reading longer texts- reading different types of texts- magazines Writing- letter writing, informal or personal letters-e-mails-conventions of personal email- Listening- listening to dialogues or conversations and completing exercises based on them. Speaking- speaking about oneself- speaking about one's friend- Language development- Tenses- simple present-simple past- present continuous and past continuous- Vocabulary development- synonyms-antonyms- phrasal verbs

**UNIT V EXTENDED WRITING 12**

Reading- longer texts- close reading –Writing- brainstorming -writing short essays – developing an outline- identifying main and subordinate ideas- dialogue writing-Listening – listening to talks- conversations- Speaking – participating in conversations- short group conversations-Language development-modal verbs- present/ past perfect tense - Vocabulary development-collocations- fixed and semi-fixed expressions

**TOTAL : 60 PERIODS**

**OUTCOMES: At the end of the course, learners will be able to:**

- Read articles of a general kind in magazines and newspapers.
- Participate effectively in informal conversations; introduce themselves and their friends and express opinions in English.
- Comprehend conversations and short talks delivered in English
- Write short essays of a general kind and personal letters and emails in English.

**TEXT BOOKS:**

1. Board of Editors. Using English A Course book for Undergraduate Engineers and Technologists. Orient BlackSwan Limited, Hyderabad: 2015
2. Richards, C. Jack. Interchange Students' Book-2 New Delhi: CUP, 2015.

**REFERENCES**

- 1 Bailey, Stephen. Academic Writing: A practical guide for students. New York: Rutledge, 2011.
- 2 Means, L. Thomas and Elaine Langlois. English & Communication For Colleges. Cengage Learning, USA: 2007
- 3 Redston, Chris & Gillies Cunningham Face2Face (Pre-intermediate Student's Book & Workbook) Cambridge University Press, New Delhi: 2005
- 4 Comfort, Jeremy, et al. Speaking Effectively : Developing Speaking Skills for Business English. Cambridge University Press, Cambridge: Reprint 2011
- 5 Dutt P. Kiranmai and Rajeevan Geeta. Basic Communication Skills, Foundation Books: 2013

**MA8151****ENGINEERING MATHEMATICS – I**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>4</b>	<b>0</b>	<b>0</b>	<b>4</b>

**OBJECTIVES :**

The goal of this course is to achieve conceptual understanding and to retain the best traditions of traditional calculus. The syllabus is designed to provide the basic tools of calculus mainly for the purpose of modeling the engineering problems mathematically and obtaining solutions. This is a foundation course which mainly deals with topics such as single variable and multivariable calculus and plays an important role in the understanding of science, engineering, economics and computer science, among other disciplines.

**UNIT I                      DIFFERENTIAL CALCULUS****12**

Representation of functions - Limit of a function - Continuity - Derivatives - Differentiation rules - Maxima and Minima of functions of one variable.

**UNIT II                      FUNCTIONS OF SEVERAL VARIABLES****12**

Partial differentiation – Homogeneous functions and Euler's theorem – Total derivative – Change of variables – Jacobians – Partial differentiation of implicit functions – Taylor's series for functions of two variables – Maxima and minima of functions of two variables – Lagrange's method of undetermined multipliers.

**UNIT III                      INTEGRAL CALCULUS****12**

Definite and Indefinite integrals - Substitution rule - Techniques of Integration - Integration by parts, Trigonometric integrals, Trigonometric substitutions, Integration of rational functions by partial fraction, Integration of irrational functions - Improper integrals.

**UNIT IV MULTIPLE INTEGRALS****12**

Double integrals – Change of order of integration – Double integrals in polar coordinates – Area enclosed by plane curves – Triple integrals – Volume of solids – Change of variables in double and triple integrals.

**UNIT V DIFFERENTIAL EQUATIONS****12**

Higher order linear differential equations with constant coefficients - Method of variation of parameters – Homogenous equation of Euler's and Legendre's type – System of simultaneous linear differential equations with constant coefficients - Method of undetermined coefficients.

**TOTAL : 60 PERIODS****OUTCOMES :**

After completing this course, students should demonstrate competency in the following skills:

- Use both the limit definition and rules of differentiation to differentiate functions.
- Apply differentiation to solve maxima and minima problems.
- Evaluate integrals both by using Riemann sums and by using the Fundamental Theorem of Calculus.
- Apply integration to compute multiple integrals, area, volume, integrals in polar coordinates, in addition to change of order and change of variables.
- Evaluate integrals using techniques of integration, such as substitution, partial fractions and integration by parts.
- Determine convergence/divergence of improper integrals and evaluate convergent improper integrals.
- Apply various techniques in solving differential equations.

**TEXT BOOKS :**

1. Grewal B.S., "Higher Engineering Mathematics", Khanna Publishers, New Delhi, 43<sup>rd</sup> Edition, 2014.
2. James Stewart, "Calculus: Early Transcendentals", Cengage Learning, 7<sup>th</sup> Edition, New Delhi, 2015. [For Units I & III - Sections 1.1, 2.2, 2.3, 2.5, 2.7(Tangents problems only), 2.8, 3.1 to 3.6, 3.11, 4.1, 4.3, 5.1(Area problems only), 5.2, 5.3, 5.4 (excluding net change theorem), 5.5, 7.1 - 7.4 and 7.8].

**REFERENCES :**

1. Anton, H, Bivens, I and Davis, S, "Calculus", Wiley, 10<sup>th</sup> Edition, 2016.
2. Jain R.K. and Iyengar S.R.K., "Advanced Engineering Mathematics", Narosa Publications, New Delhi, 3<sup>rd</sup> Edition, 2007.
3. Narayanan, S. and Manicavachagom Pillai, T. K., "Calculus" Volume I and II, S. Viswanathan Publishers Pvt. Ltd., Chennai, 2007.
4. Srimantha Pal and Bhunia, S.C, "Engineering Mathematics" Oxford University Press, 2015.
5. Weir, M.D and Joel Hass, "Thomas Calculus", 12<sup>th</sup> Edition, Pearson India, 2016.

**PH8151****ENGINEERING PHYSICS**

L	T	P	C
3	0	0	3

**OBJECTIVES:**

- To enhance the fundamental knowledge in Physics and its applications relevant to various streams of Engineering and Technology.

**UNIT I PROPERTIES OF MATTER****9**

Elasticity – Stress-strain diagram and its uses - factors affecting elastic modulus and tensile strength – torsional stress and deformations – twisting couple - torsion pendulum: theory and experiment - bending of beams - bending moment – cantilever: theory and experiment – uniform and non-uniform bending: theory and experiment - I-shaped girders - stress due to bending in beams.

**UNIT II WAVES AND FIBER OPTICS****9**

Oscillatory motion – forced and damped oscillations: differential equation and its solution – plane progressive waves – wave equation. Lasers : population of energy levels, Einstein's A and B coefficients derivation – resonant cavity, optical amplification (qualitative) – Semiconductor lasers: homojunction and heterojunction – Fiber optics: principle, numerical aperture and acceptance angle - types of optical fibres (material, refractive index, mode) – losses associated with optical fibers - fibre optic sensors: pressure and displacement.

**UNIT III THERMAL PHYSICS****9**

Transfer of heat energy – thermal expansion of solids and liquids – expansion joints - bimetallic strips - thermal conduction, convection and radiation – heat conduction in solids – thermal conductivity - Forbe's and Lee's disc method: theory and experiment - conduction through compound media (series and parallel) – thermal insulation – applications: heat exchangers, refrigerators, ovens and solar water heaters.

**UNIT IV QUANTUM PHYSICS****9**

Black body radiation – Planck's theory (derivation) – Compton effect: theory and experimental verification – wave particle duality – electron diffraction – concept of wave function and its physical significance – Schrödinger's wave equation – time independent and time dependent equations – particle in a one-dimensional rigid box – tunnelling (qualitative) - scanning tunnelling microscope.

**UNIT V CRYSTAL PHYSICS****9**

Single crystalline, polycrystalline and amorphous materials – single crystals: unit cell, crystal systems, Bravais lattices, directions and planes in a crystal, Miller indices – inter-planar distances - coordination number and packing factor for SC, BCC, FCC, HCP and diamond structures - crystal imperfections: point defects, line defects – Burger vectors, stacking faults – role of imperfections in plastic deformation - growth of single crystals: solution and melt growth techniques.

**TOTAL : 45 PERIODS****OUTCOMES:**

Upon completion of this course,

- the students will gain knowledge on the basics of properties of matter and its applications,
- the students will acquire knowledge on the concepts of waves and optical devices and their applications in fibre optics,
- the students will have adequate knowledge on the concepts of thermal properties of materials and their applications in expansion joints and heat exchangers,
- the students will get knowledge on advanced physics concepts of quantum theory and its applications in tunneling microscopes, and
- the students will understand the basics of crystals, their structures and different crystal growth techniques.

**TEXT BOOKS:**

1. Bhattacharya, D.K. & Poonam, T. "Engineering Physics". Oxford University Press, 2015.
2. Gaur, R.K. & Gupta, S.L. "Engineering Physics". Dhanpat Rai Publishers, 2012.
3. Pandey, B.K. & Chaturvedi, S. "Engineering Physics". Cengage Learning India, 2012.

**REFERENCES:**

1. Halliday, D., Resnick, R. & Walker, J. "Principles of Physics". Wiley, 2015.
2. Serway, R.A. & Jewett, J.W. "Physics for Scientists and Engineers". Cengage Learning, 2010.
3. Tipler, P.A. & Mosca, G. "Physics for Scientists and Engineers with Modern Physics". W.H. Freeman, 2007.

**OBJECTIVES:**

- To make the students conversant with boiler feed water requirements, related problems and water treatment techniques.
- To develop an understanding of the basic concepts of phase rule and its applications to single and two component systems and appreciate the purpose and significance of alloys.
- Preparation, properties and applications of engineering materials.
- Types of fuels, calorific value calculations, manufacture of solid, liquid and gaseous fuels.
- Principles and generation of energy in batteries, nuclear reactors, solar cells, wind mills and fuel cells.

**UNIT I WATER AND ITS TREATMENT 9**

Hardness of water – types – expression of hardness – units – estimation of hardness of water by EDTA – numerical problems – boiler troubles (scale and sludge) – treatment of boiler feed water – Internal treatment (phosphate, colloidal, sodium aluminate and calgon conditioning) external treatment – Ion exchange process, zeolite process – desalination of brackish water - Reverse Osmosis.

**UNIT II SURFACE CHEMISTRY AND CATALYSIS 9**

Adsorption: Types of adsorption – adsorption of gases on solids – adsorption of solute from solutions – adsorption isotherms – Freundlich's adsorption isotherm – Langmuir's adsorption isotherm – contact theory – kinetics of surface reactions, unimolecular reactions, Langmuir - applications of adsorption on pollution abatement.

Catalysis: Catalyst – types of catalysis – criteria – autocatalysis – catalytic poisoning and catalytic promoters - acid base catalysis – applications (catalytic convertor) – enzyme catalysis– Michaelis – Menten equation.

**UNIT III ALLOYS AND PHASE RULE 9**

Alloys: Introduction- Definition- properties of alloys- significance of alloying, functions and effect of alloying elements- Nichrome and stainless steel (18/8) – heat treatment of steel. Phase rule: Introduction, definition of terms with examples, one component system -water system - reduced phase rule - thermal analysis and cooling curves - two component systems - lead-silver system - Pattinson process.

**UNIT IV FUELS AND COMBUSTION 9**

Fuels: Introduction - classification of fuels - coal - analysis of coal (proximate and ultimate) - carbonization - manufacture of metallurgical coke (Otto Hoffmann method) - petroleum - manufacture of synthetic petrol (Bergius process) - knocking - octane number - diesel oil - cetane number - natural gas - compressed natural gas (CNG) - liquefied petroleum gases (LPG) - power alcohol and biodiesel. Combustion of fuels: Introduction - calorific value - higher and lower calorific values- theoretical calculation of calorific value - ignition temperature - spontaneous ignition temperature - explosive range - flue gas analysis (ORSAT Method).

**UNIT V ENERGY SOURCES AND STORAGE DEVICES 9**

Nuclear fission - controlled nuclear fission - nuclear fusion - differences between nuclear fission and fusion - nuclear chain reactions - nuclear energy - light water nuclear power plant - breeder reactor - solar energy conversion - solar cells - wind energy. Batteries, fuel cells and supercapacitors: Types of batteries – primary battery (dry cell) secondary battery (lead acid battery, lithium-ion-battery) fuel cells – H<sub>2</sub>-O<sub>2</sub> fuel cell.

**TOTAL: 45 PERIODS****OUTCOMES:**

- The knowledge gained on engineering materials, fuels, energy sources and water treatment techniques will facilitate better understanding of engineering processes and applications for further learning.

**TEXT BOOKS:**

1. S. S. Dara and S. S. Umare, "A Textbook of Engineering Chemistry", S. Chand & Company LTD, New Delhi, 2015
2. P. C. Jain and Monika Jain, "Engineering Chemistry" Dhanpat Rai Publishing Company (P) LTD, New Delhi, 2015
3. S. Vairam, P. Kalyani and Suba Ramesh, "Engineering Chemistry", Wiley India PVT, LTD, New Delhi, 2013.

**REFERENCES:**

1. Friedrich Emich, "Engineering Chemistry", Scientific International PVT, LTD, New Delhi, 2014.
2. Prasanta Rath, "Engineering Chemistry", Cengage Learning India PVT, LTD, Delhi, 2015.
3. Shikha Agarwal, "Engineering Chemistry-Fundamentals and Applications", Cambridge University Press, Delhi, 2015.

**GE8151****PROBLEM SOLVING AND PYTHON PROGRAMMING****L T P C  
3 0 0 3****OBJECTIVES:**

- To know the basics of algorithmic problem solving
- To read and write simple Python programs.
- To develop Python programs with conditionals and loops.
- To define Python functions and call them.
- To use Python data structures — lists, tuples, dictionaries.
- To do input/output with files in Python.

**UNIT I                   ALGORITHMIC PROBLEM SOLVING****9**

Algorithms, building blocks of algorithms (statements, state, control flow, functions), notation (pseudo code, flow chart, programming language), algorithmic problem solving, simple strategies for developing algorithms (iteration, recursion). Illustrative problems: find minimum in a list, insert a card in a list of sorted cards, guess an integer number in a range, Towers of Hanoi.

**UNIT II                   DATA, EXPRESSIONS, STATEMENTS****9**

Python interpreter and interactive mode; values and types: int, float, boolean, string, and list; variables, expressions, statements, tuple assignment, precedence of operators, comments; modules and functions, function definition and use, flow of execution, parameters and arguments; Illustrative programs: exchange the values of two variables, circulate the values of n variables, distance between two points.

**UNIT III                  CONTROL FLOW, FUNCTIONS****9**

Conditionals: Boolean values and operators, conditional (if), alternative (if-else), chained conditional (if-elif-else); Iteration: state, while, for, break, continue, pass; Fruitful functions: return values, parameters, local and global scope, function composition, recursion; Strings: string slices, immutability, string functions and methods, string module; Lists as arrays. Illustrative programs: square root, gcd, exponentiation, sum an array of numbers, linear search, binary search.

**UNIT IV                  LISTS, TUPLES, DICTIONARIES****9**

Lists: list operations, list slices, list methods, list loop, mutability, aliasing, cloning lists, list parameters; Tuples: tuple assignment, tuple as return value; Dictionaries: operations and methods; advanced list processing - list comprehension; Illustrative programs: selection sort, insertion sort, mergesort, histogram.

**UNIT V                   FILES, MODULES, PACKAGES****9**

Files and exception: text files, reading and writing files, format operator; command line arguments, errors and exceptions, handling exceptions, modules, packages; Illustrative programs: word count, copy file.

**OUTCOMES:**

**Upon completion of the course, students will be able to**

- Develop algorithmic solutions to simple computational problems
- Read, write, execute by hand simple Python programs.
- Structure simple Python programs for solving problems.
- Decompose a Python program into functions.
- Represent compound data using Python lists, tuples, dictionaries.
- Read and write data from/to files in Python Programs.

**TOTAL : 45 PERIODS**

**TEXT BOOKS:**

1. Allen B. Downey, ``Think Python: How to Think Like a Computer Scientist'', 2<sup>nd</sup> edition, Updated for Python 3, Shroff/O'Reilly Publishers, 2016 (<http://greenteapress.com/wp/think-python/>)
2. Guido van Rossum and Fred L. Drake Jr, "An Introduction to Python – Revised and updated for Python 3.2, Network Theory Ltd., 2011.

**REFERENCES:**

1. John V Guttag, "Introduction to Computation and Programming Using Python", Revised and expanded Edition, MIT Press , 2013
2. Robert Sedgewick, Kevin Wayne, Robert Dondero, "Introduction to Programming in Python: An Inter-disciplinary Approach, Pearson India Education Services Pvt. Ltd., 2016.
3. Timothy A. Budd, "Exploring Python", Mc-Graw Hill Education (India) Private Ltd., 2015.
4. Kenneth A. Lambert, "Fundamentals of Python: First Programs", CENGAGE Learning, 2012.
5. Charles Dierbach, "Introduction to Computer Science using Python: A Computational Problem-Solving Focus, Wiley India Edition, 2013.
6. Paul Gries, Jennifer Campbell and Jason Montojo, "Practical Programming: An Introduction to Computer Science using Python 3", Second edition, Pragmatic Programmers, LLC, 2013.

**GE8152**

**ENGINEERING GRAPHICS**

**L T P C**  
**2 0 4 4**

**OBJECTIVES:**

- To develop in students, graphic skills for communication of concepts, ideas and design of Engineering products.
- To expose them to existing national standards related to technical drawings.

**CONCEPTS AND CONVENTIONS (Not for Examination)**

**1**

Importance of graphics in engineering applications – Use of drafting instruments – BIS conventions and specifications – Size, layout and folding of drawing sheets – Lettering and dimensioning.

**UNIT I PLANE CURVES AND FREEHAND SKETCHING**

**7+12**

Basic Geometrical constructions, Curves used in engineering practices: Conics – Construction of ellipse, parabola and hyperbola by eccentricity method – Construction of cycloid – construction of involutes of square and circle – Drawing of tangents and normal to the above curves.

Visualization concepts and Free Hand sketching: Visualization principles –Representation of Three Dimensional objects – Layout of views- Freehand sketching of multiple views from pictorial views of objects

**UNIT II PROJECTION OF POINTS, LINES AND PLANE SURFACE**

**6+12**

Orthographic projection- principles-Principal planes-First angle projection-projection of points. Projection of straight lines (only First angle projections) inclined to both the principal planes - Determination of true lengths and true inclinations by rotating line method and traces Projection of planes (polygonal and circular surfaces) inclined to both the principal planes by rotating object method.

**UNIT III PROJECTION OF SOLIDS****5+12**

Projection of simple solids like prisms, pyramids, cylinder, cone and truncated solids when the axis is inclined to one of the principal planes by rotating object method.

**UNIT IV PROJECTION OF SECTIONED SOLIDS AND DEVELOPMENT OF SURFACES****5+12**

Sectioning of above solids in simple vertical position when the cutting plane is inclined to the one of the principal planes and perpendicular to the other – obtaining true shape of section. Development of lateral surfaces of simple and sectioned solids – Prisms, pyramids cylinders and cones.

**UNIT V ISOMETRIC AND PERSPECTIVE PROJECTIONS****6+12**

Principles of isometric projection – isometric scale – Isometric projections of simple solids and truncated solids - Prisms, pyramids, cylinders, cones- combination of two solid objects in simple vertical positions - Perspective projection of simple solids-Prisms, pyramids and cylinders by visual ray method .

**TOTAL: 90 PERIODS****OUTCOMES:**

On successful completion of this course, the student will be able to

- familiarize with the fundamentals and standards of Engineering graphics
- perform freehand sketching of basic geometrical constructions and multiple views of objects.
- project orthographic projections of lines and plane surfaces.
- draw projections and solids and development of surfaces.
- visualize and to project isometric and perspective sections of simple solids.

**TEXT BOOK:**

1. Natrajan K.V., "A text book of Engineering Graphics", Dhanalakshmi Publishers, Chennai, 2009.
2. Venugopal K. and Prabhu Raja V., "Engineering Graphics", New Age International (P) Limited, 2008.

**REFERENCES:**

1. Bhatt N.D. and Panchal V.M., "Engineering Drawing", Charotar Publishing House, 50<sup>th</sup> Edition, 2010.
2. Basant Agarwal and Agarwal C.M., "Engineering Drawing", Tata McGraw Hill Publishing Company Limited, New Delhi, 2008.
3. Gopalakrishna K.R., "Engineering Drawing" (Vol. I&II combined), Subhas Stores, Bangalore, 2007.
4. Luzzader, Warren.J. and Duff, John M., "Fundamentals of Engineering Drawing with an introduction to Interactive Computer Graphics for Design and Production, Eastern Economy Edition, Prentice Hall of India Pvt. Ltd, New Delhi, 2005.
5. N S Parthasarathy And Vela Murali, "Engineering Graphics", Oxford University, Press, New Delhi, 2015.
6. Shah M.B., and Rana B.C., "Engineering Drawing", Pearson, 2<sup>nd</sup> Edition, 2009.

**Publication of Bureau of Indian Standards:**

1. IS 10711 – 2001: Technical products Documentation – Size and lay out of drawing sheets.
2. IS 9609 (Parts 0 & 1) – 2001: Technical products Documentation – Lettering.
3. IS 10714 (Part 20) – 2001 & SP 46 – 2003: Lines for technical drawings.
4. IS 11669 – 1986 & SP 46 – 2003: Dimensioning of Technical Drawings.
5. IS 15021 (Parts 1 to 4) – 2001: Technical drawings – Projection Methods.

**Special points applicable to University Examinations on Engineering Graphics:**

1. There will be five questions, each of either or type covering all units of the syllabus.
2. All questions will carry equal marks of 20 each making a total of 100.
3. The answer paper shall consist of drawing sheets of A3 size only. The students will be permitted to use appropriate scale to fit solution within A3 size.
4. The examination will be conducted in appropriate sessions on the same day

**GE8161                      PROBLEM SOLVING AND PYTHON PROGRAMMING  
LABORATORY****L T P C  
0 0 4 2****OBJECTIVES:**

- To write, test, and debug simple Python programs.
- To implement Python programs with conditionals and loops.
- Use functions for structuring Python programs.
- Represent compound data using Python lists, tuples, dictionaries.
- Read and write data from/to files in Python.

**LIST OF PROGRAMS**

1. Compute the GCD of two numbers.
2. Find the square root of a number (Newton's method)
3. Exponentiation (power of a number)
4. Find the maximum of a list of numbers
5. Linear search and Binary search
6. Selection sort, Insertion sort
7. Merge sort
8. First n prime numbers
9. Multiply matrices
10. Programs that take command line arguments (word count)
11. Find the most frequent words in a text read from a file
12. Simulate elliptical orbits in Pygame
13. Simulate bouncing ball using Pygame

**PLATFORM NEEDED**

Python 3 interpreter for Windows/Linux

**OUTCOMES:****Upon completion of the course, students will be able to**

- Write, test, and debug simple Python programs.
- Implement Python programs with conditionals and loops.
- Develop Python programs step-wise by defining functions and calling them.
- Use Python lists, tuples, dictionaries for representing compound data.
- Read and write data from/to files in Python.

**TOTAL : 60 PERIODS**

**OBJECTIVES:**

- To introduce different experiments to test basic understanding of physics concepts applied in optics, thermal physics, properties of matter and liquids.

**LIST OF EXPERIMENTS: PHYSICS LABORATORY (Any 5 Experiments)**

- Determination of rigidity modulus – Torsion pendulum
- Determination of Young's modulus by non-uniform bending method
- (a) Determination of wavelength, and particle size using Laser  
(b) Determination of acceptance angle in an optical fiber.
- Determination of thermal conductivity of a bad conductor – Lee's Disc method.
- Determination of velocity of sound and compressibility of liquid – Ultrasonic interferometer
- Determination of wavelength of mercury spectrum – spectrometer grating
- Determination of band gap of a semiconductor
- Determination of thickness of a thin wire – Air wedge method

**TOTAL: 30 PERIODS****OUTCOMES:**

Upon completion of the course, the students will be able to

- apply principles of elasticity, optics and thermal properties for engineering applications.

**CHEMISTRY LABORATORY: (Any seven experiments to be conducted)****OBJECTIVES:**

- To make the student to acquire practical skills in the determination of water quality parameters through volumetric and instrumental analysis.
  - To acquaint the students with the determination of molecular weight of a polymer by viscometry.
- Estimation of HCl using  $\text{Na}_2\text{CO}_3$  as primary standard and Determination of alkalinity in water sample.
  - Determination of total, temporary & permanent hardness of water by EDTA method.
  - Determination of DO content of water sample by Winkler's method.
  - Determination of chloride content of water sample by argentometric method.
  - Estimation of copper content of the given solution by Iodometry.
  - Determination of strength of given hydrochloric acid using pH meter.
  - Determination of strength of acids in a mixture of acids using conductivity meter.
  - Estimation of iron content of the given solution using potentiometer.
  - Estimation of iron content of the water sample using spectrophotometer (1, 10-Phenanthroline / thiocyanate method).
  - Estimation of sodium and potassium present in water using flame photometer.
  - Determination of molecular weight of polyvinyl alcohol using Ostwald viscometer.
  - Pseudo first order kinetics-ester hydrolysis.
  - Corrosion experiment-weight loss method.
  - Determination of CMC.
  - Phase change in a solid.
  - Conductometric titration of strong acid vs strong base.

**OUTCOMES:**

- The students will be outfitted with hands-on knowledge in the quantitative chemical analysis of water quality related parameters.

**TOTAL: 30 PERIODS****TEXTBOOKS:**

- Vogel's Textbook of Quantitative Chemical Analysis (8<sup>TH</sup> edition, 2014)

**HS8251**

**TECHNICAL ENGLISH**

L	T	P	C
4	0	0	4

**OBJECTIVES:**

The Course prepares second semester Engineering and Technology students to:

- Develop strategies and skills to enhance their ability to read and comprehend engineering and technology texts.
- Foster their ability to write convincing job applications and effective reports.
- Develop their speaking skills to make technical presentations, participate in group discussions.
- Strengthen their listening skill which will help them comprehend lectures and talks in their areas of specialisation.

**UNIT I INTRODUCTION TECHNICAL ENGLISH**

**12**

Listening- Listening to talks mostly of a scientific/technical nature and completing information-gap exercises- Speaking –Asking for and giving directions- Reading – reading short technical texts from journals- newspapers- Writing- purpose statements – extended definitions – issue- writing instructions – checklists-recommendations-Vocabulary Development- technical vocabulary Language Development –subject verb agreement - compound words.

**UNIT II READING AND STUDY SKILLS**

**12**

Listening- Listening to longer technical talks and completing exercises based on them-Speaking – describing a process-Reading – reading longer technical texts- identifying the various transitions in a text- paragraphing- Writing- interpreting charts, graphs- Vocabulary Development-vocabulary used in formal letters/emails and reports Language Development- impersonal passive voice, numerical adjectives.

**UNIT III TECHNICAL WRITING AND GRAMMAR**

**12**

Listening- Listening to classroom lectures/ talks on engineering/technology -Speaking – introduction to technical presentations- Reading – longer texts both general and technical, practice in speed reading; Writing-Describing a process, use of sequence words- Vocabulary Development- sequence words- Misspelled words. Language Development- embedded sentences

**UNIT IV REPORT WRITING**

**12**

Listening- Listening to documentaries and making notes. Speaking – mechanics of presentations- Reading – reading for detailed comprehension- Writing- email etiquette- job application – cover letter –Résumé preparation( via email and hard copy)- analytical essays and issue based essays- -Vocabulary Development- finding suitable synonyms-paraphrasing-. Language Development- clauses- if conditionals.

**UNIT V GROUP DISCUSSION AND JOB APPLICATIONS**

**12**

Listening- TED/Ink talks; Speaking –participating in a group discussion -Reading– reading and understanding technical articles Writing– Writing reports- minutes of a meeting- accident and survey-Vocabulary Development- verbal analogies Language Development- reported speech

**TOTAL : 60 PERIODS**

**OUTCOMES:** At the end of the course learners will be able to:

- Read technical texts and write area- specific texts effortlessly.
- Listen and comprehend lectures and talks in their area of specialisation successfully.
- Speak appropriately and effectively in varied formal and informal contexts.
- Write reports and winning job applications.

