

ANNA UNIVERSITY, CHENNAI
AFFILIATED INSTITUTIONS
R - 2013
B.E. MANUFACTURING ENGINEERING
I – VIII SEMESTERS CURRICULUM AND SYLLABUS

SEMESTER I

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	HS6151	<u>Technical English – I</u>	3	1	0	4
2.	MA6151	<u>Mathematics – I</u>	3	1	0	4
3.	PH6151	<u>Engineering Physics – I</u>	3	0	0	3
4.	CY6151	<u>Engineering Chemistry – I</u>	3	0	0	3
5.	GE6151	<u>Computer Programming</u>	3	0	0	3
6.	GE6152	<u>Engineering Graphics</u>	2	0	3	4
PRACTICALS						
7.	GE6161	<u>Computer Practices Laboratory</u>	0	0	3	2
8.	GE6162	<u>Engineering Practices Laboratory</u>	0	0	3	2
9.	GE6163	<u>Physics and Chemistry Laboratory - I</u>	0	0	2	1
TOTAL			17	2	11	26

SEMESTER II

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	HS6251	<u>Technical English – II</u>	3	1	0	4
2.	MA6251	<u>Mathematics – II</u>	3	1	0	4
3.	PH6251	<u>Engineering Physics – II</u>	3	0	0	3
4.	CY6251	<u>Engineering Chemistry – II</u>	3	0	0	3
5.	GE6252	<u>Basic Electrical and Electronics Engineering</u>	4	0	0	4
6.	GE6253	<u>Engineering Mechanics</u>	3	1	0	4
PRACTICALS						
7.	GE6261	<u>Computer Aided Drafting and Modeling Laboratory</u>	0	1	2	2
8.	GE6262	<u>Physics and Chemistry Laboratory - II</u>	0	0	2	1
TOTAL			19	4	4	25

SEMESTER III

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	MA6351	Transforms and Partial Differential Equations	3	1	0	4
2.	ME6403	Engineering Materials and Metallurgy	3	0	0	3
3.	EE6351	Electrical Drives and Controls	3	0	0	3
4.	CE6306	Strength of Materials	3	1	0	4
5.	AT6302	Mechanics of Machines	3	1	0	4
6.	MF6301	Manufacturing Processes – I	3	0	0	3
PRACTICAL						
7.	CE6315	Strength of Materials Laboratory	0	0	3	2
8.	EE6364	Electrical Engineering and Measurements Laboratory	0	0	3	2
9.	ME6311	Manufacturing Technology Laboratory - I	0	0	3	2
TOTAL			18	3	9	27

SEMESTER IV

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	MA6468	Probability and Statistics	3	1	0	4
2.	MF6401	Manufacturing Processes – II	3	0	0	3
3.	CE6451	Fluid Mechanics and Machinery	3	0	0	3
4.	MF6402	Machine Design	3	1	0	4
5.	MF6403	Thermodynamics	4	0	0	4
6.	MF6404	Engineering Metrology	3	0	0	3
PRACTICAL						
7.	ME6411	Manufacturing Technology Laboratory - II	0	0	3	2
8.	CE6461	Fluid Mechanics and Machinery Laboratory	0	0	3	2
9.	ME6511	Dynamics Laboratory	0	0	3	2
TOTAL			19	2	9	27

SEMESTER V

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	MF6501	Casting and Welding Technology	3	0	0	3
2.	MF6502	Metal Forming Technology	3	1	0	4
3.	MF6503	Precision Engineering	3	0	0	3
4.	ME6501	Computer Aided Design	3	0	0	3
5.	MF6504	Hydraulics and Pneumatics	3	0	0	3
6.	MF6505	CNC Machining Technology	3	0	0	3
PRACTICAL						
7.	MF6511	Metrology Laboratory	0	0	2	1
8.	ME6611	CAD / CAM Laboratory	0	0	3	2
9.	MF6512	Machine Drawing	0	0	4	2
TOTAL			18	1	9	24

SEMESTER VI

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	MG6091	Industrial Management	3	0	0	3
2.	ME6006	Design of Jigs, Fixtures and Press Tools	3	0	0	3
3.	MF6601	Computer Integrated Production Management System	3	0	0	3
4.	ME6603	Finite Element Analysis	3	0	0	3
5.	EE6502	Microprocessors and Micro Controllers	3	0	0	3
6.		Elective I	3	0	0	3
PRACTICAL						
7.	EE6612	Microprocessors and Micro controllers Laboratory	0	0	4	2
8.	MF6611	Advanced Machine Tools Laboratory	0	0	4	2
9.	GE6674	Communication and Soft Skills - Laboratory Based	0	0	4	2
TOTAL			18	0	12	24

SEMESTER VII

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	ME6015	Operations Research	3	0	0	3
2.	ME6702	Mechatronics	3	0	0	3
3.	GE6351	Environmental Science and Engineering	3	0	0	3
4.	MF6701	Flexible Manufacturing Systems	3	0	0	3
5.		Elective II	3	0	0	3
6.		Elective III	3	0	0	3
PRACTICAL						
7.	MF6711	Computer Aided Simulation and Analysis Laboratory	0	0	3	2
8.	MF6712	Design and Fabrication Project	0	0	4	2
9.	ME6712	Mechatronics Labo__ratory	0	0	3	2
TOTAL			18	0	10	24

SEMESTER VIII

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.		Elective IV	3	0	0	3
2.		Elective V	3	0	0	3
3.	ME6005	Process Planning and Cost Estimation	3	0	0	3
PRACTICAL						
4.	MF6811	Project Work	0	0	12	6
TOTAL			9	0	12	15

TOTAL NUMBER OF CREDITS TO BE EARNED FOR AWARD OF THE DEGREE = 192

LIST OF ELECTIVES FOR B.E.MANUFACTURING ENGINEERING**SEMESTER VI
Elective I**

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
1.	MA6459	Numerical Methods	3	1	0	4
2.	GE6075	Professional Ethics in Engineering	3	0	0	3
3.	GE6081	Fundamentals of Nanoscience	3	0	0	3
4.	MF6001	Packaging Materials and Technology	3	0	0	3

**SEMESTER VII
Elective II**

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
1.	MF6002	Introduction to Artificial Intelligence	3	0	0	3
2.	MF6003	Value Engineering and Reengineering	3	0	0	3
3.	MF6004	Electronics Manufacturing Technology	3	0	0	3
4.	ML6403	Powder Metallurgy	3	0	0	3
5.	MG6089	Supply Chain Management	3	0	0	3

Elective III

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
1.	GE6757	Total Quality Management	3	0	0	3
2.	MF6005	Total Productive Maintenance	3	0	0	3
3.	MF6006	New and Renewable Sources of Energy	3	0	0	3
4.	MF6007	Design for Manufacturing	3	0	0	3

SEMESTER VIII
Elective IV

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
1.	MF6008	Non Destructive Testing	3	0	0	3
2.	MF6009	Rapid Prototyping	3	0	0	3
3.	ME6001	Quality Control and Reliability Engineering	3	0	0	3
4.	MF6010	Processing of Plastics and Composite Materials	3	0	0	3
5.	ME6014	Computational Fluid Dynamics	3	0	0	3

Elective V

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
1.	IE6011	Product Design and Development	3	0	0	3
2.	MF6011	Computer Simulation	3	0	0	3
3.	MF6012	Micromachining Processes	3	0	0	3
4.	ME6010	Robotics	3	0	0	3
5.	MF6013	Mechanical Vibrations and Noise	3	0	0	3

OBJECTIVES:

- To enable learners of Engineering and Technology develop their basic communication skills in English.
- To emphasize specially the development of speaking skills amongst learners of Engineering and Technology.
- To ensure that learners use the electronic media such as internet and supplement the learning materials used in the classroom.
- To inculcate the habit of reading and writing leading to effective and efficient communication.

UNIT I**9+3**

Listening - Introducing learners to GIE - Types of listening - Listening to audio (verbal & sounds); Speaking - Speaking about one's place, important festivals etc. – Introducing oneself, one's family / friend; Reading - Skimming a reading passage – Scanning for specific information - Note-making; Writing - Free writing on any given topic (My favourite place / Hobbies / School life, etc.) - Sentence completion - Autobiographical writing (writing about one's leisure time activities, hometown, etc.); Grammar - Prepositions - Reference words - Wh-questions - Tenses (Simple); Vocabulary - Word formation - Word expansion (root words / etymology); E-materials - Interactive exercises for Grammar & Vocabulary - Reading comprehension exercises - Listening to audio files and answering questions.

UNIT II**9+3**

Listening - Listening and responding to video lectures / talks; Speaking - Describing a simple process (filling a form, etc.) - Asking and answering questions - Telephone skills – Telephone etiquette; Reading – Critical reading - Finding key information in a given text - Sifting facts from opinions; Writing - Biographical writing (place, people) - Process descriptions (general/specific) - Definitions - Recommendations – Instructions; Grammar - Use of imperatives - Subject-verb agreement; Vocabulary - Compound words - Word Association (connotation); E-materials - Interactive exercises for Grammar and Vocabulary - Listening exercises with sample telephone conversations / lectures – Picture-based activities.

UNIT III**9+3**

Listening - Listening to specific task - focused audio tracks; Speaking - Role-play – Simulation - Group interaction - Speaking in formal situations (teachers, officials, foreigners); Reading - Reading and interpreting visual material; Writing - Jumbled sentences - Coherence and cohesion in writing - Channel conversion (flowchart into process) - Types of paragraph (cause and effect / compare and contrast / narrative / analytical) - Informal writing (letter/e-mail/blogs) - Paraphrasing; Grammar - Tenses (Past) - Use of sequence words - Adjectives; Vocabulary - Different forms and uses of words, Cause and effect words; E-materials - Interactive exercises for Grammar and Vocabulary - Excerpts from films related to the theme and follow up exercises - Pictures of flow charts and tables for interpretations.

UNIT IV**9+3**

Listening - Watching videos / documentaries and responding to questions based on them; Speaking - Responding to questions - Different forms of interviews - Speaking at different types of interviews; Reading - Making inference from the reading passage - Predicting the content of a reading passage; Writing - Interpreting visual materials (line graphs, pie charts etc.) - Essay writing – Different types of essays; Grammar - Adverbs – Tenses – future time reference; Vocabulary - Single word substitutes - Use of abbreviations and acronyms; E-materials - Interactive exercises for Grammar and Vocabulary - Sample interviews - film scenes - dialogue writing.

UNIT V**9+3**

Listening - Listening to different accents, Listening to Speeches/Presentations, Listening to broadcast and telecast from Radio and TV; Speaking - Giving impromptu talks, Making presentations on given topics; Reading - Email communication - Reading the attachment files having a poem/joke/proverb - Sending their responses through email; Writing - Creative writing,

Poster making; Grammar - Direct and indirect speech; Vocabulary - Lexical items (fixed / semi fixed expressions); E-materials - Interactive exercises for Grammar and Vocabulary - Sending emails with attachment – Audio / video excerpts of different accents - Interpreting posters.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

Learners should be able to

- Speak clearly, confidently, comprehensibly, and communicate with one or many listeners using appropriate communicative strategies.
- Write cohesively and coherently and flawlessly avoiding grammatical errors, using a wide Vocabulary range, organizing their ideas logically on a topic.
- Read different genres of texts adopting various reading strategies.
- Listen/view and comprehend different spoken discourses/excerpts in different accents

TEXTBOOKS:

1. Department of English, Anna University. Mindscapes: English for Technologists and Engineers. Orient Blackswan, Chennai. 2012
2. Dhanavel, S.P. English and Communication Skills for Students of Science and Engineering. Orient Blackswan, Chennai. 2011

REFERENCES:

1. Raman, Meenakshi & Sangeetha Sharma. Technical Communication: Principles and Practice. Oxford University Press, New Delhi. 2011.
2. Regional Institute of English. English for Engineers. Cambridge University Press, New Delhi. 2006.
3. Rizvi, Ashraf. M. Effective Technical Communication. Tata McGraw-Hill, New Delhi. 2005
4. Rutherford, Andrea. J Basic Communication Skills for Technology. Pearson, New Delhi. 2001.
5. Viswamohan, Aysha. English for Technical Communication. Tata McGraw-Hill, New Delhi. 2008.

EXTENSIVE Reading (Not for Examination)

1. Kalam, Abdul. Wings of Fire. Universities Press, Hyderabad. 1999.

WEBSITES:

1. <http://www.usingenglish.com>
2. <http://www.uefap.com>

TEACHING METHODS:

- Lectures
- Activities conducted individually, in pairs and in groups like self introduction, peer introduction, group poster making, grammar and vocabulary games, etc.
- Discussions
- Role play activities
- Short presentations
- Listening and viewing activities with follow up activities like discussion, filling up worksheets, writing exercises (using language lab wherever necessary/possible) etc.

EVALUATION PATTERN:

Internal assessment: 20%

3 tests of which two are pen and paper tests and the other is a combination of different modes of assessment like

- Project
- Assignment
- Reviews
- Creative writing
- Poster making, etc.

All the four skills are to be tested with equal weightage given to each.

- ✓ Speaking assessment: Individual speaking activities, Pair work activities like role play, Interview, Group discussions
- ✓ Reading assessment: Reading passages with comprehension questions graded from simple to complex, from direct to inferential
- ✓ Writing assessment: Writing paragraphs, essays etc. Writing should include grammar and vocabulary.
- ✓ Listening/Viewing assessment: Lectures, dialogues, film clippings with questions on verbal as well as audio/visual content.

End Semester Examination: 80%

MA6151

MATHEMATICS – I

L T P C
3 1 0 4

OBJECTIVES:

- To develop the use of matrix algebra techniques this is needed by engineers for practical applications.
- To make the student knowledgeable in the area of infinite series and their convergence so that he/ she will be familiar with limitations of using infinite series approximations for solutions arising in mathematical modeling.
- To familiarize the student with functions of several variables. This is needed in many branches of engineering.
- To introduce the concepts of improper integrals, Gamma, Beta and Error functions which are needed in engineering applications.
- To acquaint the student with mathematical tools needed in evaluating multiple integrals and their usage.

UNIT I MATRICES

9+3

Eigenvalues and Eigenvectors of a real matrix – Characteristic equation – Properties of eigenvalues and eigenvectors – Statement and applications of Cayley-Hamilton Theorem – Diagonalization of matrices – Reduction of a quadratic form to canonical form by orthogonal transformation – Nature of quadratic forms.

UNIT II SEQUENCES AND SERIES

9+3

Sequences: Definition and examples – Series: Types and Convergence – Series of positive terms – Tests of convergence: Comparison test, Integral test and D’Alembert’s ratio test – Alternating series – Leibnitz’s test – Series of positive and negative terms – Absolute and conditional convergence.

UNIT III APPLICATIONS OF DIFFERENTIAL CALCULUS

9+3

Curvature in Cartesian co-ordinates – Centre and radius of curvature – Circle of curvature – Evolutes – Envelopes - Evolute as envelope of normals.

UNIT IV DIFFERENTIAL CALCULUS OF SEVERAL VARIABLES

9+3

Limits and Continuity – Partial derivatives – Total derivative – Differentiation of implicit functions – Jacobian and properties – Taylor’s series for functions of two variables – Maxima and minima of functions of two variables – Lagrange’s method of undetermined multipliers.

UNIT V MULTIPLE INTEGRALS

9+3

Double integrals in cartesian and polar coordinates – Change of order of integration – Area enclosed by plane curves – Change of variables in double integrals – Area of a curved surface - Triple integrals – Volume of Solids.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

- This course equips students to have basic knowledge and understanding in one fields of materials, integral and differential calculus.

TEXT BOOKS:

1. Bali N. P and Manish Goyal, "A Text book of Engineering Mathematics", Eighth Edition, Laxmi Publications Pvt Ltd., 2011.
2. Grewal. B.S, "Higher Engineering Mathematics", 41st Edition, Khanna Publications, Delhi, 2011.

REFERENCES:

1. Dass, H.K., and Er. Rajnish Verma," Higher Engineering Mathematics", S. Chand Private Ltd., 2011.
2. Glyn James, "Advanced Modern Engineering Mathematics", 3rd Edition, Pearson Education, 2012.
3. Peter V. O'Neil," Advanced Engineering Mathematics", 7th Edition, Cengage learning, 2012.
4. Ramana B.V, "Higher Engineering Mathematics", Tata McGraw Hill Publishing Company, New Delhi, 2008.
5. Sivarama Krishna Das P. and Rukmangadachari E., "Engineering Mathematics", Volume I, Second Edition, PEARSON Publishing, 2011.

PH6151**ENGINEERING PHYSICS – I****L T P C
3 0 0 3****OBJECTIVES:**

- To enhance the fundamental knowledge in Physics and its applications relevant to various streams of Engineering and Technology.

UNIT I CRYSTAL PHYSICS**9**

Lattice – Unit cell – Bravais lattice – Lattice planes – Miller indices – d spacing in cubic lattice – Calculation of number of atoms per unit cell – Atomic radius – Coordination number – Packing factor for SC, BCC, FCC and HCP structures – Diamond and graphite structures (qualitative treatment) - Crystal growth techniques –solution, melt (Bridgman and Czochralski) and vapour growth techniques (qualitative)

UNIT II PROPERTIES OF MATTER AND THERMAL PHYSICS**9**

Elasticity- Hooke's law - Relationship between three moduli of elasticity (qualitative) – stress - strain diagram – Poisson's ratio –Factors affecting elasticity –Bending moment – Depression of a cantilever –Young's modulus by uniform bending- I-shaped girders
Modes of heat transfer- thermal conductivity- Newton's law of cooling - Linear heat flow – Lee's disc method – Radial heat flow – Rubber tube method – conduction through compound media (series and parallel)

UNIT III QUANTUM PHYSICS**9**

Black body radiation – Planck's theory (derivation) – Deduction of Wien's displacement law and Rayleigh – Jeans' Law from Planck's theory – Compton effect. Theory and experimental verification – Properties of Matter waves – G.P Thomson experiment -Schrödinger's wave equation – Time independent and time dependent equations – Physical significance of wave function – Particle in a one dimensional box - Electron microscope - Scanning electron microscope - Transmission electron microscope.

UNIT IV ACOUSTICS AND ULTRASONICS**9**

Classification of Sound- decibel- Weber–Fechner law – Sabine’s formula- derivation using growth and decay method – Absorption Coefficient and its determination –factors affecting acoustics of buildings and their remedies.

Production of ultrasonics by magnetostriction and piezoelectric methods - acoustic grating -Non Destructive Testing – pulse echo system through transmission and reflection modes - A,B and C – scan displays, Medical applications - Sonogram

UNIT V PHOTONICS AND FIBRE OPTICS**9**

Spontaneous and stimulated emission- Population inversion -Einstein’s A and B coefficients - derivation. Types of lasers – Nd:YAG, CO₂, Semiconductor lasers (homojunction & heterojunction)- Industrial and Medical Applications.

Principle and propagation of light in optical fibres – Numerical aperture and Acceptance angle - Types of optical fibres (material, refractive index, mode) – attenuation, dispersion, bending - Fibre Optical Communication system (Block diagram) - Active and passive fibre sensors- Endoscope.

TOTAL: 45 PERIODS**OUTCOMES:**

- The students will have knowledge on the basics of physics related to properties of matter, optics, acoustics etc., and they will apply these fundamental principles to solve practical problems related to materials used for engineering applications.

TEXT BOOKS:

1. Arumugam M. Engineering Physics. Anuradha publishers, 2010
2. Gaur R.K. and Gupta S.L. Engineering Physics. Dhanpat Rai publishers, 2009
3. Mani Naidu S. Engineering Physics, Second Edition, PEARSON Publishing, 2011.

REFERENCES:

1. Searls and Zemansky. University Physics, 2009
2. Mani P. Engineering Physics I. Dhanam Publications, 2011
3. Marikani A. Engineering Physics. PHI Learning Pvt., India, 2009
4. Palanisamy P.K. Engineering Physics. SCITECH Publications, 2011
5. Rajagopal K. Engineering Physics. PHI, New Delhi, 2011
6. Senthilkumar G. Engineering Physics I. VRB Publishers, 2011.

CY6151**ENGINEERING CHEMISTRY - I****L T P C
3 0 0 3****OBJECTIVES:**

- To make the students conversant with basics of polymer chemistry.
- To make the student acquire sound knowledge of second law of thermodynamics and second law based derivations of importance in engineering applications in all disciplines.
- To acquaint the student with concepts of important photophysical and photochemical processes and spectroscopy.
- To develop an understanding of the basic concepts of phase rule and its applications to single and two component systems and appreciate the purpose and significance of alloys.
- To acquaint the students with the basics of nano materials, their properties and applications.

UNIT I POLYMER CHEMISTRY**9**

Introduction: Classification of polymers – Natural and synthetic; Thermoplastic and Thermosetting. Functionality – Degree of polymerization. Types and mechanism of polymerization: Addition (Free Radical, cationic and anionic); condensation and copolymerization. Properties of polymers: T_g, Tacticity, Molecular weight – weight average, number average and polydispersity index. Techniques of polymerization: Bulk, emulsion, solution and suspension. Preparation, properties and uses of Nylon 6,6, and Epoxy resin.

UNIT II CHEMICAL THERMODYNAMICS**9**

Terminology of thermodynamics - Second law: Entropy - entropy change for an ideal gas, reversible and irreversible processes; entropy of phase transitions; Clausius inequality. Free energy and work function: Helmholtz and Gibbs free energy functions (problems); Criteria of spontaneity; Gibbs-Helmholtz equation (problems); Clausius-Clapeyron equation; Maxwell relations – Van't Hoff isotherm and isochore(problems).

UNIT III PHOTOCHEMISTRY AND SPECTROSCOPY**9**

Photochemistry: Laws of photochemistry - Grothuss–Draper law, Stark–Einstein law and Lambert-Beer Law. Quantum efficiency – determination- Photo processes - Internal Conversion, Inter-system crossing, Fluorescence, Phosphorescence, Chemiluminescence and Photo-sensitization. Spectroscopy: Electromagnetic spectrum - Absorption of radiation – Electronic, Vibrational and rotational transitions. UV-visible and IR spectroscopy – principles, instrumentation (Block diagram only).

UNIT IV PHASE RULE AND ALLOYS**9**

Phase rule: Introduction, definition of terms with examples, One Component System- water system - Reduced phase rule - Two Component Systems- classification – lead-silver system, zinc-magnesium system. Alloys: Introduction- Definition- Properties of alloys- Significance of alloying, Functions and effect of alloying elements- Ferrous alloys- Nichrome and Stainless steel – heat treatment of steel; Non-ferrous alloys – brass and bronze.

UNIT V NANOCHEMISTRY**9**

Basics - distinction between molecules, nanoparticles and bulk materials; size-dependent properties. Nanoparticles: nano cluster, nano rod, nanotube(CNT) and nanowire. Synthesis: precipitation, thermolysis, hydrothermal, solvothermal, electrode position, chemical vapour deposition, laser ablation; Properties and applications

TOTAL :45 PERIODS**OUTCOMES:**

- The knowledge gained on polymer chemistry, thermodynamics. spectroscopy, phase rule and nano materials will provide a strong platform to understand the concepts on these subjects for further learning.

TEXT BOOKS:

1. Jain P.C. and Monica Jain, "Engineering Chemistry", Dhanpat Rai Publishing Company (P) Ltd., New Delhi, 2010
2. Kannan P., Ravikrishnan A., "Engineering Chemistry", Sri Krishna Hi-tech Publishing Company Pvt. Ltd. Chennai, 2009

REFERENCES:

1. Dara S.S, Umare S.S, "Engineering Chemistry", S. Chand & Company Ltd., New Delhi 2010
2. Sivasankar B., "Engineering Chemistry", Tata McGraw-Hill Publishing Company, Ltd., New Delhi, 2008.
3. Gowariker V.R. , Viswanathan N.V. and JayadevSreedhar, "Polymer Science", New Age International P (Ltd.), Chennai, 2006.
4. Ozin G. A. and Arsenault A. C., "Nanotechnology: A Chemical Approach to Nanomaterials", RSC Publishing, 2005.

GE6151**COMPUTER PROGRAMMING****L T P C
3 0 0 3****OBJECTIVES:****The students should be made to:**

- Learn the organization of a digital computer.
- Be exposed to the number systems.
- Learn to think logically and write pseudo code or draw flow charts for problems.

- Be exposed to the syntax of C.
- Be familiar with programming in C.
- Learn to use arrays, strings, functions, pointers, structures and unions in C.

UNIT I INTRODUCTION 8

Generation and Classification of Computers- Basic Organization of a Computer –Number System – Binary – Decimal – Conversion – Problems. Need for logical analysis and thinking – Algorithm – Pseudo code – Flow Chart.

UNIT II C PROGRAMMING BASICS 10

Problem formulation – Problem Solving - Introduction to ‘ C’ programming –fundamentals – structure of a ‘C’ program – compilation and linking processes – Constants, Variables – Data Types – Expressions using operators in ‘C’ – Managing Input and Output operations – Decision Making and Branching – Looping statements – solving simple scientific and statistical problems.

UNIT III ARRAYS AND STRINGS 9

Arrays – Initialization – Declaration – One dimensional and Two dimensional arrays. String- String operations – String Arrays. Simple programs- sorting- searching – matrix operations.

UNIT IV FUNCTIONS AND POINTERS 9

Function – definition of function – Declaration of function – Pass by value – Pass by reference – Recursion – Pointers - Definition – Initialization – Pointers arithmetic – Pointers and arrays- Example Problems.

UNIT V STRUCTURES AND UNIONS 9

Introduction – need for structure data type – structure definition – Structure declaration – Structure within a structure - Union - Programs using structures and Unions – Storage classes, Pre-processor directives.

TOTAL: 45 PERIODS

OUTCOMES:

At the end of the course, the student should be able to:

- Design C Programs for problems.
- Write and execute C programs for simple applications.

TEXTBOOKS:

1. Anita Goel and Ajay Mittal, “Computer Fundamentals and Programming in C”, Dorling Kindersley (India) Pvt. Ltd., Pearson Education in South Asia, 2011.
2. Pradip Dey, Manas Ghosh, “Fundamentals of Computing and Programming in C”, First Edition, Oxford University Press, 2009
3. Yashavant P. Kanetkar. “ Let Us C”, BPB Publications, 2011.

REFERENCES:

1. Byron S Gottfried, “Programming with C”, Schaum’s Outlines, Second Edition, Tata McGraw-Hill, 2006.
2. Dromey R.G., “How to Solve it by Computer”, Pearson Education, Fourth Reprint, 2007.
3. Kernighan,B.W and Ritchie,D.M, “The C Programming language”, Second Edition, Pearson Education, 2006.
4. Rajaram.M. and Uma Maheswari, ‘Computer programming with C’, pearson 2014.

GE6152

ENGINEERING GRAPHICS

**L T P C
2 0 3 4**

OBJECTIVES:

- To develop in students, graphic skills for communication of concepts, ideas and design of Engineering products.
- To expose them to existing national standards related to technical drawings.

CONCEPTS AND CONVENTIONS (Not for Examination) 1
Importance of graphics in engineering applications – Use of drafting instruments – BIS conventions and specifications – Size, layout and folding of drawing sheets – Lettering and dimensioning.

UNIT I PLANE CURVES AND FREE HAND SKETCHING 5+9
Basic Geometrical constructions, Curves used in engineering practices: Conics – Construction of ellipse, parabola and hyperbola by eccentricity method – Construction of cycloid – construction of involutes of square and circle – Drawing of tangents and normal to the above curves, Scales: Construction of Diagonal and Vernier scales.
Visualization concepts and Free Hand sketching: Visualization principles –Representation of Three Dimensional objects – Layout of views- Free hand sketching of multiple views from pictorial views of objects

UNIT II PROJECTION OF POINTS, LINES AND PLANE SURFACES 5+9
Orthographic projection- principles-Principal planes-First angle projection-projection of points. Projection of straight lines (only First angle projections) inclined to both the principal planes - Determination of true lengths and true inclinations by rotating line method and traces Projection of planes (polygonal and circular surfaces) inclined to both the principal planes by rotating object method.

UNIT III PROJECTION OF SOLIDS 5+9
Projection of simple solids like prisms, pyramids, cylinder, cone and truncated solids when the axis is inclined to one of the principal planes by rotating object method and auxiliary plane method.

UNIT IV PROJECTION OF SECTIONED SOLIDS AND DEVELOPMENT OF SURFACES 5+9
Sectioning of above solids in simple vertical position when the cutting plane is inclined to the one of the principal planes and perpendicular to the other – obtaining true shape of section. Development of lateral surfaces of simple and sectioned solids – Prisms, pyramids cylinders and cones. Development of lateral surfaces of solids with cut-outs and holes

UNIT V ISOMETRIC AND PERSPECTIVE PROJECTIONS 6+9
Principles of isometric projection – isometric scale –Isometric projections of simple solids and truncated solids - Prisms, pyramids, cylinders, cones- combination of two solid objects in simple vertical positions and miscellaneous problems. Perspective projection of simple solids-Prisms, pyramids and cylinders by visual ray method .