**TEXT BOOKS:**

1. Board of editors. Fluency in English A Course book for Engineering and Technology. Orient Blackswan, Hyderabad: 2016
2. Sudharshana.N.P and Saveetha. C. English for Technical Communication. Cambridge University Press: New Delhi, 2016.

## REFERENCES

1. Raman, Meenakshi and Sharma, Sangeetha- Technical Communication Principles and Practice. Oxford University Press: New Delhi, 2014.
2. Kumar, Suresh. E. Engineering English. Orient Blackswan: Hyderabad, 2015
3. Booth-L. Diana, Project Work, Oxford University Press, Oxford: 2014.
4. Grussendorf, Marion, English for Presentations, Oxford University Press, Oxford: 2007
5. Means, L. Thomas and Elaine Langlois, English & Communication For Colleges. Cengage Learning, USA: 2007

**Students can be asked to read Tagore, Chetan Bhagat and for supplementary reading.**

**MA8251**

**ENGINEERING MATHEMATICS – II**

L	T	P	C
4	0	0	4

## OBJECTIVES :

This course is designed to cover topics such as Matrix Algebra, Vector Calculus, Complex Analysis and Laplace Transform. Matrix Algebra is one of the powerful tools to handle practical problems arising in the field of engineering. Vector calculus can be widely used for modeling the various laws of physics. The various methods of complex analysis and Laplace transforms can be used for efficiently solving the problems that occur in various branches of engineering disciplines.

### UNIT I MATRICES

**12**

Eigenvalues and Eigenvectors of a real matrix – Characteristic equation – Properties of Eigenvalues and Eigenvectors – Cayley-Hamilton theorem – Diagonalization of matrices – Reduction of a quadratic form to canonical form by orthogonal transformation – Nature of quadratic forms.

### UNIT II VECTOR CALCULUS

**12**

Gradient and directional derivative – Divergence and curl - Vector identities – Irrotational and Solenoidal vector fields – Line integral over a plane curve – Surface integral - Area of a curved surface - Volume integral - Green's, Gauss divergence and Stoke's theorems – Verification and application in evaluating line, surface and volume integrals.

### UNIT III ANALYTIC FUNCTIONS

**12**

Analytic functions – Necessary and sufficient conditions for analyticity in Cartesian and polar coordinates - Properties – Harmonic conjugates – Construction of analytic function - Conformal mapping – Mapping by functions  $w = z + c$ ,  $cz$ ,  $\frac{1}{z}$ ,  $z^2$  - Bilinear transformation.

### UNIT IV COMPLEX INTEGRATION

**12**

Line integral - Cauchy's integral theorem – Cauchy's integral formula – Taylor's and Laurent's series – Singularities – Residues – Residue theorem – Application of residue theorem for evaluation of real integrals – Use of circular contour and semicircular contour.

### UNIT V LAPLACE TRANSFORMS

**12**

Existence conditions – Transforms of elementary functions – Transform of unit step function and unit impulse function – Basic properties – Shifting theorems - Transforms of derivatives and integrals – Initial and final value theorems – Inverse transforms – Convolution theorem – Transform of periodic functions – Application to solution of linear second order ordinary differential equations with constant coefficients.

**TOTAL: 60 PERIODS**

**OUTCOMES :**

After successfully completing the course, the student will have a good understanding of the following topics and their applications:

- Eigen values and eigenvectors, diagonalization of a matrix, Symmetric matrices, Positive definite matrices and similar matrices.
- Gradient, divergence and curl of a vector point function and related identities.
- Evaluation of line, surface and volume integrals using Gauss, Stokes and Green's theorems and their verification.
- Analytic functions, conformal mapping and complex integration.
- Laplace transform and inverse transform of simple functions, properties, various related theorems and application to differential equations with constant coefficients.

**TEXT BOOKS :**

1. Grewal B.S., "Higher Engineering Mathematics", Khanna Publishers, New Delhi, 43<sup>rd</sup> Edition, 2014.
2. Kreyszig Erwin, "Advanced Engineering Mathematics ", John Wiley and Sons, 10<sup>th</sup> Edition, New Delhi, 2016.

**REFERENCES :**

1. Bali N., Goyal M. and Watkins C., "Advanced Engineering Mathematics", Firewall Media (An imprint of Lakshmi Publications Pvt., Ltd.), New Delhi, 7<sup>th</sup> Edition, 2009.
2. Jain R.K. and Iyengar S.R.K., " Advanced Engineering Mathematics ", Narosa Publications, New Delhi , 3<sup>rd</sup> Edition, 2007.
3. O'Neil, P.V. "Advanced Engineering Mathematics", Cengage Learning India Pvt., Ltd, New Delhi, 2007.
4. Sastry, S.S, "Engineering Mathematics", Vol. I & II, PHI Learning Pvt. Ltd, 4<sup>th</sup> Edition, New Delhi, 2014.
5. Wylie, R.C. and Barrett, L.C., "Advanced Engineering Mathematics "Tata McGraw Hill Education Pvt. Ltd, 6th Edition, New Delhi, 2012.

<b>MATERIALS SCIENCE</b>		<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>PH8251</b>	(Common to courses offered in Faculty of Mechanical				
	Engineering	<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>
	Except B.E. Materials Science and Engineering )				

**OBJECTIVES:**

- To introduce the essential principles of materials science for mechanical and related engineering applications.

**UNIT I PHASE DIAGRAMS 9**

Solid solutions - Hume Rothery's rules – the phase rule - single component system - one-component system of iron - binary phase diagrams - isomorphous systems - the tie-line rule - the lever rule - application to isomorphous system - eutectic phase diagram - peritectic phase diagram - other invariant reactions – free energy composition curves for binary systems - microstructural change during cooling.

**UNIT II FERROUS ALLOYS 9**

The iron-carbon equilibrium diagram - phases, invariant reactions - microstructure of slowly cooled steels - eutectoid steel, hypo and hypereutectoid steels - effect of alloying elements on the Fe-C system - diffusion in solids - Fick's laws - phase transformations - T-T-T-diagram for eutectoid steel – pearlitic, bainitic and martensitic transformations - tempering of martensite – steels – stainless steels – cast irons.

**UNIT III                      MECHANICAL PROPERTIES                      9**

Tensile test - plastic deformation mechanisms - slip and twinning - role of dislocations in slip - strengthening methods - strain hardening - refinement of the grain size - solid solution strengthening - precipitation hardening - creep resistance - creep curves - mechanisms of creep - creep-resistant materials - fracture - the Griffith criterion - critical stress intensity factor and its determination - fatigue failure - fatigue tests - methods of increasing fatigue life - hardness - Rockwell and Brinell hardness - Knoop and Vickers microhardness.

**UNIT IV                      MAGNETIC, DIELECTRIC AND SUPERCONDUCTING MATERIALS                      9**

Ferromagnetism – domain theory – types of energy – hysteresis – hard and soft magnetic materials – ferrites - dielectric materials – types of polarization – Langevin-Debye equation – frequency effects on polarization - dielectric breakdown – insulating materials – Ferroelectric materials - superconducting materials and their properties.

**UNIT V                      NEW MATERIALS                      9**

Ceramics – types and applications – composites: classification, role of matrix and reinforcement, processing of fiber reinforced plastics – metallic glasses: types , glass forming ability of alloys, melt spinning process, applications - shape memory alloys: phases, shape memory effect, pseudoelastic effect, NiTi alloy, applications – nanomaterials: preparation (bottom up and top down approaches), properties and applications – carbon nanotubes: types.

**TOTAL :      45                      PERIODS**

**OUTCOMES:**

Upon completion of this course,

- the students will have knowledge on the various phase diagrams and their applications
- the students will acquire knowledge on Fe-Fe<sub>3</sub>C phase diagram, various microstructures and alloys
- the students will get knowledge on mechanical properties of materials and their measurement
- the students will gain knowledge on magnetic, dielectric and superconducting properties of materials
- the students will understand the basics of ceramics, composites and nanomaterials.

**TEXT BOOKS:**

1. Balasubramaniam, R. "Callister's Materials Science and Engineering". Wiley India Pvt. Ltd., 2014.
2. Raghavan, V. "Physical Metallurgy: Principles and Practice". PHI Learning, 2015.
3. Raghavan, V. "Materials Science and Engineering : A First course". PHI Learning, 2015.

**REFERENCES**

1. Askeland, D. "Materials Science and Engineering". Brooks/Cole, 2010.
2. Smith, W.F., Hashemi, J. & Prakash, R. "Materials Science and Engineering". Tata McGraw Hill Education Pvt. Ltd., 2014.
3. Wahab, M.A. "Solid State Physics: Structure and Properties of Materials". Narosa Publishing House, 2009.

**OBJECTIVES:**

To impart knowledge on

- Electric circuit laws, single and three phase circuits and wiring
- Working principles of Electrical Machines
- Working principle of Various electronic devices and measuring instruments

**UNIT I ELECTRICAL CIRCUITS****9**

Basic circuit components – Ohms Law - Kirchoff's Law – Instantaneous Power – Inductors - Capacitors – Independent and Dependent Sources - steady state solution of DC circuits - Nodal analysis, Mesh analysis- Thevenin's Theorem, Norton's Theorem, Maximum Power transfer theorem- Linearity and Superposition Theorem.

**UNIT II AC CIRCUITS****9**

Introduction to AC circuits – waveforms and RMS value – power and power factor, single phase and three-phase balanced circuits – Three phase loads - housing wiring, industrial wiring, materials of wiring

**UNIT III ELECTRICAL MACHINES****9**

Principles of operation and characteristics of ; DC machines, Transformers (single and three phase ) ,Synchronous machines , three phase and single phase induction motors.

**UNIT IV ELECTRONIC DEVICES & CIRCUITS****9**

Types of Materials – Silicon & Germanium- N type and P type materials – PN Junction –Forward and Reverse Bias –Semiconductor Diodes –Bipolar Junction Transistor – Characteristics –Field Effect Transistors – Transistor Biasing –Introduction to operational Amplifier –Inverting Amplifier – Non Inverting Amplifier –DAC – ADC .

**UNIT V MEASUREMENTS & INSTRUMENTATION****9**

Introduction to transducers - Classification of Transducers: Resistive, Inductive, Capacitive, Thermoelectric, piezoelectric, photoelectric, Hall effect and Mechanical - ,Classification of instruments - Types of indicating Instruments - multimeters –Oscilloscopes- – three-phase power measurements– instrument transformers (CT and PT )

**TOTAL : 45 PERIODS****OUTCOMES:**

Ability to

- Understand electric circuits and working principles of electrical machines
- Understand the concepts of various electronic devices
- Choose appropriate instruments for electrical measurement for a specific application

**TEXT BOOKS**

1. D P Kothari and I.J Nagarath, "Electrical Machines "Basic Electrical and Electronics Engineering", McGraw Hill Education(India) Private Limited, Third Reprint ,2016
2. Leonard S Bobrow, " Foundations of Electrical Engineering", Oxford University Press, 2013
3. Thereja .B.L., "Fundamentals of Electrical Engineering and Electronics", S. Chand & Co. Ltd., 2008

**REFERENCES**

1. A.E.Fitzgerald, David E Higginbotham and Arvin Grabel, "Basic Electrical Engineering", McGraw Hill Education(India) Private Limited, 2009
2. Allan S Moris, "Measurement and Instrumentation Principles", Elsevier, First Indian Edition, 2006
3. Del Toro, "Electrical Engineering Fundamentals", Pearson Education, New Delhi, 2007
4. John Bird, "Electrical Circuit Theory and Technology", Elsevier, First Indian Edition, 2006

5. N K De, Dipu Sarkar, "Basic Electrical Engineering", Universities Press (India) Private Limited 2016
6. Rajendra Prasad, "Fundamentals of Electrical Engineering", Prentice Hall of India, 2006

**GE8291**

**ENVIRONMENTAL SCIENCE AND ENGINEERING**

**L T P C**  
**3 0 0 3**

**OBJECTIVES:**

- To study the nature and facts about environment.
- To finding and implementing scientific, technological, economic and political solutions to environmental problems.
- To study the interrelationship between living organism and environment.
- To appreciate the importance of environment by assessing its impact on the human world; envision the surrounding environment, its functions and its value.
- To study the dynamic processes and understand the features of the earth's interior and surface.
- To study the integrated themes and biodiversity, natural resources, pollution control and waste management.

**UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY**

**14**

Definition, scope and importance of environment – need for public awareness - concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers – energy flow in the ecosystem – ecological succession – food chains, food webs and ecological pyramids – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity. Field study of common plants, insects, birds; Field study of simple ecosystems – pond, river, hill slopes, etc.

**UNIT II ENVIRONMENTAL POLLUTION**

**8**

Definition – causes, effects and control measures of: (a) Air pollution (b) Water pollution (c) Soil pollution (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards – solid waste management: causes, effects and control measures of municipal solid wastes – role of an individual in prevention of pollution – pollution case studies – disaster management: floods, earthquake, cyclone and landslides. Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

**UNIT III NATURAL RESOURCES**

**10**

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and over- utilization of surface and ground water, floods, drought, conflicts over water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles. Field study of local area to document environmental assets – river / forest / grassland / hill / mountain.

**UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT****7**

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – climate change, global warming, acid rain, ozone layer depletion, nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act – Air (Prevention and Control of Pollution) act – Water (Prevention and control of Pollution) act – Wildlife protection act – Forest conservation act – enforcement machinery involved in environmental legislation- central and state pollution control boards- Public awareness.

**UNIT V HUMAN POPULATION AND THE ENVIRONMENT****6**

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare – role of information technology in environment and human health – Case studies.

**TOTAL: 45 PERIODS****OUTCOMES:**

- Environmental Pollution or problems cannot be solved by mere laws. Public participation is an important aspect which serves the environmental Protection. One will obtain knowledge on the following after completing the course.
- Public awareness of environmental is at infant stage.
- Ignorance and incomplete knowledge has lead to misconceptions
- Development and improvement in std. of living has lead to serious environmental disasters

**TEXT BOOKS:**

1. Benny Joseph, 'Environmental Science and Engineering', Tata McGraw-Hill, New Delhi, 2006.
2. Gilbert M. Masters, 'Introduction to Environmental Engineering and Science', 2<sup>nd</sup> edition, Pearson Education, 2004.

**REFERENCES :**

1. Dharmendra S. Sengar, 'Environmental law', Prentice hall of India PVT LTD, New Delhi, 2007.
2. Erach Bharucha, "Text book of Environmental Studies", Universities Press(I) PVT, LTD, Hyderabad, 2015.
3. Rajagopalan, R, 'Environmental Studies-From Crisis to Cure', Oxford University Press, 2005.
4. G. Tyler Miller and Scott E. Spoolman, "Environmental Science", Cengage Learning India PVT, LTD, Delhi, 2014.

**GE8292****ENGINEERING MECHANICS****L T P C  
3 2 0 4****OBJECTIVES:**

- To develop capacity to predict the effect of force and motion in the course of carrying out the design functions of engineering.

**UNIT I STATICS OF PARTICLES****9+6**

Introduction – Units and Dimensions – Laws of Mechanics – Lami's theorem, Parallelogram and triangular Law of forces – Vectorial representation of forces – Vector operations of forces - additions, subtraction, dot product, cross product – Coplanar Forces – rectangular components – Equilibrium of a particle – Forces in space – Equilibrium of a particle in space – Equivalent systems of forces – Principle of transmissibility .

**UNIT II                    EQUILIBRIUM OF RIGID BODIES****9+6**

Free body diagram – Types of supports – Action and reaction forces – stable equilibrium – Moments and Couples – Moment of a force about a point and about an axis – Vectorial representation of moments and couples – Scalar components of a moment – Varignon's theorem – Single equivalent force – Equilibrium of Rigid bodies in two dimensions – Equilibrium of Rigid bodies in three dimensions

**UNIT III                    PROPERTIES OF SURFACES AND SOLIDS****9+6**

Centroids and centre of mass – Centroids of lines and areas - Rectangular, circular, triangular areas by integration – T section, I section, - Angle section, Hollow section by using standard formula – Theorems of Pappus - Area moments of inertia of plane areas – Rectangular, circular, triangular areas by integration – T section, I section, Angle section, Hollow section by using standard formula – Parallel axis theorem and perpendicular axis theorem – Principal moments of inertia of plane areas – Principal axes of inertia – Mass moment of inertia – mass moment of inertia for prismatic, cylindrical and spherical solids from first principle – Relation to area moments of inertia.

**UNIT IV                    DYNAMICS OF PARTICLES****9+6**

Displacements, Velocity and acceleration, their relationship – Relative motion – Curvilinear motion - Newton's laws of motion – Work Energy Equation – Impulse and Momentum – Impact of elastic bodies.

**UNIT V                    FRICTION AND RIGID BODY DYNAMICS****9+6**

Friction force – Laws of sliding friction – equilibrium analysis of simple systems with sliding friction – wedge friction-. Rolling resistance - Translation and Rotation of Rigid Bodies – Velocity and acceleration – General Plane motion of simple rigid bodies such as cylinder, disc/wheel and sphere.

**TOTAL : 45+30=75 PERIODS****OUTCOMES:**

On successful completion of this course, the student will be able to

- illustrate the vectorial and scalar representation of forces and moments
- analyse the rigid body in equilibrium
- evaluate the properties of surfaces and solids
- calculate dynamic forces exerted in rigid body
- determine the friction and the effects by the laws of friction

**TEXT BOOKS:**

1. Beer, F.P and Johnston Jr. E.R., "Vector Mechanics for Engineers (In SI Units): Statics and Dynamics", 8<sup>th</sup> Edition, Tata McGraw-Hill Publishing company, New Delhi (2004).
2. Vela Murali, "Engineering Mechanics", Oxford University Press (2010)

**REFERENCES:**

1. Bhavikatti, S.S and Rajashekarappa, K.G., "Engineering Mechanics", New Age International (P) Limited Publishers, 1998.
2. Hibbeler, R.C and Ashok Gupta, "Engineering Mechanics: Statics and Dynamics", 11<sup>th</sup> Edition, Pearson Education 2010.
3. Irving H. Shames and Krishna Mohana Rao. G., "Engineering Mechanics – Statics and Dynamics", 4<sup>th</sup> Edition, Pearson Education 2006.
4. Meriam J.L. and Kraige L.G., "Engineering Mechanics- Statics - Volume 1, Dynamics- Volume 2", Third Edition, John Wiley & Sons, 1993.
5. Rajasekaran S and Sankarasubramanian G., "Engineering Mechanics Statics and Dynamics", 3<sup>rd</sup> Edition, Vikas Publishing House Pvt. Ltd., 2005.

**OBJECTIVES:**

To provide exposure to the students with hands on experience on various basic engineering practices in Civil, Mechanical, Electrical and Electronics Engineering.

**GROUP A (CIVIL & MECHANICAL)****I CIVIL ENGINEERING PRACTICE****13****Buildings:**

(a) Study of plumbing and carpentry components of residential and industrial buildings. Safety aspects.

**Plumbing Works:**

- (a) Study of pipeline joints, its location and functions: valves, taps, couplings, unions, reducers, elbows in household fittings.
- (b) Study of pipe connections requirements for pumps and turbines.
- (c) Preparation of plumbing line sketches for water supply and sewage works.
- (d) Hands-on-exercise:

Basic pipe connections – Mixed pipe material connection – Pipe connections with different joining components.

- (e) Demonstration of plumbing requirements of high-rise buildings.

**Carpentry using Power Tools only:**

- (a) Study of the joints in roofs, doors, windows and furniture.
- (b) Hands-on-exercise:  
Wood work, joints by sawing, planing and cutting.

**II MECHANICAL ENGINEERING PRACTICE****18****Welding:**

- (a) Preparation of butt joints, lap joints and T- joints by Shielded metal arc welding.
- (b) Gas welding practice

**Basic Machining:**

- (a) Simple Turning and Taper turning
- (b) Drilling Practice

**Sheet Metal Work:**

- (a) Forming & Bending:
- (b) Model making – Trays and funnels.
- (c) Different type of joints.

**Machine assembly practice:**

- (a) Study of centrifugal pump
- (b) Study of air conditioner

**Demonstration on:**

- (a) Smithy operations, upsetting, swaging, setting down and bending. Example – Exercise – Production of hexagonal headed bolt.
- (b) Foundry operations like mould preparation for gear and step cone pulley.
- (c) Fitting – Exercises – Preparation of square fitting and V – fitting models.

## **GROUP B (ELECTRICAL & ELECTRONICS)**

- III ELECTRICAL ENGINEERING PRACTICE 13**
1. Residential house wiring using switches, fuse, indicator, lamp and energy meter.
  2. Fluorescent lamp wiring.
  3. Stair case wiring
  4. Measurement of electrical quantities – voltage, current, power & power factor in RLC circuit.
  5. Measurement of energy using single phase energy meter.
  6. Measurement of resistance to earth of an electrical equipment.
- IV ELECTRONICS ENGINEERING PRACTICE 16**
1. Study of Electronic components and equipments – Resistor, colour coding measurement of AC signal parameter (peak-peak, rms period, frequency) using CR.
  2. Study of logic gates AND, OR, EX-OR and NOT.
  3. Generation of Clock Signal.
  4. Soldering practice – Components Devices and Circuits – Using general purpose PCB.
  5. Measurement of ripple factor of HWR and FWR.

**TOTAL: 60 PERIODS**

### **OUTCOMES:**

On successful completion of this course, the student will be able to

- fabricate carpentry components and pipe connections including plumbing works.
- use welding equipments to join the structures.
- Carry out the basic machining operations
- Make the models using sheet metal works
- Illustrate on centrifugal pump, Air conditioner, operations of smithy, foundry and fittings
- Carry out basic home electrical works and appliances
- Measure the electrical quantities
- Elaborate on the components, gates, soldering practices.

### **LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:**

#### **• CIVIL**

- |   |          |
|---|----------|
| 1. Assorted components for plumbing consisting of metallic pipes, plastic pipes, flexible pipes, couplings, unions, elbows, plugs and other fittings. | 15 Sets. |
| 2. Carpentry vice (fitted to work bench)  | 15 Nos.  |
| 3. Standard woodworking tools   | 15 Sets. |
| 4. Models of industrial trusses, door joints, furniture joints  | 5 each   |
| 5. Power Tools: (a) Rotary Hammer   | 2 Nos    |
| (b) Demolition Hammer   | 2 Nos    |
| (c) Circular Saw  | 2 Nos    |
| (d) Planer  | 2 Nos    |
| (e) Hand Drilling Machine   | 2 Nos    |
| (f) Jigsaw  | 2 Nos    |

#### **MECHANICAL**

- |   |         |
|---|---------|
| 1. Arc welding transformer with cables and holders                            | 5 Nos.  |
| 2. Welding booth with exhaust facility  | 5 Nos.  |
| 3. Welding accessories like welding shield, chipping hammer, wire brush, etc. | 5 Sets. |
| 4. Oxygen and acetylene gas cylinders, blow pipe and other welding outfit.    | 2 Nos.  |
| 5. Centre lathe   | 2 Nos.  |
| 6. Hearth furnace, anvil and smithy tools                                     | 2 Sets. |

- |   |           |
|---|-----------|
| 7. Moulding table, foundry tools                          | 2 Sets.   |
| 8. Power Tool: Angle Grinder                              | 2 Nos     |
| 9. Study-purpose items: centrifugal pump, air-conditioner | One each. |

#### **ELECTRICAL**

- |   |         |
|---|---------|
| 1. Assorted electrical components for house wiring                  | 15 Sets |
| 2. Electrical measuring instruments                                 | 10 Sets |
| 3. Study purpose items: Iron box, fan and regulator, emergency lamp | 1 each  |
| 4. Megger (250V/500V)   | 1 No.   |
| 5. Power Tools: (a) Range Finder                                    | 2 Nos   |
| (b) Digital Live-wire detector                                      | 2 Nos   |

#### **ELECTRONICS**

- |   |         |
|---|---------|
| 1. Soldering guns   | 10 Nos. |
| 2. Assorted electronic components for making circuits                 | 50 Nos. |
| 3. Small PCBs   | 10 Nos. |
| 4. Multimeters  | 10 Nos. |
| 5. Study purpose items: Telephone, FM radio, low-voltage power supply |         |

<b>BE8261</b>	<b>BASIC ELECTRICAL, ELECTRONICS AND INSTRUMENTATION</b>	<b>L T P C</b>
	<b>ENGINEERING LABORATORY</b>	<b>0 0 4 2</b>

#### **OBJECTIVE:**

- To train the students in performing various tests on electrical drives, sensors and circuits.

#### **LIST OF EXPERIMENTS:**

- Load test on separately excited DC generator
- Load test on Single phase Transformer
- Load test on Induction motor
- Verification of Circuit Laws
- Verification of Circuit Theorems
- Measurement of three phase power
- Load test on DC shunt motor.
- Diode based application circuits
- Transistor based application circuits
- Study of CRO and measurement of AC signals
- Characteristics of LVDT
- Calibration of Rotometer
- RTD and Thermistor

**Minimum of 10 Experiments to be carried out :-**

**TOTAL: 60 PERIODS**

#### **OUTCOMES:**

- Ability to determine the speed characteristic of different electrical machines
- Ability to design simple circuits involving diodes and transistors
- Ability to use operational amplifiers

#### **LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

S.No.	NAME OF THE EQUIPMENT	Qty.
1	D. C. Motor Generator Set	2
2	D.C. Shunt Motor	2
3	Single Phase Transformer	2

4	Single Phase Induction Motor	2
5	Ammeter A.C and D.C	20
6	Voltmeters A.C and D.C	20
7.	Watt meters LPF and UPF	4
8.	Resistors & Breadboards	-
9.	Cathode Ray Oscilloscopes	4
10.	Dual Regulated power supplies	6
11.	A.C. Signal Generators	4
12.	Transistors (BJT, JFET)	-

### MA8353 TRANSFORMS AND PARTIAL DIFFERENTIAL EQUATIONS

**L T P C**  
**4 0 0 4**

#### OBJECTIVES :

- To introduce the basic concepts of PDE for solving standard partial differential equations.
- To introduce Fourier series analysis which is central to many applications in engineering apart from its use in solving boundary value problems.
- To acquaint the student with Fourier series techniques in solving heat flow problems used in various situations.
- To acquaint the student with Fourier transform techniques used in wide variety of situations.
- To introduce the effective mathematical tools for the solutions of partial differential equations that model several physical processes and to develop Z transform techniques for discrete time systems.

#### UNIT I PARTIAL DIFFERENTIAL EQUATIONS

**12**

Formation of partial differential equations – Singular integrals - Solutions of standard types of first order partial differential equations - Lagrange's linear equation - Linear partial differential equations of second and higher order with constant coefficients of both homogeneous and non-homogeneous types.

#### UNIT II FOURIER SERIES

**12**

Dirichlet's conditions – General Fourier series – Odd and even functions – Half range sine series – Half range cosine series – Complex form of Fourier series – Parseval's identity – Harmonic analysis.

#### UNIT III APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS

**12**

Classification of PDE – Method of separation of variables - Fourier Series Solutions of one dimensional wave equation – One dimensional equation of heat conduction – Steady state solution of two dimensional equation of heat conduction.

#### UNIT IV FOURIER TRANSFORMS

**12**

Statement of Fourier integral theorem – Fourier transform pair – Fourier sine and cosine transforms – Properties – Transforms of simple functions – Convolution theorem – Parseval's identity.

#### UNIT V Z - TRANSFORMS AND DIFFERENCE EQUATIONS

**12**

Z-transforms - Elementary properties – Inverse Z-transform (using partial fraction and residues) – Initial and final value theorems - Convolution theorem - Formation of difference equations – Solution of difference equations using Z - transform.

**TOTAL : 60 PERIODS**

**OUTCOMES :**

Upon successful completion of the course, students should be able to:

- Understand how to solve the given standard partial differential equations.
- Solve differential equations using Fourier series analysis which plays a vital role in engineering applications.
- Appreciate the physical significance of Fourier series techniques in solving one and two dimensional heat flow problems and one dimensional wave equations.
- Understand the mathematical principles on transforms and partial differential equations would provide them the ability to formulate and solve some of the physical problems of engineering.
- Use the effective mathematical tools for the solutions of partial differential equations by using Z transform techniques for discrete time systems.

**TEXT BOOKS :**

1. Grewal B.S., "Higher Engineering Mathematics", 43<sup>rd</sup> Edition, Khanna Publishers, New Delhi, 2014.
2. Narayanan S., Manicavachagom Pillay.T.K and Ramanaiah.G "Advanced Mathematics for Engineering Students", Vol. II & III, S.Viswanathan Publishers Pvt. Ltd, Chennai, 1998.

**REFERENCES :**

1. Andrews, L.C and Shivamoggi, B, "Integral Transforms for Engineers" SPIE Press, 1999.
2. Bali. N.P and Manish Goyal, "A Textbook of Engineering Mathematics", 9<sup>th</sup> Edition, Laxmi Publications Pvt. Ltd, 2014.
3. Erwin Kreyszig, "Advanced Engineering Mathematics ", 10<sup>th</sup> Edition, John Wiley, India, 2016.
4. James, G., "Advanced Modern Engineering Mathematics", 3<sup>rd</sup> Edition, Pearson Education, 2007.
5. Ramana. B.V., "Higher Engineering Mathematics", McGraw Hill Education Pvt. Ltd, New Delhi, 2016.
6. Wylie, R.C. and Barrett, L.C., "Advanced Engineering Mathematics "Tata McGraw Hill Education Pvt. Ltd, 6th Edition, New Delhi, 2012.

**ME8491****ENGINEERING METALLURGY****L T P C  
3 0 0 3****OBJECTIVE:**

- To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

**UNIT I            ALLOYS AND PHASE DIAGRAMS****9**

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectic, eutectoid, peritectic, and peritectoid reactions, Iron – carbon equilibrium diagram. Classification of steel and cast Iron microstructure, properties and application.

**UNIT II            HEAT TREATMENT****9**

Definition – Full annealing, stress relief, recrystallisation and spheroidising – normalising, hardening and Tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram CCR – Hardenability, Jominy end quench test - Austempering, martempering – case hardening, carburizing, Nitriding, cyaniding, carbonitriding – Flame and Induction hardening – Vacuum and Plasma hardening. .

**UNIT III FERROUS AND NON-FERROUS METALS****9**

Effect of alloying additions on steel-  $\alpha$  and  $\beta$  stabilisers– stainless and tool steels – HSLA, Maraging steels – Cast Iron - Grey, white, malleable, spheroidal – alloy cast irons, Copper and copper alloys – Brass, Bronze and Cupronickel – Aluminium and Al-Cu – precipitation strengthening treatment – Bearing alloys, Mg-alloys, Ni-based super alloys and Titanium alloys.

**UNIT IV NON-METALLIC MATERIALS****9**

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of various thermosetting and thermoplastic polymers (PP, PS, PVC, PMMA, PET, PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE, Polymers – Urea and Phenol formaldehydes)- Engineering Ceramics – Properties and applications of  $Al_2O_3$ , SiC,  $Si_3N_4$ , PSZ and SIALON –Composites- Classifications- Metal Matrix and FRP - Applications of Composites.

**UNIT V MECHANICAL PROPERTIES AND DEFORMATION MECHANISMS****9**

Mechanisms of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), hardness tests, Impact test Izod and Charpy, fatigue and creep failure mechanisms.

**TOTAL: 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Explain alloys and phase diagram, Iron-Iron carbide diagram and steel classification.
- CO2 Explain isothermal transformation, continuous cooling diagrams and different heat treatment processes.
- CO3 Summarize the mechanism of plastic deformation and testing mechanical properties.
- CO4 Clarify the effect of alloying elements on ferrous and non-ferrous metals.
- CO5 Differentiate different non-metallurgical materials.

**TEXT BOOKS:**

1. Avner, S.H., "Introduction to Physical Metallurgy", McGraw Hill Book Company, 1997.
2. Williams D Callister, "Material Science and Engineering" Wiley India Pvt Ltd, Revised Indian Edition 2014

**REFERENCES:**

1. U.C.Jindal : Material Science and Metallurgy, "Engineering Materials and Metallurgy", First Edition, Dorling Kindersley, 2012
2. Kenneth G. Budinski and Michael K. Budinski, "Engineering Materials", Prentice Hall of India Private Limited, 2010.
3. Raghavan.V, "Materials Science and Engineering", Prentice Hall of India Pvt. Ltd., 2015.
4. Upadhyay. G.S. and Anish Upadhyay, "Materials Science and Engineering", Viva Books Pvt. Ltd., New Delhi, 2006.

**EE8353****ELECTRICAL DRIVES AND CONTROLS****L T P C**  
**3 0 0 3****OBJECTIVES:**

- To understand the basic concepts of different types of electrical machines and their performance.
- To study the different methods of starting D.C motors and induction motors.
- To study the conventional and solid-state drives

**UNIT I INTRODUCTION****8**

Basic Elements – Types of Electric Drives – factors influencing the choice of electrical drives – heating and cooling curves – Loading conditions and classes of duty – Selection of power rating for drive motors with regard to thermal overloading and Load variation factors

<b>UNIT II</b>	<b>DRIVE MOTOR CHARACTERISTICS</b>	<b>9</b>
Mechanical characteristics – Speed-Torque characteristics of various types of load and drive motors – Braking of Electrical motors – DC motors: Shunt, series and compound - single phase and three phase induction motors.		
<b>UNIT III</b>	<b>STARTING METHODS</b>	<b>8</b>
Types of D.C Motor starters – Typical control circuits for shunt and series motors – Three phase squirrel cage and slip ring induction motors.		
<b>UNIT IV</b>	<b>CONVENTIONAL AND SOLID STATE SPEED CONTROL OF D.C. DRIVES</b>	<b>10</b>
Speed control of DC series and shunt motors – Armature and field control, Ward-Leonard control system - Using controlled rectifiers and DC choppers –applications.		
<b>UNIT V</b>	<b>CONVENTIONAL AND SOLID STATE SPEED CONTROL OF A.C. DRIVES</b>	<b>10</b>
Speed control of three phase induction motor – Voltage control, voltage / frequency control, slip power recovery scheme – Using inverters and AC voltage regulators – applications.		
		<b>TOTAL: 45 PERIODS</b>

**OUTCOME:**

- Upon Completion of this subject, the students can able to explain different types of electrical machines and their performance

**TEXT BOOKS:**

1. Nagrath .I.J. & Kothari .D.P, “Electrical Machines”, Tata McGraw-Hill, 2006
2. Vedam Subrahmaniam, “Electric Drives (Concepts and Applications)”, Tata McGraw-Hill, 2010

**REFERENCES:**

1. Partab. H., “Art and Science and Utilisation of Electrical Energy”, Dhanpat Rai and Sons, 2017
2. Pillai.S.K “A First Course on Electric Drives”, Wiley Eastern Limited, 2012
3. Singh. M.D., K.B.Khanchandani, “Power Electronics”, Tata McGraw-Hill, 2006.

<b>CE8395</b>	<b>STRENGTH OF MATERIALS FOR MECHANICAL ENGINEERS</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
		<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>

**OBJECTIVES:**

- To understand the concepts of stress, strain, principal stresses and principal planes.
- To study the concept of shearing force and bending moment due to external loads in determinate beams and their effect on stresses.
- To determine stresses and deformation in circular shafts and helical spring due to torsion.
- To compute slopes and deflections in determinate beams by various methods.
- To study the stresses and deformations induced in thin and thick shells.

<b>UNIT I</b>	<b>STRESS, STRAIN AND DEFORMATION OF SOLIDS</b>	<b>9</b>
Rigid bodies and deformable solids – Tension, Compression and Shear Stresses – Deformation of simple and compound bars – Thermal stresses – Elastic constants – Volumetric strains –Stresses on inclined planes – principal stresses and principal planes – Mohr’s circle of stress.		
<b>UNIT II</b>	<b>TRANSVERSE LOADING ON BEAMS AND STRESSES IN BEAM</b>	<b>9</b>
Beams – types transverse loading on beams – Shear force and bending moment in beams – Cantilevers – Simply supported beams and over – hanging beams. Theory of simple bending– bending stress distribution – Load carrying capacity – Proportioning of sections – Flitched beams – Shear stress distribution.		

**UNIT III TORSION****9**

Torsion formulation stresses and deformation in circular and hollow shafts – Stepped shafts– Deflection in shafts fixed at the both ends – Stresses in helical springs – Deflection of helical springs, carriage springs.

**UNIT IV DEFLECTION OF BEAMS****9**

Double Integration method – Macaulay's method – Area moment method for computation of slopes and deflections in beams - Conjugate beam and strain energy – Maxwell's reciprocal theorems.

**UNIT V THIN CYLINDERS, SPHERES AND THICK CYLINDERS****9**

Stresses in thin cylindrical shell due to internal pressure circumferential and longitudinal stresses and deformation in thin and thick cylinders – spherical shells subjected to internal pressure – Deformation in spherical shells – Lamé's theorem.

**TOTAL: 45 PERIODS****OUTCOMES:**

Students will be able to

- Understand the concepts of stress and strain in simple and compound bars, the importance of principal stresses and principal planes.
- Understand the load transferring mechanism in beams and stress distribution due to shearing force and bending moment.
- Apply basic equation of simple torsion in designing of shafts and helical spring
- Calculate the slope and deflection in beams using different methods.
- Analyze and design thin and thick shells for the applied internal and external pressures.

**TEXT BOOKS:**

1. Bansal, R.K., "Strength of Materials", Laxmi Publications (P) Ltd., 2007
2. Jindal U.C., "Strength of Materials", Asian Books Pvt. Ltd., New Delhi, 2007

**REFERENCES:**

1. Egor. P. Popov "Engineering Mechanics of Solids" Prentice Hall of India, New Delhi, 2002
2. Ferdinand P. Beer, Russell Johnson, J.R. and John J. Dewole "Mechanics of Materials", Tata McGraw Hill Publishing 'co. Ltd., New Delhi, 2005.
3. Hibbeler, R.C., "Mechanics of Materials", Pearson Education, Low Price Edition, 2013
4. Subramanian R., "Strength of Materials", Oxford University Press, Oxford Higher Education Series, 2010.

**MF8301****MANUFACTURING PROCESSES - I****L T P C  
3 0 0 3****OBJECTIVES:**

At the end of this course the student should be able to understand

- Methods to solve problems on cutting forces, tool life and analytical methods of estimating cutting temperature.
- Constructional features of lathe, drilling, shaper, planer, boring, broaching, and grinding machines, accessories and common operations performed on these machines.
- Machine tool structures, erection and testing of machine tools Concept of automation of machine tools.

**UNIT I FUNDAMENTALS OF METAL CUTTING****9**

Tool geometry- Mechanics of orthogonal and oblique cutting - mechanism of chip formation- Types of chips produced in cutting -Cutting forces - Merchant's circle diagram – simple problems -Cutting temperature-causes, effects, measurement, estimation and control-Tool failure modes-wear mechanisms – tool life - simple problems- Machinability -Surface finish and integrity of machined surfaces- Machining economics- cutting tool materials- Cutting tool reconditioning-Cutting fluids.

**UNIT II BASIC MACHINING PROCESSES****9**

Lathe: Kinematic arrangement -Specification - Types - Mechanisms - work holding devices- Operations - Drilling: Specification - Types - Mechanism - Operations - Drill tool nomenclature -- Boring: Specification - Types - Operations - Boring tool - Jig Boring machine – Reamer and tap Milling: Specification – Types - Cutter nomenclature - Types of cutter - mounting of cutters Operations - Indexing - Cam and thread milling- Shaper: Specification - Types – Mechanism- Planer: Specification - Types - Mechanism - Broaching: Specification - Types - Tool nomenclature - Broaching process.

**UNIT III GRINDING AND FINISHING OPERATIONS****9**

Grinding: Types of grinding machine - Designation and selection of grinding wheel - Abrasives- Bonds -bonded abrasives - Reconditioning of grinding wheel - grinding operations and machines wheel grinding -Design Considerations for grinding- economics of grinding- finishing operation. - deburring - lapping, honing, burnishing - super finishing operations.

**UNIT IV GEAR CUTTING****9**

Gear cutting methods-Kinematics of gear shaping and gear hobbing – template gear cutting methods-Gear generation principles specifications - Bevel gear generator - Gear finishing methods-gear grinding -lapping

**UNIT V MACHINE TOOL STRUCTURE AND AUTOMATION****9**

Classification Machine tool structures-Vibration and chatters in machining-erecting and testing of machine tools-Automation: Cam controlled automats, single spindle and multi spindle automats - Swiss type, automatic screw mechanism - Feeding mechanism - Transfer mechanism, Tracer controller mechanism.

**TOTAL : 45 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to use different manufacturing process and use this in industry for component production

**TEXT BOOKS:**

1. Geoffrey Boothroyd, Winston A. Knight, “Fundamentals of Metal Machining and Machine Tools”, 2<sup>nd</sup> edition, CRC, 1988.
2. Pandey.P.C., C.K. Singh, ”Production Engineering and Science”, Standard Publishers distributors, New Delhi, 2003

**REFERENCES:**

1. S.K. Hajra Choudry, S.K.Bose, A.K. Hajra Choudry " Elements of Workshop Technology Vol II: Machine tools", Media promoters and Publishers Pvt Ltd, 2002
2. Krar, Oswald, “Technology of Machine Tools”, McGraw Hill International Editions, 1991.
3. Paul Degarma. E., J.T.Black and Ronald A.Kosher, “Materials and Processes in Manufacturing”, Eighth Edition, Prentice-Hall of India, 1997.
4. Roy A Lindberg, “Process and Materials of Manufacture”, Fourth Edition Prentice-Hall of India, 1994.
5. Sharma. P.C., “A Text book of Production Technology”, S.Chand and Co., Ltd., 1999.

**OBJECTIVES:**

- To make the students understand and interpret drawings of machine components
- To prepare assembly drawings both manually and using standard CAD packages
- To familiarize the students with Indian Standards on drawing practices and standard components
- To gain practical experience in handling 2D drafting and 3D modeling software systems.

**UNIT I                      DRAWING STANDARDS & FITS AND TOLERANCES                      12**

Code of practice for Engineering Drawing, BIS specifications – Welding symbols, riveted joints, keys, fasteners – Reference to hand book for the selection of standard components like bolts, nuts, screws, keys etc. - Limits, Fits – Tolerancing of individual dimensions – Specification of Fits – Preparation of production drawings and reading of part and assembly drawings, basic principles of geometric dimensioning & tolerancing.

**UNIT II                      INTRODUCTION TO 2D DRAFTING                      16**

- Drawing, Editing, Dimensioning, Layering, Hatching, Block, Array, Detailing, Detailed drawing.
- Bearings - Bush bearing, Plummer block
- Valves – Safety and non-return valves.

**UNIT III                      3D GEOMETRIC MODELING AND ASSEMBLY                      32**

Sketcher - Datum planes – Protrusion – Holes - Part modeling – Extrusion – Revolve – Sweep – Loft – Blend – Fillet - Pattern – Chamfer - Round - Mirror – Section - Assembly

- Couplings – Flange, Universal, Oldham's, Muff, Gear couplings
- Joints – Knuckle, Gib & cotter, strap, sleeve & cotter joints
- Engine parts – Piston, connecting rod, cross-head (vertical and horizontal), stuffing box, multi-plate clutch
- Miscellaneous machine components – Screw jack, machine vice, tail stock, chuck, vane and gear pump

**TOTAL:60 PERIODS**

**Note:** 25% of assembly drawings must be done manually and remaining 75% of assembly drawings must be done by using any CAD software. The above tasks can be performed manually and using standard commercial 2D / 3D CAD software

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

CO1 Follow the drawing standards, Fits and Tolerances

CO2 Re-create part drawings, sectional views and assembly drawings as per standards

**TEXT BOOK:**

1. Gopalakrishna K.R., "Machine Drawing", 22nd Edition, Subhas Stores Books Corner, Bangalore, 2013

**REFERENCES:**

1. Junnarkar, N.D., "Machine Drawing", 1st Edition, Pearson Education, 2004
2. N. D. Bhatt and V.M. Panchal, "Machine Drawing", 48th Edition, Charotar Publishers, 2013
3. N. Siddeshwar, P. Kanniah, V.V.S. Sastri, "Machine Drawing", published by Tata Mc Graw Hill, 2006
4. S. Trymbaka Murthy, "A Text Book of Computer Aided Machine Drawing", CBS Publishers, New Delhi, 2007

**EE8312 ELECTRICAL ENGINEERING AND MEASUREMENTS LABORATORY****L T P C**  
**0 0 4 2****OBJECTIVES:**

To impart practical knowledge on

- Characteristic of different machines
- Method of speed control of machines
- Measurement of various electrical parameters

**LIST OF EXPERIMENTS**

1. Study of DC & AC Starters
2. Study of Transducers
3. Wheatstone Bridge and Schering Bridge
4. ADC and DAC Converters
5. Speed Control of DC Shunt Motor
6. Load Test on DC Shunt Motor
7. OCC & Load Characteristics of DC Shunt Generator
8. Load Test on Single-Phase Transformer
9. Load Test on Three-Phase Induction Motor
10. Load Test on Single-Phase Induction Motor.

**TOTAL: 45 PERIODS****OUTCOMES**

- Ability to perform speed characteristic of different electrical machine.
- Ability to measure various electrical parameter.

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

1. DC & AC Starters
2. Transducers
3. Wheatstone Bridge & Schering Bridge
4. ADC & DAC Converters
5. DC Shunt Motor
6. Single-Phase Transformer
7. Three-Phase Induction Motor
8. Single-Phase Induction Motor.

**ME8361 MANUFACTURING TECHNOLOGY LABORATORY – I****L T P C**  
**0 0 4 2****OBJECTIVE:**

- To Study and practice the various operations that can be performed in lathe, shaper, drilling, milling machines etc. and to equip with the practical knowledge required in the core industries.

**LIST OF EXPERIMENTS**

Machining and Machining time estimations for:

1. Taper Turning
2. External Thread cutting
3. Internal Thread Cutting
4. Eccentric Turning
5. Knurling
6. Square Head Shaping
7. Hexagonal Head Shaping
8. Fabrication of simple structural shapes using Gas Metal Arc Welding
9. Joining of plates and pipes using Gas Metal Arc Welding/ Arc Welding /Submerged arc welding
10. Preparation of green sand moulds
11. Manufacturing of simple sheet metal components using shearing and bending operations.
12. Manufacturing of sheet metal components using metal spinning on a lathe

**TOTAL: 60 PERIODS**

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

CO1 Demonstrate the safety precautions exercised in the mechanical workshop.

CO2 Make the work piece as per given shape and size using Lathe.

CO3 Join two metals using arc welding.

CO4 Use sheet metal fabrication tools and make simple tray and funnel.

CO5 Use different moulding tools, patterns and prepare sand moulds.

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

<b>S. NO.</b>	<b>NAME OF THE EQUIPMENT</b>	<b>Qty.</b>
1	Centre Lathes	7 Nos.
2	Horizontal Milling Machine	1 No
3	Vertical Milling Machine	1 No
4	Shaper	1 No.
5	Arc welding transformer with cables and holders	2 Nos
6	Oxygen and acetylene gas cylinders, blow pipe and other welding outfit	1 No
7	Moulding table, Moulding equipments	2 Nos
8	Sheet metal forming tools and equipments	2 Nos.

**HS8381**

**INTERPERSONAL SKILLS/LISTENING & SPEAKING**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>0</b>	<b>0</b>	<b>2</b>	<b>1</b>

**OBJECTIVES:** The Course will enable learners to:

- Equip students with the English language skills required for the successful undertaking of academic studies with primary emphasis on academic speaking and listening skills.
- Provide guidance and practice in basic general and classroom conversation and to engage in specific academic speaking activities.
- improve general and academic listening skills
- Make effective presentations.

**UNIT I**

Listening as a key skill- its importance- speaking - give personal information - ask for personal information - express ability - enquire about ability - ask for clarification Improving pronunciation - pronunciation basics taking lecture notes - preparing to listen to a lecture - articulate a complete idea as opposed to producing fragmented utterances.

**UNIT II**

Listen to a process information- give information, as part of a simple explanation - conversation starters: small talk - stressing syllables and speaking clearly - intonation patterns - compare and contrast information and ideas from multiple sources- converse with reasonable accuracy over a wide range of everyday topics.

**UNIT III**

Lexical chunking for accuracy and fluency- factors influence fluency, deliver a five-minute informal talk - greet - respond to greetings - describe health and symptoms - invite and offer - accept - decline - take leave - listen for and follow the gist- listen for detail

#### UNIT IV

Being an active listener: giving verbal and non-verbal feedback - participating in a group discussion - summarizing academic readings and lectures conversational speech listening to and participating in conversations - persuade.

#### UNIT V

Formal and informal talk - listen to follow and respond to explanations, directions and instructions in academic and business contexts - strategies for presentations and interactive communication - group/pair presentations - negotiate disagreement in group work.

**TOTAL : 30 PERIODS**

**OUTCOMES: At the end of the course Learners will be able to:**

- Listen and respond appropriately.
- Participate in group discussions
- Make effective presentations
- Participate confidently and appropriately in conversations both formal and informal

#### TEXT BOOKS:

1. Brooks, Margret. Skills for Success. Listening and Speaking. Level 4 Oxford University Press, Oxford: 2011.
2. Richards, C. Jack. & David Bholke. Speak Now Level 3. Oxford University Press, Oxford: 2010

#### REFERENCES

1. Bhatnagar, Nitin and Mamta Bhatnagar. Communicative English for Engineers and Professionals. Pearson: New Delhi, 2010.
2. Hughes, Glyn and Josephine Moate. Practical English Classroom. Oxford University Press: Oxford, 2014.
3. Vargo, Mari. Speak Now Level 4. Oxford University Press: Oxford, 2013.
4. Richards C. Jack. Person to Person (Starter). Oxford University Press: Oxford, 2006.
5. Ladousse, Gillian Porter. Role Play. Oxford University Press: Oxford, 2014

**MA8391**

**PROBABILITY AND STATISTICS**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>4</b>	<b>0</b>	<b>0</b>	<b>4</b>

#### OBJECTIVES :

- This course aims at providing the required skill to apply the statistical tools in engineering problems.
- To introduce the basic concepts of probability and random variables.
- To introduce the basic concepts of two dimensional random variables.
- To acquaint the knowledge of testing of hypothesis for small and large samples which plays an important role in real life problems.
- To introduce the basic concepts of classifications of design of experiments which plays very important roles in the field of agriculture and statistical quality control.

#### UNIT I PROBABILITY AND RANDOM VARIABLES

**12**

Probability – The axioms of probability – Conditional probability – Baye's theorem - Discrete and continuous random variables – Moments – Moment generating functions – Binomial, Poisson, Geometric, Uniform, Exponential and Normal distributions.

**UNIT II TWO - DIMENSIONAL RANDOM VARIABLES****12**

Joint distributions – Marginal and conditional distributions – Covariance – Correlation and linear regression – Transformation of random variables – Central limit theorem (for independent and identically distributed random variables).

**UNIT III TESTING OF HYPOTHESIS****12**

Sampling distributions - Estimation of parameters - Statistical hypothesis - Large sample tests based on Normal distribution for single mean and difference of means - Tests based on t, Chi-square and F distributions for mean, variance and proportion - Contingency table (test for independent) - Goodness of fit.

**UNIT IV DESIGN OF EXPERIMENTS****12**

One way and Two way classifications - Completely randomized design – Randomized block design – Latin square design -  $2^2$  factorial design.

**UNIT V STATISTICAL QUALITY CONTROL****12**

Control charts for measurements (X and R charts) – Control charts for attributes (p, c and np charts) – Tolerance limits - Acceptance sampling.

**TOTAL : 60 PERIODS****OUTCOMES :**

Upon successful completion of the course, students will be able to:

- Understand the fundamental knowledge of the concepts of probability and have knowledge of standard distributions which can describe real life phenomenon.
- Understand the basic concepts of one and two dimensional random variables and apply in engineering applications.
- Apply the concept of testing of hypothesis for small and large samples in real life problems.
- Apply the basic concepts of classifications of design of experiments in the field of agriculture and statistical quality control.
- Have the notion of sampling distributions and statistical techniques used in engineering and management problems.

**TEXT BOOKS :**

1. Johnson, R.A., Miller, I and Freund J., "Miller and Freund's Probability and Statistics for Engineers", Pearson Education, Asia, 8<sup>th</sup> Edition, 2015.
2. Milton. J. S. and Arnold. J.C., "Introduction to Probability and Statistics", Tata McGraw Hill, 4<sup>th</sup> Edition, 2007.

**REFERENCES :**

1. Devore. J.L., "Probability and Statistics for Engineering and the Sciences", Cengage Learning, New Delhi, 8<sup>th</sup> Edition, 2014.
2. Papoulis, A. and Unnikrishnapillai, S., "Probability, Random Variables and Stochastic Processes", McGraw Hill Education India, 4<sup>th</sup> Edition, New Delhi, 2010.
3. Ross, S.M., "Introduction to Probability and Statistics for Engineers and Scientists", 3<sup>rd</sup> Edition, Elsevier, 2004.
4. Spiegel. M.R., Schiller. J. and Srinivasan, R.A., "Schaum's Outline of Theory and Problems of Probability and Statistics", Tata McGraw Hill Edition, 2004.
5. Walpole. R.E., Myers. R.H., Myers. S.L. and Ye. K., "Probability and Statistics for Engineers and Scientists", Pearson Education, Asia, 8<sup>th</sup> Edition, 2007.

**OBJECTIVES:**

At the end of this course the student should be able to understand

- The tools, equipment and principle of operation of primary and secondary manufacturing processes.
- Defects, causes and their remedies of welding, casting and metal forming operations.
- Processing of plastics and fabrication of various types composite material.
- Equipment, principle of operation of nontraditional machining and forming processes.

**UNIT I CASTING PROCESSES****9**

Casting Terminology – Pattern – Types of Patterns – Pattern allowances – Moulds – Moulding Tools – Machines and Materials – Core – Core Making – Sand Moulding methods – Melting furnaces – fluxing – Inoculation – Die-casting processes-Cleaning, Inspection and repairing of castings.

**UNIT II METAL FORMING PROCESSES****9**

Hot working & Cold working of metals – Forging Machines - Forging operations– Rolling- Types of Rolling mills – Rolling operations – Extrusion – Extrusion processes– Rod, wire and tube drawing - Bending – Principle & types- Deep drawing – Principle & Types Sheet metal forming operations such as squeezing, spinning, peen ,stretch forming and super plastic forming.

**UNIT III FABRICATIOIN PROCESSES****9**

Welding – Classification of welding – Electric Arc Welding- Equipment – Consumables – processes – Gas Welding – Equipment – Processes – Resistance welding – Types of Resistance welding – Soldering & Brazing – Adhesive bonding – Welding Inspection – Defects, Causes & Remedies.

**UNIT IV PROCESSING OF PLASTICS AND COMPOSITES****9**

Types of plastics – Processing of thermo plastics – Extrusion, Injection blow, Rotatromal moulding processes – Calendaring, Film blowing, Thermo forming – Processing of thermosets - Compression, Transfer, Jet Moulding processes – Bonding of thermoplastics- Laminated plastic – Composites- types- Fabrication Methods –advantages ,limitations and applications.

**UNIT V UNCONVENTIONAL METHODS OF MANUFACTURING****9**

Introduction – Need – classification -Electro-Discharge Machining – Electro-Chemical Machining – Laser Beam Machining – Abrasive Jet Machining –Water jet Cutting – Ultrasonic Machining – High Velocity Forming of Metals – Explosive Fabrication – Hydro forming – Electro-hydraulic Forming – Magnetic pulse Forming – Electron Beam Machining.

**TOTAL : 45 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to use different manufacturing process and use this in industry for component production

**TEXT BOOKS:**

1. S.Gowri, P.Hariharan, A.Suresh Babu “Manufacturing Technology-I”, Pearson Education, 2008
2. P.C.Sharma, “A Text book of Production Technology”, S.Chand and Co., Ltd., 1999.

**REFERENCES:**

1. Rajput. R.K., “Manufacturing Technology (Manufacturing Processes), Laxmi Publications Ltd., New Delhi, 2007.
2. Singh. D.K., “Fundamentals of Manufacturing Engineering”, Ane Books India, New Delhi, 2008.
3. Gupta. R.B., “Foundry Engineering”, Sataya Prakasham, New Delhi, 2002.
4. Parmar. R.S., “Welding Processes and Technology”, Khanna Publishers, New Delhi, 2003.