COMPUTER AIDED DRAFTING (Demonstration Only) 3
Introduction to drafting packages and demonstration of their use.

TOTAL : 75 PERIODS

OUTCOMES:

On Completion of the course the student will be able to

- perform free hand sketching of basic geometrical constructions and multiple views of objects.
- do orthographic projection of lines and plane surfaces.
- draw projections and solids and development of surfaces.
- prepare isometric and perspective sections of simple solids.
- demonstrate computer aided drafting.

TEXT BOOK:

1. Bhatt N.D. and Panchal V.M., “Engineering Drawing”, Charotar Publishing House, 50th Edition, 2010.

REFERENCES:

1. Gopalakrishna K.R., "Engineering Drawing" (Vol. I&II combined), Subhas Stores, Bangalore, 2007.
2. Luzzader, Warren.J. and Duff,John M., "Fundamentals of Engineering Drawing with an introduction to Interactive Computer Graphics for Design and Production, Eastern Economy Edition, Prentice Hall of India Pvt. Ltd, New Delhi, 2005.
3. Shah M.B., and Rana B.C., "Engineering Drawing", Pearson, 2nd Edition, 2009.
4. Venugopal K. and Prabhu Raja V., "Engineering Graphics", New Age International (P) Limited, 2008.
5. Natrajan K.V., "A text book of Engineering Graphics", Dhanalakshmi Publishers, Chennai, 2009.
6. Basant Agarwal and Agarwal C.M., "Engineering Drawing", Tata McGraw Hill Publishing Company Limited, New Delhi, 2008.

Publication of Bureau of Indian Standards:

1. IS 10711 – 2001: Technical products Documentation – Size and lay out of drawing sheets.
2. IS 9609 (Parts 0 & 1) – 2001: Technical products Documentation – Lettering.
3. IS 10714 (Part 20) – 2001 & SP 46 – 2003: Lines for technical drawings.
4. IS 11669 – 1986 & SP 46 – 2003: Dimensioning of Technical Drawings.
5. IS 15021 (Parts 1 to 4) – 2001: Technical drawings – Projection Methods.

Special points applicable to University Examinations on Engineering Graphics:

1. There will be five questions, each of either or type covering all units of the syllabus.
2. All questions will carry equal marks of 20 each making a total of 100.
3. The answer paper shall consist of drawing sheets of A3 size only. The students will be permitted to use appropriate scale to fit solution within A3 size.
4. The examination will be conducted in appropriate sessions on the same day

GE6161**COMPUTER PRACTICES LABORATORY****L T P C
0 0 3 2****OBJECTIVES:****The student should be made to:**

- Be familiar with the use of Office software.
- Be exposed to presentation and visualization tools.
- Be exposed to problem solving techniques and flow charts.
- Be familiar with programming in C.
- Learn to use Arrays, strings, functions, structures and unions.

LIST OF EXPERIMENTS:

1. Search, generate, manipulate data using MS office/ Open Office
2. Presentation and Visualization – graphs, charts, 2D, 3D
3. Problem formulation, Problem Solving and Flowcharts
4. C Programming using Simple statements and expressions
5. Scientific problem solving using decision making and looping.
6. Simple programming for one dimensional and two dimensional arrays.
7. Solving problems using String functions
8. Programs with user defined functions – Includes Parameter Passing
9. Program using Recursive Function and conversion from given program to flow chart.
10. Program using structures and unions.

TOTAL : 45 PERIODS**OUTCOMES:****At the end of the course, the student should be able to:**

- Apply good programming design methods for program development.
- Design and implement C programs for simple applications.

- Develop recursive programs.

LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS:

Standalone desktops with C compiler 30 Nos.

(or)

Server with C compiler supporting 30 terminals or more.

GE6162

ENGINEERING PRACTICES LABORATORY

L T P C

0 0 3 2

OBJECTIVES:

- To provide exposure to the students with hands on experience on various basic engineering practices in Civil, Mechanical, Electrical and Electronics Engineering.

GROUP A (CIVIL & MECHANICAL)

I CIVIL ENGINEERING PRACTICE

9

Buildings:

- (a) Study of plumbing and carpentry components of residential and industrial buildings. Safety aspects.

Plumbing Works:

- (a) Study of pipeline joints, its location and functions: valves, taps, couplings, unions, reducers, elbows in household fittings.
- (b) Study of pipe connections requirements for pumps and turbines.
- (c) Preparation of plumbing line sketches for water supply and sewage works.
- (d) Hands-on-exercise:

Basic pipe connections – Mixed pipe material connection – Pipe connections with different joining components.

- (e) Demonstration of plumbing requirements of high-rise buildings.

Carpentry using Power Tools only:

- (a) Study of the joints in roofs, doors, windows and furniture.
- (b) Hands-on-exercise:

Wood work, joints by sawing, planing and cutting.

II MECHANICAL ENGINEERING PRACTICE

13

Welding:

- (a) Preparation of arc welding of butt joints, lap joints and tee joints.
- (b) Gas welding practice

Basic Machining:

- (a) Simple Turning and Taper turning
- (b) Drilling Practice

Sheet Metal Work:

- (a) Forming & Bending:
- (b) Model making – Trays, funnels, etc.
- (c) Different type of joints.

Machine assembly practice:

- (a) Study of centrifugal pump
- (b) Study of air conditioner

Demonstration on:

- (a) Smithy operations, upsetting, swaging, setting down and bending. Example – Exercise – Production of hexagonal headed bolt.
- (b) Foundry operations like mould preparation for gear and step cone pulley.
- (c) Fitting – Exercises – Preparation of square fitting and vee – fitting models.

GROUP B (ELECTRICAL & ELECTRONICS)**III ELECTRICAL ENGINEERING PRACTICE 10**

1. Residential house wiring using switches, fuse, indicator, lamp and energy meter.
2. Fluorescent lamp wiring.
3. Stair case wiring
4. Measurement of electrical quantities – voltage, current, power & power factor in RLC circuit.
5. Measurement of energy using single phase energy meter.
6. Measurement of resistance to earth of an electrical equipment.

IV ELECTRONICS ENGINEERING PRACTICE 13

1. Study of Electronic components and equipments – Resistor, colour coding measurement of AC signal parameter (peak-peak, rms period, frequency) using CR.
2. Study of logic gates AND, OR, EOR and NOT.
3. Generation of Clock Signal.
4. Soldering practice – Components Devices and Circuits – Using general purpose PCB.
5. Measurement of ripple factor of HWR and FWR.

TOTAL: 45 PERIODS**OUTCOMES:**

- ability to fabricate carpentry components and pipe connections including plumbing works.
- ability to use welding equipments to join the structures.
- ability to fabricate electrical and electronics circuits.

REFERENCES:

1. Jeyachandran K., Natarajan S. & Balasubramanian S., “A Primer on Engineering Practices Laboratory”, Anuradha Publications, 2007.
2. Jeyapooan T., Saravanapandian M. & Pranitha S., “Engineering Practices Lab Manual”, Vikas PUBLISHING House Pvt.Ltd, 2006.
3. Bawa H.S., “Workshop Practice”, Tata McGraw – Hill Publishing Company Limited, 2007.
4. Rajendra Prasad A. & Sarma P.M.M.S., “Workshop Practice”, Sree Sai Publication, 2002.
5. Kannaiah P. & Narayana K.L., “Manual on Workshop Practice”, Scitech Publications, 1999.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:**CIVIL**

- | | |
|---|----------|
| 1. Assorted components for plumbing consisting of metallic pipes, plastic pipes, flexible pipes, couplings, unions, elbows, plugs and other fittings. | 15 Sets. |
| 2. Carpentry vice (fitted to work bench) | 15 Nos. |
| 3. Standard woodworking tools | 15 Sets. |
| 4. Models of industrial trusses, door joints, furniture joints | 5 each |
| 5. Power Tools: (a) Rotary Hammer | 2 Nos |
| (b) Demolition Hammer | 2 Nos |
| (c) Circular Saw | 2 Nos |
| (d) Planer | 2 Nos |
| (e) Hand Drilling Machine | 2 Nos |

(f) Jigsaw 2 Nos

MECHANICAL

1. Arc welding transformer with cables and holders 5 Nos.
2. Welding booth with exhaust facility 5 Nos.
3. Welding accessories like welding shield, chipping hammer, wire brush, etc. 5 Sets.
4. Oxygen and acetylene gas cylinders, blow pipe and other welding outfit. 2 Nos.
5. Centre lathe 2 Nos.
6. Hearth furnace, anvil and smithy tools 2 Sets.
7. Moulding table, foundry tools 2 Sets.
8. Power Tool: Angle Grinder 2 Nos
9. Study-purpose items: centrifugal pump, air-conditioner One each.

ELECTRICAL

1. Assorted electrical components for house wiring 15 Sets
2. Electrical measuring instruments 10 Sets
3. Study purpose items: Iron box, fan and regulator, emergency lamp 1 each
4. Megger (250V/500V) 1 No.
5. Power Tools: (a) Range Finder 2 Nos
(b) Digital Live-wire detector 2 Nos

ELECTRONICS

1. Soldering guns 10 Nos.
2. Assorted electronic components for making circuits 50 Nos.
3. Small PCBs 10 Nos.
4. Multimeters 10 Nos.
5. Study purpose items: Telephone, FM radio, low-voltage power supply

GE6163

PHYSICS AND CHEMISTRY LABORATORY – I

L T P C
0 0 2 1

PHYSICS LABORATORY – I

OBJECTIVES:

- To introduce different experiments to test basic understanding of physics concepts applied in optics, thermal physics and properties of matter.

LIST OF EXPERIMENTS

(Any FIVE Experiments)

1. (a) Determination of Wavelength, and particle size using Laser
(b) Determination of acceptance angle in an optical fiber.
2. Determination of velocity of sound and compressibility of liquid – Ultrasonic interferometer.
3. Determination of wavelength of mercury spectrum – spectrometer grating
4. Determination of thermal conductivity of a bad conductor – Lee's Disc method.
5. Determination of Young's modulus by Non uniform bending method
6. Determination of specific resistance of a given coil of wire – Carey Foster's Bridge

OUTCOMES:

- The hands on exercises undergone by the students will help them to apply physics principles of optics and thermal physics to evaluate engineering properties of materials.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

1. Diode laser, lycopodium powder, glass plate, optical fiber.
2. Ultrasonic interferometer
3. Spectrometer, mercury lamp, grating
4. Lee's Disc experimental set up
5. Traveling microscope, meter scale, knife edge, weights
6. Carey foster's bridge set up
(vernier Caliper, Screw gauge, reading lens are required for most of the experiments)

CHEMISTRY LABORATORY- I

OBJECTIVES:

- To make the student to acquire practical skills in the determination of water quality parameters through volumetric and instrumental analysis.
- To acquaint the students with the determination of molecular weight of a polymer by vacometry.

LIST OF EXPERIMENTS

(Any FIVE Experiments)

- 1 Determination of DO content of water sample by Winkler's method.
- 2 Determination of chloride content of water sample by argentometric method.
- 3 Determination of strength of given hydrochloric acid using pH meter.
- 4 Determination of strength of acids in a mixture using conductivity meter.
- 5 Estimation of iron content of the water sample using spectrophotometer.
(1,10- phenanthroline / thiocyanate method).
- 6 Determination of molecular weight of polyvinylalcohol using Ostwald viscometer.
- 7 Conductometric titration of strong acid vs strong base.

TOTAL: 30 PERIODS

OUTCOMES:

- The students will be outfitted with hands-on knowledge in the quantitative chemical analysis of water quality related parameters.

REFERENCES:

1. Daniel R. Palleros, "Experimental organic chemistry" John Wiley & Sons, Inc., New York 2001.
2. Furniss B.S. Hannaford A.J, Smith P.W.G and Tatchel A.R., "Vogel's Textbook of practical organic chemistry", LBS Singapore 1994.
3. Jeffery G.H., Bassett J., Mendham J. and Denny vogel's R.C, "Text book of quantitative analysis chemical analysis", ELBS 5th Edn. Longman, Singapore publishers, Singapore, 1996.
4. Kolthoff I.M., Sandell E.B. et al. "Quantitative chemical analysis", Mcmillan, Madras 1980.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

1. Iodine flask	-	30 Nos
2. pH meter	-	5 Nos
3. Conductivity meter	-	5 Nos
4. Spectrophotometer	-	5 Nos
5. Ostwald Viscometer	-	10 Nos

Common Apparatus : Pipette, Burette, conical flask, porcelain tile, dropper (each 30 Nos.)

OBJECTIVES:

- To make learners acquire listening and speaking skills in both formal and informal contexts.
- To help them develop their reading skills by familiarizing them with different types of reading strategies.
- To equip them with writing skills needed for academic as well as workplace contexts.
- To make them acquire language skills at their own pace by using e-materials and language lab components.

UNIT I**9+3**

Listening - Listening to informal conversations and participating; Speaking - Opening a conversation (greetings, comments on topics like weather) - Turn taking - Closing a conversation (excuses, general wish, positive comment, thanks); Reading - Developing analytical skills, Deductive and inductive reasoning - Extensive reading; Writing - Effective use of SMS for sending short notes and messages - Using 'emoticons' as symbols in email messages; Grammar - Regular and irregular verbs - Active and passive voice; Vocabulary - Homonyms (e.g. 'can') - Homophones (e.g. 'some', 'sum'); E-materials - Interactive exercise on Grammar and vocabulary – blogging; Language Lab - Listening to different types of conversation and answering questions.

UNIT II**9+3**

Listening - Listening to situation based dialogues; Speaking - Conversation practice in real life situations, asking for directions (using polite expressions), giving directions (using imperative sentences), Purchasing goods from a shop, Discussing various aspects of a film (they have already seen) or a book (they have already read); Reading - Reading a short story or an article from newspaper, Critical reading, Comprehension skills; Writing - Writing a review / summary of a story / article, Personal letter (Inviting your friend to a function, congratulating someone for his / her success, thanking one's friends / relatives); Grammar - modal verbs, Purpose expressions; Vocabulary - Phrasal verbs and their meanings, Using phrasal verbs in sentences; E-materials - Interactive exercises on Grammar and vocabulary, Extensive reading activity (reading stories / novels), Posting reviews in blogs - Language Lab - Dialogues (Fill up exercises), Recording students' dialogues.

UNIT III**9+3**

Listening - Listening to the conversation - Understanding the structure of conversations; Speaking - Conversation skills with a sense of stress, intonation, pronunciation and meaning - Seeking information – expressing feelings (affection, anger, regret, etc.); Reading - Speed reading – reading passages with time limit - Skimming; Writing - Minutes of meeting – format and practice in the preparation of minutes - Writing summary after reading articles from journals - Format for journal articles – elements of technical articles (abstract, introduction, methodology, results, discussion, conclusion, appendices, references) - Writing strategies; Grammar - Conditional clauses - Cause and effect expressions; Vocabulary - Words used as nouns and verbs without any change in the spelling (e.g. 'rock', 'train', 'ring'); E-materials - Interactive exercise on Grammar and vocabulary - Speed Reading practice exercises; Language Lab - Intonation practice using EFLU and RIE materials – Attending a meeting and writing minutes.

UNIT IV**9+3**

Listening - Listening to a telephone conversation, Viewing model interviews (face-to-face, telephonic and video conferencing); Speaking - Role play practice in telephone skills - listening and responding, -asking questions, -note taking – passing on messages, Role play and mock interview for grasping interview skills; Reading - Reading the job advertisements and the profile of the company concerned – scanning; Writing - Applying for a job – cover letter - résumé preparation – vision, mission and goals of the candidate; Grammar - Numerical expressions - Connectives (discourse markers); Vocabulary - Idioms and their meanings – using idioms in sentences; E-materials - Interactive exercises on Grammar and Vocabulary - Different forms of résumés- Filling up a résumé / cover letter; Language Lab - Telephonic interview – recording the responses - e-résumé writing.

UNIT V

9+3

Listening - Viewing a model group discussion and reviewing the performance of each participant - Identifying the characteristics of a good listener; Speaking - Group discussion skills – initiating the discussion – exchanging suggestions and proposals – expressing dissent/agreement – assertiveness in expressing opinions – mind mapping technique; Reading - Note making skills – making notes from books, or any form of written materials - Intensive reading; Writing – Checklist - Types of reports – Feasibility / Project report – report format – recommendations / suggestions – interpretation of data (using charts for effective presentation); Grammar - Use of clauses; Vocabulary – Collocation; E-materials - Interactive grammar and vocabulary exercises - Sample GD - Pictures for discussion, Interactive grammar and vocabulary exercises; Language Lab - Different models of group discussion.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

Learners should be able to

- Speak convincingly, express their opinions clearly, initiate a discussion, negotiate, argue Using appropriate communicative strategies.
- Write effectively and persuasively and produce different types of writing such as narration, description, exposition and argument as well as creative, critical, analytical and evaluative writing.
- Read different genres of texts, infer implied meanings and critically analyse and evaluate them for ideas as well as for method of presentation.
- Listen/view and comprehend different spoken excerpts critically and infer unspoken and implied meanings.

TEXTBOOKS:

1. Department of English, Anna University. Mindscapes: English for Technologists and Engineers. Orient Blackswan, Chennai. 2012
2. Dhanavel, S.P. English and Communication Skills for Students of Science and Engineering. Orient Blackswan, Chennai. 2011

REFERENCES:

1. Anderson, Paul V. Technical Communication: A Reader-Centered Approach. Cengage. New Delhi. 2008
2. Muralikrishna, & Sunita Mishra. Communication Skills for Engineers. Pearson, New Delhi. 2011
3. Riordan, Daniel. G. Technical Communication. Cengage Learning, New Delhi. 2005
4. Sharma, Sangeetha & Binod Mishra. Communication Skills for Engineers and Scientists. PHI Learning, New Delhi. 2009
5. Smith-Worthington, Darlene & Sue Jefferson. Technical Writing for Success. Cengage, Mason USA. 2007

EXTENSIVE Reading (Not for Examination)

1. Khera, Shiv. You can Win. Macmillan, Delhi. 1998.

Websites

1. <http://www.englishclub.com>
2. <http://owl.english.purdue.edu>

TEACHING METHODS:

- Lectures
- Activities conducted individually, in pairs and in groups like individual writing and presentations, group discussions, interviews, reporting, etc
- Long presentations using visual aids
- Listening and viewing activities with follow up activities like discussions, filling up worksheets, writing exercises (using language lab wherever necessary/possible) etc

- Projects like group reports, mock interviews etc using a combination of two or more of the language skills

EVALUATION PATTERN:

Internal assessment: 20%

3 tests of which two are pen and paper tests and the other is a combination of different modes of assessment like

- Project
- Assignment
- Report
- Creative writing, etc.

All the four skills are to be tested with equal weightage given to each.

- ✓ Speaking assessment: Individual presentations, Group discussions
- ✓ Reading assessment: Reading passages with comprehension questions graded following Bloom's taxonomy
- ✓ Writing assessment: Writing essays, CVs, reports etc. Writing should include grammar and vocabulary.
- ✓ Listening/Viewing assessment: Lectures, dialogues, film clippings with questions on verbal as well as audio/visual content graded following Bloom's taxonomy.

End Semester Examination: 80%

MA6251

MATHEMATICS – II

L T P C
3 1 0 4

OBJECTIVES:

- To make the student acquire sound knowledge of techniques in solving ordinary differential equations that model engineering problems.
- To acquaint the student with the concepts of vector calculus needed for problems in all engineering disciplines.
- To develop an understanding of the standard techniques of complex variable theory so as to enable the student to apply them with confidence, in application areas such as heat conduction, elasticity, fluid dynamics and flow the of electric current.
- To make the student appreciate the purpose of using transforms to create a new domain in which it is easier to handle the problem that is being investigated.

UNIT I VECTOR CALCULUS

9+3

Gradient, divergence and curl – Directional derivative – Irrotational and solenoidal vector fields – Vector integration – Green's theorem in a plane, Gauss divergence theorem and Stokes' theorem (excluding proofs) – Simple applications involving cubes and rectangular parallelopeds.

UNIT II ORDINARY DIFFERENTIAL EQUATIONS

9+3

Higher order linear differential equations with constant coefficients – Method of variation of parameters – Cauchy's and Legendre's linear equations – Simultaneous first order linear equations with constant coefficients.

UNIT III LAPLACE TRANSFORM

9+3

Laplace transform – Sufficient condition for existence – Transform of elementary functions – Basic properties – Transforms of derivatives and integrals of functions - Derivatives and integrals of transforms - Transforms of unit step function and impulse functions – Transform of periodic functions. Inverse Laplace transform -Statement of Convolution theorem – Initial and final value

theorems – Solution of linear ODE of second order with constant coefficients using Laplace transformation techniques.

UNIT IV ANALYTIC FUNCTIONS 9+3

Functions of a complex variable – Analytic functions: Necessary conditions – Cauchy-Riemann equations and sufficient conditions (excluding proofs) – Harmonic and orthogonal properties of analytic function – Harmonic conjugate – Construction of analytic functions – Conformal mapping: $w = z+k$, kz , $1/z$, z^2 , e^z and bilinear transformation.

UNIT V COMPLEX INTEGRATION 9+3

Complex integration – Statement and applications of Cauchy’s integral theorem and Cauchy’s integral formula – Taylor’s and Laurent’s series expansions – Singular points – Residues – Cauchy’s residue theorem – Evaluation of real definite integrals as contour integrals around unit circle and semi-circle (excluding poles on the real axis).

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

- The subject helps the students to develop the fundamentals and basic concepts in vector calculus, ODE, Laplace transform and complex functions. Students will be able to solve problems related to engineering applications by using these techniques.

TEXT BOOKS:

1. Bali N. P and Manish Goyal, “A Text book of Engineering Mathematics”, Eighth Edition, Laxmi Publications Pvt Ltd.,2011.
2. Grewal. B.S, “Higher Engineering Mathematics”, 41st Edition, Khanna Publications, Delhi, 2011.

REFERENCES:

1. Dass, H.K., and Er. Rajnish Verma,” Higher Engineering Mathematics”, S. Chand Private Ltd., 2011
2. Glyn James, “Advanced Modern Engineering Mathematics”, 3rd Edition, Pearson Education, 2012.
3. Peter V. O’Neil,” Advanced Engineering Mathematics”, 7th Edition, Cengage learning, 2012.
4. Ramana B.V, “Higher Engineering Mathematics”, Tata McGraw Hill Publishing Company, New Delhi, 2008.
5. Sivarama Krishna Das P. and Rukmangadachari E., “Engineering Mathematics” Volume II, Second Edition, PEARSON Publishing, 2011.

PH6251

ENGINEERING PHYSICS – II

**L T P C
3 0 0 3**

OBJECTIVES:

- To enrich the understanding of various types of materials and their applications in engineering and technology.

UNIT I CONDUCTING MATERIALS 9

Conductors – classical free electron theory of metals – Electrical and thermal conductivity – Wiedemann – Franz law – Lorentz number – Draw backs of classical theory – Quantum theory – Fermi distribution function – Effect of temperature on Fermi Function – Density of energy states – carrier concentration in metals.

UNIT II SEMICONDUCTING MATERIALS 9

Intrinsic semiconductor – carrier concentration derivation – Fermi level – Variation of Fermi level with temperature – electrical conductivity – band gap determination – compound semiconductors -

direct and indirect band gap- derivation of carrier concentration in n-type and p-type semiconductor – variation of Fermi level with temperature and impurity concentration — Hall effect –Determination of Hall coefficient – Applications.

UNIT III MAGNETIC AND SUPERCONDUCTING MATERIALS

9

Origin of magnetic moment – Bohr magneton – comparison of Dia, Para and Ferro magnetism – Domain theory – Hysteresis – soft and hard magnetic materials – antiferromagnetic materials – Ferrites and its applications

Superconductivity: properties – Type I and Type II superconductors – BCS theory of superconductivity(Qualitative) - High T_c superconductors – Applications of superconductors – SQUID, cryotron, magnetic levitation.

UNIT IV DIELECTRIC MATERIALS

9

Electrical susceptibility – dielectric constant – electronic, ionic, orientational and space charge polarization – frequency and temperature dependence of polarisation – internal field – Clausius – Mosotti relation (derivation) – dielectric loss – dielectric breakdown – uses of dielectric materials (capacitor and transformer) – ferroelectricity and applications.

UNIT V ADVANCED ENGINEERING MATERIALS

9

Metallic glasses: preparation, properties and applications. Shape memory alloys (SMA): Characteristics, properties of NiTi alloy, application, Nanomaterials– Preparation -pulsed laser deposition – chemical vapour deposition – Applications – NLO materials –Birefringence- optical Kerr effect – Classification of Biomaterials and its applications

TOTAL: 45 PERIODS

OUTCOMES:

- The students will have the knowledge on physics of materials and that knowledge will be used by them in different engineering and technology applications.

TEXT BOOKS:

1. Arumugam M., Materials Science. Anuradha publishers, 2010
2. Pillai S.O., Solid State Physics. New Age International(P) Ltd., publishers, 2009

REFERENCES:

1. Palanisamy P.K. Materials Science. SCITECH Publishers, 2011
2. Senthilkumar G. Engineering Physics II. VRB Publishers, 2011
3. Mani P. Engineering Physics II. Dhanam Publications, 2011
4. Marikani A. Engineering Physics. PHI Learning Pvt., India, 2009

CY6251

ENGINEERING CHEMISTRY - II

L T P C
3 0 0 3

OBJECTIVES:

- To make the students conversant with boiler feed water requirements, related problems and water treatment techniques.
- Principles of electrochemical reactions, redox reactions in corrosion of materials and methods for corrosion prevention and protection of materials.
- Principles and generation of energy in batteries, nuclear reactors, solar cells, wind mills and fuel cells.
- Preparation, properties and applications of engineering materials.
- Types of fuels, calorific value calculations, manufacture of solid, liquid and gaseous fuels.

UNIT I WATER TECHNOLOGY

9

Introduction to boiler feed water-requirements-formation of deposits in steam boilers and heat exchangers- disadvantages (wastage of fuels, decrease in efficiency, boiler explosion) prevention

of scale formation -softening of hard water -external treatment zeolite and demineralization - internal treatment- boiler compounds (phosphate, calgon, carbonate, colloidal) - caustic embrittlement -boiler corrosion-priming and foaming- desalination of brackish water –reverse osmosis.

UNIT II ELECTROCHEMISTRY AND CORROSION 9

Electrochemical cell - redox reaction, electrode potential- origin of electrode potential- oxidation potential- reduction potential, measurement and applications - electrochemical series and its significance - Nernst equation (derivation and problems). Corrosion- causes- factors- types- chemical, electrochemical corrosion (galvanic, differential aeration), corrosion control - material selection and design aspects - electrochemical protection – sacrificial anode method and impressed current cathodic method. Paints- constituents and function. Electroplating of Copper and electroless plating of nickel.

UNIT III ENERGY SOURCES 9

Introduction- nuclear energy- nuclear fission- controlled nuclear fission- nuclear fusion- differences between nuclear fission and fusion- nuclear chain reactions- nuclear reactor power generator- classification of nuclear reactor- light water reactor- breeder reactor- solar energy conversion- solar cells- wind energy. Batteries and fuel cells:Types of batteries- alkaline battery- lead storage battery- nickel-cadmium battery- lithium battery- fuel cell H_2 - O_2 fuel cell- applications.

UNIT IV ENGINEERING MATERIALS 9

Abrasives: definition, classification or types, grinding wheel, abrasive paper and cloth. Refractories: definition, characteristics, classification, properties – refractoriness and RUL, dimensional stability, thermal spalling, thermal expansion, porosity; Manufacture of alumina, magnesite and silicon carbide, Portland cement- manufacture and properties - setting and hardening of cement, special cement- waterproof and white cement–properties and uses. Glass - manufacture, types, properties and uses.

UNIT V FUELS AND COMBUSTION 9

Fuel: Introduction- classification of fuels- calorific value- higher and lower calorific values- coal- analysis of coal (proximate and ultimate)- carbonization- manufacture of metallurgical coke (Otto Hoffmann method) - petroleum- manufacture of synthetic petrol (Bergius process)- knocking- octane number - diesel oil- cetane number - natural gas- compressed natural gas(CNG)- liquefied petroleum gases(LPG)- producer gas- water gas. Power alcohol and bio diesel. Combustion of fuels: introduction- theoretical calculation of calorific value- calculation of stoichiometry of fuel and air ratio- ignition temperature- explosive range - flue gas analysis (ORSAT Method).

TOTAL: 45 PERIODS

OUTCOMES:

- The knowledge gained on engineering materials, fuels, energy sources and water treatment techniques will facilitate better understanding of engineering processes and applications for further learning.