**OBJECTIVES:**

- The properties of fluids and concept of control volume are studied
- The applications of the conservation laws to flow through pipes are studied.
- To understand the importance of dimensional analysis
- To understand the importance of various types of flow in pumps.
- To understand the importance of various types of flow in turbines.

**UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS 12**

Units and dimensions- Properties of fluids- mass density, specific weight, specific volume, specific gravity, viscosity, compressibility, vapor pressure, surface tension and capillarity. Flow characteristics – concept of control volume - application of continuity equation, energy equation and momentum equation.

**UNIT II FLOW THROUGH CIRCULAR CONDUITS 12**

Hydraulic and energy gradient - Laminar flow through circular conduits and circular annuli- Boundary layer concepts – types of boundary layer thickness – Darcy Weisbach equation – friction factor- Moody diagram- commercial pipes- minor losses – Flow through pipes in series and parallel.

**UNIT III DIMENSIONAL ANALYSIS 12**

Need for dimensional analysis – methods of dimensional analysis – Similitude –types of similitude - Dimensionless parameters- application of dimensionless parameters – Model analysis.

**UNIT IV PUMPS 12**

Impact of jets - Euler's equation - Theory of roto-dynamic machines – various efficiencies– velocity components at entry and exit of the rotor- velocity triangles - Centrifugal pumps– working principle - work done by the impeller - performance curves - Reciprocating pump– working principle – Rotary pumps –classification.

**UNIT V TURBINES 12**

Classification of turbines – heads and efficiencies – velocity triangles. Axial, radial and mixed flow turbines. Pelton wheel, Francis turbine and Kaplan turbines- working principles - work done by water on the runner – draft tube. Specific speed - unit quantities – performance curves for turbines – governing of turbines.

**TOTAL: 75 PERIODS****OUTCOMES:**

Upon completion of this course, the students will be able to

- Apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can analyse and calculate major and minor losses associated with pipe flow in piping networks.
- Can mathematically predict the nature of physical quantities
- Can critically analyse the performance of pumps
- Can critically analyse the performance of turbines.

**TEXT BOOK:**

1. Modi P.N. and Seth, S.M. "Hydraulics and Fluid Mechanics", Standard Book House, New Delhi 2013.

**REFERENCES:**

1. Graebel. W.P, "Engineering Fluid Mechanics", Taylor & Francis, Indian Reprint, 2011
2. Kumar K. L., "Engineering Fluid Mechanics", Eurasia Publishing House(p) Ltd., New Delhi 2016
3. Robert W.Fox, Alan T. McDonald, Philip J.Pritchard, "Fluid Mechanics and Machinery", 2011.
4. Streeter, V. L. and Wylie E. B., "Fluid Mechanics", McGraw Hill Publishing Co. 2010

**OBJECTIVES:**

- To understand the basic laws of thermodynamics and heat transfer.
- To understand the principle of operation of thermal equipments like IC engine, boilers, turbine and refrigerator etc.

**UNIT I BASIC CONCEPTS OF THERMODYNAMICS 9+6**

Thermodynamics and Energy – Systems – Types and properties - State and Equilibrium - Processes and Cycles – Forms of Energy – Temperature and Zeroth law of Thermodynamics – Pure substances – Phase change processes of pure substances – Property diagrams – Internal energy – Enthalpy – Energy transfer by Heat, Work and Mass – Applications.

**UNIT II FIRST AND SECOND LAW OF THERMODYNAMICS 9+6**

First law of thermodynamics – Energy balance for closed systems and steady flow systems – Applications of First law of Thermodynamics – Energy balance for Unsteady flow processes  
Second law of Thermodynamics – Entropy – Carnot principles – Change in Entropy – Entropy and irreversibility -Applications.

**UNIT III HEAT ENGINES 9+6**

Internal Combustion Engines – C.I and S.I Engines – Four Stroke and Two Stroke Engines – Gas Turbines - Boilers – Fire Tube Boiler & Water Tube Boilers , Boiler Accessories and Components. Turbines – Impulse Turbine and Reaction Turbine , Turbine Components - Refrigeration Cycle – Vapour Compression & Vapour Absorption System ,Gas Refrigeration System – Environmental friendly Refrigerants – Air Conditioning.

**UNIT IV GASES AND VAPOUR MIXTURES 9+6**

Ideal and Real gases – Vander waals equations – Reduced property – Compressibility chart - Properties of mixture of gases – Dalton's law and Gibbs – Dalton law – Internal energy, Enthalpy and specific heats of gas mixtures.

**UNIT V HEAT TRANSFER 9+6**

Conduction – Plane Wall, Cylinder system, Composite Walls – Critical insulation thickness – Simple, fins convection – Free convection and forced convection – Flow over Flat plates and Flow through Pipes – Radiation – Black Body, Grey Body Radiation.

**TOTAL : 75 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to understand different gas power cycles and use of them in IC and R&AC applications.

**TEXT BOOKS**

1. Yunus A. Cengel and Michael A.Boles, "Thermodynamics: An Engineering Approach", Fourth Edition, Tata McGraw-hill, 2004.
2. Michael J.Moran, Howard N.Shapiro, "Fundamentals of Engineering Thermodynamics", Fourth Edition, John wiley & Sons, 2000.

**REFERENCES:**

1. R.K.Rajput, "A Text book of Engineering Thermodynamics", Third Edition, Laxmi publication (P) Ltd., 2007.
2. Nag.P.K., "Engineering Thermodynamics", Third Edition, Tata McGraw hill, 2005.
3. Domkundwar.S., C.P.Kothandaraman "A course in Thermal engineering", Fifth Edition, Dhanpat rai & co (p) Ltd, 2000.

**OBJECTIVES:**

- To understand the principles in the formation of mechanisms and their kinematics.
- To understand the effect of friction in different machine elements.
- To understand the importance of balancing and vibration.

**UNIT I KINEMATICS OF MACHINES****9**

Mechanisms – Terminology and definitions – kinematics inversions of 4 bar and slide crank chain – kinematics analysis in simple mechanisms – velocity and acceleration polygons – Cam and followers – classifications – displacement diagrams - layout of plate cam profiles – derivatives of followers motion

**UNIT II GEARS and GEAR TRAINS****9**

Spur gear – law of toothed gearing – involute gearing – Interchangeable gears – Gear tooth action interference and undercutting – nonstandard teeth – gear trains – parallel axis gears trains – epicyclic gear trains.

**UNIT III FRICTION****9**

Types of friction – Friction Drives -friction in screw threads – bearings – Friction clutches – Belt drives

**UNIT IV BALANCING AND MECHANISM FOR CONTROL****9**

Static and Dynamic balancing – Balancing of revolving and reciprocating masses – Balancing machines -Balancing a single cylinder engine – Balancing of Multi-cylinder inline, V-engines – Partial balancing in engines- Governors and Gyroscopic effects.

**UNIT V VIBRATION****9**

Free, forced and damped vibrations of single degree of freedom systems – force transmitted to supports – vibration Isolation – vibration absorption – torsional vibration of shafts – single and multirotor systems – geared shafts – critical speed of shafts.

**TOTAL: 45 PERIODS****OUTCOMES:**

Student will be able to

- Understand the principles in the formation of mechanisms and their kinematics.
- Understand the construction features of Gears and Gear Trains.
- Understand the effect of friction in different machine elements.
- Understand the importance of balancing.
- Understand the importance of Governors and Gyroscopic effects.
- Understand the importance of vibration.

**TEXT BOOKS:**

1. Ambekar A.G., Mechanism and Machine Theory II Prentice Hall of India, New Delhi, 2007
2. Shigley J.E., Penneck G.R and Uicker J.J., —Theory of Machines and Mechanisms II, Oxford University Press, 2003

**REFERENCES:**

1. Ghosh.A, and A.K.Mallick, —Theory and Machine II, Affiliated East-West Pvt. Ltd., New Delhi, 1988.
2. Ramamurthi. V., "Mechanisms of Machine", Narosa Publishing House, 2005.
3. Rao.J.S. and Dukkippatti R.V. —Mechanisms and Machines II, Wiley-Eastern Ltd., New Delhi, 1998.
4. Robert L.Norton, "Design of Machinery", McGraw-Hill, 2012.
5. Thomas Bevan, —Theory of Machines II, CBS Publishers and Distributors, 2010.

**OBJECTIVE:**

- To Study and acquire knowledge on various basic machining operations in special purpose machines and its applications in real life manufacture of components in the industry

**LIST OF EXPERIMENTS:**

1. Contour milling using vertical milling machine
2. Spur gear cutting in milling machine
3. Helical Gear Cutting in milling machine
4. Gear generation in hobbing machine
5. Gear generation in gear shaping machine
6. Plain Surface grinding
7. Cylindrical grinding
8. Tool angle grinding with tool and Cutter Grinder
9. Measurement of cutting forces in Milling / Turning Process
10. CNC Part Programming

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 use different machine tools to manufacturing gears  
 CO2 Ability to use different machine tools to manufacturing gears.  
 CO3 Ability to use different machine tools for finishing operations  
 CO4 Ability to manufacture tools using cutter grinder  
 CO5 Develop CNC part programming

**TOTAL: 60 PERIODS**

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Turret and Capstan Lathes	1 No each
2	Horizontal Milling Machine	2 No
3	Vertical Milling Machine	1 No
4	Surface Grinding Machine	1 No.
5	Cylindrical Grinding Machine	1 No.
6	Radial Drilling Machine	1 No.
7	lathe Tool Dynamometer	1 No
8	Milling Tool Dynamometer	1 No
9	Gear Hobbing Machine	1 No
10	Tool Makers Microscope	1 No
11	CNC Lathe	1 No
12	CNC Milling machine	1 No
13	Gear Shaping machine	1 No
14	Centerless grinding machine	1 No
15	Tool and cutter grinder	1 No

**OBJECTIVES:**

- To study the mechanical properties of materials when subjected to different types of loading.
- To verify the principles studied in Fluid Mechanics theory by performing experiments in lab.

**STRENGTH OF MATERIALS****30****LIST OF EXPERIMENTS**

1. Tension test on a mild steel rod
2. Double shear test on Mild steel and Aluminium rods
3. Torsion test on mild steel rod
4. Impact test on metal specimen
5. Hardness test on metals - Brinnell and Rockwell Hardness Number
6. Deflection test on beams
7. Compression test on helical springs
8. Strain Measurement using Rosette strain gauge
9. Effect of hardening- Improvement in hardness and impact resistance of steels.
10. Tempering- Improvement Mechanical properties Comparison
  - (i) Unhardened specimen
  - (ii) Quenched Specimen and
  - (iii) Quenched and tempered specimen.
11. Microscopic Examination of
  - (i) Hardened samples and
  - (ii) Hardened and tempered samples.

**OUTCOME:**

- Ability to perform Tension, Torsion, Hardness, Compression, and Deformation test on Solid materials.

**LIST OF EQUIPMENT FOR BATCH OF 30 STUDENTS**

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Universal Tensile Testing machine with double 1 shear attachment – 40 Ton Capacity	1
2	Torsion Testing Machine (60 NM Capacity)	1
3	Impact Testing Machine (300 J Capacity)	1
4	Brinell Hardness Testing Machine	1
5	Rockwell Hardness Testing Machine	1
6	Spring Testing Machine for tensile and compressive loads (2500 N)	1
7	Metallurgical Microscopes	3
8	Muffle Furnace (800 C)	1

**FLUID MECHANICS AND MACHINES LABORATORY****30****LIST OF EXPERIMENTS**

1. Determination of the Coefficient of discharge of given Orifice meter.
2. Determination of the Coefficient of discharge of given Venturi meter.
3. Calculation of the rate of flow using Rota meter.
4. Determination of friction factor for a given set of pipes.

5. Conducting experiments and drawing the characteristic curves of centrifugal pump/ submergible pump
6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
7. Conducting experiments and drawing the characteristic curves of Gear pump.
8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
9. Conducting experiments and drawing the characteristics curves of Francis turbine.
10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

**TOTAL: 60 PERIODS**

**OUTCOMES:**

Upon completion of this course, the students will be able to:

- Perform Tension, Torsion, Hardness, Compression, and Deformation test on Solid materials.
- Use the measurement equipments for flow measurement.
- Perform test on different fluid machinery.

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

S. NO.	NAME OF THE EQUIPMENT	Qty.
1	Orifice meter setup	1
2	Venturi meter setup	1
3	Rotameter setup	1
4	Pipe Flow analysis setup	1
5	Centrifugal pump/submergible pump setup	1
6	Reciprocating pump setup	1
7	Gear pump setup	1
8	Pelton wheel setup	1
9	Francis turbine setup	1
10	Kaplan turbine setup	1

**ME8481**

**DYNAMICS LABORATORY**

**L T P C**  
**0 0 4 2**

**OBJECTIVES:**

- To supplement the principles learnt in kinematics and Dynamics of Machinery.
- To understand how certain measuring devices are used for dynamic testing.

**LIST OF EXPERIMENTS**

1. a) Study of gear parameters.  
b) Experimental study of velocity ratios of simple, compound, Epicyclic and differential gear trains.
2. a) Kinematics of Four Bar, Slider Crank, Crank Rocker, Double crank, Double rocker, Oscillating cylinder Mechanisms.  
b) Kinematics of single and double universal joints.
3. a) Determination of Mass moment of inertia of Fly wheel and Axle system.  
b) Determination of Mass Moment of Inertia of axisymmetric bodies using Turn Table apparatus.  
c) Determination of Mass Moment of Inertia using bifilar suspension and compound pendulum.
4. Motorized gyroscope – Study of gyroscopic effect and couple.
5. Governor - Determination of range sensitivity, effort etc., for Watts, Porter, Proell, and Hartnell Governors.
6. Cams – Cam profile drawing, Motion curves and study of jump phenomenon

7. a) Single degree of freedom Spring Mass System – Determination of natural Frequency and verification of Laws of springs – Damping coefficient determination.  
b) Multi degree freedom suspension system – Determination of influence coefficient.
8. a) Determination of torsional natural frequency of single and Double Rotor systems.- Undamped and Damped Natural frequencies. b) Vibration Absorber – Tuned vibration absorber.
9. Vibration of Equivalent Spring mass system – undamped and damped vibration.
10. Whirling of shafts – Determination of critical speeds of shafts with concentrated loads.
11. a) Balancing of rotating masses. (b) Balancing of reciprocating masses.
12. a) Transverse vibration of Free-Free beam – with and without concentrated masses.  
b) Forced Vibration of Cantilever beam – Mode shapes and natural frequencies.  
c) Determination of transmissibility ratio using vibrating table.

**TOTAL : 60 PERIODS**

**OUTCOMES:**

- Ability to demonstrate the principles of kinematics and dynamics of machinery
- Ability to use the measuring devices for dynamic testing.

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Cam follower setup.	1 No.
2	Motorised gyroscope.	1 No.
3	Governor apparatus - Watt, Porter, Proell and Hartnell governors.	1 No.
4	Whirling of shaft apparatus.	1 No.
5	Dynamic balancing machine.	1 No.
6	Two rotor vibration setup.	1 No.
7	Spring mass vibration system.	1 No.
8	Torsional Vibration of single rotor system setup.	1 No.
9	Gear Models	1 No.
10	Kinematic Models to study various mechanisms.	1 No.
11	Turn table apparatus.	1 No.
12	Transverse vibration setup of a) cantilever b) Free-Free beam c) Simply supported beam.	1 No.

**HS8461**

**ADVANCED READING AND WRITING**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>0</b>	<b>0</b>	<b>2</b>	<b>1</b>

**OBJECTIVES:**

- Strengthen the reading skills of students of engineering.
- Enhance their writing skills with specific reference to technical writing.
- Develop students' critical thinking skills.
- Provide more opportunities to develop their project and proposal writing skills.

**UNIT I**

Reading - Strategies for effective reading-Use glosses and footnotes to aid reading comprehension- Read and recognize different text types-Predicting content using photos and title  
Writing-Plan before writing- Develop a paragraph: topic sentence, supporting sentences, concluding sentence –Write a descriptive paragraph

## UNIT II

Reading-Read for details-Use of graphic organizers to review and aid comprehension Writing- State reasons and examples to support ideas in writing- Write a paragraph with reasons and examples- Write an opinion paragraph

## UNIT III

Reading- Understanding pronoun reference and use of connectors in a passage- speed reading techniques-Writing- Elements of a good essay-Types of essays- descriptive-narrative- issue-based-argumentative-analytical.

## UNIT IV

Reading- Genre and Organization of Ideas- Writing- Email writing- resumes – Job application-project writing-writing convincing proposals.

## UNIT V

Reading- Critical reading and thinking- understanding how the text positions the reader- identify Writing- Statement of Purpose- letter of recommendation- Vision statement

**TOTAL: 30 PERIODS**

**OUTCOMES: At the end of the course Learners will be able to:**

- Write different types of essays.
- Write winning job applications.
- Read and evaluate texts critically.
- Display critical thinking in various professional contexts.

## TEXT BOOKS:

1. Gramer F. Margot and Colin S. Ward Reading and Writing (Level 3) Oxford University Press: Oxford, 2011
2. Debra Daise, CharlNorloff, and Paul Carne Reading and Writing (Level 4) Oxford University Press: Oxford, 2011

## REFERENCES

1. Davis, Jason and Rhonda Liss.Effective Academic Writing (Level 3) Oxford University Press: Oxford, 2006
2. E. Suresh Kumar and et al. Enriching Speaking and Writing Skills. Second Edition. Orient Black swan: Hyderabad, 2012
3. Withrow, Jeans and et al. Inspired to Write. Readings and Tasks to develop writing skills. Cambridge University Press: Cambridge, 2004
4. Goatly, Andrew. Critical Reading and Writing. Routledge: United States of America, 2000
5. Petelin, Roslyn and Marsh Durham. The Professional Writing Guide: Knowing Well and Knowing Why. Business & Professional Publishing: Australia, 2004

**MF8501**

**CASTING AND WELDING TECHNOLOGY**

**L T P C**

**3 0 0 3**

## OBJECTIVES:

At the end of this course the student should be able to understand

- Melting procedure of various materials
- Design principles of welding and casting
- Principles of advanced welding and casting processes
- Automation of welding and casting plant

**UNIT I            MELTING AND POURING****9**

Principles of melting practice-fluxing- Degasification and inoculation- types of furnaces-Crucibles, Cupola, Oil fired furnaces – Electric arc and induction furnaces – Melting practice of cast iron, SG iron, steel, aluminum and copper alloys.

**UNIT II            CASTING DESIGN****9**

Solidification of pure metals and alloys-shrinkage in cast metals-design of sprue, runner ,gate and risers-problems in design and manufacture of thin and unequal sections-designing for directional solidification, minimum distortion and for overall economy-design problems of L,T,V,X and Y junctions.

**UNIT III            WELD DESIGN AND WELDING METALLURGY****9**

Design of welded components-symbolic representation of welds on drawings- welding classes-residual stresses in welds-weld distortions-design consideration-strength consideration of welded joints-analysis of statistically loaded welded joints-welded structures subjected to fatigue loads.

**UNIT IV            SPECIAL CASTING AND WELDING PROCESSES****9**

Evaporative pattern casting-ceramic mould casting –electro magnetic moulding-squeeze casting – investment casting-shell moulding- PAW-electron beam welding-laser beam welding- friction welding-ultrasonic welding – diffusion welding-high velocity oxy fuel processes

**UNIT V            QUALITY CONTROL AND AUTOMATION****9**

Cleaning and inspection of castings – Casting defect and remedies – foundry automations-moulding machines-Automation of sand plant, moulding and fettling sections of foundry-Dust and fume control-Welding defects –causes and remedies – Non destructive tests – arc welding using robots-weld positioner and manipulators –weld seam tracking-vision system-arc sensing Welding

**TOTAL: 45 PERIODS****OUTCOMES**

- Ability to design welding and casting component
- Ability to perform quality control and inspection.

**TEXT BOOKS**

1. Parmar,R.S., “Welding Processes and Technology”, Khanna Publishers, 1997
2. Jain,P.L., “Principles of Foundry Technology”, Tata McGraw Hill, 2003.

**REFERENCES**

1. ASM, “A.S.M Hand book: Vol 15, Casting”:,ASM international, 1988
2. Klas Weman, “Welding Processes Handbook”, CRC press, 2003
3. Cary and Howard,B., “Modern Welding Technology”, Prentice-Hall, 1989.
4. Heine, R.W., Loper.L.R., and Rosenthal,C, “Principles of Metal Casting”, Tata McGraw Hill, 1986.
5. Minkoff,J., “Solidification and Cast structure”, Wiley, 1986
6. Davies, A.C., “Welding”, 10<sup>th</sup> Edition, Cambridge University Press, 1996.

**OBJECTIVE:**

- To provide an overview of how computers are being used in mechanical component design

**UNIT I FUNDAMENTALS OF COMPUTER GRAPHICS****9**

Product cycle- Design process- sequential and concurrent engineering- Computer aided design – CAD system architecture- Computer graphics – co-ordinate systems- 2D and 3D transformations homogeneous coordinates - Line drawing -Clipping- viewing transformation

**UNIT II GEOMETRIC MODELING AND VISUAL REALISM****9**

Representation of curves- Hermite curve- Bezier curve- B-spline curves-rational curves- Techniques for surface modeling – surface patch- Coons and bicubic patches- Bezier and B-spline surfaces. Solid modeling techniques- CSG and B-rep – Line-Surface-Solid removal algorithms – shading – colouring – computer animation.

**UNIT III ASSEMBLY OF PARTS AND CAD STANDARDS****9**

Assembly modelling – interferences of positions and orientation – tolerance analysis-mass property calculations – mechanism simulation and interference checking. Standards for computer graphics- Graphical Kernel System (GKS) - standards for exchange images- Open Graphics Library (OpenGL) - Data exchange standards - IGES, STEP, CALS etc. - communication standards.

**UNIT IV FUNDAMENTALS OF CAM****9**

Brief introduction to CAM – Manufacturing Planning, Manufacturing control- Introduction to CAM – Concurrent Engineering-CIM concepts – Computerised elements of CIM system –Types of production - Basic Elements of an Automated system – Levels of Automation – Lean Production and Just-In-Time Production.

**UNIT V PRODUCTION PLANNING AND CONTROL AND COMPUTERISED PROCESS PLANNING****9**

Process planning – Computer Aided Process Planning (CAPP) – Logical steps in Computer Aided Process Planning – Aggregate Production Planning and the Master Production Schedule – Material Requirement planning – Capacity Planning- Control Systems-Shop Floor Control- Inventory Control – Brief on Manufacturing Resource Planning-II (MRP-II) & Enterprise Resource Planning (ERP).

**TOTAL : 45 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to use computer and CAD software's for modeling of mechanical components

**TEXT BOOK:**

- Ibrahim Zeid "Mastering CAD CAM" Tata McGraw-Hill Publishing Co.2007

**REFERENCES:**

- Chris McMahon and Jimmie Browne "CAD/CAM Principles", "Practice and Manufacturing management " Second Edition, Pearson Education, 1999.
- William M Neumann and Robert F.Sproul "Principles of Computer Graphics", McGraw Hill Book Co. Singapore, 1989.
- Donald Hearn and M. Pauline Baker "Computer Graphics". Prentice Hall, Inc, 1992.
- Foley, Wan Dam, Feiner and Hughes - "Computer graphics principles & practice" Pearson Education - 2003.
- Kant Vajpayee S, "Principles of Computer Integrated Manufacturing", Prentice Hall India, 2003.
- Gideon Halevi and Roland Weill, "Principles of Process Planning – A Logical Approach" Chapman & Hall, London, 1995.

**OBJECTIVES:**

- To provide student with knowledge on the application of fluid power in process, construction and manufacturing Industries.
- To provide students with an understanding of the fluids and components utilized in modern industrial fluid power system.
- To develop a measurable degree of competence in the design, construction and operation of fluid power circuits.

**UNIT I FLUID POWER PRINCIPLES AND HYDRAULIC PUMPS 9**

Introduction to Fluid power – Advantages and Applications – Fluid power systems – Types of fluids - Properties of fluids and selection – Basics of Hydraulics – Pascal's Law – Principles of flow - Friction loss – Work, Power and Torque Problems, Sources of Hydraulic power : Pumping Theory – Pump Classification – Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criteria of Linear and Rotary – Fixed and Variable displacement pumps – Problems.

**UNIT II HYDRAULIC ACTUATORS AND CONTROL COMPONENTS 9**

Hydraulic Actuators: Cylinders – Types and construction, Application, Hydraulic cushioning – Hydraulic motors - Control Components : Direction Control, Flow control and pressure control valves – Types, Construction and Operation – Servo and Proportional valves – Applications – Accessories : Reservoirs, Pressure Switches – Applications – Fluid Power ANSI Symbols – Problems.

**UNIT III HYDRAULIC CIRCUITS AND SYSTEMS 9**

Accumulators, Intensifiers, Industrial hydraulic circuits – Regenerative, Pump Unloading, Double- Pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-Safe, Speed Control, Hydrostatic transmission, Electro hydraulic circuits, Mechanical hydraulic servo systems.

**UNIT IV PNEUMATIC AND ELECTRO PNEUMATIC SYSTEMS 9**

Properties of air – Perfect Gas Laws – Compressor – Filters, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust Valves, Pneumatic actuators, Design of Pneumatic circuit – Cascade method – Electro Pneumatic System – Elements – Ladder diagram – Problems, Introduction to fluidics and pneumatic logic circuits.

**UNIT V TROUBLE SHOOTING AND APPLICATIONS 9**

Installation, Selection, Maintenance, Trouble Shooting and Remedies in Hydraulic and Pneumatic systems, Design of hydraulic circuits for Drilling, Planning, Shaping, Surface grinding, Press and Forklift applications. Design of Pneumatic circuits for Pick and Place applications and tool handling in CNC Machine tools – Low cost Automation – Hydraulic and Pneumatic power packs.

**TOTAL:45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Explain the Fluid power and operation of different types of pumps.
- CO2 Summarize the features and functions of Hydraulic motors, actuators and Flow control valves
- CO3 Explain the different types of Hydraulic circuits and systems
- CO4 Explain the working of different pneumatic circuits and systems
- CO5 Summarize the various trouble shooting methods and applications of hydraulic and pneumatic systems.

**TEXT BOOKS:**

1. Anthony Esposito, "Fluid Power with Applications", Pearson Education 2005.
2. Majumdar S.R., "Oil Hydraulics Systems- Principles and Maintenance", Tata McGraw-Hill, 2001.

**REFERENCES:**

1. Anthony Lal, "Oil hydraulics in the service of industry", Allied publishers, 1982.
2. Dudelyt, A. Pease and John T. Pippenger, "Basic Fluid Power", Prentice Hall, 1987.
3. Majumdar S.R., "Pneumatic systems – Principles and maintenance", Tata McGraw Hill, 1995
4. Michael J, Prinches and Ashby J. G, "Power Hydraulics", Prentice Hall, 1989.
5. Shanmugasundaram.K, "Hydraulic and Pneumatic controls", Chand & Co, 2006

**MF8502****MACHINE DESIGN****L T P C**  
**3 0 0 3****OBJECTIVES:**

- To familiarise the various steps involved in the Design Process
- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data.
- To learn to use catalogues and standard machine components  
(Use of P S G Design Data Book is permitted)

**UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 9**

Introduction to the design process – factor influencing machine design, selection of materials based on mechanical properties – Preferred numbers, fits and tolerances – Direct, Bending and torsional stress equations – impact and shock loading – calculation of principle stresses for various load combinations, eccentric loading – Design of curved beams – crane hook and 'C' frame – Factor of safety – theories of failure – stress concentration – design for variable loading – Soderberg, Goodman and Gerber relations.

**UNIT II DESIGN OF SHAFTS AND COUPLINGS 9**

Design of solid and hollow shafts based on strength, rigidity and critical speed – Design of keys, key ways and splines – Design of crankshafts – Design of rigid and flexible couplings.

**UNIT III DESIGN OF TEMPORARY AND PERMANENT JOINTS 9**

Threaded fasteners – Design of bolted joints including eccentric loading, Knuckle joints, Cotter joints – Design of Welded joints, riveted joints for structures – theory of bonded joints.

**UNIT IV DESIGN OF ENERGY STORING ELEMENTS 9**

Design of various types of springs, optimization of helical springs – rubber springs – Design of flywheels considering stresses in rims and arms, for engines and punching machines.

**UNIT V DESIGN OF BEARINGS AND MISCELLANEOUS ELEMENTS 9**

Sliding contact and rolling contact bearings – Design of hydrodynamic journal bearings, McKee's Eqn., Sommerfield Number, Raimondi & Boyd – Selection of Rolling Contact bearings – Design of Seals and Gaskets – Design of Connecting Rod.

**TOTAL: 45 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to successfully design engine components and successfully design transmission components used in Engine and machines

**TEXT BOOKS:**

1. Bhandrari V.B, "Design of Machine Elements", Second Edition, Tata McGraw-Hill Book Co., 2007.
2. Shigley J.E. and Mischke C.R., "Mechanical Engineering Design", Sixth Edition, Tata McGraw Hill, 2003.

**REFERENCES:**

1. Orthwein W, "Machine Component Design", Jaico Publishing Co, 2003.
2. Spotts A.F., Shoup T.E, "Design and Machine Elements" Pearson Education, 2004.
3. Sundararajamoorthy T.V, Shanmugam N, "Machine Design", Anuradha Publications, 2003.
4. Ugural A.C, "Mechanical Design : An Integral Approach, McGraw-Hill Book Co, 2004.

**MF8503****ENGINEERING METROLOGY****L T P C  
3 0 0 3****OBJECTIVE:**

- To teach the students basic concepts in various methods of engineering measurement techniques and applications, understand the importance of measurement and inspection in manufacturing industries. Expose the students to various modern metrological instruments and the procedure used to operate these instruments.

**UNIT I BASIC CONCEPTS OF MEASUREMENTS****9**

Need for measurement – Dimensional and Form tolerances – Precision and Accuracy – Errors in Measurements – Causes – Types – Handling of measuring instruments – Maintenance of Instruments

– Standards and Practice – Metrology lab – Environment and conditions.

**UNIT II LINEAR AND ANGULAR MEASUREMENTS****9**

Measurement of Engineering Components – Comparators, Slip gauges, Rollers, Limit gauges – Design and Applications – Angle dekkor – Alignment telescope – Sine bar – Bevel protractors – Types

– Principle – Applications.

**UNIT III FORM MEASUREMENTS****9**

Measurement of Screw thread and gears – Radius measurement – Surface finish measurement – Auto collimator – Straightness, Flatness and roundness measurements – Principles – Application.

**UNIT IV OPTICAL MEASUREMENTS****9**

Optical microscope, interference microscope, Tool makers microscope, Vision systems, Precision instrument based on Laser – Use of Lasers – Principle – Laser Interferometer – Application in Linear and Angular measurements – Testing of machine tools using Laser Interferometer.

**UNIT V ADVANCES IN METROLOGY****9**

Co-ordinate measuring machine – Constructional features – Types – Applications of CMM – CNC CMM applications – Computer Aided Inspection – Machine Vision – Applications in Metrology. Nanometrology – Introduction – Principles – Nanometer metrology systems – Methods of measuring length and surfaces to nano scale result with interferometers and other devices

**TOTAL:45 PERIODS****OUTCOME:**

- Upon completion of this course, the students can able to demonstrate different measurement technologies and use of them in Industrial Components

**TEXT BOOKS:**

1. Gaylor, Shotbolt and Sharp, "Metrology for Engineers", 5<sup>th</sup> Edition, O.R.Cassel, London, 1993.
2. Jain. R.K., "Engineering Metrology", 19<sup>th</sup> Edition, Khanna Publishers, 2005

**REFERENCES:**

1. Thomas, "Engineering Metrology", Butthinson & Co., 1984.
2. Graham T. Smith, "Industrial Metrology", Springer-Verlag London Ltd, 2002
3. White house, D. J, "Handbook of Surface & Nanometrology", The Institute of Physics, London, 1994.
4. Mahajan.M., "A text-Book of Metrology", Dhanpat Rai & Co. (P) Ltd., 2006

**MF8511****METROLOGY LABORATORY**

L	T	P	C
0	0	4	2

**OBJECTIVE:**

- To make the students understand the fundamental principles of measuring techniques by practicing exercises on various measuring instruments.

**LIST OF EXPERIMENTS:**

Contact methods:

- i) Linear and Angular measurement using Autocollimator.
  - ii) Measurement of composite error using gear tester.
  - iii) Calibration of optical comparator and measurement of dimension
  - iv) Determining the accuracy of electrical and optical comparator.
  - v) Measurement of taper angle using sine bar.
  - vi) Measurement of various angles using Bevel Protractor.
  - vii) Surface assessment using contact roughness tester.
- Non-contact measurement techniques:
- viii) Measurement of Taper angle using Tool Makers Microscope.
  - ix) Measurement of various elements of screw thread using Tools Makers Microscope.
  - x) Experiments in CMM.

**TOTAL: 60 PERIODS****OUTCOMES:**

- Ability to use different metrological equipments and measure different parameters for quality impertion
- Use of the metrological equipments for quality control

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

Autocollimator, Gear Tester, Optical Comparator, Sine Bar, Bevel Protractor, Tool Makers Microscope, CMM, Contact roughness tester, Computers with necessary accessories.

**OBJECTIVES:**

- To gain practical experience in handling 2D drafting and 3D modelling software systems.
- To study the features of CNC Machine Tool.
- To expose students to modern control systems (Fanuc, Siemens etc.,)
- To know the application of various CNC machines like CNC lathe, CNC Vertical Machining centre, CNC EDM and CNC wire-cut and studying of Rapid prototyping.

**LIST OF EXPERIMENTS****1. 3D GEOMETRIC MODELLING****30 PERIODS****List of Experiments**

1. Introduction of 3D Modeling software

**Creation of 3D assembly model of following machine elements using 3D Modelling software**

2. Flange Coupling
3. Plummer Block
4. Screw Jack
5. Lathe Tailstock
6. Universal Joint
7. Machine Vice
8. Stuffing box
9. Crosshead
10. Safety Valves
11. Non-return valves
12. Connecting rod
13. Piston
14. Crankshaft

\* Students may also be trained in manual drawing of some of the above components

**2. Manual Part Programming.****30 PERIODS**

(i) Part Programming - CNC Machining

Centre a) Linear Cutting.

b) Circular cutting.

c) Cutter Radius

Compensation. d) Canned

Cycle Operations.

(ii) Part Programming - CNC Turning

Centre a) Straight, Taper and Radius

Turning.

b) Thread Cutting.

c) Rough and Finish Turning

Cycle. d) Drilling and Tapping

Cycle.

**3. Computer Aided Part Programming**

e) CL Data and Post process generation using CAM packages.

f) Application of CAPP in Machining and Turning Centre.

**TOTAL: 60 PERIODS****OUTCOMES**

CO1 Draw 3D and Assembly drawing using CAD software

CO2 Demonstrate manual part programming with G and M codes using CAM

### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	Description of Equipment	Qty
<b>HARDWARE</b>		
1.	Computer Server	1
2.	Computer nodes or systems (High end CPU with atleast 1 GB main memory) networked to the server	30
3.	A3 size plotter	1
4.	Laser Printer	1
5.	CNC Lathe	1
6.	CNC milling machine	1
<b>SOFTWARE</b>		
7.	Any High end integrated modeling and manufacturing CAD / CAM software	15 licenses
8.	CAM Software for machining centre and turning centre (CNC Programming and tool path simulation for FANUC / Sinumeric and Heidenhain controller)	15 licenses
9.	Licensed operating system	Adequate
10.	Support for CAPP	Adequate

**MG8691**

**INDUSTRIAL MANAGEMENT**

**L T P C**  
**3 0 0 3**

**OBJECTIVE:**

- To provide an opportunity to learn basic management concepts essential for business.

**UNIT I INTRODUCTION**

**9**

Management - Definition - Functions - Evolution of Modern Management - Scientific Management Development of Management Thought. Approaches to the study of Management, Forms of Organization - Individual Ownership - Partnership - Joint Stock Companies - Co-operative Enterprises - Public Sector Undertakings, Corporate Frame Work - Share Holders - Board of Directors - Committees - Chief Executive - Trade Union.

**UNIT II FUNCTIONS OF MANAGEMENT**

**9**

Planning - Nature and Purpose - Objectives - Strategies - Policies and Planning Premises - Decision Making - Organizing - Nature and Process - Premises - Departmentalization - Line and staff - Decentralization - Organizational culture, Staffing - selection and training - Placement - Performance appraisal - Career Strategy - Organizational Development. Leading - Managing human factor - Leadership - Communication, Controlling - Process of Controlling - Controlling techniques, productivity and operations management - Preventive control, Industrial Safety.

**UNIT III ORGANIZATIONAL BEHAVIOUR**

**9**

Definition - Organization - Managerial Role and functions - Organizational approaches, Individual behaviour - causes - Environmental Effect - Behavior and Performance, Perception - Organizational Implications. Personality - Contributing factors - Dimension - Need Theories - Process Theories - Job Satisfaction, Learning and Behavior - Learning Curves, Work Design and approaches.

**UNIT IV GROUP DYNAMICS**

**9**

Group Behavior - Groups - Contributing factors - Group Norms, Communication - Process - Barriers to communication - Effective communication, leadership - formal and informal characteristics - Managerial Grid - Leadership styles - Group Decision Making - Leadership Role in Group Decision, Group Conflicts - Types - Causes - Conflict Resolution - Inter group relations and conflict, Organization centralization and decentralization - Formal and informal - Organizational Structures - Organizational Change and Development - Change Process - Resistance to Change - Culture and Ethics.

**UNIT V MODERN CONCEPTS****9**

Management by Objectives (MBO), Management by Exception (MBE), Strategic Management - Planning for Future direction – SWOT Analysis – Information technology in management – Decisions support system – Business Process Re-engineering (BPR) – Enterprises Resource Planning (ERP) – Supply Chain Management (SCM) – Activity Based Management (ABM).

**TOTAL : 45 PERIODS****OUTCOME:**

- Students gain knowledge on the basic management principles to become management (s) professional.

**TEXT BOOKS**

1. Herald Knottz and Heinz Weihrich, "Essentials of Management", Tata McGraw Hill Education Pvt. Ltd., 2010.
2. Stephen P. Robbins, "Organization Behaviour", Pearson Education Inc., 13 edition, 2010.

**REFERENCES:**

1. Joseph J, Massie, "Essentials of Management" Prentice Hall of India Pvt. Ltd. 1985.
2. Ties, AF, Stoner and R.Edward Freeman, "Management" Prentice Hall of India Pvt. Ltd. New Delhi 110 011, 1992
3. Tripathi. P.C. & P.N. Reddy, "Principles of Management", Tata McGraw Hill, 2006.

**ME8095****DESIGN OF JIGS, FIXTURES AND PRESS TOOLS**

L	T	P	C
3	0	0	3

**OBJECTIVES:**

- To understand the functions and design principles of Jigs, fixtures and press tools
- To gain proficiency in the development of required views of the final design.

**UNIT I LOCATING AND CLAMPING PRINCIPLES:****9**

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping – Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

**UNIT II JIGS AND FIXTURES****9**

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

**UNIT III PRESS WORKING TERMINOLOGIES AND ELEMENTS OF CUTTING DIES****9**

Press Working Terminologies - operations – Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work Materials – Center of pressure- Design of various elements of dies – Die Block – Punch holder, Die set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation of four standard views of simple blanking, piercing, compound and progressive dies.

**UNIT IV BENDING AND DRAWING DIES****9**

Difference between bending and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beads- ironing – Design and development of bending, forming, drawing, reverse redrawing and combination dies – Blank development for axisymmetric, rectangular and elliptic parts – Single and double action dies.

**UNIT V FORMING TECHNIQUES AND EVALUATION****9**

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly, fine Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke.

**TOTAL: 45 PERIODS**

**Note:** (Use of P S G Design Data Book is permitted in the University examination)

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Summarize the different methods of Locating Jigs and Fixtures and Clamping principles
- CO2 Design and develop jigs and fixtures for given component
- CO3 Discuss the press working terminologies and elements of cutting dies
- CO4 Distinguish between Bending and Drawing dies.
- CO5 Discuss the different types of forming techniques

**TEXT BOOKS:**

1. Joshi, P.H. "Jigs and Fixtures", Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2010.
2. Joshi P.H "Press tools - Design and Construction", wheels publishing, 1996

**REFERENCES:**

1. ASTME Fundamentals of Tool Design Prentice Hall of India.
2. Design Data Hand Book, PSG College of Technology, Coimbatore.
3. Donaldson, Lecain and Goold "Tool Design", 5<sup>th</sup> Edition, Tata McGraw Hill, 2017.
4. Hoffman "Jigs and Fixture Design", Thomson Delmar Learning, Singapore, 2004.
5. Kempster, "Jigs and Fixture Design", Third Edition, Hoddes and Stoughton, 1974.
6. Venkataraman. K., "Design of Jigs Fixtures & Press Tools", Tata McGraw Hill, New Delhi, 2005.

**MF8691****FLEXIBLE MANUFACTURING SYSTEMS****L T P C  
3 0 0 3****OBJECTIVES:**

At the end of this course the student should be able to understand

- Modern manufacturing systems
- To understand the concepts and applications of flexible manufacturing systems

**UNIT I PLANNING, SCHEDULING AND CONTROL OF FLEXIBLE MANUFACTURING SYSTEMS****9**

Introduction to FMS– development of manufacturing systems – benefits – major elements – types of flexibility – FMS application and flexibility –single product, single batch, n – batch scheduling problem – knowledge based scheduling system.

**UNIT II COMPUTER CONTROL AND SOFTWARE FOR FLEXIBLE MANUFACTURING SYSTEMS****9**

Introduction – composition of FMS– hierarchy of computer control –computer control of work center and assembly lines – FMS supervisory computer control – types of software specification and selection – trends.

**UNIT III FMS SIMULATION AND DATA BASE****9**

Application of simulation – model of FMS– simulation software – limitation – manufacturing data systems – data flow – FMS database systems – planning for FMS database.

**UNIT IV                    GROUP TECHNOLOGY AND JUSTIFICATION OF FMS                    9**

Introduction – matrix formulation – mathematical programming formulation – graph formulation – knowledge based system for group technology – economic justification of FMS- application of possibility distributions in FMS systems justification.

**UNIT V                    APPLICATIONS OF FMS AND FACTORY OF THE FUTURE                    9**

FMS application in machining, sheet metal fabrication, prismatic component production – aerospace application – FMS development towards factories of the future – artificial intelligence and expert systems in FMS – design philosophy and characteristics for future.

**TOTAL: 45 PERIODS**

**OUTCOMES:**

- Ability to perform Planning, Scheduling and control of Flexible Manufacturing systems
- Perform simulation on software's use of group technology to product classification

**TEXT BOOK**

1. Jha, N.K. "Handbook of flexible manufacturing systems", Academic Press Inc., 1991.

**REFERENCES:**

1. Groover M.P., "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India Pvt., New Delhi, 1996.
2. Kalpakjian, "Manufacturing Engineering and Technology", Addison-Wesley Publishing Co., 1995.
3. Radhakrishnan P. and Subramanyan S., "CAD/CAM/CIM", Wiley Eastern Ltd., New Age International Ltd., 1994.
4. Raouf, A. and Ben-Daya, M., Editors, "Flexible manufacturing systems: recent development", Elsevier Science, 1995.
5. Taiichi Ohno, "Toyota Production System: Beyond large-scale Production", Productivity Press (India) Pvt. Ltd. 1992.

**ME8791**

**MECHATRONICS**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>

**OBJECTIVE:**

- To impart knowledge about the elements and techniques involved in Mechatronics systems which are very much essential to understand the emerging field of automation.

**UNIT I                    INTRODUCTION                    9**

Introduction to Mechatronics – Systems – Concepts of Mechatronics approach – Need for Mechatronics – Emerging areas of Mechatronics – Classification of Mechatronics. Sensors and Transducers: Static and dynamic Characteristics of Sensor, Potentiometers – LVDT – Capacitance sensors – Strain gauges – Eddy current sensor – Hall effect sensor – Temperature sensors – Light sensors

**UNIT II                    MICROPROCESSOR AND MICROCONTROLLER                    9**

Introduction – Architecture of 8085 – Pin Configuration – Addressing Modes – Instruction set, Timing diagram of 8085 – Concepts of 8051 microcontroller – Block diagram,.

**UNIT III                    PROGRAMMABLE PERIPHERAL INTERFACE                    9**

Introduction – Architecture of 8255, Keyboard interfacing, LED display –interfacing, ADC and DAC interface, Temperature Control – Stepper Motor Control – Traffic Control interface.

**UNIT IV                    PROGRAMMABLE LOGIC CONTROLLER                    9**

Introduction – Basic structure – Input and output processing – Programming – Mnemonics – Timers, counters and internal relays – Data handling – Selection of PLC.

**UNIT V ACTUATORS AND MECHATRONIC SYSTEM DESIGN****9**

Types of Stepper and Servo motors – Construction – Working Principle – Advantages and Disadvantages. Design process-stages of design process – Traditional and Mechatronics design concepts – Case studies of Mechatronics systems – Pick and place Robot – Engine Management system – Automatic car park barrier.

**TOTAL : 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Discuss the interdisciplinary applications of Electronics, Electrical, Mechanical and Computer Systems for the Control of Mechanical, Electronic Systems and sensor technology.
- CO2 Discuss the architecture of Microprocessor and Microcontroller, Pin Diagram, Addressing Modes of Microprocessor and Microcontroller.
- CO3 Discuss Programmable Peripheral Interface, Architecture of 8255 PPI, and various device interfacing
- CO4 Explain the architecture, programming and application of programmable logic controllers to problems and challenges in the areas of Mechatronic engineering.
- CO5 Discuss various Actuators and Mechatronics system using the knowledge and skills acquired through the course and also from the given case studies

**TEXT BOOKS:**

1. Bolton, "Mechatronics", Printice Hall, 2008
2. Ramesh S Gaonkar, "Microprocessor Architecture, Programming, and Applications with the 8085", 5th Edition, Prentice Hall, 2008.

**REFERENCES:**

1. Bradley D.A, Dawson D, Buru N.C and Loader A.J, "Mechatronics", Chapman and Hall, 1993.
2. Clarence W, de Silva, "Mechatronics" CRC Press, First Indian Re-print, 2013
3. Devadas Shetty and Richard A. Kolk, "Mechatronics Systems Design", PWS publishing company, 2007.
4. Krishna Kant, "Microprocessors & Microcontrollers", Prentice Hall of India, 2007.
5. Michael B.Histand and Davis G.Alciatore, "Introduction to Mechatronics and Measurement systems", McGraw Hill International edition, 2007.

**ME8692****FINITE ELEMENT ANALYSIS**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>

**OBJECTIVES:**

- To introduce the concepts of Mathematical Modeling of Engineering Problems.
- To appreciate the use of FEM to a range of Engineering Problems.

**UNIT I INTRODUCTION****9**

Historical Background – Mathematical Modeling of field problems in Engineering – Governing Equations – Discrete and continuous models – Boundary, Initial and Eigen Value problems– Weighted Residual Methods – Variational Formulation of Boundary Value Problems – Ritz Technique – Basic concepts of the Finite Element Method.

**UNIT II ONE-DIMENSIONAL PROBLEMS****9**

One Dimensional Second Order Equations – Discretization – Element types- Linear and Higher order Elements – Derivation of Shape functions and Stiffness matrices and force vectors- Assembly of Matrices - Solution of problems from solid mechanics and heat transfer. Longitudinal vibration frequencies and mode shapes. Fourth Order Beam Equation –Transverse deflections and Natural frequencies of beams.

**UNIT III TWO DIMENSIONAL SCALAR VARIABLE PROBLEMS****9**

Second Order 2D Equations involving Scalar Variable Functions – Variational formulation – Finite Element formulation – Triangular elements – Shape functions and element matrices and vectors. Application to Field Problems - Thermal problems – Torsion of Non circular shafts – Quadrilateral elements – Higher Order Elements.

**UNIT IV TWO DIMENSIONAL VECTOR VARIABLE PROBLEMS****9**

Equations of elasticity – Plane stress, plane strain and axisymmetric problems – Body forces and temperature effects – Stress calculations - Plate and shell elements.

**UNIT V ISOPARAMETRIC FORMULATION****9**

Natural co-ordinate systems – Isoparametric elements – Shape functions for iso parametric elements – One and two dimensions – Serendipity elements – Numerical integration and application to plane stress problems - Matrix solution techniques – Solutions Techniques to Dynamic problems – Introduction to Analysis Software.

**TOTAL : 45 PERIODS****OUTCOMES**

- CO1 Summarize the basics of finite element formulation.
- CO2 Apply finite element formulations to solve one dimensional Problems.
- CO3 Apply finite element formulations to solve two dimensional Problems.
- CO4 Apply finite element method to solve heat transfer and fluid mechanics problems.
- CO5 Apply finite element method to solve problems on dynamic analysis.

**TEXT BOOKS:**

1. Reddy. J.N., "An Introduction to the Finite Element Method", 3rd Edition, Tata McGraw-Hill, 2005
2. Seshu, P, "Text Book of Finite Element Analysis", Prentice-Hall of India Pvt. Ltd., New Delhi, 2007.

**REFERENCES:**

1. Bhatti Asghar M, "Fundamental Finite Element Analysis and Applications", John Wiley & Sons, 2005 (Indian Reprint 2013)\*
2. Chandrupatla & Belagundu, "Introduction to Finite Elements in Engineering", 3rd Edition, Prentice Hall College Div, 1990
3. Logan, D.L., "A first course in Finite Element Method", Thomson Asia Pvt. Ltd., 2002
4. Rao, S.S., "The Finite Element Method in Engineering", 3rd Edition, Butterworth Heinemann, 2004
5. Robert D. Cook, David S. Malkus, Michael E. Plesha, Robert J. Witt, "Concepts and Applications of Finite Element Analysis", 4th Edition, Wiley Student Edition, 2002.

**ME8781****MECHATRONICS LABORATORY**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>0</b>	<b>0</b>	<b>4</b>	<b>2</b>

**OBJECTIVE:**

- To know the method of programming the microprocessor and also the design, modeling & analysis of basic electrical, hydraulic & pneumatic Systems which enable the students to understand the concept of mechatronics.

**LIST OF EXPERIMENTS:**

1. Assembly language programming of 8085 – Addition – Subtraction – Multiplication – Division – Sorting – Code Conversion.
2. Stepper motor interface.

3. Traffic light interface.
4. Speed control of DC motor.
5. Study of various types of transducers.
6. Study of hydraulic, pneumatic and electro-pneumatic circuits.
7. Modelling and analysis of basic hydraulic, pneumatic and electrical circuits using Software.
8. Study of PLC and its applications.
9. Study of image processing technique.

**TOTAL: 60 PERIODS**

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Demonstrate the functioning of mechatronics system with various pneumatic, hydraulic and electrical systems.
- CO2 Demonstrate the functioning of control systems with the help of PLC and microcontrollers.

**LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS**

Sl. No.	NAME OF THE EQUIPMENT	Qty.
1	Basic Pneumatic Trainer Kit with manual and electrical controls/ PLC Controlearn	1 No.
2	Basic Hydraulic Trainer Kit	1 No
3	Hydraulics and Pneumatics Systems Simulation Software	10 No
4	8051 - Microcontroller kit with stepper motor and drive circuit sets	2 No
5	Image processing system with hardware & software	1 No.

**HS8581**

**PROFESSIONAL COMMUNICATION**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>0</b>	<b>0</b>	<b>2</b>	<b>1</b>

**OBJECTIVES: The course aims to:**

- Enhance the Employability and Career Skills of students
- Orient the students towards grooming as a professional
- Make them Employable Graduates
- Develop their confidence and help them attend interviews successfully.

**UNIT I**

Introduction to Soft Skills-- Hard skills & soft skills - employability and career Skills—Grooming as a professional with values—Time Management—General awareness of Current Affairs

**UNIT II**

Self-Introduction-organizing the material - Introducing oneself to the audience – introducing the topic – answering questions – individual presentation practice— presenting the visuals effectively – 5 minute presentations

**UNIT III**

Introduction to Group Discussion— Participating in group discussions – understanding group dynamics - brainstorming the topic — questioning and clarifying –GD strategies- activities to improve GD skills

**UNIT IV**

Interview etiquette – dress code – body language – attending job interviews– telephone/skype interview -one to one interview & panel interview – FAQs related to job interviews

## UNIT V

Recognizing differences between groups and teams- managing time-managing stress- networking professionally- respecting social protocols-understanding career management-developing a long-term career plan-making career changes

**TOTAL : 30 PERIODS**

**OUTCOMES: At the end of the course Learners will be able to:**

- Make effective presentations
- Participate confidently in Group Discussions.
- Attend job interviews and be successful in them.
- Develop adequate Soft Skills required for the workplace

### **Recommended Software**

**1. Globearena**

**2. Win English**

### **REFERENCES:**

1. Butterfield, Jeff Soft Skills for Everyone. Cengage Learning: New Delhi, 2015
2. Interact English Lab Manual for Undergraduate Students,. OrientBlackSwan: Hyderabad, 2016.
3. E. Suresh Kumar et al. Communication for Professional Success. Orient Blackswan: Hyderabad, 2015
4. Raman, Meenakshi and Sangeeta Sharma. Professional Communication. Oxford University Press: Oxford, 2014
5. S. Hariharanetal. Soft Skills. MJP Publishers: Chennai, 2010.

**MG8491**

**OPERATIONS RESEARCH**

**L T P C**

**3 0 0 3**

### **OBJECTIVE:**

- To provide knowledge and training in using optimization techniques under limited resources for the engineering and business problems.

## **UNIT I LINEAR MODELS**

**15**

The phase of an operation research study – Linear programming – Graphical method– Simplex algorithm – Duality formulation – Sensitivity analysis.

## **UNIT II TRANSPORTATION MODELS AND NETWORK MODELS**

**8**

Transportation Assignment Models –Traveling Salesman problem-Networks models – Shortest route – Minimal spanning tree – Maximum flow models –Project network – CPM and PERT networks – Critical path scheduling – Sequencing models.

## **UNIT III INVENTORY MODELS**

**6**

Inventory models – Economic order quantity models – Quantity discount models – Stochastic inventory models – Multi product models – Inventory control models in practice.

## **UNIT IV QUEUEING MODELS**

**6**

Queueing models - Queueing systems and structures – Notation parameter – Single server and multi server models – Poisson input – Exponential service – Constant rate service – Infinite population – Simulation.

## **UNIT V DECISION MODELS**

**10**

Decision models – Game theory – Two person zero sum games – Graphical solution- Algebraic solution– Linear Programming solution – Replacement models – Models based on service life – Economic life– Single / Multi variable search technique – Dynamic Programming – Simple Problem.

**TOTAL: 45 PERIODS**

**OUTCOME:**

- Upon completion of this course, the students can able to use the optimization techniques for use engineering and Business problems

**TEXT BOOKS:**

1. Hillier and Libebberman, "Operations Research", Holden Day, 2005
2. Taha H.A., "Operations Research", Sixth Edition, Prentice Hall of India, 2003.

**REFERENCES:**

1. Bazara M.J., Jarvis and Sherali H., "Linear Programming and Network Flows", John Wiley, 2009.
2. Budnick F.S., "Principles of Operations Research for Management", Richard D Irwin, 1990.
3. Philip D.T. and Ravindran A., "Operations Research", John Wiley, 1992.
4. Shennoy G.V. and Srivastava U.K., "Operation Research for Management", Wiley Eastern, 1994.
5. Tulsian and Pasdey V., "Quantitative Techniques", Pearson Asia, 2002.

<b>MF8701</b>	<b>COMPUTER INTEGRATED PRODUCTION MANAGEMENT SYSTEM</b>	<b>L T P C</b>
		<b>3 0 0 3</b>

**OBJECTIVE:**

- The course provides basic concepts of production planning and control, its bottlenecks, material requirement planning, shop floor control and different approaches to computer aided process planning in manufacturing sector.

**UNIT I                      MANUFACTURING PLANNING AND CONTROL                      9**  
 Basic concepts - Types of production System - Functions of production planning and control – problems with Production Planning and Control – Computer Integrated Production Management System - Evolution of the MPC system-Demand management in MPC system and the MPC Environment: Make-to-stock, Assembly - to - order, Make - to –order, Engineer-to-order.

**UNIT II                      FORECASTING                      9**  
 Forecasting system-Forecasting methods – Single and Double moving average methods – Single and Double exponential smoothing methods – Simple regression method of forecasting - Forecasting Errors.