TEXT BOOKS:

1. Vairam S, Kalyani P and SubaRamesh.,“Engineering Chemistry”., Wiley India PvtLtd.,New Delhi., 2011
2. DaraS.S,UmareS.S.“Engineering Chemistry”, S. Chand & Company Ltd., New Delhi , 2010

REFERENCES:

- 1 Kannan P. and Ravikrishnan A., “Engineering Chemistry”, Sri Krishna Hi-tech Publishing Company Pvt. Ltd. Chennai, 2009
2. AshimaSrivastava and Janhavi N N., “Concepts of Engineering Chemistry”, ACME Learning Private Limited., New Delhi., 2010.
3. RenuBapna and Renu Gupta., “Engineering Chemistry”, Macmillan India Publisher Ltd., 2010.
- 4 Pahari A and Chauhan B., “Engineering Chemistry”., Firewall Media., New Delhi., 2010

OBJECTIVES:

- To explain the basic theorems used in Electrical circuits and the different components and function of electrical machines.
- To explain the fundamentals of semiconductor and applications.
- To explain the principles of digital electronics
- To impart knowledge of communication.

UNIT I ELECTRICAL CIRCUITS & MEASUREMENTS 12

Ohm's Law – Kirchoff's Laws – Steady State Solution of DC Circuits – Introduction to AC Circuits – Waveforms and RMS Value – Power and Power factor – Single Phase and Three Phase Balanced Circuits.

Operating Principles of Moving Coil and Moving Iron Instruments (Ammeters and Voltmeters), Dynamometer type Watt meters and Energy meters.

UNIT II ELECTRICAL MECHANICS 12

Construction, Principle of Operation, Basic Equations and Applications of DC Generators, DC Motors, Single Phase Transformer, single phase induction Motor.

UNIT III SEMICONDUCTOR DEVICES AND APPLICATIONS 12

Characteristics of PN Junction Diode – Zener Effect – Zener Diode and its Characteristics – Half wave and Full wave Rectifiers – Voltage Regulation.

Bipolar Junction Transistor – CB, CE, CC Configurations and Characteristics – Elementary Treatment of Small Signal Amplifier.

UNIT IV DIGITAL ELECTRONICS 12

Binary Number System – Logic Gates – Boolean Algebra – Half and Full Adders – Flip-Flops – Registers and Counters – A/D and D/A Conversion (single concepts)

UNIT V FUNDAMENTALS OF COMMUNICATION ENGINEERING 12

Types of Signals: Analog and Digital Signals – Modulation and Demodulation: Principles of Amplitude and Frequency Modulations.

Communication Systems: Radio, TV, Fax, Microwave, Satellite and Optical Fibre (Block Diagram Approach only).

TOTAL: 60 PERIODS**OUTCOMES:**

- ability to identify the electrical components explain the characteristics of electrical machines.
- ability to identify electronics components and use of them to design circuits.

TEXT BOOKS:

1. Mittle N., "Basic Electrical Engineering", Tata McGraw Hill Edition, New Delhi, 1990.
2. Sedha R.S., "Applied Electronics", S. Chand & Co., 2006.

REFERENCES:

1. Muthusubramanian R, Salivahanan S and Muraleedharan K A, "Basic Electrical, Electronics and Computer Engineering", Tata McGraw Hill, Second Edition, 2006.
2. Nagsarkar T K and Sukhija M S, "Basics of Electrical Engineering", Oxford press 2005.
3. Mehta V K, "Principles of Electronics", S.Chand & Company Ltd, 1994.
4. Mahmood Nahvi and Joseph A. Edminister, "Electric Circuits", Schaum' Outline Series, McGraw Hill, 2002.
5. Premkumar N, "Basic Electrical Engineering", Anuradha Publishers, 2003.

OBJECTIVES:

- To develop capacity to predict the effect of force and motion in the course of carrying out the design functions of engineering.

UNIT I BASICS AND STATICS OF PARTICLES**12**

Introduction – Units and Dimensions – Laws of Mechanics – Lami's theorem, Parallelogram and triangular Law of forces — Vectorial representation of forces – Vector operations of forces - additions, subtraction, dot product, cross product – Coplanar Forces – rectangular components – Equilibrium of a particle – Forces in space – Equilibrium of a particle in space – Equivalent systems of forces – Principle of transmissibility .

UNIT II EQUILIBRIUM OF RIGID BODIES**12**

Free body diagram – Types of supports –Action and reaction forces –stable equilibrium – Moments and Couples – Moment of a force about a point and about an axis – Vectorial representation of moments and couples – Scalar components of a moment – Varignon's theorem – Single equivalent force -Equilibrium of Rigid bodies in two dimensions – Equilibrium of Rigid bodies in three dimensions

UNIT III PROPERTIES OF SURFACES AND SOLIDS**12**

Centroids and centre of mass– Centroids of lines and areas - Rectangular, circular, triangular areas by integration – T section, I section, - Angle section, Hollow section by using standard formula –Theorems of Pappus - Area moments of inertia of plane areas – Rectangular, circular, triangular areas by integration – T section, I section, Angle section, Hollow section by using standard formula – Parallel axis theorem and perpendicular axis theorem –Principal moments of inertia of plane areas – Principal axes of inertia-Mass moment of inertia –mass moment of inertia for prismatic, cylindrical and spherical solids from first principle – Relation to area moments of inertia.

UNIT IV DYNAMICS OF PARTICLES**12**

Displacements, Velocity and acceleration, their relationship – Relative motion – Curvilinear motion - Newton's laws of motion – Work Energy Equation– Impulse and Momentum – Impact of elastic bodies.

UNIT V FRICTION AND ELEMENTS OF RIGID BODY DYNAMICS**12**

Friction force – Laws of sliding friction – equilibrium analysis of simple systems with sliding friction –wedge friction-. Rolling resistance -Translation and Rotation of Rigid Bodies – Velocity and acceleration – General Plane motion of simple rigid bodies such as cylinder, disc/wheel and sphere.

TOTAL : 60 PERIODS**OUTCOMES:**

- ability to explain the differential principles applies to solve engineering problems dealing with force, displacement, velocity and acceleration.
- ability to analyse the forces in any structures.
- ability to solve rigid body subjected to dynamic forces.

TEXT BOOKS:

1. Beer, F.P and Johnston Jr. E.R., "Vector Mechanics for Engineers (In SI Units): Statics and Dynamics", 8th Edition, Tata McGraw-Hill Publishing company, New Delhi (2004).
2. Vela Murali, "Engineering Mechanics", Oxford University Press (2010)

REFERENCES:

1. Hibbeler, R.C and Ashok Gupta, "Engineering Mechanics: Statics and Dynamics", 11th Edition, Pearson Education 2010.
2. Irving H. Shames and Krishna Mohana Rao. G., "Engineering Mechanics – Statics and Dynamics", 4th Edition, Pearson Education 2006.

3. Meriam J.L. and Kraige L.G., "Engineering Mechanics- Statics - Volume 1, Dynamics- Volume 2", Third Edition, John Wiley & Sons, 1993.
4. Rajasekaran S and Sankarasubramanian G., "Engineering Mechanics Statics and Dynamics", 3rd Edition, Vikas Publishing House Pvt. Ltd., 2005.
5. Bhavikatti, S.S and Rajashekarappa, K.G., "Engineering Mechanics", New Age International (P) Limited Publishers, 1998.
6. Kumar, K.L., "Engineering Mechanics", 3rd Revised Edition, Tata McGraw-Hill Publishing company, New Delhi 2008.

GE6261 COMPUTER AIDED DRAFTING AND MODELING LABORATORY L T P C
0 1 2 2

OBJECTIVES:

- To develop skill to use software to create 2D and 3D models.

LIST OF EXERCISES USING SOFTWARE CAPABLE OF DRAFTING AND MODELING

1. Study of capabilities of software for Drafting and Modeling – Coordinate systems (absolute, relative, polar, etc.) – Creation of simple figures like polygon and general multi-line figures.
2. Drawing of a Title Block with necessary text and projection symbol.
3. Drawing of curves like parabola, spiral, involute using Bspline or cubic spline.
4. Drawing of front view and top view of simple solids like prism, pyramid, cylinder, cone, etc, and dimensioning.
5. Drawing front view, top view and side view of objects from the given pictorial views (eg. V-block, Base of a mixer, Simple stool, Objects with hole and curves).
6. Drawing of a plan of residential building (Two bed rooms, kitchen, hall, etc.)
7. Drawing of a simple steel truss.
8. Drawing sectional views of prism, pyramid, cylinder, cone, etc,
9. Drawing isometric projection of simple objects.
10. Creation of 3-D models of simple objects and obtaining 2-D multi-view drawings from 3-D model.

Note: Plotting of drawings must be made for each exercise and attached to the records written by students.

TOTAL: 45 PERIODS

OUTCOMES:

- ability to use the software packers for drafting and modeling
- ability to create 2D and 3D models of Engineering Components

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

SI.No	Description of Equipment	Quantity
1.	Pentium IV computer or better hardware, with suitable graphics facility	30 No.
2.	Licensed software for Drafting and Modeling.	30 Licenses
3.	Laser Printer or Plotter to print / plot drawings	2 No.

PHYSICS LABORATORY – II**OBJECTIVES:**

- To introduce different experiments to test basic understanding of physics concepts applied in optics, thermal physics and properties of matter.

LIST OF EXPERIMENTS**(Any FIVE Experiments)**

- Determination of Young's modulus by uniform bending method
- Determination of band gap of a semiconductor
- Determination of Coefficient of viscosity of a liquid –Poiseuille's method
- Determination of Dispersive power of a prism - Spectrometer
- Determination of thickness of a thin wire – Air wedge method
- Determination of Rigidity modulus – Torsion pendulum

OUTCOMES:

- The students will have the ability to test materials by using their knowledge of applied physics principles in optics and properties of matter.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

- Traveling microscope, meter scale, Knife edge, weights
 - Band gap experimental set up
 - Burette, Capillary tube, rubber tube, stop clock, beaker and weighing balance
 - spectrometer, prism, sodium vapour lamp.
 - Air-wedge experimental set up.
 - Torsion pendulum set up.
- (vernier Caliper, Screw gauge, reading lens are required for most of the experiments)

CHEMISTRY LABORATORY - II**OBJECTIVES:**

- To make the student acquire practical skills in the wet chemical and instrumental methods for quantitative estimation of hardness, alkalinity, metal ion content, corrosion in metals and cement analysis.

LIST OF EXPERIMENTS**(Any FIVE Experiments)**

- Determination of alkalinity in water sample
- Determination of total, temporary & permanent hardness of water by EDTA method
- Estimation of copper content of the given solution by EDTA method
- Estimation of iron content of the given solution using potentiometer
- Estimation of sodium present in water using flame photometer
- Corrosion experiment – weight loss method
- Conductometric precipitation titration using BaCl_2 and Na_2SO_4
- Determination of CaO in Cement.

TOTAL: 30 PERIODS**OUTCOMES:**

- The students will be conversant with hands-on knowledge in the quantitative chemical analysis of water quality related parameters, corrosion measurement and cement analysis.

REFERENCES:

- Daniel R. Palleros, "Experimental organic chemistry" John Wiley & Sons, Inc., New York, 2001.
- Furniss B.S. Hannaford A.J, Smith P.W.G and Tatchel A.R., "Vogel's Textbook of practical organic chemistry, LBS Singapore ,1994.
- Jeffery G.H, Bassett J., Mendham J. and Denny R.C., "Vogel's Text book of quantitative analysis chemical analysis", ELBS 5th Edn. Longman, Singapore

- publishers, Singapore, 1996.
4. Kolthoff I.M. and Sandell E.B. et al. Quantitative chemical analysis, McMillan, Madras 1980
- **Laboratory classes on alternate weeks for Physics and Chemistry.**

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

1. Potentiometer	-	5 Nos
2. Flame photo meter	-	5 Nos
3. Weighing Balance	-	5 Nos
4. Conductivity meter	-	5 Nos

Common Apparatus : Pipette, Burette, conical flask, porcelain tile, dropper (30 Nos each)

MA6351 TRANSFORMS AND PARTIAL DIFFERENTIAL EQUATIONS L T P C
3 1 0 4

OBJECTIVES

- To introduce Fourier series analysis which is central to many applications in engineering apart from its use in solving boundary value problems.
- To acquaint the student with Fourier transform techniques used in wide variety of situations.
- To introduce the effective mathematical tools for the solutions of partial differential equations that model several physical processes and to develop Z transform techniques for discrete time systems.

UNIT I PARTIAL DIFFERENTIAL EQUATIONS 9 + 3

Formation of partial differential equations – Singular integrals -- Solutions of standard types of first order partial differential equations - Lagrange's linear equation -- Linear partial differential equations of second and higher order with constant coefficients of both homogeneous and non-homogeneous types.

UNIT II FOURIER SERIES 9 + 3

Dirichlet's conditions – General Fourier series – Odd and even functions – Half range sine series – Half range cosine series – Complex form of Fourier series – Parseval's identity – Harmonic analysis.

UNIT III APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS 9 + 3

Classification of PDE – Method of separation of variables - Solutions of one dimensional wave equation – One dimensional equation of heat conduction – Steady state solution of two dimensional equation of heat conduction (excluding insulated edges).

UNIT IV FOURIER TRANSFORMS 9 + 3

Statement of Fourier integral theorem – Fourier transform pair – Fourier sine and cosine transforms – Properties – Transforms of simple functions – Convolution theorem – Parseval's identity.

UNIT V Z - TRANSFORMS AND DIFFERENCE EQUATIONS 9 + 3

Z- transforms - Elementary properties – Inverse Z - transform (using partial fraction and residues) – Convolution theorem - Formation of difference equations – Solution of difference equations using Z - transform.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES

- The understanding of the mathematical principles on transforms and partial differential equations would provide them the ability to formulate and solve some of the physical problems of engineering.

TEXT BOOKS

1. Veerarajan. T., "Transforms and Partial Differential Equations", Tata McGraw Hill Education Pvt. Ltd., New Delhi, Second reprint, 2012.
2. Grewal. B.S., "Higher Engineering Mathematics", 42nd Edition, Khanna Publishers, Delhi, 2012.
3. Narayanan.S., Manicavachagom Pillay.T.K and Ramanaiah.G "Advanced Mathematics for Engineering Students" Vol. II & III, S.Viswanathan Publishers Pvt Ltd. 1998.

REFERENCES

1. Bali.N.P and Manish Goyal, "A Textbook of Engineering Mathematics", 7th Edition, Laxmi Publications Pvt Ltd , 2007.
2. Ramana.B.V., "Higher Engineering Mathematics", Tata Mc-Graw Hill Publishing Company Limited, New Delhi, 2008.
3. Glyn James, "Advanced Modern Engineering Mathematics", 3rd Edition, Pearson Education, 2007.
4. Erwin Kreyszig, "Advanced Engineering Mathematics", 8th Edition, Wiley India, 2007.
5. Ray Wylie. C and Barrett.L.C, "Advanced Engineering Mathematics" Tata McGraw Hill Education Pvt Ltd, Sixth Edition, New Delhi, 2012.
6. Datta.K.B., "Mathematical Methods of Science and Engineering", Cengage Learning India Pvt Ltd, Delhi, 2013.

ME6403

ENGINEERING MATERIALS AND METALLURGY

L T P C
3 0 0 3

OBJECTIVES:

- To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

UNIT I ALLOYS AND PHASE DIAGRAMS

9

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectic, eutectoid, peritectic, and peritectoid reactions, Iron – carbon equilibrium diagram. Classification of steel and cast Iron microstructure, properties and application.

UNIT II HEAT TREATMENT

10

Definition – Full annealing, stress relief, recrystallisation and spheroidising – normalising, hardening and Tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram CCR – Hardenability, Jominy end quench test - Austempering, martempering – case hardening, carburizing, Nitriding, cyaniding, carbonitriding – Flame and Induction hardening – Vacuum and Plasma hardening. .

UNIT III FERROUS AND NON-FERROUS METALS

9

Effect of alloying additions on steel- and stabilisers– stainless and tool steels – HSLA, Maraging steels – Cast Iron - Grey, white, malleable, spheroidal – alloy cast irons, Copper and copper alloys – Brass, Bronze and Cupronickel – Aluminium and Al-Cu – precipitation strengthening treatment – Bearing alloys, Mg-alloys, Ni-based super alloys and Titanium alloys.

UNIT IV NON-METALLIC MATERIALS**9**

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of various thermosetting and thermoplastic polymers (PP, PS, PVC, PMMA, PET, PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE, Polymers – Urea and Phenol formaldehydes)- Engineering Ceramics – Properties and applications of Al₂O₃, SiC, Si₃N₄, PSZ and SIALON –Composites- Classifications- Metal Matrix and FRP - Applications of Composites.

UNIT V MECHANICAL PROPERTIES AND DEFORMATION MECHANISMS**8**

Mechanisms of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), hardness tests, Impact test Izod and Charpy, fatigue and creep failure mechanisms.

TOTAL : 45 PERIODS**OUTCOMES:**

- Upon completion of this course, the students can able to use different materials, their processing, heat treatments in suitable application in mechanical engineering fields.

TEXT BOOKS:

1. Avner, S.H., "Introduction to Physical Metallurgy", McGraw Hill Book Company, 1994.
2. Williams D Callister, "Material Science and Engineering" Wiley India Pvt Ltd, Revised Indian Edition 2007

REFERENCES:

1. Raghavan.V, "Materials Science and Engineering", Prentice Hall of India Pvt.Ltd., 1999.
2. Kenneth G.Budinski and Michael K. Budinski, "Engineering Materials", Prentice Hall of India Private Limited, 4th Indian Reprint 2002.
3. Upadhyay. G.S. and Anish Upadhyay, "Materials Science and Engineering", Viva Books Pvt.Ltd., New Delhi, 2006.

EE6351**ELECTRICAL DRIVES AND CONTROLS****L T P C****3 0 0 3****OBJECTIVES:**

- To understand the basic concepts of different types of electrical machines and their performance.
- To study the different methods of starting D.C motors and induction motors.
- To study the conventional and solid-state drives

UNIT I INTRODUCTION**8**

Basic Elements – Types of Electric Drives – factors influencing the choice of electrical drives – heating and cooling curves – Loading conditions and classes of duty – Selection of power rating for drive motors with regard to thermal overloading and Load variation factors

UNIT II DRIVE MOTOR CHARACTERISTICS**9**

Mechanical characteristics – Speed-Torque characteristics of various types of load and drive motors – Braking of Electrical motors – DC motors: Shunt, series and compound - single phase and three phase induction motors.

UNIT III STARTING METHODS**8**

Types of D.C Motor starters – Typical control circuits for shunt and series motors – Three phase squirrel cage and slip ring induction motors.

UNIT IV CONVENTIONAL AND SOLID STATE SPEED CONTROL OF D.C. DRIVES 10

Speed control of DC series and shunt motors – Armature and field control, Ward-Leonard control system - Using controlled rectifiers and DC choppers –applications.

UNIT V CONVENTIONAL AND SOLID STATE SPEED CONTROL OF A.C. DRIVES 10

Speed control of three phase induction motor – Voltage control, voltage / frequency control, slip power recovery scheme – Using inverters and AC voltage regulators – applications.

TOTAL: 45 PERIODS

OUTCOMES:

- Upon Completion of this subject, the students can able to explain different types of electrical machines and their performance

TEXT BOOKS:

1. Vedam Subrahmaniam, “Electric Drives (concepts and applications)”, Tata McGraw-Hill, 2001
2. Nagrath .I.J. & Kothari .D.P, “Electrical Machines”, Tata McGraw-Hill, 1998

REFERENCES:

1. Pillai.S.K “A first course on Electric drives”, Wiley Eastern Limited, 1998
2. Singh. M.D., K.B.Khanchandani, “Power Electronics”, Tata Mc Graw-Hill, 1998
3. Partab. H., “Art and Science and Utilisation of electrical energy”, Dhanpat Rai and Sons, 1994

CE6306 STRENGTH OF MATERIALS L T P C 3 1 0 4

OBJECTIVES:

To understand the stresses developed in bars, compounds bars, beams, shafts, cylinders and spheres.

UNIT I STRESS, STRAIN AND DEFORMATION OF SOLIDS 9

Rigid bodies and deformable solids – Tension, Compression and Shear Stresses – Deformation of simple and compound bars – Thermal stresses – Elastic constants – Volumetric strains –Stresses on inclined planes – principal stresses and principal planes – Mohr’s circle of stress.

UNIT II TRANSVERSE LOADING ON BEAMS AND STRESSES IN BEAM 9

Beams – types transverse loading on beams – Shear force and bending moment in beams – Cantilevers – Simply supported beams and over – hanging beams. Theory of simple bending– bending stress distribution – Load carrying capacity – Proportioning of sections – Flitched beams – Shear stress distribution.

UNIT III TORSION 9

Torsion formulation stresses and deformation in circular and hollows shafts – Stepped shafts– Deflection in shafts fixed at the both ends – Stresses in helical springs – Deflection of helical springs, carriage springs.

UNIT IV DEFLECTION OF BEAMS 9

Double Integration method – Macaulay’s method – Area moment method for computation of slopes and deflections in beams - Conjugate beam and strain energy – Maxwell’s reciprocal theorems.

UNIT V THIN CYLINDERS, SPHERES AND THICK CYLINDERS 9
 Stresses in thin cylindrical shell due to internal pressure circumferential and longitudinal stresses and deformation in thin and thick cylinders – spherical shells subjected to internal pressure – Deformation in spherical shells – Lamé’s theorem.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to apply mathematical knowledge to calculate the deformation behavior of simple structures.
- Critically analyse problem and solve the problems related to mechanical elements and analyse the deformation behavior for different types of loads.

TEXT BOOKS:

1. Bansal, R.K., "Strength of Materials", Laxmi Publications (P) Ltd., 2007
2. Jindal U.C., "Strength of Materials", Asian Books Pvt. Ltd., New Delhi, 2007

REFERENCES:

1. Egor. P.Popov “Engineering Mechanics of Solids” Prentice Hall of India, New Delhi, 2001
2. Subramanian R., "Strength of Materials", Oxford University Press, Oxford Higher Education Series, 2007.
3. Hibbeler, R.C., "Mechanics of Materials", Pearson Education, Low Price Edition, 2007
4. Ferdinand P. Beer, Russell Johnson, J.r. and John J. Dewole "Mechanics of Materials", Tata McGraw Hill Publishing ‘co. Ltd., New Delhi, 2005.

AT6302 MECHANICS OF MACHINES L T P C
3 1 0 4

OBJECTIVES:

- To understand the principles in the formation of mechanisms and their kinematics.
- To understand the effect of friction in different machine elements.
- To analyse the forces and toques acting on simple mechanical systems
- To understand the importance of balancing and vibration.

UNIT I KINEMATIC OF MECHANICS 10
 Mechanisms – Terminology and definitions – kinematics inversions of 4 bar and slide crank chain – kinematics analysis in simple mechanisms – velocity and acceleration polygons – Analytical methods – computer approach – cams – classifications – displacement diagrams - layout of plate cam profiles – derivatives of followers motion – circular arc and tangent cams.

UNIT II GEARS and GEAR TRAINS 9
 Spur gear – law of toothed gearing – involute gearing – Interchangeable gears – Gear tooth action interference and undercutting – nonstandard teeth – gear trains – parallel axis gears trains – epicyclic gear trains – automotive transmission gear trains.

UNIT III FRICTION 8
 Sliding and Rolling Friction angle – friction in threads – Friction Drives – Friction clutches – Belt and rope drives – brakes – Tractive resistance.

UNIT IV FORCE ANALYSIS 9
 Applied and Constrained Forces – Free body diagrams – static Equilibrium conditions – Two, Three and four members – Static Force analysis in simple machine members – Dynamic Force Analysis – Inertia Forces and Inertia Torque – D’Alembert’s principle – superposition principle – dynamic Force Analysis in simple machine members.

UNIT V BALANCING AND VIBRATION**9**

Static and Dynamic balancing – Balancing of revolving and reciprocating masses – Balancing machines – free vibrations – Equations of motion – natural Frequency – Damped Vibration – bending critical speed of simple shaft – Torsional vibration – Forced vibration – harmonic Forcing – Vibration solution.

TOTAL (L:45+T:15): 60 PERIODS**OUTCOMES:**

- Upon completion of this course, the students can able to apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can critically analyse the performance of pumps and turbines.

TEXT BOOKS:

1. Ambekar A.G., "Mechanism and Machine Theory", Prentice Hall of India, New Delhi, 2007
2. Shigley J.E., Pennock G.R and Uicker J.J., "Theory of Machines and Mechanisms", Oxford University Press, 2003

REFERENCES:

1. Thomas Bevan, "Theory of Machines", CBS Publishers and Distributors, 1984.
2. Ghosh.A, and A.K.Mallick, "Theory and Machine", Affiliated East-West Pvt. Ltd., New Delhi, 1988.
3. Rao.J.S. and Dukkippatti R.V. "Mechanisms and Machines", Wiley-Eastern Ltd., New Delhi, 1992.
4. Ramamurthi. V., "Mechanisms of Machine", Narosa Publishing House, 2002.
5. Robert L.Norton, "Design of Machinery", McGraw-Hill, 2004.

MF6301**MANUFACTURING PROCESSES - I****L T P C
3 0 0 3****OBJECTIVES:**

At the end of this course the student should be able to understand

- Methods to solve problems on cutting forces, tool life and analytical methods of estimating cutting temperature.
- Constructional features of lathe, drilling, shaper, planer, boring, broaching, and grinding machines, accessories and common operations performed on these machines.
- Machine tool structures, erection and testing of machine tools
- Concept of automation of machine tools.

UNIT I FUNDAMENTALS OF METAL CUTTING**9**

Tool geometry- Mechanics of orthogonal and oblique cutting - mechanism of chip formation- Types of chips produced in cutting -Cutting forces - Merchant's circle diagram – simple problems -Cutting temperature-causes, effects, measurement, estimation and control-Tool failure modes-wear mechanisms – tool life - simple problems- Machinability -Surface finish and integrity of machined surfaces- Machining economics- cutting tool materials- Cutting tool reconditioning-Cutting fluids.

UNIT II BASIC MACHINING PROCESSES**12**

Lathe: Kinematic arrangement -Specification - Types - Mechanisms - work holding devices- Operations - Drilling: Specification - Types - Mechanism - Operations - Drill tool nomenclature – Boring: Specification - Types - Operations - Boring tool - Jig Boring machine – Reamer and tap Milling: Specification – Types - Cutter nomenclature - Types of cutter - mounting of cutters Operations - Indexing - Cam and thread milling- Shaper: Specification - Types – Mechanism- Planer: Specification - Types - Mechanism - Broaching: Specification - Types - Tool nomenclature - Broaching process.

UNIT III GRINDING AND FINISHING OPERATIONS 8

Grinding: Types of grinding machine - Designation and selection of grinding wheel - Abrasives- Bonds -bonded abrasives - Reconditioning of grinding wheel - grinding operations and machines wheel grinding -Design Considerations for grinding- economics of grinding- finishing operation. - deburring - lapping, honing, burnishing - super finishing operations.

UNIT IV GEAR CUTTING 8

Gear cutting methods-Kinematics of gear shaping and gear hobbing – template gear cutting methods-Gear generation principles specifications - Bevel gear generator - Gear finishing methods-gear grinding -lapping

UNIT V MACHINE TOOL STRUCTURE AND AUTOMATION 8

Classification Machine tool structures-Vibration and chatters in machining-erecting and testing of machine tools-Automation: Cam controlled automats, single spindle and multi spindle automats - Swiss type, automatic screw mechanism - Feeding mechanism - Transfer mechanism, Tracer controller mechanism.

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to use different manufacturing process and use this in industry for component production

TEXT BOOKS:

1. Geoffrey Boothroyd, Winston A. Knight, "Fundamentals of Metal Machining and Machine Tools", 2nd edition, CRC, 1988.
2. Pandey.P.C., C.K. Singh, "Production Engineering and Science", Standard Publishers distributors, New Delhi, 2003

REFERENCES:

1. S.K. Hajra Choudry, S.K.Bose, A.K. Hajra Choudry " Elements of Workshop Technology Vol II: Machine tools", Media promoters and Publishers Pvt Ltd, 2002
2. Sharma. P.C., "A Text book of Production Technology", S.Chand and Co., Ltd., 1999.
3. Krar, Oswald, "Technology of Machine Tools", McGraw Hill International Editions, 1991.
4. Roy A Lindberg, "Process and Materials of Manufacture", Fourth Edition Prentice-Hall of India, 1994.
5. Paul Degarma. E., J.T.Black and Ronald A.Kosher, "Materials and Processes in Manufacturing", Eighth Edition, Prentice-Hall of India, 1997.

CE6315

STRENGTH OF MATERIALS LABORATORY

**L T P C
0 0 3 2**

OBJECTIVES

To supplement the theoretical knowledge gained in Mechanics of Solids with practical testing for determining the strength of materials under externally applied loads. This would enable the student to have a clear understanding of the design for strength and stiffness

LIST OF EXPERIMENTS

1. Tension test on a mild steel rod
2. Double shear test on Mild steel and Aluminium rods
3. Torsion test on mild steel rod
4. Impact test on metal specimen
5. Hardness test on metals - Brinnell and Rockwell Hardness Number
6. Deflection test on beams
7. Compression test on helical springs

8. Strain Measurement using Rosette strain gauge
9. Effect of hardening- Improvement in hardness and impact resistance of steels.
10. Tempering- Improvement Mechanical properties Comparison
 - (i) Unhardened specimen
 - (ii) Quenched Specimen and
 - (iii) Quenched and tempered specimen.
11. Microscopic Examination of
 - (i) Hardened samples and
 - (ii) Hardened and tempered samples.

TOTAL: 45 PERIODS

OUTCOMES:

- Ability to perform different destructive testing
- Ability to characteristic materials

LIST OF EQUIPMENT FOR BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Universal Tensile Testing machine with double 1 shear attachment – 40 Ton Capacity	1
2	Torsion Testing Machine (60 NM Capacity)	1
3	Impact Testing Machine (300 J Capacity)	1
4	Brinell Hardness Testing Machine	1
5	Rockwell Hardness Testing Machine	1
6	Spring Testing Machine for tensile and compressive loads (2500 N)	1
7	Metallurgical Microscopes	3
8	Muffle Furnace (800 C)	1

EE6364 ELECTRICAL ENGINEERING AND MEASUREMENTS LABORATORY L T P C
0 0 3 2

OBJECTIVES:

To impart practical knowledge on

- I. Characteristic of different machines
- II. Method of speed control of machines
- III. Measurement of various electrical parameters

1. Study of DC & AC Starters
2. Study of Transducers
3. Wheatstone Bridge and Schering Bridge
4. ADC and DAC Converters
5. Speed Control of DC Shunt Motor
6. Load Test on DC Shunt Motor
7. OCC & Load Characteristics of DC Shunt Generator
8. Load Test on Single-Phase Transformer
9. Load Test on Three-Phase Induction Motor
10. Load Test on Single-Phase Induction Motor.

TOTAL: 45 PERIODS

OUTCOMES

- Ability to perform speed characteristic of different electrical machine.
- Ability to measure various electrical parameter.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

1. DC & AC Starters
2. Transducers
3. Wheatstone Bridge & Schering Bridge

4. ADC & DAC Converters
5. DC Shunt Motor
6. Single-Phase Transformer
7. Three-Phase Induction Motor
8. Single-Phase Induction Motor.

ME6311 MANUFACTURING TECHNOLOGY LABORATORY – I

L T P C
0 0 3 2

OBJECTIVES:

- To Study and practice the various operations that can be performed in lathe, shaper, drilling, milling machines etc. and to equip with the practical knowledge required in the core industries.

LIST OF EXPERIMENTS:

Machining and Machining time estimations for :

1. Taper Turning
2. External Thread cutting
3. Internal Thread Cutting
4. Eccentric Turning
5. Knurling
6. Square Head Shaping
7. Hexagonal Head Shaping

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can demonstrate and fabricate different types of components using the machine tools

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S. NO.	NAME OF THE EQUIPMENT	Qty.
1	Centre Lathes	7 Nos.
2	Horizontal Milling Machine	1 No
3	Vertical Milling Machine	1 No
4	Shaper	1 Nos.

MA6468

PROBABILITY AND STATISTICS

L T P C
3 1 0 4

OBJECTIVES

- This course aims at providing the required skill to apply the statistical tools in engineering problems.

UNIT I RANDOM VARIABLES

9 + 3

Discrete and continuous random variables – Moments – Moment generating functions – Binomial, Poisson, Geometric, Uniform, Exponential, Gamma and Normal distributions.

UNIT II TWO - DIMENSIONAL RANDOM VARIABLES

9 + 3

Joint distributions – Marginal and conditional distributions – Covariance – Correlation and Linear regression – Transformation of random variables – Central limit theorem (for independent and identically distributed random variables).

UNIT III TESTING OF HYPOTHESIS**9 + 3**

Sampling distributions - Estimation of parameters - Statistical hypothesis - Large sample test based on Normal distribution for single mean and difference of means -Tests based on t, Chi-square and F distributions for mean, variance and proportion - Contingency table (test for independent) - Goodness of fit.

UNIT IV DESIGN OF EXPERIMENTS**9 + 3**

One way and Two way classifications - Completely randomized design – Randomized block design – Latin square design - 2^2 factorial design.

UNIT V STATISTICAL QUALITY CONTROL**9 + 3**

Control charts for measurements (X and R charts) – Control charts for attributes (p, c and np charts) – Tolerance limits - Acceptance sampling.

TOTAL (L:45+T:15): 60 PERIODS**OUTCOMES**

- The students will have a fundamental knowledge of the concepts of probability. Have knowledge of standard distributions which can describe real life phenomenon. Have the notion of sampling distributions and statistical techniques used in engineering and management problems.

TEXT BOOKS

- Milton. J. S. and Arnold. J.C., "Introduction to Probability and Statistics", 4th Edition, Tata McGraw Hill, 2007.
- Johnson. R.A. and Gupta. C.B., "Miller and Freund's, "Probability and Statistics for Engineers", 7th Edition, Pearson Education, Asia, 2007.
- Papoulis. A and Unnikrishnapillai. S., "Probability, Random Variables and Stochastic Processes ", 4th Edition, McGraw Hill Education India, New Delhi, 2010.

REFERENCES

- Devore. J.L., "Probability and Statistics for Engineering and the Sciences", 8th Edition, Cengage Learning, New Delhi, 2012.
- Walpole. R.E., Myers. R.H., Myers. S.L. and Ye. K., "Probability and Statistics for Engineers and Scientists", 8th Edition, Pearson Education, Asia , 2007.
- Ross.S.M., "Introduction to Probability and Statistics for Engineers and Scientists", 3rd Edition, Elsevier, 2004.
- Spiegel. M.R., Schiller. J. and Srinivasan. R.A., "Schaum's Outline of Theory and Problems of Probability and Statistics", Tata McGraw Hill Edition, 2004.

MF6401**MANUFACTURING PROCESSES – II****L T P C
3 0 0 3****OBJECTIVES:**

At the end of this course the student should be able to understand

- The tools, equipment and principle of operation of primary and secondary manufacturing processes.
- Defects, causes and their remedies of welding, casting and metal forming operations.
- Processing of plastics and fabrication of various types composite material.
- Equipment, principle of operation of non traditional machining and forming processes.

UNIT I CASTING PROCESSES**9**

Casting Terminology – Pattern – Types of Patterns – Pattern allowances – Moulds – Moulding Tools – Machines and Materials – Core – Core Making – Sand Moulding methods – Melting furnaces – fluxing – Inoculation – Die-casting processes-Cleaning, Inspection and repairing of castings.

UNIT II METAL FORMING PROCESSES 9

Hot working & Cold working of metals – Forging Machines - Forging operations– Rolling- Types of Rolling mills – Rolling operations – Extrusion – Extrusion processes– Rod, wire and tube drawing - Bending – Principle & types- Deep drawing – Principle & Types Sheet metal forming operations such as squeezing, spinning, peen ,stretch forming and super plastic forming.

UNIT III FABRICATIOIN PROCESSES 9

Welding – Classification of welding – Electric Arc Welding- Equipment – Consumables – processes – Gas Welding – Equipment – Processes – Resistance welding – Types of Resistance welding – Soldering & Brazing – Adhesive bonding – Welding Inspection – Defects, Causes & Remedies.

UNIT IV PROCESSING OF PLASTICS AND COMPOSITES 9

Types of plastics – Processing of thermo plastics – Extrusion, Injection blow, Rotatromal moulding processes – Calendaring, Film blowing, Thermo forming – Processing of thermosets - Compression, Transfer, Jet Moulding processes – Bonding of thermoplastics- Laminated plastic — Composites- types- Fabrication Methods –advantages ,limitations and applications.

UNIT V UNCONVENTIONAL METHODS OF MANUFACTURING 9

Introduction – Need –classification -Electro-Discharge Machining – Electro-Chemical Machining – Laser Beam Machining – Abrasive Jet Machining –Water jet Cutting – Ultrasonic Machining — High Velocity Forming of Metals – Explosive Fabrication – Hydro forming – Electro-hydraulic Forming – Magnetic pulse Forming – Electron Beam Machining.

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to use different manufacturing process and use this in industry for component production

TEXT BOOK:

1. S.Gowri, P.Hariharan, A.Suresh Babu “Manufacturing Technology-I”,Pearson Education, 2008
2. P.C.Sharma, “A Text book of Production Technology”, S.Chand and Co., Ltd., 1999.

REFERENCES:

1. Rajput. R.K., “Manufacturing Technology (Manufacturing Processes), Laxmi Publications Ltd., New Delhi, 2007.
2. Singh. D.K., “Fundamentals of Manufacturing Engineering”, Ane Books India, New Delhi, 2008.
3. Gupta. R.B., “Foundry Engineering”, Sataya Prakasham, New Delhi, 2002.
4. Parmar. R.S., “Welding Processes and Technology”, Khanna Publishers, New Delhi, 2003.

**CE6451 FLUID MECHANICS AND MACHINERY L T P C
3 0 0 3**

OBJECTIVES:

- The applications of the conservation laws to flow through pipes and hydraulic machines are studied
- To understand the importance of dimensional analysis.
- To understand the importance of various types of flow in pumps and turbines.

UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS 8

Units and dimensions- Properties of fluids- mass density, specific weight, specific volume, specific gravity, viscosity, compressibility, vapor pressure, surface tension and capillarity. Flow characteristics – concept of control volume - application of continuity equation, energy equation and momentum equation.

UNIT II FLOW THROUGH CIRCULAR CONDUITS 8
 Hydraulic and energy gradient - Laminar flow through circular conduits and circular annuli- Boundary layer concepts – types of boundary layer thickness – Darcy Weisbach equation –friction factor- Moody diagram- commercial pipes- minor losses – Flow through pipes in series and parallel.

UNIT III DIMENSIONAL ANALYSIS 9
 Need for dimensional analysis – methods of dimensional analysis – Similitude –types of similitude - Dimensionless parameters- application of dimensionless parameters – Model analysis.

UNIT IV PUMPS 10
 Impact of jets - Euler’s equation - Theory of roto-dynamic machines – various efficiencies– velocity components at entry and exit of the rotor- velocity triangles - Centrifugal pumps– working principle - work done by the impeller - performance curves - Reciprocating pump- working principle – Rotary pumps –classification.

UNIT V TURBINES 10
 Classification of turbines – heads and efficiencies – velocity triangles. Axial, radial and mixed flow turbines. Pelton wheel, Francis turbine and Kaplan turbines- working principles - work done by water on the runner – draft tube. Specific speed - unit quantities – performance curves for turbines –governing of turbines.

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can critically analyse the performance of pumps and turbines.

TEXT BOOK:

1. Modi P.N. and Seth, S.M. "Hydraulics and Fluid Mechanics", Standard Book House, New Delhi 2004.

REFERENCES:

1. Streeter, V. L. and Wylie E. B., "Fluid Mechanics", McGraw Hill Publishing Co. 2010
2. Kumar K. L., "Engineering Fluid Mechanics", Eurasia Publishing House(p) Ltd., New Delhi 2004
3. Robert W.Fox, Alan T. McDonald, Philip J.Pritchard, "Fluid Mechanics and Machinery", 2011.
4. Graebel. W.P, "Engineering Fluid Mechanics", Taylor & Francis, Indian Reprint, 2011

MF6402 MACHINE DESIGN L T P C
3 1 0 4

OBJECTIVES:

- To familiarise the various steps involved in the Design Process
- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data.
- To learn to use catalogues and standard machine components (Use of P S G Design Data Book is permitted)

UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 9
 Introduction to the design process – factor influencing machine design, selection of materials based on mechanical properties – Preferred numbers, fits and tolerances – Direct, Bending and torsional stress equations – impact and shock loading – calculation of principle stresses for various load combinations, eccentric loading – Design of curved beams – crane hook and ‘C’ frame –

Factor of safety – theories of failure – stress concentration – design for variable loading – Soderberg, Goodman and Gerber relations.

UNIT II DESIGN OF SHAFTS AND COUPLINGS 10

Design of solid and hollow shafts based on strength, rigidity and critical speed – Design of keys, key ways and splines – Design of crankshafts – Design of rigid and flexible couplings.

UNIT III DESIGN OF TEMPORARY AND PERMANENT JOINTS 9

Threaded fasteners – Design of bolted joints including eccentric loading, Knuckle joints, Cotter joints – Design of Welded joints, riveted joints for structures – theory of bonded joints.

UNIT IV DESIGN OF ENERGY STORING ELEMENTS 8

Design of various types of springs, optimization of helical springs – rubber springs – Design of flywheels considering stresses in rims and arms, for engines and punching machines.

UNIT V DESIGN OF BEARINGS AND MISCELLANEOUS ELEMENTS 9

Sliding contact and rolling contact bearings – Design of hydrodynamic journal bearings, McKee's Eqn., Sommerfield Number, Raimondi & Boyd – Selection of Rolling Contact bearings – Design of Seals and Gaskets – Design of Connecting Rod.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to successfully design engine components and successfully design transmission components used in Engine and machines

TEXT BOOKS:

1. Shigley J.E. and Mischke C.R., "Mechanical Engineering Design", Sixth Edition, Tata McGraw Hill, 2003.
2. Bhandrari V.B, "Design of Machine Elements", Second Edition, Tata McGraw-Hill Book Co., 2007.

REFERENCES:

1. Sundararajamoorthy T.V, Shanmugam N, "Machine Design", Anuradha Publications, 2003.
2. Orthwein W, "Machine Component Design", Jaico Publishing Co, 2003.
3. Ugural A.C, "Mechanical Design : An Integral Approach, McGraw-Hill Book Co, 2004.
4. Spotts A.F., Shoup T.E, "Design and Machine Elements" Pearson Education, 2004.

MF6403

THERMODYNAMICS

**L T P C
4 0 0 4**

OBJECTIVES:

- To understand the basic laws of thermodynamics and heat transfer.
- To understand the principle of operation of thermal equipments like IC engine, boilers, turbine and refrigerator etc.

UNIT I BASIC CONCEPTS OF THERMODYNAMICS 9

Thermodynamics and Energy – Systems – Types and properties - State and Equilibrium - Processes and Cycles – Forms of Energy – Temperature and Zeroth law of Thermodynamics – Pure substances – Phase change processes of pure substances – Property diagrams – Internal energy – Enthalpy – Energy transfer by Heat, Work and Mass – Applications.

UNIT II FIRST AND SECOND LAW OF THERMODYNAMICS 9

First law of thermodynamics – Energy balance for closed systems and steady flow systems – Applications of First law of Thermodynamics – Energy balance for Unsteady flow processes –

Second law of Thermodynamics – Entropy – Carnot principles – Change in Entropy – Entropy and irreversibility -Applications.

UNIT III HEAT ENGINES 15
Internal Combustion Engines – C.I and S.I Engines – Four Stroke and Two Stroke Engines – Gas Turbines - Boilers – Fire Tube Boiler & Water Tube Boilers , Boiler Accessories and Components. Turbines – Impulse Turbine and Reaction Turbine , Turbine Components - Refrigeration Cycle – Vapour Compression & Vapour Absorption System ,Gas Refrigeration System – Environmental friendly Refrigerants – Air Conditioning.

UNIT IV GASES AND VAPOUR MIXTURES 9
Ideal and Real gases – Vander waals equations – Reduced property – Compressibility chart - Properties of mixture of gases – Dalton’s law and Gibbs – Dalton law – Internal energy, Enthalpy and specific heats of gas mixtures.

UNIT V HEAT TRANSFER 9
Conduction – Plane Wall, Cylinder system, Composite Walls – Critical insulation thickness – Simple, fins convection – Free convection and forced convection – Flow over Flat plates and Flow through Pipes – Radiation – Black Body, Grey Body Radiation.

TOTAL : 60 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to understand different gas power cycles and use of them in IC and R&AC applications.

TEXT BOOKS

1. Yunus A. Cengel and Michael A.Boles, “Thermodynamics: An Engineering Approach”, Fourth Edition, Tata McGraw-hill, 2004.
2. Michael J.Moran, Howard N.Shapiro, “Fundamentals of Engineering Thermodynamics”, Fourth Editon, John wiley &Sons, 2000.

REFERENCES:

1. R.K.Rajput, “A Text book of Engineering Thermodynamics”, Third Edition, Laxmi publication (P) Ltd., 2007.
2. Nag.P.K., “Engineering Thermodynamics”, Third Edition, Tata McGraw hill, 2005.
3. Domkundwar.S., C.P.Kothandaraman “A course in Thermal engineering”, Fifth Edition, Dhanpat rai & co (p) Ltd, 2000.

MF6404

ENGINEERING METROLOGY

**L T P C
3 0 0 3**

OBJECTIVES:

- To teach the students basic concepts in various methods of engineering measurement techniques and applications, understand the importance of measurement and inspection in manufacturing industries. Expose the students to various modern metrological instruments and the procedure used to operate these instruments.

UNIT I BASIC CONCEPTS OF MEASUREMENTS 8
Need for measurement – Dimensional and Form tolerances – Precision and Accuracy – Errors in Measurements – Causes – Types – Handling of measuring instruments – Maintenance of Instruments – Standards and Practice – Metrology lab – Environment and conditions.

UNIT II LINEAR AND ANGULAR MEASUREMENTS 9
Measurement of Engineering Components – Comparators, Slip gauges, Rollers, Limit gauges – Design and Applications – Angle dekkor – Alignment telescope – Sine bar – Bevel protractors – Types – Principle – Applications.

UNIT III FORM MEASUREMENTS 9
Measurement of Screw thread and gears – Radius measurement – Surface finish measurement – Auto collimator – Straightness, Flatness and roundness measurements – Principles – Application.

UNIT IV OPTICAL MEASUREMENTS 10
Optical microscope, interference microscope, Tool makers microscope, Vision systems, Precision instrument based on Laser – Use of Lasers – Principle – Laser Interferometer – Application in Linear and Angular measurements – Testing of machine tools using Laser Interferometer.

UNIT V ADVANCES IN METROLOGY 9
Co-ordinate measuring machine – Constructional features – Types – Applications of CMM – CNC CMM applications – Computer Aided Inspection – Machine Vision – Applications in Metrology. Nanometrology – Introduction – Principles – Nanometer metrology systems – Methods of measuring length and surfaces to nano scale result with interferometers and other devices

TOTAL:45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to demonstrate different measurement technologies and use of them in Industrial Components

TEXT BOOKS:

1. Gaylor, Shotbolt and Sharp, "Metrology for Engineers", 5th Edition, O.R.Cassel, London, 1993.
2. Jain. R.K., "Engineering Metrology", 19th Edition, Khanna Publishers, 2005

REFERENCES:

1. Thomas, "Engineering Metrology", Butthinson & Co., 1984.
2. Graham T. Smith, "Industrial Metrology", Springer-Verlag London Ltd, 2002
3. White house, D. J, "Handbook of Surface & Nanometrology", The Institute of Physics, London, 1994.
4. Mahajan.M., "A text-Book of Metrology", Dhanpat Rai & Co. (P) Ltd., 2006

ME6411 MANUFACTURING TECHNOLOGY LABORATORY –II L T P C
0 0 3 2

OBJECTIVES:

- To Study and acquire knowledge on various basic machining operations in special purpose machines and its applications in real life manufacture of components in the industry

LIST OF EXPERIMENTS:

1. Contour milling using vertical milling machine
2. Spur gear cutting in milling machine
3. Helical Gear Cutting in milling machine
4. Gear generation in hobbing machine
5. Gear generation in gear shaping machine
6. Plain Surface grinding
7. Cylindrical grinding
8. Tool angle grinding with tool and Cutter Grinder
9. Measurement of cutting forces in Milling / Turning Process
10. CNC Part Programming.

TOTAL : 45 PERIODS

OUTCOMES:

- Ability to use different machine tools to manufacturing gears.
- Ability to use different machine tools for finishing operations
- Ability to manufacture tools using cutter grinder
- Develop CNC part programming

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Turret and Capstan Lathes	1 No each
2	Horizontal Milling Machine	2 No
3	Vertical Milling Machine	1 No
4	Surface Grinding Machine	1 No.
5	Cylindrical Grinding Machine	1 No.
6	Radial Drilling Machine	1 No.
7	lathe Tool Dynamometer	1 No
8	Milling Tool Dynamometer	1 No
9	Gear Hobbing Machine	1 No
10	Tool Makers Microscope	1 No
11	CNC Lathe	1 No
12	CNC Milling machine	1 No
13	Gear Shaping machine	1 No
14	Centerless grinding machine	1 No
15	Tool and cutter grinder	1 No

CE6461

FLUID MECHANICS AND MACHINERY LABORATORY

L T P C

0 0 3 2

OBJECTIVES:

- Upon Completion of this subject, the students can able to have hands on experience in flow measurements using different devices and also perform calculation related to losses in pipes and also perform characteristic study of pumps, turbines etc.,

LIST OF EXPERIMENTS

1. Determination of the Coefficient of discharge of given Orifice meter.
2. Determination of the Coefficient of discharge of given Venturi meter.
3. Calculation of the rate of flow using Rota meter.
4. Determination of friction factor for a given set of pipes.
5. Conducting experiments and drawing the characteristic curves of centrifugal pump/ submergible pump
6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
7. Conducting experiments and drawing the characteristic curves of Gear pump.
8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
9. Conducting experiments and drawing the characteristics curves of Francis turbine.
10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

TOTAL: 45 PERIODS

OUTCOMES:

- Ability to use the measurement equipments for flow measurement
- Ability to do performance trust on different fluid machinery

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S. No.	NAME OF THE EQUIPMENT	Qty.
1	Orifice meter setup	1
2	Venturi meter setup	1
3	Rotameter setup	1
4	Pipe Flow analysis setup	1
5	Centrifugal pump/submergible pump setup	1
6	Reciprocating pump setup	1
7	Gear pump setup	1
8	Pelton wheel setup	1
9	Francis turbine setup	1
10	Kaplan turbine setup	1

OBJECTIVES:

- To supplement the principles learnt in kinematics and Dynamics of Machinery.
- To understand how certain measuring devices are used for dynamic testing.

LIST OF EXPERIMENTS

- a) Study of gear parameters.
b) Experimental study of velocity ratios of simple, compound, Epicyclic and differential gear trains.
- a) Kinematics of Four Bar, Slider Crank, Crank Rocker, Double crank, Double rocker, Oscillating cylinder Mechanisms.
b) Kinematics of single and double universal joints.
- a) Determination of Mass moment of inertia of Fly wheel and Axle system.
b) Determination of Mass Moment of Inertia of axisymmetric bodies using Turn Table apparatus.
c) Determination of Mass Moment of Inertia using bifilar suspension and compound pendulum.
- Motorized gyroscope – Study of gyroscopic effect and couple.
- Governor - Determination of range sensitivity, effort etc., for Watts, Porter, Proell, and Hartnell Governors.
- Cams – Cam profile drawing, Motion curves and study of jump phenomenon
- a) Single degree of freedom Spring Mass System – Determination of natural Frequency and verification of Laws of springs – Damping coefficient determination.
b) Multi degree freedom suspension system – Determination of influence coefficient.
- a) Determination of torsional natural frequency of single and Double Rotor systems.- Undamped and Damped Natural frequencies.
b) Vibration Absorber – Tuned vibration absorber.
- Vibration of Equivalent Spring mass system – undamped and damped vibration.
- Whirling of shafts – Determination of critical speeds of shafts with concentrated loads.
- a) Balancing of rotating masses. (b) Balancing of reciprocating masses.
- a) Transverse vibration of Free-Free beam – with and without concentrated masses.
b) Forced Vibration of Cantilever beam – Mode shapes and natural frequencies.
c) Determination of transmissibility ratio using vibrating table.

TOTAL : 45 PERIODS**OUTCOME**

- Ability to demonstrate the principles of kinematics and dynamics of machinery
- Ability to use the measuring devices for dynamic testing.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Cam follower setup.	1 No.
2	Motorised gyroscope.	1 No.
3	Governor apparatus - Watt, Porter, Proell and Hartnell governors.	1 No.
4	Whirling of shaft apparatus.	1 No.
5	Dynamic balancing machine.	1 No.
6	Two rotor vibration setup.	1 No.
7	Spring mass vibration system.	1 No.
8	Torsional Vibration of single rotor system setup.	1 No.
9	Gear Models	1 No.
10	Kinematic Models to study various mechanisms.	1 No.
11	Turn table apparatus.	1 No.
12	Transverse vibration setup of a) cantilever b) Free-Free beam c) Simply supported beam.	1 No.

OBJECTIVE:

At the end of this course the student should be able to understand

- Melting procedure of various materials
- Design principles of welding and casting
- Principles of advanced welding and casting processes
- Automation of welding and casting plant

UNIT I MELTING AND POURING**8**

Principles of melting practice-fluxing- Degasification and inoculation- types of furnaces-Crucibles, Cupola, Oil fired furnaces – Electric arc and induction furnaces – Melting practice of cast iron, SG iron, steel, aluminum and copper alloys.

UNIT II CASTING DESIGN**10**

Solidification of pure metals and alloys-shrinkage in cast metals-design of sprue, runner, gate and risers-problems in design and manufacture of thin and unequal sections-designing for directional solidification, minimum distortion and for overall economy-design problems of L,T,V,X and Y junctions.

UNIT III WELD DESIGN AND WELDING METALLURGY**10**

Design of welded components-symbolic representation of welds on drawings- welding classes-residual stresses in welds-weld distortions-design consideration-strength consideration of welded joints-analysis of statistically loaded welded joints-welded structures subjected to fatigue loads.

UNIT IV SPECIAL CASTING AND WELDING PROCESSES**8**

Evaporative pattern casting-ceramic mould casting –electro magnetic moulding-squeeze casting – investment casting-shell moulding- PAW-electron beam welding-laser beam welding- friction welding-ultrasonic welding – diffusion welding-high velocity oxy fuel processes

UNIT V QUALITY CONTROL AND AUTOMATION**9**

Cleaning and inspection of castings – Casting defect and remedies – foundry automations- moulding machines-Automation of sand plant, moulding and fettling sections of foundry-Dust and fume control-Welding defects –causes and remedies – Non destructive tests – arc welding using robots-weld positioner and manipulators –weld seam tracking-vision system-arc sensing Welding

TOTAL: 45 PERIODS**OUTCOMES**

- Ability to design welding and casting component
- Ability to perform quality control and inspection.

TEXT BOOKS

1. Parmar,R.S., "Welding Processes and Technology", Khanna Publishers, 1997
2. Jain,P.L., "Principles of Foundry Technology", Tata McGraw Hill, 2003.

REFERENCES

1. ASM, "A.S.M Hand book: Vol 15, Casting":,ASM international, 1988
2. Klas Weman, "Welding Processes Handbook", CRC press, 2003
3. Cary and Howard,B., "Modern Welding Technology", Prentice-Hall, 1989.
4. Heine, R.W., Loper.L.R., and Rosenthal,C, "Principles of Metal Casting", Tata McGraw Hill, 1986.
5. Minkoff,J., "Solidification and Cast structure", Wiley, 1986
6. Davies, A.C., "Welding", 10th Edition, Cambridge University Press, 1996.

OBJECTIVES:

- To understand the principle, procedure and applications of Bulk Metal Forming and Sheet Metal Forming.

UNIT I FUNDAMENTALS OF METAL FORMING 15

State of stress – Components of stress, symmetry of stress tensor, principal stresses – Stress deviator – von-mises, Tresca yield criteria – Octahedral shear stress and shear strain theory – Flow stress determination – Temperature in metal forming – Hot, cold and warm working – strain rate effects –metallurgical structures – residual stresses – Spring back.

UNIT II FORGING AND ROLLING 10

Principle – classification – equipment – tooling – processes parameters and calculation of forces during forging and rolling processes – Ring compression test - Post forming heat treatment – defects (causes and remedies) – applications – Roll forming.

UNIT III EXTRUSION AND DRAWING PROCESSES 15

Classification of extrusion processes – tool, equipment and principle of these processes – influence of friction – extrusion force calculation – defects (causes and remedies) – Rod/Wire drawing – tool, equipment and principle of processes – defects – Tube drawing and sinking processes – mannsmann process of seamless pipe manufacturing – Tube bending.

UNIT IV SHEET METAL FORMING PROCESSES 10

Classification – conventional and HERF processes – presses – types and selection of presses – formability studies – FLD, Limiting Draw ratio - processes: Deep drawing, spinning, stretch forming, plate bending, Rubber pad forming, bulging and press brake forming – Explosion forming, electro hydraulic forming, Magnetic pulse forming.

UNIT V RECENT ADVANCES 10

Super plastic forming – Electro forming – fine blanking – Hydro forming – Peen forming – Laser Forming – Micro forming - P/M forging – Isothermal forging – high speed hot forging – near net shape forming high velocity extrusion – CAD and CAM in forming

TOTAL : 60 PERIODS**OUTCOMES**

- Upon completion of this course, the students can able to perform difficult forming process to make different shape components.