**UNIT III                      MATERIAL REQUIREMENT PLANNING                      9**  
 Basic MRP Concepts – Inputs to the MRP System – Master production Schedule – Bill of Materials, Inventory Record File – MRP Logic – Gross requirements, net requirements, lot sizing – Capacity Requirement Planning (CRP)-Distribution Resource Planning (DRP) - Manufacturing Resource Planning (MRP II).

**UNIT IV                      COMPUTER AIDED PROCESS PLANNING                      9**  
 Need for process planning – Functions of process planning – Approaches to CAPP-Variant process planning – part family search – Generative method of CAPP – Forward and Backward planning – input format – part description methods – CAD Models – Decision Logic – Artificial Intelligence – Knowledge Representation – Databases and Algorithms – Expert Process Planning - Automatic Process Planning-Future trends-Case Studies.

**UNIT V SHOP FLOOR CONTROL****9**

Functions of shop floor control – Order Release - Operations scheduling – Job sequencing and Priority rules - order progress – Automatic Identification System - Factory Data Collection system.

**TOTAL: 45 PERIODS****OUTCOMES:**

At the end of this course the students are expected

- To familiarize the students with computer application in various activities of manufacturing, production and control system.
- To apply appropriate principles and strategies of planning and control, forecasting, material requirement planning, process planning concepts and shop floor control into computer integrated manufacturing system.

**TEXT BOOKS:**

1. Groover M.P., "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India, 2008.
2. Kant Vajpayee S., "Principles of Computer Integrated Manufacturing", Prentice Hall of India, 2006.
3. Radhakrishnan P, Subramaniyan S, Raju V, "CAD/CAM/CIM", New Age International Publishers, Reprint 2013.

**REFERENCES:**

1. Chand T.C., "Expert process planning for manufacturing", Addison Wesley publishing company, 1990.
2. Groover M.P. and Zimmers E.W., "CAD/CAM, Computer Aided Design and Manufacturing", Prentice Hall of India, 2006.
3. G. Halevi, R. Weill, "A Logical Approach to process planning", First Edition, Chapman and Hall, 1995.
4. Nanua Singh, "System Approach to Computer Integrated Design and Manufacturing", Wiley India Edition, reprint:2011.
5. Architecture Technology Corp., "Computer Aided Process Planning (CAPP)" Second Edition, Elsevier, 1991.

**MF8791****METAL FORMING TECHNOLOGY****L T P C  
3 0 0 3****OBJECTIVE:**

- To understand the principle, procedure and applications of Bulk Metal Forming and Sheet Metal Forming.

**UNIT I FUNDAMENTALS OF METAL FORMING****9**

State of stress – Components of stress, symmetry of stress tensor, principal stresses – Stress deviator – von-mises, Tresca yield criteria – Octahedral shear stress and shear strain theory – Flow stress determination – Temperature in metal forming – Hot, cold and warm working – strain rate effects – metallurgical structures – residual stresses – Spring back.

**UNIT II FORGING AND ROLLING****9**

Principle – classification – equipment – tooling – processes parameters and calculation of forces during forging and rolling processes – Ring compression test - Post forming heat treatment – defects (causes and remedies) – applications – Roll forming.

## 9

9

9

**TOTAL : 45 PERIODS**

## 68

## **B. ANALYSIS**

1. Force and Stress analysis using link elements in Trusses, cables etc.
2. Stress and deflection analysis in beams with different support conditions.
3. Stress analysis of flat plates and simple shells.
4. Stress analysis of axi – symmetric components.
5. Thermal stress and heat transfer analysis of plates.
6. Thermal stress analysis of cylindrical shells.
7. Vibration analysis of spring-mass systems.
8. Model analysis of Beams.
9. Harmonic, transient and spectrum analysis of simple systems.

**TOTAL: 60 PERIODS**

### **OUTCOME:**

- To train the students to make use of software for simulation and analysis for various applications in the field of manufacturing engineering.

### **TEXT BOOKS:**

1. The Mathworks, Inc, “The student Edition of Matlab”, student Edition, The MATLAB curriculum series, 1997
2. Rudra Pratap, “Getting started with MATLAB”, 1st Edition, Oxford University Press, 2010

### **LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS**

Finite Element Analysis Software, MATLAB Software, Computers with necessary accessories.

**ME8682**

**DESIGN AND FABRICATION PROJECT**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>0</b>	<b>0</b>	<b>4</b>	<b>2</b>

### **OBJECTIVE:**

- The main objective is to give an opportunity to the student to get hands on training in the fabrication of one or more components of a complete working model, which is designed by them.

### **GUIDELINE FOR REVIEW AND EVALUATION**

The students may be grouped into 2 to 4 and work under a project supervisor. The device/ system/component(s) to be fabricated may be decided in consultation with the supervisor and if possible with an industry. A project report to be submitted by the group and the fabricated model, which will be reviewed and evaluated for internal assessment by a Committee constituted by the Head of the Department. At the end of the semester examination the project work is evaluated based on oral presentation and the project report jointly by external and internal examiners constituted by the Head of the Department.

**TOTAL : 60 PERIODS**

### **OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 design and Fabricate the machine element or the mechanical product.
- CO2 demonstrate the working model of the machine element or the mechanical product.

**OBJECTIVE:**

- To introduce the process planning concepts to make cost estimation for various products after process planning

**UNIT I INTRODUCTION TO PROCESS PLANNING 9**

Introduction- methods of process planning-Drawing interpretation-Material evaluation – steps in process selection-.Production equipment and tooling selection

**UNIT II PROCESS PLANNING ACTIVITIES 9**

Process parameters calculation for various production processes-Selection jigs and fixtures election of quality assurance methods - Set of documents for process planning-Economics of process planning- case studies

**UNIT III INTRODUCTION TO COST ESTIMATION 9**

Importance of costing and estimation –methods of costing-elements of cost estimation –Types of estimates – Estimating procedure- Estimation labor cost, material cost- allocation of over head charges- Calculation of depreciation cost

**UNIT IV PRODUCTION COST ESTIMATION 9**

Estimation of Different Types of Jobs - Estimation of Forging Shop, Estimation of Welding Shop, Estimation of Foundry Shop

**UNIT V MACHINING TIME CALCULATION 9**

Estimation of Machining Time - Importance of Machine Time Calculation- Calculation of Machining Time for Different Lathe Operations ,Drilling and Boring - Machining Time Calculation for Milling, Shaping and Planning -Machining Time Calculation for Grinding.

**TOTAL: 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 select the process, equipment and tools for various industrial products.
- CO2 prepare process planning activity chart.
- CO3 explain the concept of cost estimation.
- CO4 compute the job order cost for different type of shop floor.
- CO5 calculate the machining time for various machining operations.

**TEXT BOOKS:**

- Peter scalon, "Process planning, Design/Manufacture Interface", Elsevier science technology Books, Dec 2002.
- Sinha B.P, "Mechanical Estimating and Costing", Tata-McGraw Hill publishing co, 1995.

**REFERENCES:**

- Chitale A.V. and Gupta R.C., "Product Design and Manufacturing", 2<sup>nd</sup> Edition, PHI, 2002.
- Ostwalal P.F. and Munez J., "Manufacturing Processes and systems", 9<sup>th</sup> Edition, John Wiley, 1998.
- Russell R.S and Tailor B.W, "Operations Management", 4th Edition, PHI, 2003.
- Mikell P. Groover, "Automation, Production, Systems and Computer Integrated Manufacturing", Pearson Education 2001.
- K.C. Jain & L.N. Aggarwal, "Production Planning Control and Industrial Management", Khanna Publishers 1990.

**MF8811****PROJECT WORK****L T P C**  
**0 0 20 10****OBJECTIVE:**

- To develop the ability to solve a specific problem right from its identification and literature review till the successful solution of the same. To train the students in preparing project reports and to face reviews and viva voce examination.

The students in a group of 3 to 4 works on a topic approved by the head of the department under the guidance of a faculty member and prepares a comprehensive project report after completing the work to the satisfaction of the supervisor. The progress of the project is evaluated based on a minimum of three reviews. The review committee may be constituted by the Head of the Department. A project report is required at the end of the semester. The project work is evaluated based on oral presentation and the project report jointly by external and internal examiners constituted by the Head of the Department.

**TOTAL: 300 PERIODS****OUTCOME:**

- On Completion of the project work students will be in a position to take up any challenging practical problems and find solution by formulating proper methodology.

**MF8001****PRECISION ENGINEERING****L T P C**  
**3 0 0 3****OBJECTIVE:**

- To impart knowledge in the increasing quality concepts of parts, accuracy requirement of machine tools and also to introduce latest topics in Manufacturing like micro machining and smart materials so as to equip them to join core electronic manufacturing industries.

**UNIT I CONCEPTS OF ACCURACY AND MACHINE TOOLS 9**

Part Accuracy – errors, accuracy of machine tools – spindle accuracy – displacement accuracy – errors due to numerical interpolation – definition of accuracy of N.C system – errors in the NC machines – feed stiffness – zero stability.

**UNIT II STIFFNESS, THERMAL EFFECTS AND FINISH MACHINING 9**

Overall stiffness of Lathe – compliance of work piece – errors caused by cutting forces – deformation in turning – boring – milling – heat sources – thermal effects – Finish Turning, boring, grinding – Surface roughness.

**UNIT III DIMENSIONING 9**

Definition of terms – Key dimension – Superfluous dimension – dimensional stepped shaft – assigning tolerances in the constituent dimensions – dimensional chains.

**UNIT IV MICRO-MACHINING MICRO FABRICATION 9**

Micro Machining – Photo resist process – Lithography – LIGA Process – Optical, processing of materials – electron beam machining – beam machining – micro forming, diamond turning – micro positioning devices – etching – physical vapour deposition – Chemical vapour deposition

**UNIT V SMART STRUCTURES, MATERIALS AND MICRO ACTUATORS 9**

Smart structures – Smart materials types and applications - smart sensors – micro valves – MEMS – Micro motors – Micro pumps – micro dynamometer – micro machines – micro optics – micro nozzles.

**TOTAL: 45 PERIODS****OUTCOME:**

- Upon completion of this course the student can able to use of quality concepts parts, accuracy requirements of machine tools and use of latest machining process such as micro machining and micro fabrication.

**TEXT BOOKS:**

1. Juliar W.Gardner. Vijay K. Varadan, "Micro sensors, MEMS and Smart Devices", John Wiley and sons, 2001.
2. Murthy R.L., "Precision Engineering in Manufacturing", New Age International Pvt, 2005.

**REFERENCES:**

1. MEMS Hand Book, CRC Press, 2001
2. Raady Frank, "Understanding Smart Sensors", Artech. House, Boston, 1996.
3. Stephen A.Campbell, "The Science and Engineering of Microelectronic Fabrication", Oxford University Press, 1996

**MA8491****NUMERICAL METHODS**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>4</b>	<b>0</b>	<b>0</b>	<b>4</b>

**OBJECTIVES :**

- To introduce the basic concepts of solving algebraic and transcendental equations.
- To introduce the numerical techniques of interpolation in various intervals in real life situations.
- To acquaint the student with understanding of numerical techniques of differentiation and integration which plays an important role in engineering and technology disciplines.
- To acquaint the knowledge of various techniques and methods of solving ordinary differential equations.
- To understand the knowledge of various techniques and methods of solving various types of partial differential equations.

**UNIT I SOLUTION OF EQUATIONS AND EIGENVALUE PROBLEMS 12**

Solution of algebraic and transcendental equations - Fixed point iteration method – Newton Raphson method - Solution of linear system of equations - Gauss elimination method – Pivoting - Gauss Jordan method – Iterative methods of Gauss Jacobi and Gauss Seidel - Eigenvalues of a matrix by Power method and Jacobi's method for symmetric matrices.

**UNIT II INTERPOLATION AND APPROXIMATION 12**

Interpolation with unequal intervals - Lagrange's interpolation – Newton's divided difference interpolation – Cubic Splines - Difference operators and relations - Interpolation with equal intervals - Newton's forward and backward difference formulae.

**UNIT III NUMERICAL DIFFERENTIATION AND INTEGRATION 12**

Approximation of derivatives using interpolation polynomials - Numerical integration using Trapezoidal, Simpson's 1/3 rule – Romberg's Method - Two point and three point Gaussian quadrature formulae – Evaluation of double integrals by Trapezoidal and Simpson's 1/3 rules.

**UNIT IV INITIAL VALUE PROBLEMS FOR ORDINARY DIFFERENTIAL EQUATIONS 12**

Single step methods - Taylor's series method - Euler's method - Modified Euler's method - Fourth order Runge - Kutta method for solving first order equations - Multi step methods - Milne's and Adams - Bash forth predictor corrector methods for solving first order equations.

**UNIT V BOUNDARY VALUE PROBLEMS IN ORDINARY AND PARTIAL DIFFERENTIAL EQUATIONS 12**

Finite difference methods for solving second order two - point linear boundary value problems - Finite difference techniques for the solution of two dimensional Laplace's and Poisson's equations on rectangular domain – One dimensional heat flow equation by explicit and implicit (Crank Nicholson) methods – One dimensional wave equation by explicit method.

**TOTAL : 60 PERIODS**

**OUTCOMES :**

Upon successful completion of the course, students should be able to:

- Understand the basic concepts and techniques of solving algebraic and transcendental equations.
- Appreciate the numerical techniques of interpolation and error approximations in various intervals in real life situations.
- Apply the numerical techniques of differentiation and integration for engineering problems.
- Understand the knowledge of various techniques and methods for solving first and second order ordinary differential equations.
- Solve the partial and ordinary differential equations with initial and boundary conditions by using certain techniques with engineering applications.

**TEXT BOOKS :**

1. Burden, R.L and Faires, J.D, "Numerical Analysis", 9<sup>th</sup> Edition, Cengage Learning, 2016.
2. Grewal, B.S., and Grewal, J.S., "Numerical Methods in Engineering and Science", Khanna Publishers, 10<sup>th</sup> Edition, New Delhi, 2015.

**REFERENCES :**

1. Brian Bradie, "A Friendly Introduction to Numerical Analysis", Pearson Education, Asia, New Delhi, 2007.
2. Gerald. C. F. and Wheatley. P. O., "Applied Numerical Analysis", Pearson Education, Asia, 6<sup>th</sup> Edition, New Delhi, 2006.
3. Mathews, J.H. "Numerical Methods for Mathematics, Science and Engineering", 2<sup>nd</sup> Edition, Prentice Hall, 1992.
4. Sankara Rao. K., "Numerical Methods for Scientists and Engineers", Prentice Hall of India Pvt. Ltd, 3<sup>rd</sup> Edition, New Delhi, 2007.
5. Sastry, S.S, "Introductory Methods of Numerical Analysis", PHI Learning Pvt. Ltd, 5<sup>th</sup> Edition, 2015.

**MF8002****INTRODUCTION TO ARTIFICIAL INTELLIGENCE**
**L T P C**  
**3 0 0 3**
**OBJECTIVE:**

- The objective of this course is to familiarize the students in the basic principles of Artificial Intelligence and important topics such as Heuristics, game playing, knowledge representation

**UNIT I INTRODUCTION****9**

Definition – Pattern recognition – Criteria of Success – Production Systems – Control Strategies – Heuristic search – Problem Characteristics – Production System Characteristics – Forward and backward reasoning – Matching indexing – Heuristic Functions – Search – Search Algorithms.

**UNIT II GAME PLAYING****9**

Overview – Minimax search procedure – Adding Alpha – Beta cutoffs – Waiting for Quiescence – Secondary search

**UNIT III KNOWLEDGE REPRESENTATION 9**

Use of Predicate logic – Introduction to representation – representing – simple facts in logic – augmenting the representation – resolution – Conversion to clause form – The basis of resolution – Unification of algorithm – Question answering – Natural Deduction.

**UNIT IV KNOWLEDGE REPRESENTAION USING OTHER LOGIC 9**

Non-monotonic reasoning – Statistical and Probabilistic reasoning – Techniques for dealing with a random world and deterministic world – rule based system.

**UNIT V STRUCTURAL REPRESENTATIONS OF KNOWLEDGE 9**

Common knowledge structures – Level of representation – Right structure – Declarative representations – Semantic nets – Conceptual dependency – Frames – Scripts – Procedural representation – Natural language understanding – Perception – learning – Implementation A.I. Systems.

**TOTAL: 45 PERIODS**

**OUTCOME:**

- Use of Artificial Intelligence and tools solve engineering problems.

**TEXT BOOK:**

1. Peter Norvig, Stuart Russell, "Artificial Intelligence, A modern approach", Prentice Hall of India Pvt. Ltd, 2006

**REFERENCES:**

1. Charniac, E. and M.C. Dermott, "Introduction to Artificial Intelligence", Pearson Education, 2002
2. M.W. Richaugh, "Artificial Intelligence, A Knowledge Based Approach", PWS Rent Publishing, Boston.

<b>GE8075</b>	<b>INTELLECTUAL PROPERTY RIGHTS</b>	<b>L T P C</b>
		<b>3 0 0 3</b>

**OBJECTIVE:**

- To give an idea about IPR, registration and its enforcement.

**UNIT I INTRODUCTION 9**

Introduction to IPRs, Basic concepts and need for Intellectual Property - Patents, Copyrights, Geographical Indications, IPR in India and Abroad – Genesis and Development – the way from WTO to WIPO –TRIPS, Nature of Intellectual Property, Industrial Property, technological Research, Inventions and Innovations – Important examples of IPR.

**UNIT II REGISTRATION OF IPRs 10**

Meaning and practical aspects of registration of Copy Rights, Trademarks, Patents, Geographical Indications, Trade Secrets and Industrial Design registration in India and Abroad

**UNIT III AGREEMENTS AND LEGISLATIONS 10**

International Treaties and Conventions on IPRs, TRIPS Agreement, PCT Agreement, Patent Act of India, Patent Amendment Act, Design Act, Trademark Act, Geographical Indication Act.

**UNIT IV DIGITAL PRODUCTS AND LAW 9**

Digital Innovations and Developments as Knowledge Assets – IP Laws, Cyber Law and Digital Content Protection – Unfair Competition – Meaning and Relationship between Unfair Competition and IP Laws – Case Studies.

**UNIT V            ENFORCEMENT OF IPRs****7**

Infringement of IPRs, Enforcement Measures, Emerging issues – Case Studies.

**TOTAL :45 PERIODS****OUTCOME:**

- Ability to manage Intellectual Property portfolio to enhance the value of the firm.

**TEXT BOOKS**

1. S.V. Satarkar, Intellectual Property Rights and Copy Rights, Ess Ess Publications, New Delhi, 2002
2. V. Scople Vinod, Managing Intellectual Property, Prentice Hall of India pvt Ltd, 2012

**REFERENCES**

1. Deborah E. Bouchoux, "Intellectual Property: The Law of Trademarks, Copyrights, Patents and Trade Secrets", Cengage Learning, Third Edition, 2012.
2. Edited by Derek Bosworth and Elizabeth Webster, The Management of Intellectual Property, Edward Elgar Publishing Ltd., 2013.
3. Prabuddha Ganguli, "Intellectual Property Rights: Unleashing the Knowledge Economy", McGraw Hill Education, 2011.

**GE8073****FUNDAMENTALS OF NANOSCIENCE****L T P C****3 0 0 3****OBJECTIVE:**

To learn about basis of nanomaterial science, preparation method, types and application

**UNIT I            INTRODUCTION****8**

Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nanostructured materials- nano particles- quantum dots, nanowires-ultra-thinfilms-multilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

**UNIT II            GENERAL METHODS OF PREPARATION****9**

Bottom-up Synthesis-Top-down Approach: Co-Precipitation, Ultrasonication, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

**UNIT III            NANOMATERIALS****12**

Nanoforms of Carbon - Buckminster fullerene- graphene and carbon nanotube, Single wall carbon Nanotubes (SWCNT) and Multi wall carbon nanotubes (MWCNT)- methods of synthesis(arc-growth, laser ablation, CVD routes, Plasma CVD), structure-property Relationships applications- Nanometal oxides-ZnO, TiO<sub>2</sub>, MgO, ZrO<sub>2</sub>, NiO, nanoalumina, CaO, AgTiO<sub>2</sub>, Ferrites, Nanoclays- functionalization and applications-Quantum wires, Quantum dots-preparation, properties and applications.

**UNIT IV            CHARACTERIZATION TECHNIQUES****9**

X-ray diffraction technique, Scanning Electron Microscopy - environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS-Nanoindentation.

**UNIT V            APPLICATIONS****7**

NanoInfoTech: Information storage- nanocomputer, molecular switch, super chip, nanocrystal, Nanobiotechnology: nanoprobe in medical diagnostics and biotechnology, Nano medicines, Targetted drug delivery, Bioimaging - Micro Electro Mechanical Systems (MEMS), Nano Electro

Mechanical Systems (NEMS)- Nanosensors, nano crystalline silver for bacterial inhibition, Nanoparticles for sunbarrier products - In Photostat, printing, solar cell, battery.

**TOTAL : 45 PERIODS**

**OUTCOMES:**

- Will familiarize about the science of nanomaterials
- Will demonstrate the preparation of nanomaterials
- Will develop knowledge in characteristic nanomaterial

**TEXT BOOKS :**

1. A.S. Edelstein and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
2. N John Dinardo, "Nanoscale Charecterisation of surfaces & Interfaces", 2nd edition, Weinheim Cambridge, Wiley-VCH, 2000.

**REFERENCES:**

1. Akhlesh Lakhtakia, "The Hand Book of Nano Technology, Nanometer Structure, Theory, Modeling and Simulations". Prentice-Hall of India (P) Ltd, New Delhi, 2007.
2. G Timp, "Nanotechnology", AIP press/Springer, 1999.

**MF8091**

**PACKAGING MATERIALS AND TECHNOLOGY**

**L T P C**  
**3 0 0 3**

**OBJECTIVE:**

- To study the fundamentals of packaging, manufacturing process, packaging materials and package testing.

**UNIT I FUNDAMENTALS OF PACKAGING**

**9**

Definition, functions of packaging, types and selection of package, Packaging hazards, interaction of package and contents, materials and machine interface, Environmental and recycling considerations - life cycle assessment Package Design - Fundamentals, factors influencing design, stages in package development, graphic design, Structural design – simulation softwares

**UNIT II PACKAGING MATERIALS**

**9**

Major Plastic packaging materials viz. Polyolefins, Polystyrene, Polyvinylchloride, Polyesters, Polyamides (Nylons), Polycarbonate and newer materials such as High Nitrile Polymers, Polyethylene Napthalate (PEN), Nanomaterials, biodegradable materials – properties and applications, recycling; Wood, Paper, Textile, Glass, Metals - Tin, Steel, aluminum, Labelling materials, Cushioning Materials – properties and areas of application.

**UNIT III CONVERSION TECHNOLOGY**

**9**

Extrusion – Blown film, cast film, sheet, multilayer film & sheet, Lamination, Injection moulding, Blow moulding, Thermoforming; Cartoning Machinery, Bottling, Can former, Form Fill and Seal machines, Corrugated box manufacturing machineries, Drums – types of drums, moulded pulp containers, Closures, Application of Robotics in packaging.

Surface treatment for printing, Printing processes – offset, flexo, gravure and pad printing.

**UNIT IV SPECIALITY PACKAGING**

**9**

Aerosol packaging, Shrink and Stretch wrapping, Blister packaging, Anti-static packaging, Aseptic packaging, Active packaging, Modified Atmospheric Packaging, Ovenable package; Cosmetic packaging, Hardware packaging, Textile packaging, Food packaging; Child resistant and Health care packaging, Export packaging, Lidding, RFID in packaging.

**UNIT V TESTING****9**

Package Testing – Drop test, Impact test, Vibration Test, Stacking and Compression test, Packaging Materials Testing: Mechanical – Tensile, tear burst, impact, compression test, Elongation, barrier properties - WVTR test, Adhesion test, Optical – Gloss, haze and clarity; Chemical Resistance test – solvents and chemicals, solubility test, burning test, solvent retention; Hardness and corrosion test for metals; Clarity and brittleness test for glass.

**TOTAL :45 PERIODS****OUTCOMES**

- Ability to effectively use diffuse packing materials.
- Ability to test packaging materials.

**TEXT BOOKS**

1. Aaron L.Brody & Kenneth S.Marsh, “Encyclopedia of Packaging Technology”, John Wiley Interscience Publication, II Edition, 1997.
2. Athayle. A.S., “Plastics in Flexible Packaging”, Multi-tech Publishing Co., First Edition, 1992.
3. Daniel Lu and C P Wong, “Materials for Advanced Packaging” Springer, 2008
4. Paine. F.A., “Fundamentals of Packaging”, Brookside Press Ltd., London, 1990.
5. S. Natarajan, “Fundamentals of Packaging Technology” Kindle Edition. 2009

**REFERENCES:**

1. Anne Emblem, “Packaging Technology: Fundamentals, Materials and Processes” (Woodhead Publishing in Materials) ,2012
2. Arthur Hirsch, “Flexible Food Packaging”, Van Nostor and Reinhold, New York, 1991.
3. Bill Stewart, “Packaging Design Strategies”, Pira International Ltd, 2<sup>nd</sup> Edition 2004.
4. Danger. E.P., “Selecting Colour for Packaging”, Grover Technical Press, 1987.
5. Gunilla Johnson, “Corrugated Board Packaging”, PIRA International, 1993.
6. Mark J.Kirwar, “Paper and Paperboard Packaging Technology”, Blackwell Publishing, 2005
7. “Handbook of Package Design Research”, Water stem Wiley Intrascience, 1981.
8. Paine, “Packaging Development”, PIRA International, 1990.
9. Susan E.M.Salke & et al, Plastics Packaging, Hansar, 2<sup>nd</sup> edition 2004.

**ML8491****POWDER METALLURGY****L T P C  
3 0 0 3****OBJECTIVE:**

- This course teaches powder preparation, characterization, compaction and sintering. This knowledge is essential to understand powder metallurgy applications in aerospace, automobile and machining materials.

**UNIT I POWDER MANUFACTURE AND CONDITIONING****12**

Mechanical methods Machine milling, ball milling, atomization, shotting- Chemical methods, condensation, thermal decomposition, carbonyl Reduction by gas-hydride, dehydride process, electro deposition, precipitation from aqueous solution and fused salts, hydrometallurgical method. Physical methods: Electrolysis and atomization processes, types of equipment, factors affecting these processes, examples of powders produced by these methods, applications, powder conditioning, heat treatment, blending and mixing, types of equipment, types of mixing and blending, Self-propagating high-temperature synthesis (SHS), sol-gel synthesis- Nano powder production methods.

**UNIT II CHARACTERISTICS AND TESTING OF METAL POWDERS****8**

Sampling, chemical composition purity, surface contamination etc. Particle size. and its measurement, Principle and procedure of sieve analysis, microscopic analysis: sedimentation, elutriation, permeability. Adsorption methods and resistivity methods: particle shape, classifications, microstructure. specific surface area. apparent and tap density. green density. green strength, sintered compact density, porosity, shrinkage.

**UNIT III      POWDER COMPACTION****7**

Pressure less compaction: slip casting and slurry casting. pressure compaction- lubrication, single ended and double ended compaction, isostatic pressing, powder rolling, forging and extrusion, explosive compaction.

**UNIT IV      SINTERING****9**

Stage of sintering, property changes, mechanisms of sintering, liquid phase sintering and infiltration, activated sintering, hot pressing and Hot Isostatic Pressing (HIP), vacuum sintering, sintering furnaces-batch and continuous-sintering atmosphere, Finishing operations – sizing, coining, repressing and heat treatment, special sintering processes- microwave sintering, Spark plasma sintering, Field assisted sintering, Reactive sintering, sintering of nanostructured materials.

**UNIT V      APPLICATIONS****9**

Major applications in Aerospace, Nuclear and Automobile industries- Bearing Materials-types, Self lubrication and other types, Methods of production, Properties, Applications. Sintered Friction Materials-Clutches, Brake linings, Tool Materials- Cemented carbides, Oxide ceramics, Cermets-Dispersion strengthened materials.

**TOTAL: 45 PERIODS****OUTCOMES:**

- Ability to understand and describe about various ways of producing metal powders.
- Have the knowledge of metal powder characterization.
- Ability to describe the various powder compaction process
- Ability to select appropriate sintering techniques based on the requirement.
- Ability to appreciate the role of powder metallurgy component in various fields.