TEXT BOOKS:

- Dieter G.E., “Mechanical Metallurgy”, McGraw Hill, Co., S.I. Edition, 2001
- Nagpal G.R. “Metal forming processes”, Khanna publishers, New Delhi, 2004

REFERENCES:

- Serope Kalpakjian, Steven R Schmid, “Manufacturing Process for Engineering Materials”, 4th Edition, Pearson Education, 2003.
- Rao, P.N. “Manufacturing Technology”, TMH Ltd., 2003
- Edward M.Mielink, “Metal working Science Engineering”, McGraw Hill, Inc, 2000.
- Metal Handbook Vol.14, “Forming and Forging”, Metal Park, Ohio, USA, 1990

OBJECTIVES :

- To impart knowledge in the increasing quality concepts of parts, accuracy requirement of machine tools and also to introduce latest topics in Manufacturing like micro machining and smart materials so as to equip them to join core electronic manufacturing industries.

UNIT I CONCEPTS OF ACCURACY AND MACHINE TOOLS 9

Part Accuracy – errors, accuracy of machine tools – spindle accuracy – displacement accuracy – errors due to numerical interpolation – definition of accuracy of N.C system – errors in the NC machines – feed stiffness – zero stability.

UNIT II STIFFNESS, THERMAL EFFECTS AND FINISH MACHINING 12

Overall stiffness of Lathe – compliance of work piece – errors caused by cutting forces – deformation in turning – boring – milling – heat sources – thermal effects – Finish Turning, boring, grinding – Surface roughness.

UNIT III DIMENSIONING 6

Definition of terms – Key dimension – Superfluous dimension – dimensional stepped shaft – assigning tolerances in the constituent dimensions – dimensional chains.

UNIT IV MICRO-MACHINING MICRO FABRICATION 9

Micro Machining – Photo resist process – Lithography – LIGA Process – Optical, processing of materials – electron beam machining – beam machining – micro forming, diamond turning – micro positioning devices – etching – physical vapour deposition – Chemical vapour deposition

UNIT V SMART STRUCTURES, MATERIALS AND MICRO ACTUATORS 9

Smart structures – Smart materials types and applications - smart sensors – micro valves – MEMS – Micro motors – Micro pumps – micro dynamometer – micro machines – micro optics – micro nozzles.

TOTAL: 45 PERIODS**OUTCOMES**

- Upon completion of this course the student can able to use of quality concepts parts, accuracy requirements of machine tools and use of latest machining process such as micro machining and micro fabrication.

TEXT BOOKS:

- Murthy R.L., "Precision Engineering in Manufacturing", New Age International Pvt, 2005.
- Juliar W.Gardner. Vijay K. Varadan, "Micro sensors, MEMS and Smart Devices", John Wiley and sons, 2001.

REFERENCES:

- Stephen A.Campbell, "The Science and Engineering of Micro electronic Fabrication", Oxford University Press, 1996.
- Raady Frank, "Understanding Smart Sensors", Artech. House, Boston, 1996.
- MEMS Hand Book, CRC Press, 2001

OBJECTIVES:

- To provide an overview of how computers are being used in mechanical component design

UNIT I	FUNDAMENTALS OF COMPUTER GRAPHICS	9
Product cycle- Design process- sequential and concurrent engineering- Computer aided design – CAD system architecture- Computer graphics – co-ordinate systems- 2D and 3D transformations- homogeneous coordinates - Line drawing -Clipping- viewing transformation		
UNIT II	GEOMETRIC MODELING	9
Representation of curves- Hermite curve- Bezier curve- B-spline curves-rational curves- Techniques for surface modeling – surface patch- Coons and bicubic patches- Bezier and B-spline surfaces. Solid modeling techniques- CSG and B-rep		
UNIT III	VISUAL REALISM	9
Hidden – Line-Surface-Solid removal algorithms – shading – colouring – computer animation.		
UNIT IV	ASSEMBLY OF PARTS	9
Assembly modelling – interferences of positions and orientation – tolerance analysis-massproperty calculations – mechanism simulation and interference checking.		
UNIT V	CAD STANDARDS	9
Standards for computer graphics- Graphical Kernel System (GKS) - standards for exchangeimages- Open Graphics Library (OpenGL) - Data exchange standards - IGES, STEP, CALSetc. - communication standards.		

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to use computer and CAD software's for modeling of mechanical components

TEXT BOOKS:

1. Ibrahim Zeid "Mastering CAD CAM" Tata McGraw-Hill Publishing Co.2007

REFERENCES:

1. Chris McMahan and Jimmie Browne "CAD/CAM Principles", "Practice and Manufacturing management " Second Edition, Pearson Education, 1999.
2. William M Neumann and Robert F.Sproul "Principles of Computer Graphics", McGraw Hill Book Co. Singapore, 1989.
3. Donald Hearn and M. Pauline Baker "Computer Graphics". Prentice Hall, Inc, 1992.
4. Foley, Wan Dam, Feiner and Hughes - "Computer graphics principles & practice" Pearson Education - 2003.

MF6504	HYDRAULICS AND PNEUMATICS	L T P C
		3 0 0 3

OBJECTIVES:

- This course will give an appreciation of the fundamental principles, design and operation of hydraulic and pneumatic machines, components and systems and their application in recent automation revolution.

UNIT I	FLUID POWER PRINCIPLES AND FUNDEMENTALS (REVIEW)	3
Introduction to Fluid power- Advantages and Applications- Fluid power systems – Types of fluids- Properties of fluids Basics of Hydraulics – Pascal's Law- Principles of flow – Work, Power and Torque. Properties of air– Perfect Gas Laws.		

UNIT II	HYDRAULIC SYSTEM AND COMPONENTS	13
Sources of Hydraulic power: Pumping Theory – Pump Classification- Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criterion of Linear, Rotary- Fixed and Variable displacement pumps, Hydraulic Actuators: Cylinders – Types and construction, Hydraulic		

motors Control Components: Direction control, Flow control and Pressure control valves- Types, Construction and Operation- Applications – Types of actuation. Accessories: Reservoirs, Accumulators, Intensifiers, Pressure Switches- Applications- Fluid Power ANSI Symbol.

UNIT III HYDRAULIC CIRCUITS 9

Industrial hydraulic circuits- Regenerative, Pump Unloading, Double-pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-safe, Speed control, Hydrostatic transmission, Accumulators, Electro hydraulic circuits, Mechanical Hydraulic servo systems.

UNIT IV PNEUMATIC SYSTEM 8

Compressors- Filter, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust valves, Pneumatic actuators, Servo systems. Introduction to Fluidics, Pneumatic logic circuits.

UNIT V DESIGN OF HYDRALIC AND PNEMATIC CIRCUITS 12

Designing the components of hydraulic system for Drilling, Planning, Shaping, Punching, Press. – Selection, fault finding and maintenance of hydraulic components- Sequential circuit design for simple application using cascade method, Electro pneumatic circuits. Selection criteria of pneumatic components – Installation fault finding and maintenance of pneumatic components. Microprocessor and PLC- Applications in Hydraulic and Pneumatics- Low cost Automation – Hydraulic and Pneumatic power packs- case studies.

TOTAL: 45 PERIODS

OUTCOMES:

- Identify hydraulic and pneumatics components.
- Ability to design hydraulic and pneumatics circuits.

TEXT BOOK

1. Anthony Esposito, "Fluid Power with Applications", PHI / Pearson Education, 2005.

REFERENCES

1. Shanmugasundaram.K, "Hydraulic and Pneumatic Controls", Chand & Co, 2006.
2. Majumdar, S.R., "Oil Hydraulics Systems- Principles and Maintenance", Tata McGraw Hill, 2001
3. Majumdar, S.R., "Pneumatic Systems – Principles and Maintenance", Tata McGraw Hill, 2007.
4. Micheal J, Pinches and Ashby, J.G., "Power Hydraulics", Prentice Hall, 1989.
5. Dudelyt, A Pease and John J Pippenger, "Basic Fluid Power", Prentice Hall, 1987.

MF6505

CNC MACHINING TECHNOLOGY

**L T P C
3 0 0 3**

OBJECTIVES:

Upon completion of this subject, student will be able to:

- Understand evolution and principle of CNC machine tools
- Describe constructional features of CNC machine tools
- Explain drives and positional transducers used in CNC machine tools
- Write simple programs for CNC turning and machining centres
- Generate CNC programs for popular CNC controllers
- Describe tooling and work holding devices for CNC machine tools

UNIT I INTRODUCTION TO CNC MACHINE TOOLS 6

Evolution of CNC Technology, principles, features, advantages, applications, CNC and DNC concept, classification of CNC Machines – turning centre, machining centre, grinding machine, EDM, types of control systems, CNC controllers, characteristics, interpolators– Computer Aided Inspection

UNIT II STRUCTURE OF CNC MACHINE TOOL 10
CNC Machine building, structural details, configuration and design, guide ways – Friction, Anti friction and other types of guide ways, elements used to convert the rotary motion to a linear motion – Screw and nut, recirculating ball screw, planetary roller screw, recirculating roller screw, rack and pinion, spindle assembly, torque transmission elements – gears, timing belts, flexible couplings, Bearings.

UNIT III DRIVES AND CONTROLS 9
Spindle drives – DC shunt motor, 3 phase AC induction motor, feed drives –stepper motor, servo principle, DC and AC servomotors, Open loop and closed loop control, Axis measuring system – synchro, synchro-resolver, gratings, moiré fringe gratings, encoders, inductosyn, laser interferometer.

UNIT IV CNC PROGRAMMING 11
Coordinate system, structure of a part program, G & M Codes, tool length compensation, cutter radius and tool nose radius compensation, do loops, subroutines, canned cycles, mirror image, parametric programming, machining cycles, programming for machining centre and turning centre for well known controllers such as Fanuc, Heidenhain, Sinumerik etc., generation of CNC codes from CAM packages.

UNIT V TOOLING AND WORK HOLDING DEVICES 9
Introduction to cutting tool materials – Carbides, Ceramics, CBN, PCD–inserts classification- PMK, NSH, qualified, semi qualified and preset tooling, tooling system for Machining centre and Turning centre, work holding devices for rotating and fixed work parts, economics of CNC, maintenance of CNC machines.

TOTAL : 45 PERIODS

OUTCOMES

- Upon completion of this course the students can able to understand evolution and principle of CNC machine tools and describe constructional features of CNC machine tools

TEXT BOOKS

1. HMT, “Mechatronics”, Tata McGraw-Hill Publishing Company Limited, New Delhi, 2005.
2. Warren S.Seamers, “Computer Numeric Control”, Fourth Edition, Thomson Delmar, 2002.

REFERENCES

1. James Madison, “CNC Machining Hand Book”, Industrial Press Inc., 1996.
2. Ken Evans, John Polywka & Stanley Gabrel, “Programming of CNC Machines”, Second Edition, Industrial Press Inc, New York, 2002
3. Peter Smid, “CNC Programming Hand book”, Industrial Press Inc., 2000
4. Berry Leathan – Jones, “Introduction to Computer Numerical Control”, Pitman, London, 1987.
5. Radhakrishnan P, “Computer Numerical Control Machines”, New Central Book Agency, 2002.
6. Rao P.N., "CAD/CAM", Tata McGraw-Hill Publishing Company Limited, New Delhi, 2002.

MF6511

METROLOGY LABORATORY

**L T P C
0 0 2 1**

OBJECTIVES:

- To make the students understand the fundamental principles of measuring techniques by practicing exercises on various measuring instruments.

LIST OF EXPERIMENTS:

Contact methods:

- i) Linear and Angular measurement using Autocollimator.
- ii) Measurement of composite error using gear tester.
- iii) Calibration of optical comparator and measurement of dimension
- iv) Determining the accuracy of electrical and optical comparator.
- v) Measurement of taper angle using sine bar.
- vi) Measurement of various angles using Bevel Protractor.
- vii) Surface assessment using contact roughness tester.

Non-contact measurement techniques:

- viii) Measurement of Taper angle using Tool Makers Microscope.
- ix) Measurement of various elements of screw thread using Tools Makers Microscope.
- x) Experiments in CMM.

TOTAL: 30 PERIODS

OUTCOMES:

- Ability to use different metrological equipments and measure different parameters for quality impertion
- Use of the metrological equipments for quality control

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

Autocollimator, Gear Tester, Optical Comparator, Sine Bar, Bevel Protractor, Tool Makers Microscope, CMM, Contact roughness tester, Computers with necessary accessories.

ME6611

CAD / CAM LABORATORY

L T P C
0 0 3 2

OBJECTIVES:

- To gain practical experience in handling 2D drafting and 3D modelling software systems.
- To study the features of CNC Machine Tool.
- To expose students to modern control systems (Fanuc, Siemens etc.,)
- To know the application of various CNC machines like CNC lathe, CNC Vertical Machining centre, CNC EDM and CNC wire-cut and studying of Rapid prototyping.

LIST OF EXPERIMENTS

1. 3D GEOMETRIC MODELLING PERIODS

24

List of Experiments

1. Introduction of 3D Modelling software

Creation of 3D assembly model of following machine elements using 3D Modelling software

2. Flange Coupling
3. Plummer Block
4. Screw Jack
5. Lathe Tailstock
6. Universal Joint
7. Machine Vice
8. Stuffing box
9. Crosshead
10. Safety Valves
11. Non-return valves
12. Connecting rod

- 13. Piston
- 14. Crankshaft

* Students may also be trained in manual drawing of some of the above components

2. Manual Part Programming.

21 PERIODS

(i) Part Programming - CNC Machining Centre

- a) Linear Cutting.
- b) Circular cutting.
- c) Cutter Radius Compensation.
- d) Canned Cycle Operations.

(ii) Part Programming - CNC Turning Centre

- a) Straight, Taper and Radius Turning.
- b) Thread Cutting.
- c) Rough and Finish Turning Cycle.
- d) Drilling and Tapping Cycle.

3. Computer Aided Part Programming

- e) CL Data and Post process generation using CAM packages.
- f) Application of CAPP in Machining and Turning Centre.

TOTAL: 45 PERIODS

OUTCOMES

- Ability to develop 2D and 3D models using modeling softwares.
- Ability to understand the CNC control in modern manufacturing system.
- Ability to prepare CNC part programming and perform manufacturing.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	Description of Equipment	Qty
HARDWARE		
1.	Computer Server	1
2.	Computer nodes or systems (High end CPU with atleast 1 GB main memory) networked to the server	30
3.	A3 size plotter	1
4.	Laser Printer	1
5.	CNC Lathe	1
6.	CNC milling machine	1
SOFTWARE		
7.	Any High end integrated modeling and manufacturing CAD / CAM software	15 licenses
8.	CAM Software for machining centre and turning centre (CNC Programming and tool path simulation for FANUC / Sinumeric and Heidenhain controller)	15 licenses
9.	Licensed operating system	Adequate
10.	Support for CAPP	Adequate

MF6512

MACHINE DRAWING

L T P C
0 0 4 2

OBJECTIVES:

- To train the students to prepare good and accurate drawing of various machine elements and assembly drawing of selected machine tool parts.

FUNDAMENTALS OF MACHINE DRAWING

8

Code of practice for Machine Drawing – Conventions, Abbreviation and Symbols
Sectional views – Types of sectional views
Selection of Fits and Tolerances – Method of placing limit dimensions.

BASIC MACHINE ELEMENTS

24

The required sectional view of the following machine elements are to be drawn as per the standards.

Threaded joints
Riveted joints
Welded joints
Key, Cotter and Pin joints
Shaft coupling
Bearing
Pipe joints
Gears
Surface finish and its representation

ASSEMBLY DRAWING

28

The assembly drawing of the following machine tool parts is to be drawn from the given detailed drawing.

Screw jack, machine vice, swivel bearing
Lathe tailstock, Lathe tool post- Tool head of a shaper
Drilling jig- Drilling machine spindle
Engine piston and connecting rod
Recirculating ball screw, LM guide ways,
Hydraulic and Pneumatic chuck of CNC machine.

TOTAL: 60 PERIODS

OUTCOMES:

- Ability to develop engineering drawing for the industrial components using India Standard Code of Practice.

TEXT BOOK:

1. Sidheswar. N., P.Kanniah and V.S.Sastry, "Machine Drawing", Tata McGraw Hill, 1997.

REFERENCES:

1. Bhatt. N.D., "Machine Drawing", published by RC Patel, Chartstar bookstall, Anand, India, 1997.
2. Gopalakrishna. K.R., "Machine Drawing", Subhas publications, Subhas stores, 2004.

MG6091

INDUSTRIAL MANAGEMENT

L T P C
3 0 0 3

OBJECTIVES:

- To provide an opportunity to learn basic management concepts essential for business..

UNIT I INTRODUCTION

9

Management - Definition – Functions – Evolution of Modern Management – Scientific Management Development of Management Thought. Approaches to the study of Management, Forms of Organization – Individual Ownership – Partnership – Joint Stock Companies – Co-

operative Enterprises – Public Sector Undertakings, Corporate Frame Work – Share Holders – Board of Directors – Committees – Chief Executive –Trade Union.

UNIT II FUNCTIONS OF MANAGEMENT 9

Planning – Nature and Purpose – Objectives – Strategies – Policies and Planning Premises – Decision Making – Organizing – Nature and Process – Premises – Departmentalization – Line and staff – Decentralization – Organizational culture, Staffing - selection and training – Placement – Performance appraisal – Career Strategy – Organizational Development. Leading – Managing human factor – Leadership – Communication, Controlling - Process of Controlling – Controlling techniques, productivity and operations management – Preventive control, Industrial Safety.

UNIT III ORGANIZATIONAL BEHAVIOUR 9

Definition – Organization – Managerial Role and functions – Organizational approaches, Individual behaviour – causes – Environmental Effect – Behavior and Performance, Perception – Organizational Implications. Personality – Contributing factors - Dimension – Need Theories – Process Theories – Job Satisfaction, Learning and Behavior – Learning Curves, Work Design and approaches.

UNIT IV GROUP DYNAMICS 9

Group Behavior – Groups – Contributing factors – Group Norms, Communication – Process – Barriers to communication – Effective communication, leadership – formal and informal characteristics – Managerial Grid – Leadership styles – Group Decision Making – Leadership Role in Group Decision, Group Conflicts – Types – Causes – Conflict Resolution – Inter group relations and conflict, Organization centralization and decentralization – Formal and informal – Organizational Structures – Organizational Change and Development – Change Process – Resistance to Change – Culture and Ethics.

UNIT V MODERN CONCEPTS 9

Management by Objectives (MBO), Management by Exception (MBE), Strategic Management - Planning for Future direction – SWOT Analysis – Information technology in management – Decisions support system – Business Process Re-engineering (BPR) – Enterprises Resource Planning (ERP) – Supply Chain Management (SCM) – Activity Based Management (ABM).

TOTAL : 45 PERIODS

OUTCOMES:

- Students gain knowledge on the basic management principles to become management (s) professional.

TEXT BOOKS

1. Herald Knottz and Heinz Weihrich, "Essentials of Management", Tata McGraw Hill Education Pvt. Ltd., 2010.
2. Stephen P. Robbins, "Organization Behaviour", Pearson Education Inc., 13 edition, 2010.

REFERENCES:

1. Ties, AF, Stoner and R.Edward Freeman, "Management" Prentice Hall of India Pvt. Ltd. New Delhi 110 011, 1992
2. Joseph J, Massie, "Essentials of Management" Prentice Hall of India Pvt. Ltd. 1985.
3. Tripathi. P.C. & P.N. Reddy, "Principles of Management", Tata McGraw Hill, 2006

OBJECTIVES:

- To understand the functions and design principles of Jigs, fixtures and press tools
- To gain proficiency in the development of required views of the final design.

UNIT I LOCATING AND CLAMPING PRINCIPLES: 8

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping – Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

UNIT II JIGS AND FIXTURES 10

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

UNIT III PRESS WORKING TERMINOLOGIES AND ELEMENTS OF CUTTING DIES 10

Press Working Terminologies - operations – Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work Materials – Center of pressure- Design of various elements of dies – Die Block – Punch holder, Die set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation of four standard views of simple blanking, piercing, compound and progressive dies.

UNIT IV BENDING AND DRAWING DIES 10

Difference between bending and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beads-ironing – Design and development of bending, forming, drawing, reverse redrawing and combination dies – Blank development for axisymmetric, rectangular and elliptic parts – Single and double action dies.

UNIT V OTHER FORMING TECHNIQUES 7

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly, fine Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke.

TOTAL: 45 PERIODS

Note: (Use of P S G Design Data Book is permitted in the University examination)

OUTCOMES:

- Upon completion of this course, the students can able to design jigs, fixtures and press tools.

TEXT BOOKS:

1. Joshi, P.H. "Jigs and Fixtures", Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2004.
2. Joshi P.H "Presstools - Design and Construction", Wheels publishing, 1996

REFERENCES:

1. Venkataraman. K., "Design of Jigs Fixtures & Press Tools", Tata McGraw Hill, New Delhi, 2005.
2. Donaldson, Lecain and Goold "Tool Design", III rd Edition Tata McGraw Hill, 2000.
3. Kempster, "Jigs and Fixture Design", Hoddes and Stoughton – Third Edition 1974.
4. Hoffman "Jigs and Fixture Design", Thomson Delmar Learning, Singapore, 2004.

5. ASTME "Fundamentals of Tool Design "Society of Manufacturing Engineers; 6th Revised edition (5 June 2010) Prentice Hall of India.
6. PSG College of Technology "Design Data Hand Book", Coimbatore, 1966.

MF6601 COMPUTER INTEGRATED PRODUCTION MANAGEMENT SYSTEM L T P C
3 0 0 3

OBJECTIVES:

- The course provides basic concepts of production planning and control, its bottlenecks, material requirement planning, shop floor control and different approaches to computer aided process planning in manufacturing sector.

UNIT I PRODUCTION PLANNING AND CONTROL 10

Basic concepts – Types of production System - Functions of production planning and control – problems with Production Planning and Control – Computer Integrated Production Management System– Forecasting – Purpose and methods of forecasting – Single and Double Moving average methods – Single and Double exponential smoothing methods – Simple regression method of forecasting – errors in forecasting.

UNIT II MATERIAL REQUIREMENT PLANNING 10

Basic MRP Concepts – Inputs to the MRP System – Master production Schedule – Bill of Materials, Inventory Record File – MRP Logic – Gross requirements, net requirements, lot sizing - MRP reports – Capacity Planning – Benefits of MRP – Manufacturing Resource Planning (MRP II).

UNIT III SHOP FLOOR CONTROL 7

Functions of shop floor control – order scheduling – order progress – Data logging and acquisition – Automated data collection – Control types – Sensor Technology.

UNIT IV COMPUTER AIDED PROCESS PLANNING 8

Need for process planning – Functions of process planning – Future trend of CAPP – Expert process planning system – case studies.

UNIT V APPROACHES TO CAPP 10

Variant process planning – part family search – Generative method of CAPP – Forward and Backward planning – input format – part description methods – CAD Models – Decision Logic – Artificial Intelligence – Knowledge Representation – Databases and Algorithms – Automatic Process Planning – Programming Practice using C, C++ for Computer Integrated Production Management System Applications

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the Student can able to understand the use of computers in process planning and use of FMS and Robotics in CIM

TEXT BOOKS:

1. Mikell P.Groover, "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India, 2004.
2. S.Kant Vajpayee, "Principles of Computer Integrated Manufacturing", Prentice Hall of India, 2006

REFERENCES:

1. Mikell P.Groover M.P., Emory W. Zimmers,"CAD/CAM, "Computer Aided Design and Manufacturing", Prentice Hall of India, 2006..
2. Gideonha and Roland D.Well, "Principles of Process Planning", Chapman and Hall, 1995.

3. Chand. T.C., "Expert Process Planning for Manufacturing", Addison Wesley publishing company, 1990.

ME6603

FINITE ELEMENT ANALYSIS

L T P C
3 0 0 3

OBJECTIVES:

- To introduce the concepts of Mathematical Modeling of Engineering Problems.
- To appreciate the use of FEM to a range of Engineering Problems.

UNIT I INTRODUCTION

9

Historical Background – Mathematical Modeling of field problems in Engineering – Governing Equations – Discrete and continuous models – Boundary, Initial and Eigen Value problems– Weighted Residual Methods – Variational Formulation of Boundary Value Problems – Ritz Technique – Basic concepts of the Finite Element Method.

UNIT II ONE-DIMENSIONAL PROBLEMS

9

One Dimensional Second Order Equations – Discretization – Element types- Linear and Higher order Elements – Derivation of Shape functions and Stiffness matrices and force vectors- Assembly of Matrices - Solution of problems from solid mechanics and heat transfer. Longitudinal vibration frequencies and mode shapes. Fourth Order Beam Equation – Transverse deflections and Natural frequencies of beams.

UNIT III TWO DIMENSIONAL SCALAR VARIABLE PROBLEMS

9

Second Order 2D Equations involving Scalar Variable Functions – Variational formulation – Finite Element formulation – Triangular elements – Shape functions and element matrices and vectors. Application to Field Problems - Thermal problems – Torsion of Non circular shafts – Quadrilateral elements – Higher Order Elements.

UNIT IV TWO DIMENSIONAL VECTOR VARIABLE PROBLEMS

9

Equations of elasticity – Plane stress, plane strain and axisymmetric problems – Body forces and temperature effects – Stress calculations - Plate and shell elements.

UNIT V ISOPARAMETRIC FORMULATION

9

Natural co-ordinate systems – Isoparametric elements – Shape functions for iso parametric elements – One and two dimensions – Serendipity elements – Numerical integration and application to plane stress problems - Matrix solution techniques – Solutions Techniques to Dynamic problems – Introduction to Analysis Software.

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the Students can able to understand different mathematical Techniques used in FEM analysis and use of them in Structural and thermal problem

TEXT BOOKS:

1. J.N.Reddy, "An Introduction to the Finite Element Method", 3rd Edition, Tata McGraw-Hill, 2005
2. Seshu, P, "Text Book of Finite Element Analysis", Prentice-Hall of India Pvt. Ltd., New Delhi, 2007.

REFERENCES:

1. Rao, S.S., "The Finite Element Method in Engineering", 3rd Edition, Butter worthHeinemann, 2004
2. Logan, D.L., "A first course in Finite Element Method", Thomson Asia Pvt. Ltd., 2002

3. Robert D. Cook, David S. Malkus, Michael E. Plesha, Robert J. Witt, "Concepts and Applications of Finite Element Analysis", 4th Edition, Wiley Student Edition, 2002.
4. Chandrupatla & Belagundu, "Introduction to Finite Elements in Engineering", 3rd Edition, Prentice Hall College Div, 1990
5. Bhatti Asghar M, "Fundamental Finite Element Analysis and Applications", John Wiley & Sons, 2005 (Indian Reprint 2013)*

EE6502

MICROPROCESSORS AND MICROCONTROLLERS

L T P C
3 0 0 3

OBJECTIVES

- To study the Architecture of uP8085 &uC 8051
- To study the addressing modes & instruction set of 8085 & 8051.
- To introduce the need & use of Interrupt structure 8085 & 8051.
- To develop skill in simple applications development with programming 8085 & 8051
- To introduce commonly used peripheral / interfacing

UNIT I 8085 PROCESSOR

9

Hardware Architecture, pinouts – Functional Building Blocks of Processor – Memory organization – I/O ports and data transfer concepts– Timing Diagram – Interrupts.

UNIT II PROGRAMMING OF 8085 PROCESSOR

9

Instruction -format and addressing modes – Assembly language format – Data transfer, data manipulation & control instructions – Programming: Loop structure with counting & Indexing – Look up table - Subroutine instructions - stack.

UNIT III 8051 MICRO CONTROLLER

9

Hardware Architecture, pinouts – Functional Building Blocks of Processor – Memory organization – I/O ports and data transfer concepts– Timing Diagram – Interrupts-Comparison to Programming concepts with 8085.

UNIT IV PERIPHERAL INTERFACING

9

Study on need, Architecture, configuration and interfacing, with ICs: 8255 , 8259 , 8254,8237,8251, 8279 ,- A/D and D/A converters &Interfacing with 8085& 8051

UNIT V MICRO CONTROLLER PROGRAMMING & APPLICATIONS

9

Data Transfer, Manipulation, Control Algorithms& I/O instructions – Simple programming exercises- key board and display interface – Closed loop control of servo motor- stepper motor control – Washing Machine Control.

TOTAL : 45 PERIODS

OUTCOMES

- Ability to understand and analyse, linear and digital electronic circuits.
- To understand and apply computing platform and software for engineering problems.

TEXT BOOKS

1. Krishna Kant, "Microprocessor and Microcontrollers", Eastern Company Edition, Prentice Hall of India, New Delhi , 2007.
2. R.S. Gaonkar, 'Microprocessor Architecture Programming and Application', with 8085, Wiley Eastern Ltd., New Delhi, 2013.
3. Soumitra Kumar Mandal, Microprocessor & Microcontroller Architecture, Programming & Interfacing using 8085,8086,8051,McGraw Hill Edu,2013.