**TEXT BOOKS:**

1. P.C.Angelo and R.Subramanian., "Powder Metallurgy: Science, Technology and Application" Prentice Hall, 2008
2. Anish Upadhya and G S Upadhya, "Powder Metallurgy: Science, Technology and Materials, Universities Press, 2011

**REFERENCES:**

1. Sinha A. K., "Powder Metallurgy", Dhanpat Rai & Sons. New Delhi, 1982
2. R.M. German, "Powder Metallurgy and Particulate Materials Processing", Metal Powder Industries Federation, Princeton, NJ, 2005.
3. ASM Handbook. Vol. 7, "Powder Metallurgy", Metals Park, Ohio, USA, 1990.
4. Animesh Bose., "Advances in Particulate Materials", Butterworth - Heinemann. New Delhi, 1995.
5. Kempton. H Roll., "Powder Metallurgy", Metallurgical Society of AMIE, 1988.
6. Ramakrishnan. P., "Powder Metallurgy-Opportunities for Engineering Industries", Oxford and IBH Publishing Co., Pvt. Ltd, New Delhi, 1987.
7. Erhard Klar., "Powder Metallurgy Applications, Advantages and Limitations", American Society for Metals, Ohio, 1983.
8. Sands. R. L. and Shakespeare. C. R. "Powder Metallurgy", George Newes Ltd. London, 1966

**OBJECTIVE:**

- To learn about various unconventional machining processes, the various process parameters and their influence on performance and their applications

**UNIT I INTRODUCTION AND MECHANICAL ENERGY BASED PROCESSES 9**

Unconventional machining Process – Need – classification – merits, demerits and applications. Abrasive Jet Machining – Water Jet Machining – Abrasive Water Jet Machining - Ultrasonic Machining. (AJM, WJM, AWJM and USM). Working Principles – equipment used – Process parameters – MRR- Applications.

**UNIT II THERMAL AND ELECTRICAL ENERGY BASED PROCESSES 9**

Electric Discharge Machining (EDM) – Wire cut EDM – Working Principle-equipments-Process Parameters-Surface Finish and MRR- electrode / Tool – Power and control Circuits-Tool Wear – Dielectric – Flushing — Applications. Laser Beam machining and drilling, (LBM), plasma, Arc machining (PAM) and Electron Beam Machining (EBM). Principles – Equipment –Types - Beam control techniques – Applications.

**UNIT III CHEMICAL AND ELECTRO-CHEMICAL ENERGY BASED PROCESSES 9**

Chemical machining and Electro-Chemical machining (CHM and ECM)- Etchants – Maskant - techniques of applying maskants - Process Parameters – Surface finish and MRR-Applications. Principles of ECM- equipments-Surface Roughness and MRR Electrical circuit-Process Parameters- ECG and ECH - Applications.

**UNIT IV ADVANCED NANO FINISHING PROCESSES 9**

Abrasive flow machining, chemo-mechanical polishing, magnetic abrasive finishing, magneto rheological finishing, magneto rheological abrasive flow finishing their working principles, equipments, effect of process parameters, applications, advantages and limitations.

**UNIT V RECENT TRENDS IN NON-TRADITIONAL MACHINING PROCESSES 9**

Recent developments in non-traditional machining processes, their working principles, equipments, effect of process parameters, applications, advantages and limitations. Comparison of non-traditional machining processes.

**TOTAL: 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Explain the need for unconventional machining processes and its classification
- CO2 Compare various thermal energy and electrical energy based unconventional machining processes.
- CO3 Summarize various chemical and electro-chemical energy based unconventional machining processes.
- CO4 Explain various nano abrasives based unconventional machining processes.
- CO5 Distinguish various recent trends based unconventional machining processes.

**TEXT BOOKS:**

- Vijay.K. Jain “Advanced Machining Processes” Allied Publishers Pvt. Ltd., New Delhi, 2007
- Pandey P.C. and Shan H.S. “Modern Machining Processes” Tata McGraw-Hill, New Delhi, 2007.

**REFERENCES:**

- Benedict. G.F. “Nontraditional Manufacturing Processes”, Marcel Dekker Inc., New York, 1987.
- Mc Geough, “Advanced Methods of Machining”, Chapman and Hall, London, 1998.
- Paul De Garmo, J.T.Black, and Ronald.A.Kohser, “Material and Processes in Manufacturing” Prentice Hall of India Pvt. Ltd., 8thEdition, New Delhi , 2001.

<b>ME8098</b>	<b>QUALITY CONTROL AND RELIABILITY ENGINEERING</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
		<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>

### OBJECTIVES:

- To introduce the concept of SQC
- To understand process control and acceptance sampling procedure and their application.
- To learn the concept of reliability.

### UNIT I INTRODUCTION AND PROCESS CONTROL FOR VARIABLES 9

Introduction, definition of quality, basic concept of quality, definition of SQC, benefits and limitation of SQC, Quality assurance, Quality control: Quality cost-Variation in process causes of variation –Theory of control chart- uses of control chart –X chart, R chart and chart - process capability – process capability studies and simple problems. Six sigma concepts

### UNIT II PROCESS CONTROL FOR ATTRIBUTES 9

Control chart for attributes –control chart for non conformings– p chart and np chart – control chart for nonconformities– C and U charts, State of control and process out of control identification in charts, pattern study.

### UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling techniques – O.C. curves – producer's Risk and consumer's Risk. AQL, LTPD, AOQL concepts-standard sampling plans for AQL and LTPD- uses of standard sampling plans.

### UNIT IV LIFE TESTING – RELIABILITY 9

Life testing – Objective – failure data analysis, Mean failure rate, mean time to failure, mean time between failure, hazard rate – Weibull model, system reliability, series, parallel and mixed configuration – simple problems. Maintainability and availability – simple problems. Acceptance sampling based on reliability test – O.C Curves.

### UNIT V QUALITY AND RELIABILITY 9

Reliability improvements – techniques- use of Pareto analysis – design for reliability – redundancy unit and standby redundancy – Optimization in reliability – Product design – Product analysis – Product development–Product life cycles.

**Note:** Use of approved statistical table permitted in the examination.

**TOTAL: 45 PERIODS**

### OUTCOMES:

**Upon the completion of this course the students will be able to**

- CO1 Summarize the concept of Quality and Process control for variables
- CO2 Apply the process control for attributes
- CO3 Explain the concept of sampling and to solve problems
- CO4 Explain the concept of Life testing
- CO5 Explain the concept Reliability and techniques involved

### TEXT BOOKS:

1. Douglas.C. Montgomery, "Introduction to Statistical quality control", 7<sup>th</sup> edition, John Wiley 2012.
2. Srinath. L.S., "Reliability Engineering", Affiliated East west press, 2008.

### REFERENCES:

1. Besterfield D.H., "Quality Control", Prentice Hall, 2013.
2. Connor, P.D.T.O., "Practical Reliability Engineering", John Wiley, 2012
3. Danny Samson, "Manufacturing & Operations Strategy", Prentice Hall, 1991
4. Grant, Eugene .L "Statistical Quality Control", McGraw-Hill, 2017
5. Gupta. R.C, "Statistical Quality control", Khanna Publishers, 2010.

**OBJECTIVES:**

- To know the principle, methods, possibilities and limitations as well as environmental effects of Additive Manufacturing technologies.
- To be familiar with the characteristics of the different materials those are used in Additive Manufacturing technologies.

**UNIT I INTRODUCTION****9**

Overview – Need - Development of Additive Manufacturing Technology -Principle – AM Process Chain- Classification –Rapid Prototyping- Rapid Tooling – Rapid Manufacturing – Applications- Benefits – Case studies.

**UNIT II DESIGN FOR ADDITIVE MANUFACTURING****9**

Design tools: Data processing - CAD model preparation – Part orientation and support structure generation – Model slicing –Tool path generation- Design for Additive Manufacturing: Concepts and objectives- AM unique capabilities – DFAM for part quality improvement- Customised design and fabrication for medical applications.

**UNIT III PHOTOPOLYMERIZATION AND POWDER BED FUSION PROCESSES****9**

Photo polymerization: SLA-Photo curable materials – Process - Advantages and Applications. Powder Bed Fusion: SLS-Process description – powder fusion mechanism – Process Parameters – Typical Materials and Application. Electron Beam Melting.

**UNIT IV EXTRUSION BASED AND SHEET LAMINATION PROCESSES****9**

Extrusion Based System: FDM-Introduction – Basic Principle – Materials – Applications and Limitations – Bioextrusion. Sheet Lamination Process:LOM- Gluing or Adhesive bonding – Thermal bonding.

**UNIT V PRINTING PROCESSES AND BEAM DEPOSITION PROCESSES****9**

Droplet formation technologies – Continuous mode – Drop on Demand mode – Three Dimensional Printing – Advantages – Bioplotter - Beam Deposition Process:LENS- Process description – Material delivery – Process parameters – Materials – Benefits – Applications.

**TOTAL: 45 PERIODS****OUTCOME:**

- On completion of this course, students will learn about a working principle and construction of Additive Manufacturing technologies, their potential to support design and manufacturing, modern development in additive manufacturing process and case studies relevant to mass customized manufacturing.

**TEXT BOOKS:**

- 1 Chua C.K., Leong K.F., and Lim C.S., “Rapid prototyping: Principles and applications”, Third edition, World Scientific Publishers, 2010.
- 2 Ian Gibson, David W.Rosen, Brent Stucker “Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing” Springer , 2010.

**REFERENCES:**

- 1 Andreas Gebhardt “Understanding Additive Manufacturing: Rapid Prototyping, Rapid Manufacturing” Hanser Gardner Publication 2011.
- 2 Kamrani A.K. and Nasr E.A., “Rapid Prototyping: Theory and practice”, Springer, 2006.
- 3 Liou L.W. and Liou F.W., “Rapid Prototyping and Engineering applications :A tool box for prototype development”, CRC Press, 2007.
- 4 Tom Page “Design for Additive Manufacturing” LAP Lambert Academic Publishing, 2012.

**OBJECTIVES:**

- To provide students an exposure to disasters, their significance and types.
- To ensure that students begin to understand the relationship between vulnerability, disasters, disaster prevention and risk reduction
- To gain a preliminary understanding of approaches of Disaster Risk Reduction (DRR)
- To enhance awareness of institutional processes in the country and
- To develop rudimentary ability to respond to their surroundings with potential disaster response in areas where they live, with due sensitivity

**UNIT I INTRODUCTION TO DISASTERS****9**

Definition: Disaster, Hazard, Vulnerability, Resilience, Risks – Disasters: Types of disasters – Earthquake, Landslide, Flood, Drought, Fire etc - Classification, Causes, Impacts including social, economic, political, environmental, health, psychosocial, etc.- Differential impacts- in terms of caste, class, gender, age, location, disability - Global trends in disasters: urban disasters, pandemics, complex emergencies, Climate change- Dos and Don'ts during various types of Disasters.

**UNIT II APPROACHES TO DISASTER RISK REDUCTION (DRR)****9**

Disaster cycle - Phases, Culture of safety, prevention, mitigation and preparedness community based DRR, Structural- nonstructural measures, Roles and responsibilities of- community, Panchayati Raj Institutions/Urban Local Bodies (PRIs/ULBs), States, Centre, and other stakeholders- Institutional Processes and Framework at State and Central Level- State Disaster Management Authority(SDMA) – Early Warning System – Advisories from Appropriate Agencies.

**UNIT III INTER-RELATIONSHIP BETWEEN DISASTERS AND DEVELOPMENT****9**

Factors affecting Vulnerabilities, differential impacts, impact of Development projects such as dams, embankments, changes in Land-use etc.- Climate Change Adaptation- IPCC Scenario and Scenarios in the context of India - Relevance of indigenous knowledge, appropriate technology and local resources.

**UNIT IV DISASTER RISK MANAGEMENT IN INDIA****9**

Hazard and Vulnerability profile of India, Components of Disaster Relief: Water, Food, Sanitation, Shelter, Health, Waste Management, Institutional arrangements (Mitigation, Response and Preparedness, Disaster Management Act and Policy - Other related policies, plans, programmes and legislation – Role of GIS and Information Technology Components in Preparedness, Risk Assessment, Response and Recovery Phases of Disaster – Disaster Damage Assessment.

**UNIT V DISASTER MANAGEMENT: APPLICATIONS AND CASE STUDIES AND FIELD WORKS****9**

Landslide Hazard Zonation: Case Studies, Earthquake Vulnerability Assessment of Buildings and Infrastructure: Case Studies, Drought Assessment: Case Studies, Coastal Flooding: Storm Surge Assessment, Floods: Fluvial and Pluvial Flooding: Case Studies; Forest Fire: Case Studies, Man Made disasters: Case Studies, Space Based Inputs for Disaster Mitigation and Management and field works related to disaster management.

**TOTAL: 45 PERIODS****OUTCOMES:**

The students will be able to

- Differentiate the types of disasters, causes and their impact on environment and society
- Assess vulnerability and various methods of risk reduction measures as well as mitigation.
- Draw the hazard and vulnerability profile of India, Scenarios in the Indian context, Disaster damage assessment and management.

**TEXT BOOKS:**

1. Singhal J.P. "Disaster Management", Laxmi Publications, 2010. ISBN-10: 9380386427 ISBN-13: 978-9380386423
2. Tushar Bhattacharya, "Disaster Science and Management", McGraw Hill India Education Pvt. Ltd., 2012. **ISBN-10:** 1259007367, **ISBN-13:** 978-1259007361]
3. Gupta Anil K, Sreeja S. Nair. Environmental Knowledge for Disaster Risk Management, NIDM, New Delhi, 2011
4. Kapur Anu Vulnerable India: A Geographical Study of Disasters, IIAS and Sage Publishers, New Delhi, 2010.

**REFERENCES**

1. Govt. of India: Disaster Management Act , Government of India, New Delhi, 2005
2. Government of India, National Disaster Management Policy, 2009.

**GE8077****TOTAL QUALITY MANAGEMENT****L T P C**  
**3 0 0 3****OBJECTIVE:**

- To facilitate the understanding of Quality Management principles and process.

**UNIT I INTRODUCTION****9**

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, Customer retention.

**UNIT II TQM PRINCIPLES****9**

Leadership - Quality Statements, Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

**UNIT III TQM TOOLS AND TECHNIQUES I****9**

The seven traditional tools of quality - New management tools - Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT - Bench marking - Reason to bench mark, Bench marking process - FMEA - Stages, Types.

**UNIT IV TQM TOOLS AND TECHNIQUES II****9**

Quality Circles - Cost of Quality - Quality Function Deployment (QFD) - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures.

**UNIT V QUALITY MANAGEMENT SYSTEM****9**

Introduction—Benefits of ISO Registration—ISO 9000 Series of Standards—Sector-Specific Standards—AS 9100, TS16949 and TL 9000-- ISO 9001 Requirements—Implementation—Documentation—Internal Audits—Registration--**ENVIRONMENTAL MANAGEMENT SYSTEM:** Introduction—ISO 14000 Series Standards—Concepts of ISO 14001—Requirements of ISO 14001—Benefits of EMS.

**TOTAL: 45 PERIODS****OUTCOME:**

- The student would be able to apply the tools and techniques of quality management to manufacturing and services processes.

**TEXT BOOK:**

1. Dale H. Besterfield, Carol B. Michna, Glen H. Besterfield, Mary B. Sacre, Hemant Urdhwareshe and Rashmi Urdhwareshe, "Total Quality Management", Pearson Education Asia, Revised Third Edition, Indian Reprint, Sixth Impression, 2013.

**REFERENCES:**

1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8<sup>th</sup> Edition, First Indian Edition, Cengage Learning, 2012.
2. Janakiraman. B and Gopal .R.K., "Total Quality Management - Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.
3. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.
4. ISO 9001-2015 standards

**MF8072****TOTAL PRODUCTIVE MAINTENANCE****L T P C  
3 0 0 3****OBJECTIVES:**

At the end of this course the student should be able to understand

- To understand maintenance concepts
- To understand the modern practices in maintenance

**UNIT I MAINTENANCE CONCEPTS****9**

Objectives and functions – Tero technology – Reliability Centered Maintenance (RCM) – maintainability prediction – availability and system effectiveness- maintenance costs – maintenance organization

**UNIT II MAINTENANCE MODELS****9**

Minimal repair – maintenance types – balancing PM and breakdown maintenance- PM schedules: deviations on both sides of target values – PM schedules: functional characteristics – replacement models

**UNIT III TOTAL PRODUCTIVE MAINTENANCE****9**

Zero breakdowns – Zero Defects and TPM – maximizing equipment effectiveness – autonomous maintenance program – five pillars of TPM – TPM small group activities – TPM organization – management decision – educational campaign – creation of organizations – establishment of basic policies and goals – formation of master plan. - TPM implementation

**UNIT IV MAINTENANCE LOGISTICS****9**

Human factors in maintenance – maintenance manuals – maintenance staffing methods – queuing applications – simulation – spare parts management – maintenance planning and scheduling

**UNIT V ONLINE MONITORING****9**

Condition Monitoring Techniques– Vibration Monitoring, Signature Analysis – Wear Debris Monitoring – Maintenance Management Information System - Expert systems – Corrosion Monitoring and Control.

**TOTAL: 45 PERIODS****OUTCOMES**

- Implementation the concept of total productive maintenance to the industries
- Effectively use the total productive maintenance for online monitoring of processes

## TEXT BOOKS

1. Borris, Steve. Total Productive Maintenance. McGraw-Hill Professional, 2005.
2. Terry Wireman, Total Productive Maintenance. Industrial Press Inc., 2004
3. Seiichi Nakajima, "Introduction to TPM", Productivity Press, Chennai, 1992.
4. Gopalakrishnan, P. and Banerji, A.K., "Maintenance and Spare Parts Management", Prentice – Hall of India Pvt. Ltd., 1991.

## REFERENCES:

1. K S Madhavan, TOTAL PRODUCTIVE MAINTENANCE, Shingo Institute of Japanese Management 2014.
2. Goto, F., "Equipment planning for TPM Maintenance Prevention Design", Productivity Press, 1992.
3. Shirose, K., "Total Productive Maintenance for Workshop Leaders", Productivity Press, 1992.
4. Shirose, K., "TPM for Operators", Productivity Press, 1996.
5. Suzuki, T., "New Directions for TPM", Productivity Press, 1993.
6. Kelly, A., "Maintenance Planning and Control", Butterworth, London, 1991.

**MF8003**

**DESIGN FOR MANUFACTURING**

**L T P C**  
**3 0 0 3**

## OBJECTIVES:

- To understand the principles of design such the manufacturing of the product is possible.
- Various design aspects to be considered for manufacturing the products using different processes.

### **UNIT I DESIGN FOR MANUFACTURING APPROACH AND PROCESS 9**

Methodologies and tools, design axioms, design for assembly and evaluation, minimum part assessment. Taguchi method, robustness assessment, manufacturing process rules, designer's tool kit, Computer Aided group Technology, failure mode effective analysis, Value Analysis. Design for minimum number of parts, development of modular design, minimizing part variations, design of parts to be multi-functional, multi-use, ease of fabrication, Poka Yoke principles.

### **UNIT II GEOMETRIC ANALYSIS 9**

Surface finish, review of relationship between attainable tolerance grades and difference machining processes. Analysis of tapers, screw threads, applying probability to tolerances.

### **UNIT III FORM DESIGN OF CASTINGS AND WELDMENTS 9**

Redesign of castings based on parting line considerations, minimising core requirements, redesigning cast members using weldments, use of welding symbols.

### **UNIT IV MECHANICAL ASSEMBLY 9**

Selective assembly, deciding the number of groups, control of axial play, examples, grouped datum systems -different types, geometric analysis and applications - design features to facilitate automated assembly.

### **UNIT V TRUE POSITION THEORY 9**

Virtual size concept, floating and fixed fasteners, projected tolerance zone, assembly with gasket, zero true position tolerance, functional gauges, paper layout gauging, examples. Operation sequence for typical shaft type of components. Preparation of process drawings for different operations, tolerance worksheets and centrality analysis, examples.

**TOTAL: 45 PERIODS**

## OUTCOMES

- Perform designing of components considering manufacture ability
- Ability to design casting and weld structures.
- Ability to use principles of design for assembly

## TEXT BOOKS :

1. Corrado Poli, "Design for Manufacturing: A Structured Approach" Elsevier, 2001
2. G. K. Lal, Nallagundla Venkata Reddy, and Vijay Gupta, "Fundamentals of Design and Manufacturing" Alpha Science International, 2005
3. Harry Peck, "Designing for Manufacture", Pitman Publications, 1983.
4. Matousek, "Engineering Design, - A Systematic Approach" - Blackie & Son Ltd., London, 1974.

## REFERENCES :

1. A. K. Chitale, R. C. Gupta, "Product Design And Manufacturing" PHI Learning Pvt. Ltd. 2013
2. James G. Bralla, "Hand Book of Product Design for Manufacturing" McGraw Hill Publications, 1983.
3. Oliver R. Wade, "Tolerance Control in Design and Manufacturing", Industrial Press Inc. New York Publications, 1967.
4. Spotts M.F., "Dimensioning and Tolerance for Quantity Production", Prentice Hall Inc., 1983.
5. Trucks H.E., "Design for Economic Production", Society of Manufacturing Engineers, Michigan, 2nd edition, 1987.

**ME8097**

**NON DESTRUCTIVE TESTING AND EVALUATION**

**L T P C**  
**3 0 0 3**

## OBJECTIVE:

- To study and understand the various Non Destructive Evaluation and Testing methods, theory and their industrial applications.

### **UNIT I OVERVIEW OF NDT**

**9**

NDT Versus Mechanical testing, Overview of the Non Destructive Testing Methods for the detection of manufacturing defects as well as material characterisation. Relative merits and limitations, Various physical characteristics of materials and their applications in NDT., Visual inspection – Unaided and aided.

### **UNIT II SURFACE NDE METHODS**

**9**

Liquid Penetrant Testing - Principles, types and properties of liquid penetrants, developers, advantages and limitations of various methods, Testing Procedure, Interpretation of results. Magnetic Particle Testing- Theory of magnetism, inspection materials Magnetisation methods, Interpretation and evaluation of test indications, Principles and methods of demagnetization, Residual magnetism.

### **UNIT III THERMOGRAPHY AND EDDY CURRENT TESTING (ET)**

**9**

Thermography- Principles, Contact and non contact inspection methods, Techniques for applying liquid crystals, Advantages and limitation - infrared radiation and infrared detectors, Instrumentations and methods, applications. Eddy Current Testing-Generation of eddy currents, Properties of eddy currents, Eddy current sensing elements, Probes, Instrumentation, Types of arrangement, Applications, advantages, Limitations, Interpretation/Evaluation.

**UNIT IV                      ULTRASONIC TESTING (UT) AND ACOUSTIC EMISSION (AE)                      9**

Ultrasonic Testing-Principle, Transducers, transmission and pulse-echo method, straight beam and angle beam, instrumentation, data representation, A/Scan, B-scan, C-scan. Phased Array Ultrasound, Time of Flight Diffraction. Acoustic Emission Technique –Principle, AE parameters, Applications

**UNIT V                      RADIOGRAPHY (RT)                      9**

Principle, interaction of X-Ray with matter, imaging, film and film less techniques, types and use of filters and screens, geometric factors, Inverse square, law, characteristics of films - graininess, density, speed, contrast, characteristic curves, Penetrameters, Exposure charts, Radiographic equivalence. Fluoroscopy- Xero-Radiography, Computed Radiography, Computed Tomography

**TOTAL : 45 PERIODS**

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Explain the fundamental concepts of NDT
- CO2 Discuss the different methods of NDE
- CO3 Explain the concept of Thermography and Eddy current testing
- CO4 Explain the concept of Ultrasonic Testing and Acoustic Emission
- CO5 Explain the concept of Radiography

**TEXT BOOKS:**

1. Baldev Raj, T.Jayakumar, M.Thavasimuthu “Practical Non-Destructive Testing”, Narosa Publishing House, 2014.
2. Ravi Prakash, “Non-Destructive Testing Techniques”, 1st revised edition, New Age International Publishers, 2010

**REFERENCES:**

1. ASM Metals Handbook,”Non-Destructive Evaluation and Quality Control”, American Society of Metals, Metals Park, Ohio, USA, 200, Volume-17.
2. ASNT, American Society for Non Destructive Testing, Columbus, Ohio, NDT Handbook, Vol. 1, Leak Testing, Vol. 2, Liquid Penetrant Testing, Vol. 3, Infrared and Thermal Testing Vol. 4, Radiographic Testing, Vol. 5, Electromagnetic Testing, Vol. 6, Acoustic Emission Testing, Vol. 7, Ultrasonic Testing
3. Charles, J. Hellier, “ Handbook of Nondestructive evaluation”, McGraw Hill, New York 2001.
4. Paul E Mix, “Introduction to Non-destructive testing: a training guide”, Wiley, 2<sup>nd</sup> Edition New Jersey, 2005

**ME8093**

**COMPUTATIONAL FLUID DYNAMICS**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>3</b>	<b>0</b>	<b>0</b>	<b>3</b>

**OBJECTIVES:**

- To introduce Governing Equations of viscous fluid flows
- To introduce numerical modeling and its role in the field of fluid flow and heat transfer
- To enable the students to understand the various discretization methods, solution procedures and turbulence modeling.
- To create confidence to solve complex problems in the field of fluid flow and heat transfer by using high speed computers.

- UNIT I            GOVERNING EQUATIONS AND BOUNDARY CONDITIONS            9**  
 Basics of computational fluid dynamics – Governing equations of fluid dynamics – Continuity, Momentum and Energy equations – Chemical species transport – Physical boundary conditions – Time-averaged equations for Turbulent Flow – Turbulent–Kinetic Energy Equations – Mathematical behaviour of PDEs on CFD - Elliptic, Parabolic and Hyperbolic equations.
- UNIT II            FINITE DIFFERENCE AND FINITE VOLUME METHODS FOR DIFFUSION            9**  
 Derivation of finite difference equations – Simple Methods – General Methods for first and second order accuracy – Finite volume formulation for steady state One, Two and Three - dimensional diffusion problems –Parabolic equations – Explicit and Implicit schemes – Example problems on elliptic and parabolic equations – Use of Finite Difference and Finite Volume methods.
- UNIT III            FINITE VOLUME METHOD FOR CONVECTION DIFFUSION            9**  
 Steady one-dimensional convection and diffusion – Central, upwind differencing schemes properties of discretization schemes – Conservativeness, Boundedness, Transportiveness, Hybrid, Power-law, QUICK Schemes.
- UNIT IV            FLOW FIELD ANALYSIS            9**  
 Finite volume methods -Representation of the pressure gradient term and continuity equation – Staggered grid – Momentum equations – Pressure and Velocity corrections – Pressure Correction equation, SIMPLE algorithm and its variants – PISO Algorithms.
- UNIT V            TURBULENCE MODELS AND MESH GENERATION            9**  
 Turbulence models, mixing length model, Two equation (k- $\epsilon$ ) models – High and low Reynolds number models – Structured Grid generation – Unstructured Grid generation – Mesh refinement – Adaptive mesh – Software tools.

**TOTAL: 45 PERIODS**

**OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Derive the governing equations and boundary conditions for Fluid dynamics
- CO2 Analyze Finite difference and Finite volume method for Diffusion
- CO3 Analyze Finite volume method for Convective diffusion
- CO4 Analyze Flow field problems
- CO5 Explain the Turbulence models and Mesh generation techniques

**TEXT BOOKS:**

1. Ghoshdastidar, P.S., "Computer Simulation of flow and heat transfer", Tata McGraw Hill Publishing Company Ltd., 2017.
2. Versteeg, H.K., and Malalasekera, W., "An Introduction to Computational Fluid Dynamics: The finite volume Method", Pearson Education Ltd. Second Edition, 2007.

**REFERENCES:**

1. Anil W. Date "Introduction to Computational Fluid Dynamics" Cambridge University Press, 2005.
2. Chung, T.J. "Computational Fluid Dynamics", Cambridge University, Press, 2002.
3. Ghoshdastidar P.S., "Heat Transfer", Oxford University Press, 2005
4. Muralidhar, K., and Sundararajan, T., "Computational Fluid Flow and Heat Transfer", Narosa Publishing House, New Delhi, 2014.
5. Patankar, S.V. "Numerical Heat Transfer and Fluid Flow", Hemisphere Publishing Corporation, 2004

**OBJECTIVES**

- To understand the functions of the basic components of a Robot.
- To study the use of various types of End of Effectors and Sensors
- To impart knowledge in Robot Kinematics and Programming
- To learn Robot safety issues and economics.

**UNIT I FUNDAMENTALS OF ROBOT****9**

Robot - Definition - Robot Anatomy - Co ordinate Systems, Work Envelope Types and Classification- Specifications-Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load- Robot Parts and their Functions-Need for Robots-Different Applications.

**UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS****9**

Pneumatic Drives-Hydraulic Drives-Mechanical Drives-Electrical Drives-D.C. Servo Motors, Stepper Motors, A.C. Servo Motors-Salient Features, Applications and Comparison of all these Drives, End Effectors-Grippers-Mechanical Grippers, Pneumatic and Hydraulic- Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations.

**UNIT III SENSORS AND MACHINE VISION****9**

Requirements of a sensor, Principles and Applications of the following types of sensors- Position sensors - Piezo Electric Sensor, LVDT, Resolvers, Optical Encoders, pneumatic Position Sensors, Range Sensors Triangulations Principles, Structured, Lighting Approach, Time of Flight, Range Finders, Laser Range Meters, Touch Sensors ,binary Sensors., Analog Sensors, Wrist Sensors, Compliance Sensors, Slip Sensors, Camera, Frame Grabber, Sensing and Digitizing Image Data-Signal Conversion, Image Storage, Lighting Techniques, Image Processing and Analysis-Data Reduction, Segmentation, Feature Extraction, Object Recognition, Other Algorithms, Applications- Inspection, Identification, Visual Serving and Navigation.

**UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING****9**

Forward Kinematics, Inverse Kinematics and Difference; Forward Kinematics and Reverse Kinematics of manipulators with Two, Three Degrees of Freedom (in 2 Dimension), Four Degrees of freedom (in 3 Dimension) Jacobians, Velocity and Forces-Manipulator Dynamics, Trajectory Generator, Manipulator Mechanism Design-Derivations and problems. Lead through Programming, Robot programming Languages-VAL Programming-Motion Commands, Sensor Commands, End Effector commands and simple Programs.

**UNIT V IMPLEMENTATION AND ROBOT ECONOMICS****9**

RGV, AGV; Implementation of Robots in Industries-Various Steps; Safety Considerations for Robot Operations - Economic Analysis of Robots.

**TOTAL: 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Explain the concepts of industrial robots, classification, specifications and coordinate systems. Also summarize the need and application of robots in different sectors.
- CO2 Illustrate the different types of robot drive systems as well as robot end effectors.
- CO3 Apply the different sensors and image processing techniques in robotics to improve the ability of robots.
- CO4 Develop robotic programs for different tasks and familiarize with the kinematics of robot.
- CO5 Examine the implementation of robots in various industrial sectors and interpolate the economic analysis of robots.

**TEXT BOOKS:**

1. Groover M.P., "Industrial Robotics -Technology Programming and Applications", McGraw Hill, 2012.
2. Klafter R.D., Chmielewski T.A and Negin M., "Robotic Engineering - An Integrated Approach", Prentice Hall, 2003.

**REFERENCES:**

1. Craig J.J., "Introduction to Robotics Mechanics and Control", Pearson Education, 2008.
2. Deb S.R., "Robotics Technology and Flexible Automation" Tata McGraw Hill Book Co., 2013.
3. Fu.K.S.,Gonzalz R.C. and Lee C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw Hill Book Co., 1987.
4. Janakiraman P.A., "Robotics and Image Processing", Tata McGraw Hill, 1995.
5. Koren Y., "Robotics for Engineers", Mc Graw Hill Book Co., 1992.

**GE8074****HUMAN RIGHTS****L T P C  
3 0 0 3****OBJECTIVE :**

- To sensitize the Engineering students to various aspects of Human Rights.

**UNIT I****9**

Human Rights – Meaning, origin and Development. Notion and classification of Rights – Natural, Moral and Legal Rights. Civil and Political Rights, Economic, Social and Cultural Rights; collective / Solidarity Rights.

**UNIT II****9**

Evolution of the concept of Human Rights Magana carta – Geneva convention of 1864. Universal Declaration of Human Rights, 1948. Theories of Human Rights.

**UNIT III****9**

Theories and perspectives of UN Laws – UN Agencies to monitor and compliance.

**UNIT IV****9**

Human Rights in India – Constitutional Provisions / Guarantees.

**UNIT V****9**

Human Rights of Disadvantaged People – Women, Children, Displaced persons and Disabled persons, including Aged and HIV Infected People. Implementation of Human Rights – National and State Human Rights Commission – Judiciary – Role of NGO's, Media, Educational Institutions, Social Movements.

**TOTAL : 45 PERIODS****OUTCOME :**

- Engineering students will acquire the basic knowledge of human rights.

**REFERENCES:**

1. Kapoor S.K., "Human Rights under International law and Indian Laws", Central Law Agency, Allahabad, 2014.
2. Chandra U., "Human Rights", Allahabad Law Agency, Allahabad, 2014.
3. Upendra Baxi, The Future of Human Rights, Oxford University Press, New Delhi.

**OBJECTIVES:**

- To understand and analyse the theory and methodology of Value Engineering with the Guidelines, Performa and Checklist for a systematic, step by step application of the technique to the current industrial problems.
- To provide the knowledge about Reengineering Principles, the various models and implementation method, which are adopted in the industries.

**UNIT I FUNDAMENTALS OF VALUE ENGINEERING 9**

Value Types – How to add value job plan – Technique employed – who will do value engineering – Organizing the value engineering study – Benefits.

**UNIT II STEP BY STEP APPLICATION OF JOB PLAN 9**

Selection of project and team members – general phase – information phase – function phase – creative phase – evaluation phase – Investigation phase – implementation phase – Audit.

**UNIT III WORK SHEETS AND GUIDE LINES 9**

Preparation of worksheets – general and information phase – Function Classification, relationship and summary – Meaningful costs – Cost analysis – idea listing and comparison – Feasibility ranking – Investigator phase, study summary – guidelines for writing value engineering proposal – Financial aspects – List cycle cost analysis – Oral presentation – Audit – Case studies and Discussion.

**UNIT IV REENGINEERING PRINCIPLES 9**

The 6R's of organizational transformation and reengineering – process reengineering – preparing the workforce – Methodology – PMI leadership expectation – Production and service improvement model – Process improvement.

**UNIT V IMPLEMENTATION OF REENGINEERING 8**

Process analysis techniques – Work flow analysis – Value analysis approach – Nominal group technique – Fish bone diagram – Pareto analysis – team building – Force field analysis – Implementation.

**TOTAL : 45 PERIODS**

**OUTCOMES**

- Use of value engineering and reengineering to the current industrial problem
- Ability to use various models and methods to solve the industrial problem

**TEXT BOOKS:**

1. Del L.Younker, "Value Engineering" Marcel Dekker, Inc. 2003
2. Iyer. S.S., "Value Engineering", New Age Information, 1996.

**REFERENCES:**

1. Jayaraman, M.S., and Ganesh Natarajan, "Business Process Reengineering", Tata McGraw Hill, 1994.
2. Johnson, A.Edosomwan, "Organization Transformation and Process reengineering", British Library Cataloguing in Publication data, 1996.

**OBJECTIVE:**

- The student expected to understand and analyze the pattern of renewable energy resources Suggest methodologies / technologies for its utilization. Economics of the utilization and environmental merits

**UNIT I SOLAR ENERGY****9**

Solar Radiation – Measurements of solar Radiation and sunshine – Solar Thermal Collectors – Flat Plate and Concentrating Collectors – Solar Applications – fundamentals of photo Voltaic Conversion – solar Cells – PV Systems – PV Applications.

**UNIT II WIND ENERGY****9**

Wind Data and Energy Estimation – wind Energy Conversion Systems – Wind Energy generators and its performance – Wind Energy Storage – Applications – Hybrid systems.

**UNIT III BIO - ENERGY****9**

Biomass, Biogas, Source, Composition, Technology for utilization – Biomass direct combustion – Biomass gasifier – Biogas plant – Digesters – Ethanol production – Bio diesel production and economics.

**UNIT IV OTEC, TIDAL, GEOTHERMAL AND HYDEL ENERGY****9**

Tidal energy – Wave energy – Data, Technology options – Open and closed OTEC Cycles – Small hydro, turbines – Geothermal energy sources, power plant and environmental issues.

**UNIT V NEW ENERGY SOURCES****9**

Hydrogen, generation, storage, transport and utilisation, Applications: power generation, transport – Fuel cells – technologies, types – economics and the power generation.

**TOTAL:45 PERIODS****OUTCOME**

- Use of renewable source for energy conversion

**TEXT BOOKS:**

- S. S. Thipse, "Non Conventional and Renewable Energy Sources" Alpha Science International Limited, 2014
- D.P. Kothari, K. C. Singal, Rakesh Ranjan, "Renewable Energy Sources And Emerging Technologies" PHI Learning Pvt. Ltd., 2011.
- Rai. G.D., "Non Conventional Energy Sources", Khanna Publishers, New Delhi, 1999.
- Sukhatme. S.P., "Solar Energy", Tata McGraw Hill Publishing Company Ltd., New Delhi, 1997.

**REFERENCES:**

- Essam E. Hinnawi, Margaret R. Biswas, Asit K. Biswas, "New and Renewable Sources of Energy," Tycooly International Pub.1983.
- Chetan Singh Solanki, "Renewable Energy Technologies: A Practical Guide For Beginners" PHI Learning Pvt. Ltd., 2008
- Freris. L.L., "Wind Energy Conversion systems", Prentice Hall, UK, 1990.
- Godfrey Boyle, "Renewable Energy, Power for a Sustainable Future", Oxford University Press, U.K., 1996.
- Tiwari. G.N., "Solar Energy: Fundamentals Design, Modelling and Applications", Narosa Publishing House, New Delhi, 2002.
- Twidell, J.W. & Weir, A., "Renewable Energy Sources", EFN Spon Ltd., UK, 1986.

**OBJECTIVE**

- To impart knowledge on green sustainable manufacturing, policies, best practices for green sustainable manufacturing, lean manufacturing, green energy, sustainable manufacturing for best practices.

**UNIT I INTRODUCTION TO GREEN MANUFACTURING 9**

Introduction to Green Manufacturing – need for green manufacturing - Environmental effects and damages - green manufacturing strategies – application and limitations of green manufacturing.

**UNIT II SUSTAINABLE MANUFACTURING 9**

Definition of sustainable manufacturing – Environmental, Economical and Social dimensions of sustainability - Sustainable Development Models – Strong and Weak Sustainability - resource utilization for sustainability manufacturing - Global - Regional and Local environmental issues – Social insecurity - Resource Degradation –Climate Change – Desertification.

**UNIT III SUSTAINABLE MANUFACTURING AND POLICIES 9**

Introduction to sustainable manufacturing and policies - Origins of sustainable manufacturing - Sustainable manufacturing concepts - Indian/European/US environmental policies - Legislative, cultural, societal and political issues - Sustainable quality systems - Emission less manufacturing - Comparison between green, eco-manufacturing, eco- machining, clean manufacturing and sustainable manufacturing.

**UNIT IV SUSTAINABILITY MANUFACTURING BEST PRACTICES 9**

Introduction to best practices of sustainability manufacturing – Manufacturability issues in sustainable product design - Environmentally conscious design/manufacturing processes - Societal impact - Product functionality, serviceability, maintainability, upgradability - Innovative product/process designs for sustainability - Preservation of sustainable development.

**UNIT V LEAN MANUFACTURING AND GREEN ENERGY 9**

Introduction to lean Manufacturing - Lean manufacturing tools - Comparison of conventional manufacturing and lean Manufacturing - Advantages and Limitations of lean Manufacturing. Introduction to green energy concepts - Green house effect - Global warming - Climate change - Environmental degradation– Environmental pollution – Pollution due to manufacturing industries - Remedies.

**TOTAL: 45PERIODS****OUTCOMES:**

At the end of this course the student will be able

- To impart best practices for sustainable green manufacturing in industries, understand policies for sustainable manufacturing.
- Understand concepts in green sustainable manufacturing, policies, best practices for green sustainable manufacturing, lean manufacturing, green energy, sustainable manufacturing for best practices.

**TEXT BOOKS:**

- Dornfield David, Green Manufacturing, Springer, 2012
- Davim.J.Pauls, Green Manufacturing Processes and Systems, Springer, 2013
- Krentz, J. H., Energy Conservation and Utilisation , Allyn and Bacur Inc., 1976.
- Günther Seliger, Marwan M.K. Khraisheh and I.S. Jawahir, Advances in Sustainable Manufacturing, Springer Berlin Heidelberg, London, 2011.
- Davim, J.P., “Sustainable Manufacturing”, John Wiley & Sons, 2010.

## REFERENCES:

1. Dornfield David, "Green Manufacturing", Springer, 2012.
2. Davim.J.Pauls, "Green Manufacturing Processes and Systems", Springer, 2013.
3. Cairncross and Francis – Costing the earth – Harvard Business School Press – 2009
4. Gradel.T.E. and B.R. Allenby – Industrial Ecology – Prentice Hall – 2010
5. World Commission on Environment and Development (WCED), Our Common Future, Oxford University Press 2005.
6. Clive George, C. Collin, H. Kirkpatrick – Impact Assessment and sustainable development – Edward Elgar Publishing (2007)
7. Robert B Gibsan, Sustainability Assessment, Earth Scan publishers (2005) 3. Simon Dresner, The principle of sustainability – Earth Scan publishers (2008)
8. Günther Seliger, Sustainability in Manufacturing: Recovery of Resources in Product and Material Cycles, Springer Berlin Heidelberg, 2010.
9. Clive George and Colin Kirkpatrick, Impact Assessment and Sustainable Development, Edward Elgar Publishing Ltd., USA, 2007.
10. Stephen Dovers, Environment and Sustainability Policy: Creation, Implementation, Evaluation, The Federation Press, Australia, 2005.
11. Salah El Hagga, Sustainable Industrial Design and Waste Management, Elsevier Academic Press, 2007.

**GE8076**

## **PROCESSING OF PLASTICS AND COMPOSITE MATERIALS**

**L T P C**  
**3 0 0 3**

### **OBJECTIVES:**

To impart sound knowledge in

- Types of plastics, their structure, properties and applications
- Processing, machinery and joining of plastics
- Processing of Polymer Matrix and Metal Matrix Composites and their applications.

### **UNIT I INTRODUCTION TO PLASTICS AND COMPOSITES**

**9**

Chemistry and Classification of Polymers – Properties of Thermo Plastics – Properties of Thermosetting Plastics – Applications – Merits and Disadvantages. Fibres – Glass, Boron, Carbon, Organic, Ceramic and Metallic Fibers – Matrix Materials – Polymers, Metals and Ceramics

### **UNIT II PROCESSING OF PLASTICS**

**9**

Extrusion – Injection Moulding – Blow Moulding – Compression and Transfer Moulding – Casting – Thermo Forming.

### **UNIT III MACHINING AND JOINING OF PLASTICS**

**9**

General Machining properties of plastics – Machining Parameters and their effect – Joining of Plastics – Mechanical Fasteners – Thermal bonding – Press Fitting.

### **UNIT IV PROCESSING OF POLYMER MATRIX COMPOSITES**

**9**

Open Mould Processes, Bag Moulding, Compression Moulding with BMC and SMC –Filament winding – Pultrusion – Centrifugal Casting – Injection Moulding – Application of PMC's.

### **UNIT V PROCESSING OF METAL MATRIX COMPOSITES**

**9**

Solid State Fabrication Techniques – Diffusion Bonding – Powder Metallurgy Techniques – Plasma Spray, Chemical and Physical Vapour Deposition of Matrix on Fibres – Liquid State Fabrication Methods – Infiltration – Squeeze Casting – Rheo Casting – Compo casting – Application of MMCS.

**TOTAL : 45 PERIODS**

## OUTCOMES

- Ability to identify suitable matrix and reinforcement materials to fabricate composite materials.
- Ability to fabricate PMC, MMC and CMC

## TEXT BOOKS

1. Akira Kobayashi, "Machining of Plastics", McGraw Hill, New York, 1967
2. Charles.A.Harper," Handbook of Plastics, Elastomers & Composites". McGraw Hill Professional, 2002.
3. Harold Belofsky, Plastics : "Product Design and Process Engineering", Hanser Publishers, 1995
4. Myer Kutz,"Applied Plastics Engineering Handbook: Processing, Materials, and Applications". William Andrew, 2016

## REFERENCES

1. Agarwal, D. and Broutman L.J., "Analysis and Performance of Fiber Composites", Wiley, 1990.
2. Bruce,"Modern Materials And Manufacturing Processes, 3/E", Pearson Education India, 2007
3. Bera, E and Moet, A, "High Performance Polymers", Hanser Publishers, 1991.
4. Hensen, F, "Plastics Extrusion Technology", Hanser Publishers, 1988.
5. Johannaber F, "Injection Moulding Machines", Hanser Publishers, 1983.
6. John Dalmonte, "Plastics Moulding", John Wiley
7. Kishan K.Chawla, "Composite Materials Science and Engineering", Springer Verlag, 1987.
8. Kishore Debnath, Inderdeep Singh,"Primary and Secondary Manufacturing of Polymer Matrix Composites" CRC Press, 2017
9. Mallick, P.K. and Newman, S. "Composite Materials Technology", Hanser Publishers, 1990.
10. Rauwendaal, C, "Polymer Extrusion", Hanser Publishers, 1990.
11. Rosatao, D.V., "Blow Moulding Handbook, Hanser publisher, 1989
12. Seamour, E.B., "Modern Plastics Moulding", John Wiley,

**MF8007**

**COMPUTER SIMULATION**

**L T P C**  
**3 0 0 3**

### OBJECTIVES:

- To understand the importance and advantages of applying simulation techniques for solving various problems on discrete event systems.
- To teach various random number generation techniques, its use in simulation, tests and validity of random numbers etc. Development of simulation models, verification, validation and analysis. Introduction to various simulation languages and comparison

### UNIT I INTRODUCTION

**9**

Concept of simulation – simulation as a decision making tool-Monte Carlo simulation.

### UNIT II RANDOM NUMBERS/VARIATES

**9**

Pseudo random numbers – methods of generating random variates – random variates for uniform, normal, binominal, passion, exponential distributions.

### UNIT III DESIGN OF SIMULATION EXPERIMENTS

**9**

Problem formulation – data collection and reduction – logic developments – initial conditions – run length, tabular method of simulation – development of models using higher level languages for systems like queuing, production, inventory and maintenance – output analysis and interpretation, validation.

**UNIT IV DISCRETE SYSTEM SIMULATION LANGUAGES 9**  
 Need for simulation language – Comparison of simulation languages: SIMSCRIPT, GASP, SIMULA, GPSS, PROMODEL, etc...

**UNIT V CASE STUDIES USING SIMULATION LANGUAGES 9**  
 Development of simulation models using the simulation language studies for systems for systems like, queuing systems, production systems, inventory systems, maintenance and replacement systems, investment analysis and network.

**TOTAL:45 PERIODS**

#### **OUTCOMES**

- Ability to mathematical skills in simulation.
- Use of simulation languages such as SIMSCRIPT, GASP, SIMULA, GPSS, PROMODEL
- Perform simulation of system like queuing system, production systems, inventory system etc.,

#### **TEXT BOOK**

1. Jerry Banks and John S.Carson, Barry L Nelson, David M.Nicol, P.Shahabudeen “Discrete event system simulation” Pearson, 2007.

#### **REFERENCES**

- 1 Law A.M. and Kelton W.D “Simulation Modeling and Analysis, McGraw Hill, 2003
- 2 Thomas J.Schriber, “Simulation using GPSS”, John Wiley, 2002.

**ME8074**

**VIBRATION AND NOISE CONTROL**

**L T P C**

**3 0 0 3**

#### **OBJECTIVE:**

- The student will be able to understand the sources of vibration and noise in automobiles and make design modifications to reduce the vibration and noise and improve the life of the components

**UNIT I BASICS OF VIBRATION 9**

Introduction, classification of vibration: free and forced vibration, undamped and damped vibration, linear and non linear vibration, response of damped and undamped systems under harmonic force, analysis of single degree and two degree of freedom systems, torsional vibration, determination of natural frequencies.

**UNIT II BASICS OF NOISE 9**

Introduction, amplitude, frequency, wavelength and sound pressure level, addition, subtraction and averaging decibel levels, noise dose level, legislation, measurement and analysis of noise, measurement environment, equipment, frequency analysis, tracking analysis, sound quality analysis.

**UNIT III AUTOMOTIVE NOISE SOURCES 9**

Noise Characteristics of engines, engine overall noise levels, assessment of combustion noise, assessment of mechanical noise, engine radiated noise, intake and exhaust noise, engine necessary contributed noise, transmission noise, aerodynamic noise, tire noise, brake noise.

**UNIT IV CONTROL TECHNIQUES 9**

Vibration isolation, tuned absorbers, un-tuned viscous dampers, damping treatments, application dynamic forces generated by IC engines, engine isolation, crank shaft damping, modal analysis of the mass elastic model shock absorbers.

**UNIT V SOURCE OF NOISE AND CONTROL****9**

Methods for control of engine noise, combustion noise, mechanical noise, predictive analysis, palliative treatments and enclosures, automotive noise control principles, sound in enclosures, sound energy absorption, sound transmission through barriers

**TOTAL: 45 PERIODS****OUTCOMES:**

**Upon the completion of this course the students will be able to**

- CO1 Summarize the Basics of Vibration
- CO2 Summarize the Basics of Noise
- CO3 Explain the Sources of Automotive Noise
- CO4 Discuss the Control techniques for vibration
- CO5 Describe the sources and control of Noise

**TEXT BOOK:**

1. Singiresu S.Rao, "Mechanical Vibrations", 6<sup>th</sup> Edition, Pearson Education, 2016

**REFERENCES:**

1. Balakumar Balachandran and Edward B. Magrab, "Fundamentals of Vibrations", 1<sup>st</sup> Edition, Cengage Learning, 2009
2. Benson H. Tongue, "Principles of Vibrations", 2<sup>nd</sup> Edition, Oxford University, 2007
3. Bernard Challen and Rodica Baranescu - "Diesel Engine Reference Book", Second Edition, SAE International, 1999.
4. David Bies and Colin Hansen, "Engineering Noise Control – Theory and Practice", 4<sup>th</sup> Edition, E and FN Spon, Taylore & Francise e-Library, 2009
5. Grover. G.T., "Mechanical Vibrations", Nem Chand and Bros., 2009

**MG8791****SUPPLY CHAIN MANAGEMENT****L T P C  
3 0 0 3****OBJECTIVE:**

- To provide an insight on the fundamentals of supply chain networks, tools and techniques.

**UNIT I INTRODUCTION****9**

Role of Logistics and Supply chain Management: Scope and Importance- Evolution of Supply Chain - Decision Phases in Supply Chain - Competitive and Supply chain Strategies – Drivers of Supply Chain Performance and Obstacles.

**UNIT II SUPPLY CHAIN NETWORK DESIGN****9**

Role of Distribution in Supply Chain – Factors influencing Distribution network design – Design options for Distribution Network Distribution Network in Practice-Role of network Design in Supply Chain – Framework for network Decisions.

**UNIT III LOGISTICS IN SUPPLY CHAIN****9**

Role of transportation in supply chain – factors affecting transportations decision – Design option for transportation network – Tailored transportation – Routing and scheduling in transportation.

**UNIT IV SOURCING AND COORDINATION IN SUPPLY CHAIN****9**

Role of sourcing supply chain supplier selection assessment and contracts- Design collaboration - sourcing planning and analysis - supply chain co-ordination - Bull whip effect – Effect of lack of co-ordination in supply chain and obstacles – Building strategic partnerships and trust within a supply chain.

## **UNIT V                    SUPPLY CHAIN AND INFORMATION TECHNOLOGY                    9**

The role IT in supply chain- The supply chain IT frame work Customer Relationship Management – Internal supply chain management – supplier relationship management – future of IT in supply chain –E-Business in supply chain.

**TOTAL: 45 PERIODS**

### **OUTCOME:**

- The student would understand the framework and scope of supply chain networks and functions.

### **TEXT BOOK :**

1. Sunil Chopra, Peter Meindl and Kalra, “Supply Chain Management, Strategy, Planning, and operation”, Pearson Education, 2010.

### **REFERENCES:**

- 1 David J.Bloomberg , Stephen Lemay and Joe B.Hanna, “Logistics”, PHI 2002.
- 2 James B.Ayers, “Handbook of Supply chain management”, St.Lucie press, 2000.
- 3 Jeremy F.Shapiro, “Modeling the supply chain”, Thomson Duxbury, 2002.
- 4 Srinivasan G.S, “Quantitative models in Operations and Supply Chain Management”, PHI, 2010.

## **GE8076                    PROFESSIONAL ETHICS IN ENGINEERING**

**L T P C**  
**3 0 0 3**

### **OBJECTIVE:**

- To enable the students to create an awareness on Engineering Ethics and Human Values to instill Moral and Social Values and Loyalty and to appreciate the rights of others.

## **UNIT I                    HUMAN VALUES                    10**

Morals, values and Ethics – Integrity – Work ethic – Service learning – Civic virtue – Respect for others – Living peacefully – Caring – Sharing – Honesty – Courage – Valuing time – Cooperation – Commitment – Empathy – Self confidence – Character – Spirituality – Introduction to Yoga and meditation for professional excellence and stress management.

## **UNIT II                    ENGINEERING ETHICS                    9**

Senses of ‘Engineering Ethics’ – Variety of moral issues – Types of inquiry – Moral dilemmas – Moral Autonomy – Kohlberg’s theory – Gilligan’s theory – Consensus and Controversy – Models of professional roles - Theories about right action – Self-interest – Customs and Religion – Uses of Ethical Theories.

## **UNIT III                    ENGINEERING AS SOCIAL EXPERIMENTATION                    9**

Engineering as Experimentation – Engineers as responsible Experimenters – Codes of Ethics – A Balanced Outlook on Law.

## **UNIT IV                    SAFETY, RESPONSIBILITIES AND RIGHTS                    9**

Safety and Risk – Assessment of Safety and Risk – Risk Benefit Analysis and Reducing Risk - Respect for Authority – Collective Bargaining – Confidentiality – Conflicts of Interest – Occupational Crime – Professional Rights – Employee Rights – Intellectual Property Rights (IPR) – Discrimination.

## **UNIT V      GLOBAL ISSUES**

**8**

Multinational Corporations – Environmental Ethics – Computer Ethics – Weapons Development – Engineers as Managers – Consulting Engineers – Engineers as Expert Witnesses and Advisors – Moral Leadership – Code of Conduct – Corporate Social Responsibility.

**TOTAL: 45 PERIODS**

### **OUTCOME:**

- Upon completion of the course, the student should be able to apply ethics in society, discuss the ethical issues related to engineering and realize the responsibilities and rights in the society.

### **TEXT BOOKS:**

1. Mike W. Martin and Roland Schinzinger, "Ethics in Engineering", Tata McGraw Hill, New Delhi, 2003.
2. Govindarajan M, Natarajan S, Senthil Kumar V. S, "Engineering Ethics", Prentice Hall of India, New Delhi, 2004.

### **REFERENCES:**

1. Charles B. Fleddermann, "Engineering Ethics", Pearson Prentice Hall, New Jersey, 2004.
2. Charles E. Harris, Michael S. Pritchard and Michael J. Rabins, "Engineering Ethics – Concepts and Cases", Cengage Learning, 2009.
3. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, New Delhi, 2003
4. Edmund G Seebauer and Robert L Barry, "Fundamentals of Ethics for Scientists and Engineers", Oxford University Press, Oxford, 2001.
5. Laura P. Hartman and Joe Desjardins, "Business Ethics: Decision Making for Personal Integrity and Social Responsibility" Mc Graw Hill education, India Pvt. Ltd., New Delhi, 2013.
6. World Community Service Centre, ' Value Education', Vethathiri publications, Erode, 2011.

### **Web sources:**

1. [www.onlineethics.org](http://www.onlineethics.org)
2. [www.nspe.org](http://www.nspe.org)
3. [www.globalethics.org](http://www.globalethics.org)
4. [www.ethics.org](http://www.ethics.org)