REFERENCES:

1. Muhammad Ali Mazidi & Janice Gilli Mazidi, R.D.Kinely 'The 8051 Micro Controller and Embedded Systems', PHI Pearson Education, 5th Indian reprint, 2003.

2. N.Senthil Kumar, M.Saravanan, S.Jeevananthan, 'Microprocessors and Microcontrollers', Oxford,2013.
3. Valder – Perez, "Microcontroller – Fundamentals and Applications with Pic," Yeesdee Publishers, Tayler & Francis, 2013.

EE6612 MICROPROCESSORS AND MICROCONTROLLERS LABORATORY

L T P C
0 0 3 2

OBJECTIVES:

1. Simple arithmetic operations: addition / subtraction / multiplication / division.
2. Programming with control instructions:
 - (i) Ascending / Descending order, Maximum / Minimum of numbers
 - (ii) Programs using Rotate instructions
 - (iii) Hex / ASCII / BCD code conversions.
3. Interface Experiments: with 8085
 - (i) A/D Interfacing. & D/A Interfacing.
4. Traffic light controller.
5. I/O Port / Serial communication
6. Programming Practices with Simulators/Emulators/open source
7. Read a key ,interface display
8. Demonstration of basic instructions with 8051 Micro controller execution, including:
 - (i) Conditional jumps, looping
 - (ii) Calling subroutines.
- 9.. Programming I/O Port 8051
 - (i) study on interface with A/D & D/A
 - (ii) study on interface with DC & AC motor .
10. Mini project development with processors.

TOTAL: 45 PERIODS

OUTCOMES

- Ability to understand and analyse, linear and digital electronic circuits.
- To understand and apply computing platform and software for engineering problems.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

Sl.No.	Description of Equipment	Quantity required
1.	8085 Microprocessor Trainer with Power Supply	15
2.	8051 Micro Controller Trainer Kit with power supply	15
3.	8255 Interface board	5
4.	8251 Interface board	5
5.	8259 Interface board	5
6.	8279 Keyboard / Display Interface board	5
7.	8254 timer counter	5
8.	ADC and DAC card	5
9.	AC & DC motor with Controller	5
10.	Traffic Light Control System	5

MF6611

ADVANCED MACHINE TOOLS LABORATORY

L T P C
0 0 4 2

OBJECTIVES:

- To provide practical knowledge in Advanced machine tools

LIST OF EXPERIMENTS:

Simple exercises using the following machines:

1. CNC Wire cut EDM
2. CNC Precision surface grinding machine
3. Rapid Prototyping machine
4. CNC Machining centre (Computer Aided Part Programming)
5. CNC Turning centre (Computer Aided Part Programming)

Study on following machines:

1. CNC Micro machining of 3D parts
2. CNC Laser engraving machine
3. Super finishing machine (Lapping and Honing)
4. Ultrasonic welding machine

TOTAL:60 PERIODS

OUTCOMES:

- At the end of the course the students will be able to understand principle of working of advanced machine tools.

LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS

CNC Machining centre, CNC Turning centre, CNC Wire cut EDM, CNC Precision surface grinding machine, Rapid Prototyping machine, Computers with necessary accessories

GE6674 COMMUNICATION AND SOFT SKILLS - LABORATORY BASED

L T P C
0 0 4 2

OBJECTIVES:

- To enable learners to develop their communicative competence.
- To facilitate them to hone their soft skills.
- To equip them with employability skills to enhance their prospect of placements.

UNIT I LISTENING AND SPEAKING SKILLS

12

Conversational skills (formal and informal) – group discussion and interview skills – making presentations.

Listening to lectures, discussions, talk shows, news programmes, dialogues from TV/radio/Ted talk/Podcast – watching videos on interesting events on Youtube.

UNIT II READING AND WRITING SKILLS

12

Reading different genres of texts ranging from newspapers to philosophical treatises – reading strategies such as graphic organizers, summarizing and interpretation.

Writing job applications – cover letter – resume – emails – letters – memos – reports – blogs – writing for publications.

UNIT III ENGLISH FOR NATIONAL AND INTERNATIONAL EXAMINATIONS AND PLACEMENTS

12

International English Language Testing System (IELTS) – Test of English as a Foreign Language (TOEFL) – Graduate Record Examination (GRE) – Civil Service (Language related) – Verbal ability.

UNIT IV SOFT SKILLS (1)**12**

Motivation – self image – goal setting – managing changes – time management – stress management – leadership traits – team work – career and life planning.

UNIT V SOFT SKILLS (2)**12**

Multiple intelligences – emotional intelligence – spiritual quotient (ethics) – intercultural communication – creative and critical thinking – learning styles and strategies.

TOTAL: 60 PERIODS**Teaching Methods:**

1. To be totally learner-centric with minimum teacher intervention as the course revolves around practice.
2. Suitable audio/video samples from Podcast/YouTube to be used for illustrative purposes.
3. Portfolio approach for writing to be followed. Learners are to be encouraged to blog, tweet, text and email employing appropriate language.
4. GD/Interview/Role Play/Debate could be conducted off the laboratory (in a regular classroom) but learners are to be exposed to telephonic interview and video conferencing.
5. Learners are to be assigned to read/write/listen/view materials outside the classroom as well for gaining proficiency and better participation in the class.

Lab Infrastructure:

S. No.	Description of Equipment (minimum configuration)	Qty Required
1	Server	1 No.
	• PIV System	
	• 1 GB RAM / 40 GB HDD	
	• OS: Win 2000 server	
	• Audio card with headphones	
2	Client Systems	60 Nos.
	• PIII or above	
	• 256 or 512 MB RAM / 40 GB HDD	
	• OS: Win 2000	
	• Audio card with headphones	
	• JRE 1.3	
3	Handicam	1 No.
4	Television 46"	1 No.
5	Collar mike	1 No.
6	Cordless mike	1 No.
7	Audio Mixer	1 No.
8	DVD recorder/player	1 No.
9	LCD Projector with MP3/CD/DVD provision for Audio/video facility	1 No.

Evaluation:**Internal: 20 marks**

Record maintenance: Students should write a report on a regular basis on the activities conducted, focusing on the details such as the description of the activity, ideas emerged, learning outcomes and so on. At the end of the semester records can be evaluated out of 20 marks.

External: 80 marks

Online Test	- 35 marks
Interview	- 15 marks
Presentation	- 15 marks
Group Discussion	- 15 marks

Note on Internal and External Evaluation:

1. Interview – mock interview can be conducted on one-on-one basis.
2. Speaking – example for role play:
 - a. Marketing engineer convincing a customer to buy his product.
 - b. Telephonic conversation- fixing an official appointment / placing an order / enquiring and so on.
3. Presentation – should be extempore on simple topics.
4. Discussion – topics of different kinds; general topics, case studies and abstract concept.

OUTCOMES:

At the end of the course, learners should be able to

- Take international examination such as IELTS and TOEFL
- Make presentations and Participate in Group Discussions.
- Successfully answer questions in interviews.

REFERENCES:

1. **Business English Certificate Materials**, Cambridge University Press.
2. **Graded Examinations in Spoken English and Spoken English for Work** downloadable materials from Trinity College, London.
3. **International English Language Testing System** Practice Tests, Cambridge University Press.
4. Interactive Multimedia Programs on **Managing Time and Stress**.
5. **Personality Development** (CD-ROM), Times Multimedia, Mumbai.
6. Robert M Sherfield and et al. **“Developing Soft Skills”** 4th edition, New Delhi: Pearson Education, 2009.

Web Sources:

- <http://www.slideshare.net/rohitjsh/presentation-on-group-discussion>
- http://www.washington.edu/doi/TeamN/present_tips.html
- <http://www.oxforddictionaries.com/words/writing-job-applications>
- <http://www.kent.ac.uk/careers/cv/coveringletters.htm>
- http://www.mindtools.com/pages/article/newCDV_34.htm

ME6015

OPERATIONS RESEARCH

L T P C
3 0 0 3

OBJECTIVES:

- To provide knowledge and training in using optimization techniques under limited resources for the engineering and business problems.

UNIT I LINEAR MODELS

15

The phase of an operation research study – Linear programming – Graphical method– Simplex algorithm – Duality formulation – Sensitivity analysis.

UNIT II TRANSPORTATION MODELS AND NETWORK MODELS

8

Transportation Assignment Models –Traveling Salesman problem-Networks models – Shortest route – Minimal spanning tree – Maximum flow models – Project network – CPM and PERT networks – Critical path scheduling – Sequencing models.

UNIT III INVENTORY MODELS

6

Inventory models – Economic order quantity models – Quantity discount models – Stochastic inventory models – Multi product models – Inventory control models in practice.

UNIT IV QUEUEING MODELS 6
Queueing models - Queueing systems and structures – Notation parameter – Single server and multi server models – Poisson input – Exponential service – Constant rate service – Infinite population – Simulation.

UNIT V DECISION MODELS 10
Decision models – Game theory – Two person zero sum games – Graphical solution- Algebraic solution – Linear Programming solution – Replacement models – Models based on service life – Economic life – Single / Multi variable search technique – Dynamic Programming – Simple Problem.

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to use the optimization techniques for use engineering and Business problems

TEXT BOOK:

1. H.A. Taha, "Operations Research", Sixth Edition, Prentice Hall of India, 2003.

REFERENCES:

1. Shennoy, Srivastava, "Operation Research for Management", Wiley Eastern, 1994.
2. Bazara. M.J., Jarvis, H. Serali, "Linear Programming and Network Flows", John Wiley, 1990.
3. Philip and Ravindran, "Operations Research", John Wiley, 1992.
4. Hillier and Libeberman, "Operations Research", Holden Day, 1986.
5. Frank,S. Budnick, Dennis, McLeavy, "Principles of Operations Research for Management", Richard D Irwin, 1990.
6. Tulsian and Vishal Pasdey, "Quantitative Techniques", Pearson, Asia 2002.

ME6702

MECHATRONICS

**L T P C
3 0 0 3**

OBJECTIVES:

- To impart knowledge about the elements and techniques involved in Mechatronics systems which are very much essential to understand the emerging field of automation.

UNIT I INTRODUCTION 12
Introduction to Mechatronics – Systems – Concepts of Mechatronics approach – Need for Mechatronics – Emerging areas of Mechatronics – Classification of Mechatronics. Sensors and Transducers: Static and dynamic Characteristics of Sensor, Potentiometers – LVDT – Capacitance sensors – Strain gauges – Eddy current sensor – Hall effect sensor – Temperature sensors – Light sensors

UNIT II 8085 MICROPROCESSOR AND 8051 MICROCONTROLLER 10
Introduction – Architecture of 8085 – Pin Configuration – Addressing Modes –Instruction set, Timing diagram of 8085 – Concepts of 8051 microcontroller – Block diagram,.

UNIT III PROGRAMMABLE PERIPHERAL INTERFACE 8
Introduction – Architecture of 8255, Keyboard interfacing, LED display –interfacing, ADC and DAC interface, Temperature Control – Stepper Motor Control – Traffic Control interface.

UNIT IV PROGRAMMABLE LOGIC CONTROLLER 7
Introduction – Basic structure – Input and output processing – Programming – Mnemonics – Timers, counters and internal relays – Data handling – Selection of PLC.

UNIT V ACTUATORS AND MECHATRONIC SYSTEM DESIGN**8**

Types of Stepper and Servo motors – Construction – Working Principle – Advantages and Disadvantages. Design process-stages of design process – Traditional and Mechatronics design concepts – Case studies of Mechatronics systems – Pick and place Robot – Engine Management system – Automatic car park barrier.

TOTAL : 45 PERIODS**OUTCOMES:**

- Upon completion of this course, the Students can able to design mechatronics system with the help of Microprocessor, PLC and other electrical and Electronics Circuits.

TEXT BOOKS:

1. Bolton, "Mechatronics", Printice Hall, 2008
2. Ramesh S Gaonkar, "Microprocessor Architecture, Programming, and Applications with the 8085", 5th Edition, Prentice Hall, 2008.

REFERENCES:

1. Michael B.Histand and Davis G.Alciatore, "Introduction to Mechatronics and Measurement systems", McGraw Hill International edition, 2007.
2. Bradley D.A, Dawson D, Buru N.C and Loader A.J, "Mechatronics", Chapman and Hall, 1993.
3. Smaili.A and Mrad.F , "Mechatronics Integrated Technologies for Intelligent Machines", Oxford University Press, 2007.
4. Devadas Shetty and Richard A. Kolk, "Mechatronics Systems Design", PWS publishing company, 2007.
5. Krishna Kant, "Microprocessors & Microcontrollers", Prentice Hall of India, 2007.

GE6351 ENVIRONMENTAL SCIENCE AND ENGINEERING**L T P C
3 0 0 3****OBJECTIVES:**

To the study of nature and the facts about environment.

- To finding and implementing scientific, technological, economic and political solutions to environmental problems.
- To study the interrelationship between living organism and environment.
- To appreciate the importance of environment by assessing its impact on the human world; envision the surrounding environment, its functions and its value.
- To study the dynamic processes and understand the features of the earth's interior and surface.
- To study the integrated themes and biodiversity, natural resources, pollution control and waste management.

UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY**12**

Definition, scope and importance of Risk and hazards; Chemical hazards, Physical hazards, Biological hazards in the environment – concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers-Oxygen cycle and Nitrogen cycle – energy flow in the ecosystem – ecological succession processes – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity. Field study of common plants, insects, birds

Field study of simple ecosystems – pond, river, hill slopes, etc.

UNIT II ENVIRONMENTAL POLLUTION

10

Definition – causes, effects and control measures of: (a) Air pollution (Atmospheric chemistry- Chemical composition of the atmosphere; Chemical and photochemical reactions in the atmosphere - formation of smog, PAN, acid rain, oxygen and ozone chemistry;- Mitigation procedures- Control of particulate and gaseous emission, Control of SO₂, NO_x, CO and HC) (b) Water pollution : Physical and chemical properties of terrestrial and marine water and their environmental significance; Water quality parameters – physical, chemical and biological; absorption of heavy metals - Water treatment processes. (c) Soil pollution - soil waste management: causes, effects and control measures of municipal solid wastes – (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards–role of an individual in prevention of pollution – pollution case studies –
Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

UNIT III NATURAL RESOURCES

10

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and overutilization of surface and ground water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. Energy Conversion processes – Biogas – production and uses, anaerobic digestion; case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles. Introduction to Environmental Biochemistry: Proteins – Biochemical degradation of pollutants, Bioconversion of pollutants.
Field study of local area to document environmental assets – river/forest/grassland/hill/mountain.

UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT

7

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – 12 Principles of green chemistry- nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act – Air act – Water act – Wildlife protection act – Forest conservation act –The Biomedical Waste (Management and Handling) Rules; 1998 and amendments- scheme of labeling of environmentally friendly products (Ecomark). enforcement machinery involved in environmental legislation- central and state pollution control boards- disaster management: floods, earthquake, cyclone and landslides.
Public awareness.

UNIT V HUMAN POPULATION AND THE ENVIRONMENT

6

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare –Environmental impact analysis (EIA)- -GIS-remote sensing-role of information technology in environment and human health – Case studies.

TOTAL : 45 PERIODS

OUTCOMES:

Environmental Pollution or problems cannot be solved by mere laws. Public participation is an important aspect which serves the environmental Protection. One will obtain knowledge on the following after completing the course.

- Public awareness of environmental is at infant stage.
- Ignorance and incomplete knowledge has lead to misconceptions
- Development and improvement in std. of living has lead to serious environmental disasters

TEXT BOOKS :

1. Gilbert M. Masters, "Introduction to Environmental Engineering and Science", 2nd edition, Pearson Education, 2004.
2. Benny Joseph, "Environmental Science and Engineering", Tata McGraw-Hill, New Delhi, 2006.

REFERENCES :

1. R.K. Trivedi, 'Handbook of Environmental Laws, Rules, Guidelines, Compliances and Standards', Vol. I and II, Enviro Media.
2. Cunningham, W.P. Cooper, T.H. Gorhani, 'Environmental Encyclopedia', Jaico Publ., House, Mumbai, 2001.
3. Dharmendra S. Sengar, 'Environmental law', Prentice hall of India PVT LTD, New Delhi, 2007.
4. Rajagopalan, R, 'Environmental Studies-From Crisis to Cure', Oxford University Press, 2005.

MF6701**FLEXIBLE MANUFACTURING SYSTEMS****L T P C
3 0 0 3****OBJECTIVE:**

At the end of this course the student should be able to understand

- Modern manufacturing systems
- To understand the concepts and applications of flexible manufacturing systems

UNIT I PLANNING, SCHEDULING AND CONTROL OF FLEXIBLE MANUFACTURING SYSTEMS 9

Introduction to FMS– development of manufacturing systems – benefits – major elements – types of flexibility – FMS application and flexibility –single product, single batch, n – batch scheduling problem – knowledge based scheduling system.

UNIT II COMPUTER CONTROL AND SOFTWARE FOR FLEXIBLE MANUFACTURING SYSTEMS 9

Introduction – composition of FMS– hierarchy of computer control –computer control of work center and assembly lines – FMS supervisory computer control – types of software specification and selection – trends.

UNIT III FMS SIMULATION AND DATA BASE 9

Application of simulation – model of FMS– simulation software – limitation – manufacturing data systems – data flow – FMS database systems – planning for FMS database.

UNIT IV GROUP TECHNOLOGY AND JUSTIFICATION OF FMS 9

Introduction – matrix formulation – mathematical programming formulation –graph formulation – knowledge based system for group technology – economic justification of FMS- application of possibility distributions in FMS systems justification.

UNIT V APPLICATIONS OF FMS AND FACTORY OF THE FUTURE 9

FMS application in machining, sheet metal fabrication, prismatic component production – aerospace application – FMS development towards factories of the future – artificial intelligence and expert systems in FMS – design philosophy and characteristics for future.

TOTAL: 45 PERIODS**OUTCOMES:**

- Ability to perform Planning, Scheduling and control of Flexible Manufacturing systems
- Perform simulation on software's use of group technology to product classification

TEXT BOOK

1. Jha, N.K. "Handbook of flexible manufacturing systems", Academic Press Inc., 1991.

REFERENCES:

1. Radhakrishnan P. and Subramanyan S., "CAD/CAM/CIM", Wiley Eastern Ltd., New Age International Ltd., 1994.
2. Raouf, A. and Ben-Daya, M., Editors, "Flexible manufacturing systems: recent development", Elsevier Science, 1995.
3. Groover M.P., "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India Pvt., New Delhi, 1996.
4. Kalpakjian, "Manufacturing Engineering and Technology", Addison-Wesley Publishing Co., 1995.
5. Taiichi Ohno, "Toyota Production System: Beyond large-scale Production", Productivity Press (India) Pvt. Ltd. 1992.

MF6711 COMPUTER AIDED SIMULATION AND ANALYSIS LABORATORY**L T P C**
0 0 3 2**OBJECTIVES:**

- To give exposure to software tools needed to analyze engineering problems.
- To expose the students to different applications of simulation and analysis tools.

LIST OF EXPERIMENTS:**A. SIMULATION**

1. MATLAB basics, Dealing with matrices, Graphing-Functions of one variable and two variables
2. Use of Matlab to solve simple problems in vibration
3. Mechanism Simulation using software

B. ANALYSIS

1. Force and Stress analysis using link elements in Trusses, cables etc.
2. Stress and deflection analysis in beams with different support conditions.
3. Stress analysis of flat plates and simple shells.
4. Stress analysis of axi – symmetric components.
5. Thermal stress and heat transfer analysis of plates.
6. Thermal stress analysis of cylindrical shells.
7. Vibration analysis of spring-mass systems.
8. Model analysis of Beams.
9. Harmonic, transient and spectrum analysis of simple systems.

TOTAL: 45 PERIODS**OUTCOME:**

- To train the students to make use of software for simulation and analysis for various applications in the field of manufacturing engineering.

TEXT BOOKS:

1. The Mathworks, Inc, "The student Edition of Matlab", student Edition, The MATLAB curriculum series, 1997
2. Rudra Pratap, "Getting started with MATLAB", 1st Edition, Oxford University Press, 2010

LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS

Finite Element Analysis Software, MATLAB Software, Computers with necessary accessories.

MF6712

DESIGN AND FABRICATION PROJECT

L T P C
0 0 4 2

OBJECTIVES:

- The main objective is to give an opportunity to the student to get hands on training in the fabrication of one or more components of a complete working model, which is designed by them.

GUIDELINE FOR REVIEW AND EVALUATION

The students may be grouped into 2 to 4 and work under a project supervisor. The device/ system/component(s) to be fabricated may be decided in consultation with the supervisor and if possible with an industry. A project report to be submitted by the group and the fabricated model, which will be reviewed and evaluated for internal assessment by a Committee constituted by the Head of the Department. At the end of the semester examination the project work is evaluated based on oral presentation and the project report jointly by external and internal examiners constituted by the Head of the Department.

TOTAL : 60 PERIODS

OUTCOMES:

- Use of design principles and develop conceptual and engineering design of any components.
- Ability to fabricate any components using different manufacturing tools.

ME6712

MECHATRONICS LABORATORY

L T P C
0 0 3 2

OBJECTIVES:

- To know the method of programming the microprocessor and also the design, modeling & analysis of basic electrical, hydraulic & pneumatic Systems which enable the students to understand the concept of mechatronics.

LIST OF EXPERIMENTS:

1. Assembly language programming of 8085 – Addition – Subtraction – Multiplication – Division – Sorting – Code Conversion.
2. Stepper motor interface.
3. Traffic light interface.
4. Speed control of DC motor.
5. Study of various types of transducers.
6. Study of hydraulic, pneumatic and electro-pneumatic circuits.
7. Modelling and analysis of basic hydraulic, pneumatic and electrical circuits using Software.
8. Study of PLC and its applications.
9. Study of image processing technique.

TOTAL : 45 PERIODS

OUTCOMES:

- Upon completion of this course, the Students can able to design mechatronics system with the help of Microprocessor, PLC and other electrical and Electronics Circuits.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

Sl. No.	NAME OF THE EQUIPMENT	Qty.
1	Basic Pneumatic Trainer Kit with manual and electrical controls/ PLC Control each	1 No.
2	Basic Hydraulic Trainer Kit	1 No
3	Hydraulics and Pneumatics Systems Simulation Software	10 No
4	8051 - Microcontroller kit with stepper motor and drive circuit sets	2 No
	Image processing system with hardware & software	1 No.

ME6005

PROCESS PLANNING AND COST ESTIMATION

L T P C
3 0 0 3

OBJECTIVES:

- To introduce the process planning concepts to make cost estimation for various products after process planning

UNIT I INTRODUCTION TO PROCESS PLANNING 10

Introduction- methods of process planning-Drawing interpretation-Material evaluation – steps in process selection-.Production equipment and tooling selection

UNIT II PROCESS PLANNING ACTIVITIES 10

Process parameters calculation for various production processes-Selection jigs and fixtures election of quality assurance methods - Set of documents for process planning-Economics of process planning- case studies

UNIT III INTRODUCTION TO COST ESTIMATION 8

Importance of costing and estimation –methods of costing-elements of cost estimation –Types of estimates – Estimating procedure- Estimation labor cost, material cost- allocation of over head charges- Calculation of depreciation cost

UNIT IV PRODUCTION COST ESTIMATION 8

Estimation of Different Types of Jobs - Estimation of Forging Shop , Estimation of Welding Shop, Estimation of Foundry Shop

UNIT V MACHINING TIME CALCULATION 9

Estimation of Machining Time - Importance of Machine Time Calculation- Calculation of Machining Time for Different Lathe Operations ,Drilling and Boring - Machining Time Calculation for Milling, Shaping and Planning -Machining Time Calculation for Grinding

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to use the concepts of process planning and cost estimation for various products.

TEXT BOOK:

1. Peter scalon, "Process planning, Design/Manufacture Interface", Elsevier science technology Books, 2002.

REFERENCES:

1. Ostwalal P.F. and Munez J., "Manufacturing Processes and Systems", 9th Edition, John Wiley, 1998.
2. Russell R.S and Tailor B.W, "Operations Management", 4th Edition, PHI, 2003.
3. Chitale A.V. and Gupta R.C., "Product Design and Manufacturing", 2nd Edition, PHI, 2002.

MF6811

PROJECT WORK

L T P C
0 0 12 6

OBJECTIVES:

- To develop the ability to solve a specific problem right from its identification and literature review till the successful solution of the same. To train the students in preparing project reports and to face reviews and viva voce examination.

The students in a group of 3 to 4 works on a topic approved by the head of the department under the guidance of a faculty member and prepares a comprehensive project report after completing the work to the satisfaction of the supervisor. The progress of the project is evaluated based on a minimum of three reviews. The review committee may be constituted by the Head of the Department. A project report is required at the end of the semester. The project work is

evaluated based on oral presentation and the project report jointly by external and internal examiners constituted by the Head of the Department.

TOTAL: 180 PERIODS

OUTCOMES:

- On Completion of the project work students will be in a position to take up any challenging practical problems and find solution by formulating proper methodology.

MA6459

NUMERICAL METHODS

L T P C
3 1 0 4

OBJECTIVES

- This course aims at providing the necessary basic concepts of a few numerical methods and give procedures for solving numerically different kinds of problems occurring in engineering and technology

UNIT I SOLUTION OF EQUATIONS AND EIGENVALUE PROBLEMS 10+3

Solution of algebraic and transcendental equations - Fixed point iteration method – Newton Raphson method- Solution of linear system of equations - Gauss elimination method – Pivoting - Gauss Jordan method – Iterative methods of Gauss Jacobi and Gauss Seidel - Matrix Inversion by Gauss Jordan method - Eigenvalues of a matrix by Power method.

UNIT II INTERPOLATION AND APPROXIMATION 8+3

Interpolation with unequal intervals - Lagrange's interpolation – Newton's divided difference interpolation – Cubic Splines - Interpolation with equal intervals - Newton's forward and backward difference formulae.

UNIT III NUMERICAL DIFFERENTIATION AND INTEGRATION 9+3

Approximation of derivatives using interpolation polynomials - Numerical integration using Trapezoidal, Simpson's 1/3 rule – Romberg's method - Two point and three point Gaussian quadrature formulae – Evaluation of double integrals by Trapezoidal and Simpson's 1/3 rules.

UNIT IV INITIAL VALUE PROBLEMS FOR ORDINARY DIFFERENTIAL EQUATIONS 9+3

Single Step methods - Taylor's series method - Euler's method - Modified Euler's method - Fourth order Runge-Kutta method for solving first order equations - Multi step methods - Milne's and Adams-Bashforth predictor corrector methods for solving first order equations.

UNIT V BOUNDARY VALUE PROBLEMS IN ORDINARY AND PARTIAL DIFFERENTIAL EQUATIONS 9+3

Finite difference methods for solving two-point linear boundary value problems - Finite difference techniques for the solution of two dimensional Laplace's and Poisson's equations on rectangular domain – One dimensional heat flow equation by explicit and implicit (Crank Nicholson) methods – One dimensional wave equation by explicit method.

TOTAL (L:45+T:15): 60 PERIODS

OUTCOMES:

- The students will have a clear perception of the power of numerical techniques, ideas and would be able to demonstrate the applications of these techniques to problems drawn from industry, management and other engineering fields.

TEXT BOOKS:

1. Grewal. B.S., and Grewal. J.S., " Numerical methods in Engineering and Science", 9th Edition, Khanna Publishers, New Delhi, 2007.

- Gerald. C. F., and Wheatley. P. O., " Applied Numerical Analysis", 6th Edition, Pearson Education, Asia, New Delhi, 2006.

REFERENCES

- Chapra. S.C., and Canale.R.P., "Numerical Methods for Engineers, 5th Edition, Tata McGraw-Hill, New Delhi, 2007.
- Brian Bradie. "A friendly introduction to Numerical analysis", Pearson Education, Asia, New Delhi, 2007
- Sankara Rao. K., "Numerical methods for Scientists and Engineers", 3rd Edition, Prentice Hall of India Private Ltd., New Delhi, 2007.

GE6075

PROFESSIONAL ETHICS IN ENGINEERING

L T P C
3 0 0 3

OBJECTIVES:

- To enable the students to create an awareness on Engineering Ethics and Human Values, to instill Moral and Social Values and Loyalty and to appreciate the rights of others.

UNIT I HUMAN VALUES

10

Morals, values and Ethics – Integrity – Work ethic – Service learning – Civic virtue – Respect for others – Living peacefully – Caring – Sharing – Honesty – Courage – Valuing time – Cooperation – Commitment – Empathy – Self confidence – Character – Spirituality – Introduction to Yoga and meditation for professional excellence and stress management.

UNIT II ENGINEERING ETHICS

9

Senses of 'Engineering Ethics' – Variety of moral issues – Types of inquiry – Moral dilemmas – Moral Autonomy – Kohlberg's theory – Gilligan's theory – Consensus and Controversy – Models of professional roles - Theories about right action – Self-interest – Customs and Religion – Uses of Ethical Theories

UNIT III ENGINEERING AS SOCIAL EXPERIMENTATION

9

Engineering as Experimentation – Engineers as responsible Experimenters – Codes of Ethics – A Balanced Outlook on Law.

UNIT IV SAFETY, RESPONSIBILITIES AND RIGHTS

9

Safety and Risk – Assessment of Safety and Risk – Risk Benefit Analysis and Reducing Risk - Respect for Authority – Collective Bargaining – Confidentiality – Conflicts of Interest – Occupational Crime – Professional Rights – Employee Rights – Intellectual Property Rights (IPR) – Discrimination

UNIT V GLOBAL ISSUES

8

Multinational Corporations – Environmental Ethics – Computer Ethics – Weapons Development – Engineers as Managers – Consulting Engineers – Engineers as Expert Witnesses and Advisors – Moral Leadership – Code of Conduct – Corporate Social Responsibility

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of the course, the student should be able to apply ethics in society, discuss the ethical issues related to engineering and realize the responsibilities and rights in the society

TEXT BOOKS:

1. Mike W. Martin and Roland Schinzinger, "Ethics in Engineering", Tata McGraw Hill, New Delhi, 2003.
2. Govindarajan M, Natarajan S, Senthil Kumar V. S, "Engineering Ethics", Prentice Hall of India, New Delhi, 2004.

REFERENCES:

1. Charles B. Fleddermann, "Engineering Ethics", Pearson Prentice Hall, New Jersey, 2004.
2. Charles E. Harris, Michael S. Pritchard and Michael J. Rabins, "Engineering Ethics – Concepts and Cases", Cengage Learning, 2009
3. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, New Delhi, 2003
4. Edmund G Seebauer and Robert L Barry, "Fundamentals of Ethics for Scientists and Engineers", Oxford University Press, Oxford, 2001
5. Laura P. Hartman and Joe Desjardins, "Business Ethics: Decision Making for Personal Integrity and Social Responsibility" Mc Graw Hill education, India Pvt. Ltd., New Delhi 2013.
6. World Community Service Centre, ' Value Education', Vethathiri publications, Erode, 2011

Web sources:

1. www.onlineethics.org
2. www.nspe.org
3. www.globalethics.org
4. www.ethics.org

GE6081**FUNDAMENTALS OF NANOSCIENCE****L T P C
3 0 0 3****OBJECTIVES**

- To learn about basis of nanomaterial science, preparation method, types and application

UNIT I INTRODUCTION**8**

Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nanostructured materials- nano particles- quantum dots, nanowires- ultra-thinfilms-multilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

UNIT II GENERAL METHODS OF PREPARATION**9**

Bottom-up Synthesis-Top-down Approach: Co-Precipitation, Ultrasonication, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

UNIT III NANOMATERIALS**12**

Nanoforms of Carbon - Buckminster fullerene- graphene and carbon nanotube, Single wall carbon Nanotubes (SWCNT) and Multi wall carbon nanotubes (MWCNT)- methods of synthesis(arc-growth, laser ablation, CVD routes, Plasma CVD), structure-property Relationships applications- Nanometal oxides-ZnO, TiO₂, MgO, ZrO₂, NiO, nanoalumina, CaO, AgTiO₂, Ferrites, Nanoclays- functionalization and applications-Quantum wires, Quantum dots-preparation, properties and applications

UNIT IV CHARACTERIZATION TECHNIQUES**9**

X-ray diffraction technique, Scanning Electron Microscopy - environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS-Nanoindentation

UNIT V APPLICATIONS**7**

NanoInfoTech: Information storage- nanocomputer, molecular switch, super chip, nanocrystal, Nanobiotechnology: nanoprobes in medical diagnostics and biotechnology, Nano medicines, Targetted drug delivery, Bioimaging - Micro Electro Mechanical Systems (MEMS), Nano Electro Mechanical Systems (NEMS)- Nanosensors, nano crystalline silver for bacterial inhibition, Nanoparticles for sunbarrier products - In Photostat, printing, solar cell, battery

TOTAL : 45 PERIODS**OUTCOMES**

- Will familiarize about the science of nanomaterials
- Will demonstrate the preparation of nanomaterials
- Will develop knowledge in characteristic nanomaterial

TEXT BOOKS

1. Edelstein. A.S., and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
2. John Dinardo. N, "Nanoscale charecterisation of surfaces & Interfaces", 2nd edition,
3. Weinheim Cambridge, Wiley-VCH, 2000

REFERENCES

1. Timp. G, "Nanotechnology", AIP press/Springer, 1999.
2. Akhlesh Lakhtakia, "The Hand Book of Nano Technology, Nanometer Structure, Theory, Modeling and Simulations". Prentice-Hall of India (P) Ltd, New Delhi, 2007.

MF6001**PACKAGING MATERIALS AND TECHNOLOGY****L T P C
3 0 0 3****OBJECTIVES:**

- To study the fundamentals of packaging, manufacturing process, packaging materials and package testing.

UNIT I FUNDAMENTALS OF PACKAGING**6**

Definition, functions of packaging, types and selection of package, Packaging hazards, interaction of package and contents, materials and machine interface, Environmental and recycling considerations - life cycle assessment

Package Design - Fundamentals, factors influencing design, stages in package development, graphic design, Structural design – simulation softwares

UNIT II PACKAGING MATERIALS**11**

Major Plastic packaging materials viz. Polyolefins, Polystyrene, Polyvinylchloride, Polyesters, Polyamides (Nylons), Polycarbonate and newer materials such as High Nitrile Polymers, Polyethylene Napthalate (PEN), Nanomaterials, biodegradable materials – properties and applications, recycling; Wood, Paper, Textile, Glass, Metals - Tin, Steel, aluminum, Labelling materials, Cushioning Materials – properties and areas of application.

UNIT III CONVERSION TECHNOLOGY**12**

Extrusion – Blown film, cast film, sheet, multilayer film & sheet, Lamination, Injection moulding, Blow moulding, Thermoforming; Cartoning Machinery, Bottling, Can former, Form Fill and Seal machines, Corrugated box manufacturing machineries, Drums – types of drums, moulded pulp containers, Closures, Application of Robotics in packaging.

Surface treatment for printing, Printing processes – offset, flexo, gravure and pad printing

UNIT IV SPECIALITY PACKAGING**9**

Aerosol packaging, Shrink and Stretch wrapping, Blister packaging, Anti-static packaging, Aseptic packaging, Active packaging, Modified Atmospheric Packaging, Ovenable package;

Cosmetic packaging, Hardware packaging, Textile packaging, Food packaging; Child resistant and Health care packaging, Export packaging, Lidding, RFID in packaging.

UNIT V TESTING 7

Package Testing – Drop test, Impact test, Vibration Test, Stacking and Compression test, Packaging Materials Testing: Mechanical – Tensile, tear burst, impact, compression test, Elongation, barrier properties - WVTR test, Adhesion test, Optical – Gloss, haze and clarity; Chemical Resistance test – solvents and chemicals, solubility test, burning test, solvent retention; Hardness and corrosion test for metals; Clarity and brittleness test for glass.

TOTAL :45 PERIODS

OUTCOMES

- Ability to effectively use diffuse packing materials.
- Ability to test packaging materials.

TEXT BOOKS

1. Aaron L.Brody & Kenneth S.Marsh, "Encyclopedia of Packaging Technology", John Wiley Interscience Publication, II Edition, 1997.
2. Paine. F.A., "Fundamentals of Packaging", Brookside Press Ltd., London, 1990.
3. Athayle. A.S., "Plastics in Flexible Packaging", Multi-tech Publishing Co., First Edition, 1992.

REFERENCES:

1. Mark J.Kirwar, "Paper and Paperboard Packaging Technology", Blackwell Publishing, 2005
2. "Handbook of Package Design Research", Water stem Wiley Intrascience, 1981.
3. Paine, "Packaging Development", PIRA International, 1990.
4. Arthur Hirsch, "Flexible Food Packaging", Van Nostor and Reinhold, New York, 1991.
5. Danger. E.P., "Selecting Colour for Packaging", Grover Technical Press, 1987.
6. Susan E.M.Salke & et al, Plastics Packaging, Hansar, 2nd edition 2004.
7. Bill Stewart, "Packaging Design Strategies", Pira International Ltd, 2nd Edition 2004.
8. Gunilla Johnson, "Corrugated Board Packaging", PIRA International, 1993.

**MF6002 INTRODUCTION TO ARTIFICIAL INTELLIGENCE L T P C
3 0 0 3**

OBJECTIVES:

- The objective of this course is to familiarize the students in the basic principles of Artificial Intelligence and important topics such as Heuristics, game playing, knowledge representation

UNIT I INTRODUCTION 10

Definition – Pattern recognition – Criteria of Success – Production Systems – Control Strategies – Heuristic search – Problem Characteristics – Production System Characteristics – Forward and backward reasoning – Matching indexing – Heuristic Functions – Search – Search Algorithms.

UNIT II' GAME PLAYING 8

Overview – Minimax search procedure – Adding Alpha – Beta cutoffs – Waiting for Quiescence – Secondary search

UNIT III KNOWLEDGE REPRESENTATION 10

Use of Predicate logic – Introduction to representation – representing – simple facts in logic – augmenting the representation – resolution – Conversion to clause form – The basis of resolution – Unification of algorithm – Question answering – Natural Deduction.

UNIT IV KNOWLEDGE REPRESENTAION USING OTHER LOGIC 8

Non-monotonic reasoning – Statistical and Probabilistic reasoning – Techniques for dealing with a random world and deterministic world – rule based system.

UNIT V STRUCTURAL REPRESENTATIONS OF KNOWLEDGE 9
 Common knowledge structures – Level of representation – Right structure – Declarative representations – Semantic nets – Conceptual dependency – Frames – Scripts – Procedural representation – Natural language understanding – Perception – learning – Implementation A.I. Systems.

TOTAL : 45 PERIODS

OUTCOMES

- Use of Artificial Intelligence and tools solve engineering problems.

TEXT BOOK:

1. Peter Norvig, Stuart Russell, "Artificial Intelligence, A modern approach", Prentice Hall of India Pvt. Ltd, 2006

REFERENCES:

1. M.W. Richaugh, "Artificial Intelligence, A Knowledge Based Approach", PWS Rent Publishing, Boston.
2. Charniac, E. and M.C. Dermott, "Introduction to Artificial Intelligence", Pearson Education, 2002

**MF6003 VALUE ENGINEERING AND REENGINEERING L T P C
 3 0 0 3**

OBJECTIVES:

- To understand and analyse the theory and methodology of Value Engineering with the Guidelines, Performa and Checklist for a systematic, step by step application of the technique to the current industrial problems.
- To provide the knowledge about Reengineering Principles, the various models and implementation method, which are adopted in the industries.

UNIT I FUNDMENTALS OF VALUE ENGINEERING 8
 Value Types – How to add value job plan – Technique employed – who will do value engineering – Organizing the value engineering study – Benefits.

UNIT II STEP BY STEP APPLICATION OF JOB PLAN 10
 Selection of project and team members – general phase – information phase – function phase – creative phase – evaluation phase – Investigation phase – implementation phase – Audit.

UNIT III WORK SHEETS AND GUIDE LINES 9
 Preparation of worksheets – general and information phase – Function Classification, relationship and summary – Meaningful costs – Cost analysis – idea listing and comparison – Feasibility ranking – Investigator phase, study summary – guidelines for writing value engineering proposal – Financial aspects – List cycle cost analysis – Oral presentation – Audit – Case studies and Discussion.

UNIT IV REENGINEERING PRINCIPLES 10
 The 6R's of organizational transformation and reengineering – process reengineering – preparing the workforce – Methodology – PMI leadership expectation – Production and service improvement model – Process improvement.

UNIT V IMPLEMENTATION OF REENGINEERING 8

Process analysis techniques – Work flow analysis – Value analysis approach – Nominal group technique – Fish bone diagram – Pareto analysis – team building – Force field analysis – Implementation.

TOTAL : 45 PERIODS

OUTCOMES

- Use of value engineering and reengineering to the current industrial problem
- Ability to use various models and methods to solve the industrial problem

TEXT BOOKS:

1. Iyer. S.S., “Value Engineering”, New Age Information, 1996.
2. Del L.Younker, “Value Engineering” Marcel Dekker, Inc. 2003

REFERENCES:

1. Johnson, A.Edosomwan, “Organization Transformation and Process reengineering”, British Library Cataloguing in Publication data, 1996.
2. Jayaraman, M.S., and Ganesh Natarajan, ”Business Process Reengineering”, Tata McGraw Hill, 1994.

MF6004

ELECTRONICS MANUFACTURING TECHNOLOGY

L T P C
3 0 0 3

OBJECTIVES:

Upon the completion of the subject, student will be able to:

- Understand wafer preparation and PCB fabrication
- Know the types of Mounting Technologies and components for electronics assembly
- Appreciate SMT process in detail.
- Know various Defects, Inspection Equipments SMT assembly process.
- Learn repair, rework and quality aspects of Electronics assemblies.

UNIT I INTRODUCTION TO ELECTRONICS MANUFACTURING 8

History, definition, wafer preparation by growing, machining, and polishing, diffusion, microlithography, etching and cleaning, Printed circuit boards, types- single sided, double sided, multi layer and flexible printed circuit board, design, materials, manufacturing, inspection.

UNIT II COMPONENTS AND PACKAGING 9

Introduction to packaging, types-Through hole technology(THT) and Surface mount technology(SMT), Through hole components – axial, radial, multi leaded, odd form. Surface-mount components- active, passive. Interconnections - chip to lead interconnection, die bonding, wire bonding, TAB, flip chip, chip on board, multi chip module, direct chip array module, leaded, leadless, area array and embedded packaging, miniaturization and trends.

UNIT III SURFACE MOUNT TECHNOLOGY PROCESS 12

Introduction to the SMT Process, SMT equipment and material handling systems, handling of components and assemblies - moisture sensitivity and ESD, safety and precautions needed, IPC and other standards, stencil printing process - solder paste material, storage and handling, stencils and squeegees, process parameters, quality control. Component placement- equipment type, flexibility, accuracy of placement, throughput, packaging of components for automated assembly, Cp and Cpk and process control. soldering- reflow process, process parameters, profile generation and control, solder joint metallurgy, adhesive, underfill and encapsulation process - applications, materials, storage and handling, process and parameters.

UNIT IV INSPECTION AND TESTING 9

Inspection techniques, equipment and principle - AOI, X-ray. Defects and Corrective action - stencil printing process, component placement process, reflow soldering process, underfill and

encapsulation process, electrical testing of PCB assemblies- In circuit test, functional testing, fixtures and jigs.

UNIT V REPAIR, REWORK, QUALITY AND RELIABILITY OF ELECTRONICS ASSEMBLIES

7

Repair tools, methods, rework criteria and process, thermo-mechanical effects and thermal management, Reliability fundamentals, reliability testing, failure analysis, design for manufacturability, assembly, reworkability, testing, reliability, and environment.

TOTAL: 45 PERIODS

OUTCOMES:

- Perform fabrication of PCBs and use of mounting technology for electronic assemblies.
- Perform quality inspection on the PCBs

TEXT BOOKS:

1. Ray Prasad, "Surface Mount Technology: Principles and Practice", Second Edition , Chapman and Hall ,1997 ,New York , ISBN 0-41-12921-3
2. Rao. R .Tummala, "Fundamentals of Microsystem Packaging", McGraw Hill, 2001 , ISBN 00-71-37169-9

REFERENCES:

1. Puligandla Viswanadham and Pratap Singh, "Failure Modes and Mechanisms in Electronic Packages", Chapman and Hall, New York , N.Y. ISBN 0-412-105591-8
2. Paul Totta and Karl Puttlitz, and Kathleen Stalter, "Area Array Interconnection Handbook", Kluwer Academic Publishers, Norwell, MA, USA, 2001. ISBN 0-7923-7919-5.
3. Ning-Cheng Lee, "Reflow Soldering Process and Trouble Shooting SMT,BGA, CSP and Flip Chip Technologies", Elsevier Science, ISBN 0-7506-7218-8.
4. Phil Zarrow, "Surface Mount Technology Terms and Concepts", Elsevier Science and Technology, 1997. ISBN 0750698756
5. C.A.Harper, "Electronic Packaging and Interconnection Handbook", Second Edition, McGraw Hill Inc., New York, N.Y., 1997, ISBN 0-07-026694-8

ML6403

POWDER METALLURGY

**L T P C
3 0 0 3**

OBJECTIVES:

- This course teaches powder preparation, characterization, compaction and sintering. This knowledge is essential to understand powder metallurgy applications in aerospace, automobile and machining materials.

UNIT I POWDER MANUFACTURE AND CONDITIONING

12

Mechanical methods Machine milling, ball milling, atomization, shotting- Chemical methods, condensation, thermal decomposition, carbonyl Reduction by gas-hydride, dehydride process, electro deposition, precipitation from aqueous solution and fused salts, hydrometallurgical method. Physical methods: Electrolysis and atomisation processes, types of equipment, factors affecting these processes, examples of powders produced by these methods, applications, powder conditioning, heat treatment, blending and mixing, types of equipment, types of mixing and blending, Self-propagating high-temperature synthesis (SHS), sol-gel synthesis - Nano powder production methods.

UNIT II CHARACTERISTICS AND TESTING OF METAL POWDERS

8

Sampling, chemical composition purity, surface contamination etc. Particle size. and its

measurement, Principle and procedure of sieve analysis, microscopic analysis: sedimentation, elutriation, permeability. Adsorption methods and resistivity methods: particle shape, classifications, microstructure. specific surface area. apparent and tap density. green density. green strength, sintered compact density, porosity, shrinkage.

UNIT III POWDER COMPACTION

7

Pressure less compaction: slip casting and slurry casting. pressure compaction- lubrication, single ended and double ended compaction, isostatic pressing, powder rolling, forging and extrusion, explosive compaction.

UNIT IV SINTERING

8

Stage of sintering, property changes, mechanisms of sintering, liquid phase sintering and infiltration, activated sintering, hot pressing and Hot Isostatic Pressing (HIP), vacuum sintering, sintering furnaces-batch and continuous-sintering atmosphere, Finishing operations – sizing, coining, repressing and heat treatment, special sintering processes- microwave sintering, Spark plasma sintering, Field assisted sintering, Reactive sintering, sintering of nanostructured materials.

UNIT V APPLICATIONS

10

Major applications in Aerospace, Nuclear and Automobile industries- Bearing Materials-types, Self lubrication and other types, Methods of production, Properties, Applications. Sintered Friction Materials-Clutches, Brake linings, Tool Materials- Cemented carbides, Oxide ceramics, Cermets-Dispersion strengthened materials.

TOTAL: 45 PERIODS

OUTCOMES

- Upon completion of this course, the student will have knowledge about powder metallurgical material and their fabrication processes.

TEXT BOOKS:

1. P.C.Angelo and R.Subramanian., "Powder Metallurgy: Science, Technology and Application" Prentice Hall, 2008
2. Anish Upadhyaya and G S Upadhaya, "Powder Metallurgy: Science, Technology and Materials, Universities Press, 2011

REFERENCES:

1. Sinha A. K., "Powder Metallurgy", Dhanpat Rai & Sons. New Delhi, 1982
2. German. R.M., "Powder Metallurgy and Particulate Materials Processing", Metal Powder Industries Federation, Princeton, NJ, 2005.
3. ASM Handbook. Vol. 7, "Powder Metallurgy", Metals Park, Ohio, USA, 1990.
4. Animesh Bose., "Advances in Particulate Materials", Butterworth - Heinemann. New Delhi, 1995.
5. Kempton. H Roll., "Powder Metallurgy", Metallurgical Society of AMIE, 1988.
6. Ramakrishnan. P., "Powder Metallurgy-Opportunities for Engineering Industries", Oxford and IBH Publishing Co., Pvt. Ltd, New Delhi, 1987.
7. Erhard Klar., "Powder Metallurgy Applications, Advantages and Limitations", American Society for Metals, Ohio, 1983.
8. Sands. R. L. and Shakespeare. C. R. "Powder Metallurgy", George Newes Ltd. London, 1966

MG6089

SUPPLY CHAIN MANAGEMENT

**L T P C
3 0 0 3**

OBJECTIVES:

- To provide an insight on the fundamentals of supply chain networks, tools and techniques.

UNIT I INTRODUCTION

5

Role of Logistics and Supply chain Management: Scope and Importance- Evolution of Supply Chain -Decision Phases in Supply Chain - Competitive and Supply chain Strategies – Drivers of Supply Chain Performance and Obstacles.

UNIT II SUPPLY CHAIN NETWORK DESIGN 10

Role of Distribution in Supply Chain – Factors influencing Distribution network design – Design options for Distribution Network Distribution Network in Practice-Role of network Design in Supply Chain – Framework for network Decisions.

UNIT III LOGISTICS IN SUPPLY CHAIN 10

Role of transportation in supply chain – factors affecting transportations decision – Design option for transportation network – Tailored transportation – Routing and scheduling in transportation.

UNIT IV SOURCING AND COORDINATION IN SUPPLY CHAIN 10

Role of sourcing supply chain supplier selection assessment and contracts- Design collaboration - sourcing planning and analysis - supply chain co-ordination - Bull whip effect – Effect of lack of co-ordination in supply chain and obstacles – Building strategic partnerships and trust within a supply chain.

UNIT V SUPPLY CHAIN AND INFORMATION TECHNOLOGY 10

The role IT in supply chain- The supply chain IT frame work Customer Relationship Management – Internal supply chain management – supplier relationship management – future of IT in supply chain –E-Business in supply chain.

TOTAL: 45 PERIODS

OUTCOMES:

- The student would understand the framework and scope of supply chain networks and functions.

TEXTBOOK :

1. Sunil Chopra, Peter Meindl and Kalra, “Supply Chain Management, Strategy, Planning, and operation”, Pearson Education, 2010.

REFERENCES:

1. Jeremy F.Shapiro, “Modeling the supply chain”, Thomson Duxbury, 2002.
2. Srinivasan G.S, “Quantitative models in Operations and Supply Chain Management”, PHI, 2010.
3. David J.Bloomberg , Stephen Lemay and Joe B.Hanna, “Logistics”, PHI 2002.
4. James B.Ayers, “Handbook of Supply chain management”, St.Lucle press, 2000.

**GE6757 TOTAL QUALITY MANAGEMENT L T P C
3 0 0 3**

OBJECTIVES:

- To facilitate the understanding of Quality Management principles and process.

UNIT I INTRODUCTION 9

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Costs of quality.

UNIT II TQM PRINCIPLES 9

Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance

appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

UNIT III TQM TOOLS AND TECHNIQUES I 9

The seven traditional tools of quality - New management tools - Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT - Bench marking - Reason to bench mark, Bench marking process - FMEA - Stages, Types.

UNIT IV TQM TOOLS AND TECHNIQUES II 9

Control Charts - Process Capability - Concepts of Six Sigma - Quality Function Development (QFD) - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures.

UNIT V QUALITY SYSTEMS 9

Need for ISO 9000 - ISO 9001-2008 Quality System - Elements, Documentation, Quality Auditing - QS 9000 - ISO 14000 - Concepts, Requirements and Benefits - TQM Implementation in manufacturing and service sectors..

TOTAL: 45 PERIODS

OUTCOMES :

- The student would be able to apply the tools and techniques of quality management to manufacturing and services processes.

TEXT BOOK:

1. Dale H. Besterfield, et al., "Total quality Management", Third Edition, Pearson Education Asia, Indian Reprint 2006.

REFERENCES:

1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8th Edition, First Indian Edition, Cengage Learning, 2012.
2. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.
3. Janakiraman. B and Gopal .R.K., "Total Quality Management - Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.

MF6005

TOTAL PRODUCTIVE MAINTENANCE

**L T P C
3 0 0 3**

OBJECTIVES:

At the end of this course the student should be able to understand

- To understand maintenance concepts
- To understand the modern practices in maintenance

UNIT I MAINTENANCE CONCEPTS 9

Objectives and functions – Tero technology – Reliability Centered Maintenance (RCM) – maintainability prediction – availability and system effectiveness- maintenance costs – maintenance organization

UNIT II MAINTENANCE MODELS 9

Minimal repair – maintenance types – balancing PM and breakdown maintenance- PM schedules: deviations on both sides of target values – PM schedules: functional characteristics – replacement models

UNIT III TOTAL PRODUCTIVE MAINTENANCE 9

Zero breakdowns – Zero Defects and TPM – maximizing equipment effectiveness – autonomous maintenance program – five pillars of TPM – TPM small group activities – TPM organization – management decision – educational campaign – creation of organizations – establishment of basic policies and goals – formation of master plan. - TPM implementation

UNIT IV MAINTENANCE LOGISTICS 9

Human factors in maintenance – maintenance manuals – maintenance staffing methods – queuing applications – simulation – spare parts management – maintenance planning and scheduling

UNIT V ONLINE MONITORING 9

Condition Monitoring Techniques– Vibration Monitoring, Signature Analysis – Wear Debris Monitoring – Maintenance Management Information System - Expert systems – Corrosion Monitoring and Control

TOTAL:45 PERIODS

OUTCOMES

- Implementation the concept of total productive maintenance to the industries
- Effectively use the total productive maintenance for online monitoring of processes

TEXT BOOKS

1. Seiichi Nakajima, "Introduction to TPM", Productivity Press, Chennai, 1992.
2. Gopalakrishnan, P. and Banerji, A.K., "Maintenance and Spare Parts Management", Prentice – Hall of India Pvt. Ltd., 1991.

REFERENCES:

1. Goto, F., "Equipment planning for TPM Maintenance Prevention Design", Productivity Press, 1992.
2. Shirose, K., "Total Productive Maintenance for Workshop Leaders", Productivity Press, 1992.
3. Shirose, K., "TPM for Operators", Productivity Press, 1996.
4. Suzuki, T., "New Directions for TPM", Productivity Press, 1993.
5. Kelly, A., "Maintenance Planning and Control", Butterworth, London, 1991.

**MF6006 NEW AND RENEWABLE SOURCES OF ENERGY L T P C
3 0 0 3**

OBJECTIVES:

- The student expected to understand and analyze the pattern of renewable energy resources Suggest methodologies / technologies for its utilization. Economics of the utilization and environmental merits

UNIT I SOLAR ENERGY 9

Solar Radiation – Measurements of solar Radiation and sunshine – Solar Thermal Collectors – Flat Plate and Concentrating Collectors – Solar Applications – fundamentals of photo Voltaic Conversion – solar Cells – PV Systems – PV Applications.

UNIT II WIND ENERGY 9

Wind Data and Energy Estimation – wind Energy Conversion Systems – Wind Energy generators and its performance – Wind Energy Storage – Applications – Hybrid systems.

UNIT III BIO - ENERGY 9

Biomass, Biogas, Source, Composition, Technology for utilization – Biomass direct combustion – Biomass gasifier – Biogas plant – Digesters – Ethanol production – Bio diesel production and economics.

UNIT IV OTEC, TIDAL, GEOTHERMAL AND HYDEL ENERGY 9

Tidal energy – Wave energy – Data, Technology options – Open and closed OTEC Cycles – Small hydro, turbines – Geothermal energy sources, power plant and environmental issues.

UNIT V NEW ENERGY SOURCES**9**

Hydrogen, generation, storage, transport and utilisation, Applications: power generation, transport – Fuel cells – technologies, types – economics and the power generation

TOTAL:45 PERIODS**OUTCOMES**

- Use of renewable source for energy conversion

TEXT BOOKS:

1. Rai. G.D., "Non Conventional Energy Sources", Khanna Publishers, New Delhi, 1999.
2. Sukhatme. S.P., "Solar Energy", Tata McGraw Hill Publishing Company Ltd., New Delhi, 1997.

REFERENCES:

1. Godfrey Boyle, "Renewable Energy, Power for a Sustainable Future", Oxford University Press, U.K., 1996.
2. Twidell, J.W. & Weir, A., "Renewable Energy Sources", EFN Spon Ltd., UK, 1986.
3. Tiwari. G.N., "Solar Energy: Fundamentals Design, Modelling and Applications", Narosa Publishing House, New Delhi, 2002.
4. Freris. L.L., "Wind Energy Conversion systems", Prentice Hall, UK, 1990.

MF6007**DESIGN FOR MANUFACTURING****L T P C
3 0 0 3****OBJECTIVES:**

- To understand the principles of design such the manufacturing of the product is possible.
- Various design aspects to be considered for manufacturing the products using different processes.

UNIT I DESIGN FOR MANUFACTURING APPROACH AND PROCESS**9**

Methodologies and tools, design axioms, design for assembly and evaluation, minimum part assessment. Taguchi method, robustness assessment, manufacturing process rules, designer's tool kit, Computer Aided group Technology, failure mode effective analysis, Value Analysis. Design for minimum number of parts, development of modular design, minimizing part variations, design of parts to be multi-functional, multi-use, ease of fabrication, Poka Yoke principles.

UNIT II GEOMETRIC ANALYSIS**9**

Surface finish, review of relationship between attainable tolerance grades and difference machining processes. Analysis of tapers, screw threads, applying probability to tolerances.

UNIT III FORM DESIGN OF CASTINGS AND WELDMENTS**9**

Redesign of castings based on parting line considerations, minimising core requirements, redesigning cast members using weldments, use of welding symbols.

UNIT IV MECHANICAL ASSEMBLY**9**

Selective assembly, deciding the number of groups, control of axial play, examples, grouped datum systems - different types, geometric analysis and applications - design features to facilitate automated assembly.

UNIT V TRUE POSITION THEORY**9**

Virtual size concept, floating and fixed fasteners, projected tolerance zone, assembly with gasket, zero true position tolerance, functional gauges, paper layout gauging, examples. Operation sequence for typical shaft type of components. Preparation of process drawings for different operations, tolerance worksheets and centrality analysis, examples.

TOTAL : 45 PERIODS**OUTCOMES**

- Perform designing of components considering manufacture ability
- Ability to design casting and weld structures.
- Ability to use principles of design for assembly

TEXT BOOKS :

1. Harry Peck, "Designing for Manufacture", Pitman Publications, 1983.
2. Matousek, "Engineering Design, - A Systematic Approach" - Blackie & Son Ltd., London, 1974.

REFERENCES :

1. Spotts M.F., "Dimensioning and Tolerance for Quantity Production", Prentice Hall Inc., 1983.
2. Oliver R. Wade, "Tolerance Control in Design and Manufacturing", Industrial Press Inc. New York Publications, 1967.
3. James G. Bralla, "Hand Book of Product Design for Manufacturing" McGraw Hill Publications, 1983.
4. Trucks H.E., "Design for Economic Production", Society of Manufacturing Engineers, Michigan, 2nd edition, 1987.

MF6008

NON DESTRUCTIVE TESTING

L T P C
3 0 0 3

OBJECTIVES:

On completion of this course, the students are expected to be conversant with

- Principles of various NDT techniques
- The equipment required for the NDT
- The mechanism involved in there NDT techniques
- Applications of NDT and recent trends in NDT

UNIT I LIQUID PENETRANT AND MAGNETIC PARTICLE INSPECTION 9

Liquid penetrant systems – processing cycles – inspection of surface defects – Generation of Magnetic fields – Magnetic particle inspection equipments – Demagnetization – Applications and limitations.

UNIT II RADIOGRAPHY 11

Production of x-rays – Characteristic rays and white ray – Tube current and Voltage – Sources of 8 rays – Half life period – Penetrating power – Absorption of x and y rays – Radiation contrast and film contrast – exposure charts – pentameters and sensitivity – Safety.

UNIT III EDDY CURRENT INSPECTION 7

Eddy current production – Impedance concepts – Inspection of magnetic materials – Inspection of non magnetic materials – influences of various parameters – Advantages and limitations.

UNIT IV ULTRASONIC TESTING 10

Production of ultrasonic waves – Different types of waves – normal beam inspection – Angle beam inspection – thickness measurements – Applications.

UNIT V RECENT TECHNIQUES 8

Non destructive inspection– Instrumentation for non destructive testing – Principles of holography– Principle of acoustic emission – Applications of holographic techniques– advantages and limitations – Other techniques.

TOTAL : 45 PERIODS

OUTCOMES

- Ability to characterise using different non destructive testing materials
- Use of standard techniques to predict surface and subsurface cracks

TEXT BOOK

1. Barry Hull and Vernon John, "Non Destructive Testing", MacMillan, 1988.

REFERENCES:

1. Americal Society of Metals, 9th Edition, Metals Hand Book, Volume 11, 1980
2. Birchan, D, "Non Destructive Testing", Oxford University Press, 1977.
3. Proceedings of the 10th International Acoustic Emission Symposium, Japanese Society for Non Destructive Inspection, Sendai, 1990.
4. Holler, P., "New Procedures in Non Destructive Testing" Springer Verlag, 1983.

MF6009

RAPID PROTOTYPING

L T P C
3 0 0 3

OBJECTIVES:

- Generating a good understanding of RP history, its development and applications.. To expose the students to different types of Rapid prototyping processes, materials used in RP systems and reverse engineering.

UNIT I INTRODUCTION

8

History – Development of RP systems – Applications in Product Development, Reverse Engineering, Rapid Tooling, Rapid Manufacturing- Principle – Fundamental – File format – Other translators – medical applications of RP - On demand manufacturing – Direct material deposition - Shape Deposition Manufacturing.

UNIT II LIQUID BASED AND SOLID BASED RAPID PROTOTYPING SYSTEMS

10

Classification – Liquid based system - Stereolithography Apparatus (SLA), details of SL process, products, Advantages, Limitations, Applications and Uses. Solid based system - Fused Deposition Modeling, principle, process, products, advantages, applications and uses - Laminated Object Manufacturing

UNIT III POWDER BASED RAPID PROTOTYPING SYSTEMS

10

Selective Laser Sintering – principles of SLS process, principle of sinter bonding process, Laser sintering materials, products, advantages, limitations, applications and uses. Three Dimensional Printing – process, major applications, research and development. Direct shell production casting – key strengths, process, applications and uses, case studies, research and development. Laser Sintering System, e-manufacturing using Laser sintering, customized plastic parts, customized metal parts, e-manufacturing - Laser Engineered Net Shaping (LENS).

UNIT IV MATERIALS FOR RAPID PROTOTYPING SYSTEMS

10

Nature of material – type of material – polymers, metals, ceramics and composites- liquid based materials, photo polymer development – solid based materials, powder based materials - case study.

UNIT V REVERSE ENGINEERING and NEW TECHNOLOGIES

7

Introduction, measuring device- contact type and non-contact type, CAD model creation from point clouds-preprocessing, point clouds to surface model creation, medical data processing - types of medical imaging, software for making medical models, medical materials, other applications - Case study.

TOTAL : 45 PERIODS

OUTCOMES

- To provide knowledge on different types of Rapid Prototyping systems and its applications in various fields

TEXT BOOKS

1. Rafiq I. Noorani, Rapid Prototyping, "Principles and Applications", Wiley & Sons, 2006.
2. Chua C.K, Leong K.F and Lim C.S, "Rapid Prototyping: Principles and Applications", Second Edition, World Scientific, 2003.

REFERENCES:

1. N.Hopkinson, R.J.M, Hauge, P M, Dickens, "Rapid Manufacturing – An Industrial revolution for the digital age", Wiley, 2006
2. Ian Gibson, "Advanced Manufacturing Technology for Medical applications: Reverse Engineering, Software conversion and Rapid Prototyping", Wiley, 2006
3. Paul F.Jacobs, "Rapid Prototyping and Manufacturing : Fundamentals of Stereolithography", McGraw Hill 1993.
4. Pham. D.T., and Dimov. S.S., "Rapid Manufacturing", Springer Verlag 2001.

ME6001

QUALITY CONTROL AND RELIABILITY ENGINEERING

L T P C
3 0 0 3

OBJECTIVES:

- To introduce the concept of SQC
- To understand process control and acceptance sampling procedure and their application.
- To learn the concept of reliability.

UNIT I INTRODUCTION AND PROCESS CONTROL FOR VARIABLES 10

Introduction, definition of quality, basic concept of quality, definition of SQC, benefits and limitation of SQC, Quality assurance, Quality control: Quality cost-Variation in process causes of variation – Theory of control chart- uses of control chart – Control chart for variables – X chart, R chart and chart-process capability – process capability studies and simple problems. Six sigma concepts

UNIT II PROCESS CONTROL FOR ATTRIBUTES 8

Control chart for attributes –control chart for non conformings– p chart and np chart – control chart for nonconformities– C and U charts, State of control and process out of control identification in charts, pattern study.

UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling techniques – O.C. curves – producer's Risk and consumer's Risk. AQL, LTPD, AOQL concepts- standard sampling plans for AQL and LTPD- uses of standard sampling plans.

UNIT IV LIFE TESTING – RELIABILITY 9

Life testing – Objective – failure data analysis, Mean failure rate, mean time to failure, mean time between failure, hazard rate – Weibull model, system reliability, series, parallel and mixed configuration – simple problems. Maintainability and availability – simple problems. Acceptance sampling based on reliability test – O.C Curves.

UNIT V QUALITY AND RELIABILITY 9

Reliability improvements – techniques- use of Pareto analysis – design for reliability – redundancy unit and standby redundancy – Optimization in reliability – Product design – Product analysis – Product development – Product life cycles.

TOTAL: 45 PERIODS

Note: Use of approved statistical table permitted in the examination.

OUTCOMES:

- Upon successful completion of this course, the students can able to apply the concept of SQC in process control for reliable component production

TEXT BOOKS:

1. Douglas.C.Montgomery, "Introduction to Statistical Quality Control", 4th Edition, John wiley, 2001.
2. Srinath. L.S, "Reliability Engineering", Affiliated East West Press, 1991.

REFERENCES:

1. John.S. Oakland. "Statistical process control", 5th edition, Elsevier, 2005
2. Connor, P.D.T.O., " Practical Reliability Engineering", John Wiley, 1993
3. Grant, Eugene .L "Statistical Quality Control", McGraw-Hill, 1996
4. Monohar Mahajan, "Statistical Quality Control", Dhanpat Rai & Sons, 2001.
5. Gupta. R.C., "Statistical Quality control", Khanna Publishers, 1997.
6. Besterfield D.H., "Quality Control", Prentice Hall, 1993.
7. Sharma S.C., "Inspection Quality Control and Reliability", Khanna Publishers, 1998.
8. Danny Samson, "Manufacturing & Operations Strategy", Prentice Hall, 1991

MF6010 PROCESSING OF PLASTICS AND COMPOSITE MATERIALS

L T P C
3 0 0 3

OBJECTIVES:

To impart sound knowledge in

- Types of plastics, their structure, properties and applications
- Processing, machinery and joining of plastics
- Processing of Polymer Matrix and Metal Matrix Composites and their applications.

UNIT I INTRODUCTION TO PLASTICS AND COMPOSITES 7

Chemistry and Classification of Polymers – Properties of Thermo Plastics – Properties of Thermosetting Plastics – Applications – Merits and Disadvantages. Fibres – Glass, Boron, Carbon, Organic, Ceramic and Metallic Fibers – Matrix Materials – Polymers, Metals and Ceramics

UNIT II PROCESSING OF PLASTICS 9

Extrusion – Injection Moulding – Blow Moulding – Compression and Transfer Moulding – Casting – Thermo Forming.

UNIT III MACHINING AND JOINING OF PLASTICS 7

General Machining properties of plastics – Machining Parameters and their effect – Joining of Plastics – Mechanical Fasteners – Thermal bonding – Press Fitting.

UNIT IV PROCESSING OF POLYMER MATRIX COMPOSITES 13

Open Mould Processes, Bag Moulding, Compression Moulding with BMC and SMC –Filament winding – Pultrusion – Centrifugal Casting – Injection Moulding – Application of PMC's.

UNIT V PROCESSING OF METAL MATRIX COMPOSITES 9

Solid State Fabrication Techniques – Diffusion Bonding – Powder Metallurgy Techniques – Plasma Spray, Chemical and Physical Vapour Deposition of Matrix on Fibres – Liquid State Fabrication Methods – Infiltration – Squeeze Casting – Rheo Casting – Compo casting – Application of MMCS.

TOTAL : 45 PERIODS

OUTCOMES

- Ability to identify suitable matrix and reinforcement materials to fabricate composite materials.
- Ability to fabricate PMC, MMC and CMC

TEXT BOOKS

1. Akira Kobayashi, "Machining of Plastics", McGraw Hill, New York, 1967
2. Harold Belofsky, Plastics : "Product Design and Process Engineering", Hanser Publishers, 1995.

REFERENCES

1. Bera, E and Moet, A, "High Performance Polymers", Hanser Publishers, 1991.
2. Hensen, F, "Plastics Extrusion Technology", Hanser Publishers, 1988.
3. Johannaber F, "Injection Moulding Machines", Hanser Publishers, 1983.
4. Rauwendaal, C, "Polymer Extrusion", Hanser Publishers, 1990.
5. Rosatao, D.V., "Blow Moulding Handbook, Hanser publisher, 1989
6. Seamour, E.B., "Modern Plastics Moulding", John Wiley,
7. John Dalmonte, "Plastics Moulding", John Wiley
8. Kishan K.Chawla, "Composite Materials Science and Engineering", Springer Verlag, 1987.
9. Agarwal, D. and Broutman L.J., "Analysis and Performance of Fiber Composites", Wiley, 1990.
10. Mallick, P.K. and Newman, S. "Composite Materials Technology", Hanser Publishers, 1990.

ME6014

COMPUTATIONAL FLUID DYNAMICS

L T P C
3 0 0 3

OBJECTIVES:

- To introduce Governing Equations of viscous fluid flows
- To introduce numerical modeling and its role in the field of fluid flow and heat transfer
- To enable the students to understand the various discretization methods, solution procedures and turbulence modeling.
- To create confidence to solve complex problems in the field of fluid flow and heat transfer by using high speed computers.

UNIT I GOVERNING EQUATIONS AND BOUNDARY CONDITIONS 8

Basics of computational fluid dynamics – Governing equations of fluid dynamics – Continuity, Momentum and Energy equations – Chemical species transport – Physical boundary conditions – Time-averaged equations for Turbulent Flow – Turbulent–Kinetic Energy Equations – Mathematical behaviour of PDEs on CFD - Elliptic, Parabolic and Hyperbolic equations.

UNIT II FINITE DIFFERENCE AND FINITE VOLUME METHODS FOR DIFFUSION 9

Derivation of finite difference equations – Simple Methods – General Methods for first and second order accuracy – Finite volume formulation for steady state One, Two and Three -dimensional diffusion problems –Parabolic equations – Explicit and Implicit schemes – Example problems on elliptic and parabolic equations – Use of Finite Difference and Finite Volume methods.

UNIT III FINITE VOLUME METHOD FOR CONVECTION DIFFUSION 10

Steady one-dimensional convection and diffusion – Central, upwind differencing schemes properties of discretization schemes – Conservativeness, Boundedness, Transportiveness, Hybrid, Power-law, QUICK Schemes.

UNIT IV FLOW FIELD ANALYSIS 9

Finite volume methods -Representation of the pressure gradient term and continuity equation – Staggered grid – Momentum equations – Pressure and Velocity corrections – Pressure Correction equation, SIMPLE algorithm and its variants – PISO Algorithms.

UNIT V TURBULENCE MODELS AND MESH GENERATION 9

Turbulence models, mixing length model, Two equation (k-) models – High and low Reynolds number models – Structured Grid generation – Unstructured Grid generation – Mesh refinement – Adaptive mesh – Software tools.

TOTAL: 45 PERIODS

OUTCOMES:

Upon completion of this course, the students can able

- To create numerical modeling and its role in the field of fluid flow and heat transfer
- To use the various discretization methods, solution procedures and turbulence modeling to solve flow and heat transfer problems.

TEXT BOOKS:

1. Versteeg, H.K., and Malalasekera, W., "An Introduction to Computational Fluid Dynamics: The finite volume Method", Second Edition, Pearson Education Ltd., 2007.
2. Ghoshdastidar, P.S., "Computer Simulation of flow and heat transfer", Tata McGraw Hill Publishing Company Ltd., 1998.

REFERENCES:

1. Patankar, S.V. "Numerical Heat Transfer and Fluid Flow", Hemisphere Publishing Corporation, 2004.
2. Chung, T.J. "Computational Fluid Dynamics", Cambridge University, Press, 2002.
3. Ghoshdastidar P.S., "Heat Transfer", Oxford University Press, 2005
4. Muralidhar, K., and Sundararajan, T., "Computational Fluid Flow and Heat Transfer", Narosa Publishing House, New Delhi, 1995.
5. ProdipNiyogi, Chakrabarty, S.K., Laha, M.K., "Introduction to Computational Fluid Dynamics", Pearson Education, 2005.
6. Anil W. Date, "Introduction to Computational Fluid Dynamics" Cambridge University Press, 2005.

IE6011

PRODUCT DESIGN AND DEVELOPMENT

L T P C
3 0 0 3

OBJECTIVES:

- The course aims at providing the basic concepts of product design, product features and its architecture so that student can have a basic knowledge in the common features a product has and how to incorporate them suitably in product.

UNIT I INTRODUCTION

5

Need for IPPD – Strategic importance of Product development – integration of customer, designer, material supplier and process planner, Competitor and customer – Behaviour analysis. Understanding customer – prompting customer understanding – involve customer in development and managing requirements – Organization – process management and improvement – Plan and establish product specifications.

UNIT II CONCEPT GENERATION AND SELECTION

5

Task – Structured approaches – clarification – search – externally and internally – explore systematically – reflect on the solutions and processes – concept selection – methodology – benefits.

UNIT III PRODUCT ARCHITECTURE

10

Implications – Product change – variety – component standardization – product performance – manufacturability – product development management – establishing the architecture – creation – clustering – geometric layout development – fundamental and incidental interactions – related system level design issues – secondary systems – architecture of the chunks – creating detailed interface specifications.

UNIT IV INDUSTRIAL DESIGN 10
 Integrate process design – Managing costs – Robust design – Integrating CAE, CAD, CAM tools – Simulating product performance and manufacturing processes electronically – Need for industrial design – impact – design process – investigation of for industrial design – impact – design process – investigation of customer needs – conceptualization – refinement – management of the industrial design process – technology driven products – user – driven products – assessing the quality of industrial design.

UNIT V DESIGN FOR MANUFACTURING AND PRODUCT DEVELOPMENT 15
 Definition – Estimation of Manufacturing cost – reducing the component costs and assembly costs – Minimize system complexity – Prototype basics – principles of prototyping – planning for prototypes – Economic Analysis – Understanding and representing tasks – baseline project planning – accelerating the project – project execution.

TOTAL: 45 PERIODS

OUTCOMES:

- The student will be able to design some products for the given set of applications; also the knowledge gained through prototyping technology will help the student to make a prototype of a problem and hence product design and development can be achieved.

TEXT BOOK:

1. Kari T.Ulrich and Steven D.Eppinger,"Product Design and Development", McGraw-Hill International Edns. 1999.

REFERENCES:

1. Kemneth Crow,"Concurrent Engg./Integrated Product Development", DRM Associates,26/3, Via Olivera, Palos Verdes, CA 90274(310) 377-569, Workshop Book.
2. Stephen Rosenthal, "Effective Product Design and Development", Business One Orwin, Homewood, 1992, ISBN 1-55623-603-4.
3. Staurt Pugh,"Tool Design – Integrated Methods for Successful Product Engineering", Addison Wesley Publishing, New york, NY.

MF6011 COMPUTER SIMULATION L T P C
3 0 0 3

OBJECTIVES:

- To understand the importance and advantages of applying simulation techniques for solving various problems on discrete event systems.
- To teach various random number generation techniques, its use in simulation, tests and validity of random numbers etc. Development of simulation models, verification, validation and analysis. Introduction to various simulation languages and comparison

UNIT I INTRODUCTION 5
 Concept of simulation – simulation as a decision making tool-Monte Carlo simulation.

UNIT II RANDOM NUMBERS/VARIATES 9
 Pseudo random numbers – methods of generating random variates – random variates for uniform, normal, binominal, passion, exponential distributions.

UNIT III DESIGN OF SIMULATION EXPERIMENTS 15
 Problem formulation – data collection and reduction – logic developments – initial conditions – run length, tabular method of simulation – development of models using higher level languages for systems like queuing, production, inventory and maintenance – output analysis and interpretation, validation.

UNIT IV DISCRETE SYSTEM SIMULATION LANGUAGES 8

Need for simulation language – Comparison of simulation languages: SIMSCRIPT, GASP, SIMULA, GPSS, PROMODEL, etc...

UNIT V CASE STUDIES USING SIMULATION LANGUAGES 8

Development of simulation models using the simulation language studies for systems for systems like, queuing systems, production systems, inventory systems, maintenance and replacement systems, investment analysis and network.

TOTAL:45 PERIODS

OUTCOMES

- Ability to mathematical skills in simulation.
- Use of simulation languages such as SIMSCRIPT, GASP, SIMULA, GPSS, PROMODEL
- Perform simulation of system like queuing system, production systems, inventory system etc.,

TEXT BOOK

1. Jerry Banks and John S.Carson, Barry L Nelson, David M.Nicol, P.Shahabudeen “Discrete event system simulation” Pearson, 2007.

REFERENCES

- 1 Thomas J.Schriber, “Simulation using GPSS”, John Wiley, 2002.
2. Law A.M. and Kelton W.D “Simulation Modeling and Analysis, McGraw Hill, 2003

MF6012

MICROMACHINING PROCESSES

**L T P C
3 0 0 3**

OBJECTIVES:

Upon completion of this subject, student will be able to:

- Understand principle of microsystems and feed back systems
- Know the different methods of microfabrication.
- Understand the properties and microstructure of materials
- Appreciate Integration processes in detail
- Enhance his knowledge in semiconductor manufacturing processes.

UNIT I INTRODUCTION 8

Introduction to Micro System design, Material properties, micro fabrication technologies. Structural behavior, sensing methods, micro scale transport - feed back systems.

UNIT II MICROMECHANICS 9

Microstructure of materials, its connection to molecular structure and its consequences on macroscopic properties – Phase transformations in crystalline solids including martensite, ferroelectric, and diffusional phase transformations, twinning and domain patterns, smart materials

UNIT III BASIC MICRO-FABRICATION 10

Bulk Processes – Surface Processes – Sacrificial Processes and Bonding Processes – Special machining: Laser beam micro machining – Electrical Discharge Machining – Ultrasonic Machining – Electro chemical Machining. Electron beam machining.

UNIT IV MECHANICAL MICROMACHINING 10

Theory of micromachining – Chip formation – Size effect in micromachining – microturning, micromilling, microdrilling - Micromachining tool design – Precision Grinding – Partial ductile mode grinding – Ultraprecision grinding – Binderless wheel – Free form optics.

UNIT V SEMI CONDUCTORS MANUFACTURING 8

Basic requirements - clean room – yield model – Wafer IC manufacturing – feature micro fabrication technologies – PSM – IC industry – New Materials – Bonding and layer transfer – devices – micro fabrication industries.

TOTAL : 45 PERIODS

OUTCOMES

- Ability to fabricate semiconductor devices using micro machining techniques
- Ability to design micro systems and know different micro fabrication system.

TEXT BOOK

1. Sami Franssila, "Introduction to Micro Fabrication", John Wiley and sons Ltd., UK, 2004, ISBN: 978-0-470-85106-7

REFERENCES:

1. Madore J, "Fundamental of Micro Fabrication", CRC Press, 2002
2. Mark J. Jackson, "Microfabrication and Nanomanufacturing", CRC Press, 2006
3. Peter Van Zant, "Microchip fabrication", McGraw Hill, 2004
4. Mohamed Gad-el-Hak, "The MEMS Handbook", CRC Press, 2006

ME6010

ROBOTICS

L T P C
3 0 0 3

OBJECTIVES:

- To understand the functions of the basic components of a Robot.
- To study the use of various types of End of Effectors and Sensors
- To impart knowledge in Robot Kinematics and Programming
- To learn Robot safety issues and economics.

UNIT I FUNDAMENTALS OF ROBOT

6

Robot - Definition - Robot Anatomy - Co ordinate Systems, Work Envelope Types and Classification-Specifications-Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load- Robot Parts and their Functions-Need for Robots-Different Applications.

UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS

9

Pneumatic Drives-Hydraulic Drives-Mechanical Drives-Electrical Drives-D.C. Servo Motors, Stepper Motors, A.C. Servo Motors-Salient Features, Applications and Comparison of all these Drives, End Effectors-Grippers-Mechanical Grippers, Pneumatic and Hydraulic- Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations.

UNIT III SENSORS AND MACHINE VISION

12

Requirements of a sensor, Principles and Applications of the following types of sensors- Position sensors - Piezo Electric Sensor, LVDT, Resolvers, Optical Encoders, pneumatic Position Sensors, Range Sensors Triangulations Principles, Structured, Lighting Approach, Time of Flight, Range Finders, Laser Range Meters, Touch Sensors ,binary Sensors., Analog Sensors, Wrist Sensors, Compliance Sensors, Slip Sensors, Camera, Frame Grabber, Sensing and Digitizing Image Data-Signal Conversion, Image Storage, Lighting Techniques, Image Processing and Analysis-Data Reduction, Segmentation, Feature Extraction, Object Recognition, Other Algorithms, Applications- Inspection, Identification, Visual Serving and Navigation.

UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING

13

Forward Kinematics, Inverse Kinematics and Difference; Forward Kinematics and Reverse Kinematics of manipulators with Two, Three Degrees of Freedom (in 2 Dimension), Four Degrees of freedom (in 3 Dimension) Jacobians, Velocity and Forces-Manipulator Dynamics, Trajectory

Generator, Manipulator Mechanism Design-Derivations and problems. Lead through Programming, Robot programming Languages-VAL Programming-Motion Commands, Sensor Commands, End Effector commands and simple Programs.

UNIT V IMPLEMENTATION AND ROBOT ECONOMICS

5

RGV, AGV; Implementation of Robots in Industries-Variou Steps; Safety Considerations for Robot Operations - Economic Analysis of Robots.

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to apply the basic engineering knowledge for the design of robotics

TEXT BOOKS:

1. Klafter R.D., Chmielewski T.A and Negin M., "Robotic Engineering - An Integrated Approach", Prentice Hall, 2003.
2. Groover M.P., "Industrial Robotics-Technology Programming and Applications", McGraw Hill, 2001.

REFERENCES:

1. Craig J.J., "Introduction to Robotics Mechanics and Control", Pearson Education, 2008.
2. Deb S.R., "Robotics Technology and Flexible Automation" Tata Mc Graw Hill Book Co., 1994.
3. Koren Y., "Robotics for Engineers', Mc Graw Hill Book Co., 1992.
4. Fu.K.S.,Gonzalz R.C. and Lee C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw Hill Book Co., 1987.
5. Janakiraman P.A., "Robotics and Image Processing", Tata Mc Graw Hill, 1995.
6. Rajput R.K., "Robotics and Industrial Automation", S.Chand and Company, 2008.
7. Surender Kumar, "Industrial Robots and Computer Integrated Manufacturing", Oxford and IBH Publishing Co. Pvt. Ltd., 1991.

MF6013

MECHANICAL VIBRATIONS AND NOISE

**L T P C
3 0 0 3**

OBJECTIVES:

- To understand the fundamental knowledge on vibrating systems.
- To understand how to model the physical vibrating systems mathematically and the basic behavior of vibration measuring instruments and their industrial applications.
- To understand the fundamental of noise and its control.

UNIT I INTRODUCTION

8

Relevance and need for vibration analysis – Mathematical modeling of Vibrating Systems – Discrete and Continuous systems - Review of Single degree of freedom Systems – Free and Forced Vibrations- Various Damping Models.

UNIT II TWO DEGREE OF FREEDOM SYSTEMS

8

Free and forced vibrations of damped and undamped systems – Equations of motion Coordinate Coupling and Principal Coordinates – Dynamic Vibration Absorbers –Orthogonality principle, Technical Applications.

UNIT III MULTI DEGREE OF FREEDOM SYSTEMS

10

Equations of motion – Method of influence coefficients – Free vibration of undamped system – Natural frequencies and mode shapes, solutions by matrix method and influence coefficients.

Mode shape Orthogonality – Free vibration of damped system – Rayleigh – damping, General viscous damping – Forced Vibrations of Multi degree of freedom system – Harmonic excitations.

UNIT IV VIBRATION MEASUREMENT 10

Vibration Monitoring – Data Acquisition – Vibration Parameter Selection – Vibration Sensors – Accelerometers – Performance Characteristics – Sensor Location Signal Preamplifications- Types of Preamplifiers – Instrumentation – Tape Recorders- Real Time Analysis – Digital Fourier Transforms – FFT Analysis – Vibration Meters- Vibration Signatures – Standards – Vibration Testing Equipment.

UNIT V FUNDAMENTALS OF NOISE 9

Sources of noise –noise terminology and concepts.- noise measurements – Systematic approach to diagnosing and correcting noise-Managing - Noise and Vibration at Work- Noise control methods

TOTAL : 45 PERIODS

OUTCOMES:

- Ability to use mathematical knowledge to define vibration systems, perform vibration using different testing equipment
- Ability to measure noise and control them using methods.

TEXT BOOKS:

1. Rao. J.S., and Gupta. K., "Introductory Course on Theory and Practice of Mechanical Vibrations", Wiley Eastern Ltd., 1991.
2. Lewis H. Bell, "Industrial Noise Control: Fundamentals and Applications", Published CRC Press, ISBN 0824790286,1994

REFERENCES:

1. Srinivasan. P., "Mechanical Vibration Analysis", Tata-Mc Graw Hill, New Delhi, 1982
2. Grover. G.K., "Mechanical Vibrations", New Chand and Bros., Roorkee, 1989.
3. Seto, "Mechanical Vibrations", Schaum Series, McGraw Hill Book Co.,
4. Rao V.Dukkipatti and J.Srinivas, "Text book of mechanical Vibrations", Prentice Hall of India, New Delhi, 2004.